



PC2000 PC2000CX

OPERATION MANUAL | SPARE PARTS LIST



GREENBRIDGE

6277 HEISLEY ROAD, MENTOR, OHIO 44060

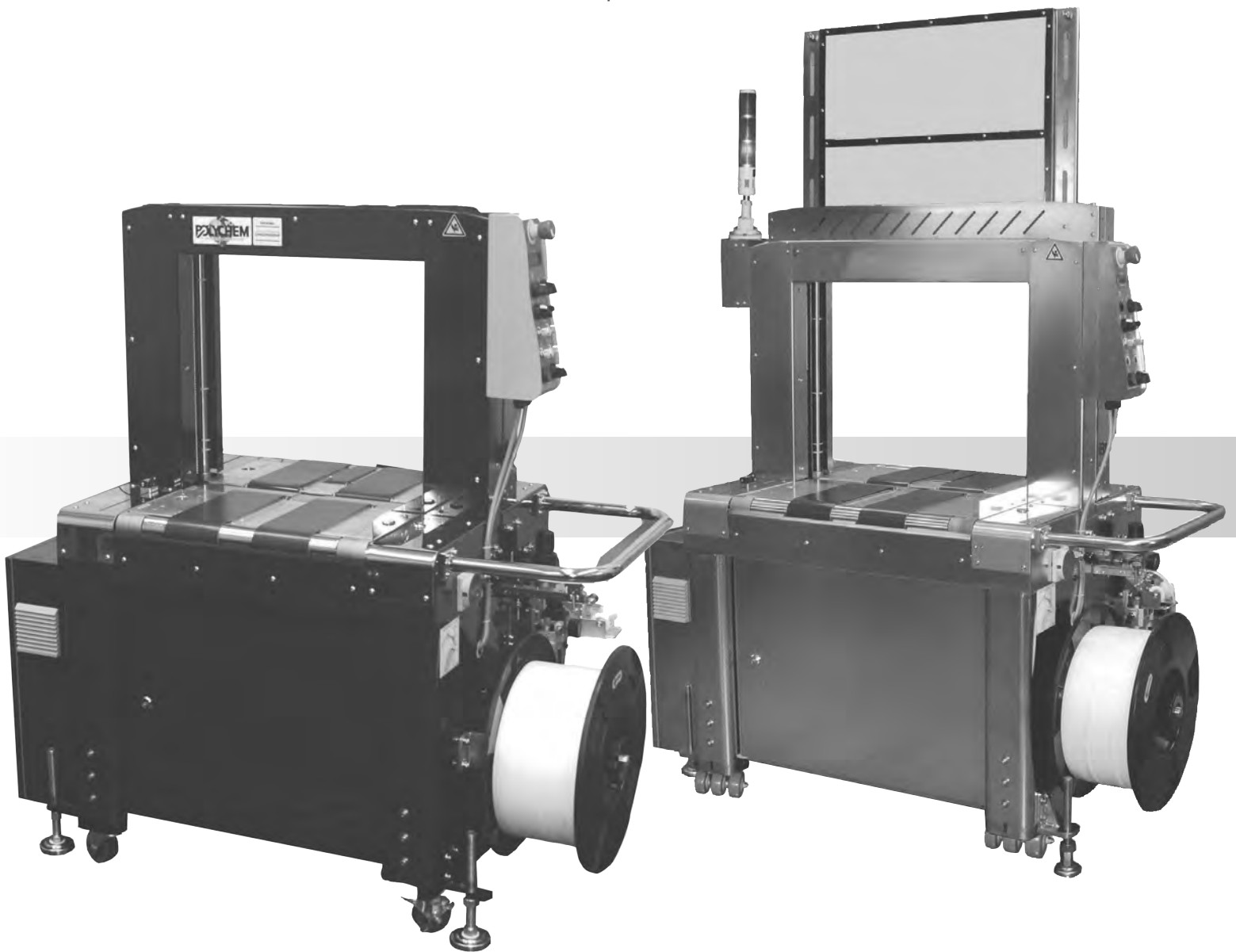
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PART I

1 General Safety Instructions

1.1 Basic Operation

- Read the operation and safety manual prior to using the strapping machine.
- The operation and safety manual should remain attached to the machine at all times.
- The machine may only be operated in accordance with its designated use.
- The strapping machine was built in accordance with state-of-the-art standards and recognized safety rules. Nevertheless, improper use can still result in injury to personnel or damage to the machine and other material property.
- Machine shall only be operated by trained personnel.
- Perform inspections and maintenance at regular intervals. Refer to the Maintenance section of the manual.
- The machine may not be put in operation before checking the respective devices.
- Safety devices must never be bridged or eliminated by any means.
- To transport the equipment only use lifting apparatus and loading devices with sufficient capacity.
- Always disconnect from external power supply when changing the location of the machine, even if the location should only be slightly changed. Connect power supply properly before returning to service.
- Do not alter or bypass protective interlocks.
- Do not alter circuits and machine unless authorized to do so by the manufacturer.

1.2 Basic Safety Precautions

- In addition to the instructions for operation, the user is to be instructed in all generally applicable legal or mandatory regulations relevant to safety or the environment.
- Long hair, loose-fitting garments, or jewelry can be a safety hazard. These items must be secured prior to equipment operation.
- Use protective equipment whenever appropriate or when required by law.
- Carefully observe all safety instructions and warnings attached to the machine. Keep safety labels clean and legible.
- People that are being trained to operate or service the equipment must be supervised by experienced personnel.
- Any electrical work performed on the equipment must be conducted by a skilled electrician or under the supervision of a skilled electrician. All work must be observed good electrical engineering practice and follow safety rules and local wiring standards.

1.3 Safety Instructions Governing Specific Operational Phases

- Avoid unsafe operation of the equipment.
- The machine is only to be operated when it is in good running order. Only operate the equipment in a safe manner; all protective and safety devices must be in place and fully functional. This includes removable safety devices, emergency shut-off equipment, noise-protection devices and exhaust fans.
- The machine is to be checked for damage and defects at least once each work shift. Any changes, including the working behavior of the machine, are to be reported immediately. If necessary, the machine is to be stopped and locked-out immediately.
- In case of a malfunction, the strapping machine is to be immediately stopped and locked-out until the fault has been eliminated.
- Before starting the strapping machine, make sure that the area is clear and safe.
- Do not place any tools or parts onto the machine.
- Operating personnel needs to be well trained before executing special operations and maintenance work; this work needs to be done with the proper supervision.
- Always check and tighten connections after maintenance or repair.
- After completing maintenance or repair, all safety devices must be replaced and checked for functionality before operating the equipment.
- To minimize the environmental impact, all consumables and replaced parts must be disposed of safely.
- Before starting the machine, check that the accessories have been stowed away safely.
- Avoid operating the machine in a fashion that could upset its stability.

1.4 Warning of Electrical Dangers

- Immediately remove power to the machine in case of trouble in the electrical system. Replace a fuse with one with the same style and ratings; pay particular attention to matching the specified current.
- Any electrical work performed on the equipment must be conducted by a skilled electrician or under the supervision of a skilled electrician. All work must be observed good electrical engineering practice and follow safety rules and local wiring standards.
- Inspect the electrical equipment of the machine at regular intervals. Tighten any loose connections. Check wiring for scorch marks; replace scorched wiring and determine and correct the reason for the overheating.
- When working on live equipment, ensure that a second person is available to cut power in case of an emergency. When appropriate, secure the working area with safety tape and a warning sign. Use insulated tools for electrical work.
- Before working on high-voltage assemblies, turn off the power supply. Carefully discharge the supply cable and short-circuit any energy-storage components such as capacitors.
- If the equipment was moved, carefully refit and refasten all parts removed for transport before reapplying power.
- Before moving the machine, remember to disconnect the power cable.

1.5 Grounding Instructions Shall Include the Following

- This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock.
- If repair or replacement of the cord or plug is necessary, connect the ground wire to the ground terminal of the plug. The wire with green insulation (with or without yellow stripes) is the grounding wire.
- Check with a qualified electrician or service person if the grounding instructions are not clear or if in doubt about the proper grounding of the machine. Do not modify the plug provided; if it will not fit the power outlet, have the proper outlet installed by a qualified electrician.

DANGER!

Improper installation of the grounding can result in electrocution.

1.6 Before Operating

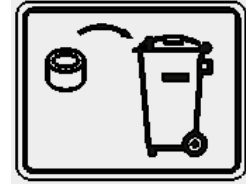
- Read the instruction manual before operating the machine for your safety.
- Wear eye protection and safety gloves before operating this machine.



Eye protection must be worn



Safety gloves must be worn



Throw out the spacer from the Reel

- Please take out the spacer that between the Reel Outer Flange and Inner Flange when you install the machine to prevent the machine malfunctions.
- Verify that the power line voltage is correct.
- The machine must be properly grounded to avoid a shock hazard. All wiring must be in accordance with local wiring standards.
- The strapping machine can only be operated with polypropylene (PP) strapping; do not use polyester (PET) strapping or polyethylene (PE) cord strap.

1.7 During Operation

- The weight of the package cannot exceed 35kg.
- The size of the package should not be less than 120 mm(W) × 130mm(L) × 10 mm(H) (4.72 inches × 5.12 inches × 0.39 inches).
- While running, check the unit for any unusual sounds or smoke emissions.
- Keep away from the inside of the arch while the machine is operating; do not put your hands or body into the arch when the machine is running.

NOTE: It is normal for the heater tongue to smoke during the sealing operation.

1.8 After Operating

- Remove dust and dirt from the unit; pay particular attention to the interior of the arch.
- Turn off the power when the machine is not in use.

NOTE: Don't spray water or liquids for cleaning the strapping machine.

1.9 Signs and Symbols

Symbol	Meaning
	<p>Warning for dangerous voltage! Contact with live electrical parts will result in severe injury or death.</p>
	<p>Warning for hot surface! Welding area is approximately 270°C(520°F) Allow sufficient time for the heater to cool down before any work in welding area.</p>
	<p>Warning for danger! Do not put your hands or body into arch working area when machine is operating.</p>
	<p>Warning for danger! Do not put your hands or body into arch working area when machine is operating.</p>
<div data-bbox="247 1729 699 1998"> <p>⚠ WARNING</p> <p>Moving machine parts can crush, cut and shear.</p> <p>Disconnect and lockout all power before servicing machine.</p> <p>Failure to follow the above can result in severe personal injury.</p>  </div>	<p>CAUTION! Don't access to moving machine parts when machine is running.</p>

2 Machine Information

2.1 Areas of Application

The strapping machine is to be used for strapping packages, cartons, paper boxes, newspapers, magazines and those materials using a polypropylene (PP) strapping for stabilizing purposes when in transportation. Be careful for rigidity of working materials, and don't try to pack agri-foodstuffs or other such material.

This machine was designed for certain applications only. We strongly recommend that this machine NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the machine until you have had detail instruction from your dealer.

2.2 Environment Information

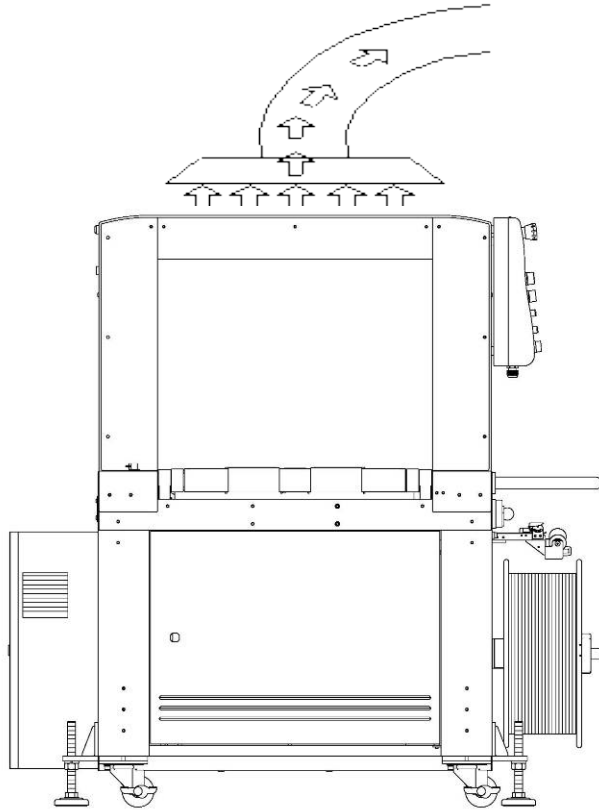
The strapping machine shall be installed in the following conditions:

- Supply voltage: 0.9 - 1.1 nominal supply voltage
- Source frequency: 0.99 - 1.01 nominal frequency
- Ambient temperature: 5°C - 40°C (41°F-104°F).
- Altitude: shall be at altitudes up to 1000m above mean sea level.
- Relative humidity: not exceed 50% at 40°C.
- Atmosphere: Free from excessive dust, acid fume, corrosive gases and salt.
- Avoid exposing to abnormal vibration.
- Don't use machine in dangerous environment.
- Don't use machines in damp or wet locations, or expose them to rain.
- Please provide a suitable illumination around the machine for safety operation.
- Work place of user should have a fire extinguisher or other devices that meet their local safety regulations, and always be careful.
- Internal parts requiring frequent inspection and adjustment, and maintenance areas must be provided with a suitable illumination around the machine.

If there may be harmful gases, fumes or dust generated during heating, user or system integrator must install exhaust system for the extraction of harmful substances.

The exhaust system shall be positioned according to the vent location. Please refer to the figure.

The user should refer to a professional expert or relevant authority to prevent the dangerous substance/ gas emitted by suitable means according to local /national environmental/health codes/regulations.



2.3 Storage

- The store room must be dry
- Do not expose the machine to extreme cold or heat environment
- Place the machine on an even floor in order to avoid any distortion

2.4 Machine Description

- Fully automatic strapping machine for polypropylene (PP) strapping material.
- Transit model with stepless speed belt-driven table
- Electronic heater temperature control.
- Hinged table top.
- Automatic strap loop ejection in case of strapping cycle without package.
- Extra tough construction.
- Simple, safe and user-friendly operation.
- Automatic strap feeding system.
- Automatic strap end detection.
- Mobile, with large table area and high capacity strap reel
- Up and down stream interlock with complete plug connection

2.5 Safety Devices



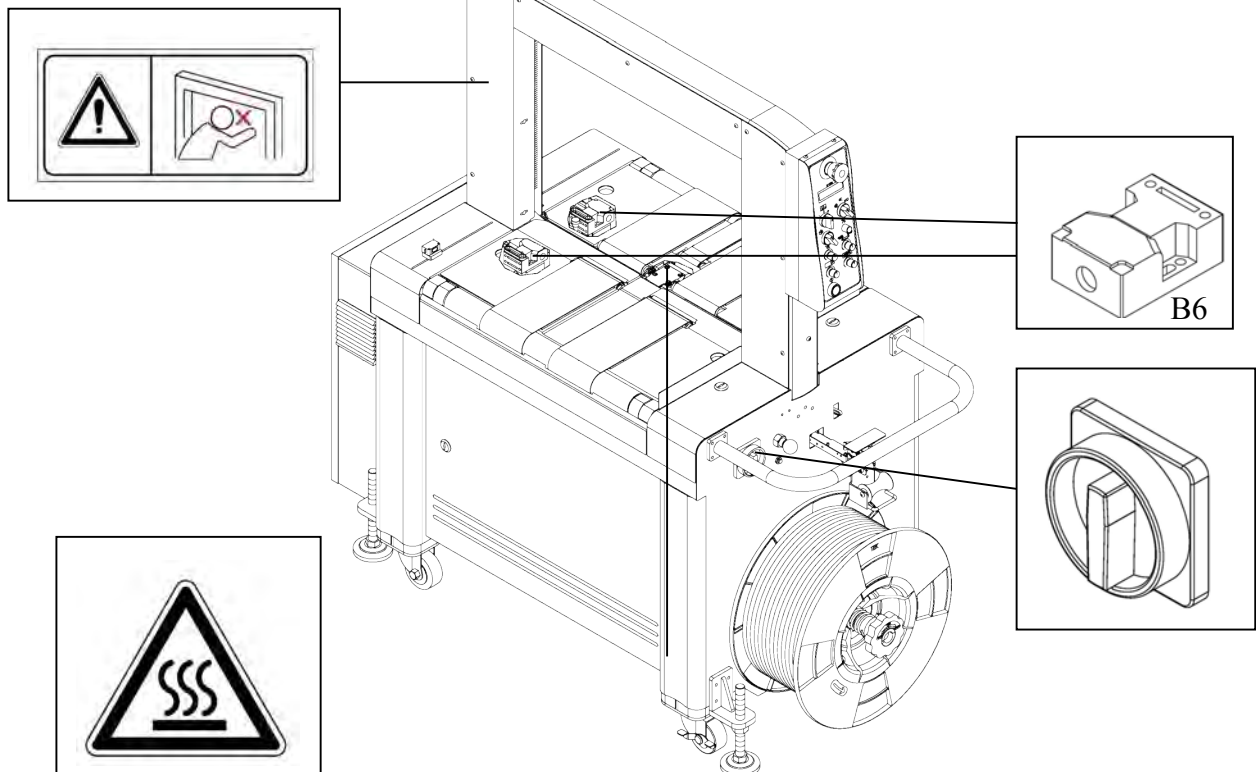
Danger!

Operate the machine only when all safety devices are at their place and are functioning correctly.

The machine has been constructed in accordance with the applicable legal regulations. The machine is reliable in operation. Nevertheless the machine may constitute a danger if it is operated in improper or undue condition.

Danger points that cannot be avoided due to equipment design are equipped with safety devices. If necessary, these points are marked on the machine with warning signs, and in the manual under working safety instructions.

The machine is equipped with the following safety devices:	
1.	Warning signs at the danger points of the machine
2.	Automatic shunt down of machine when table top opened
3.	Live parts are secured by cover



The table top can be opened, if it is necessary to make adjustments inside the machine during operation, after a strap jam for example. When the table top is opened, safety switch B6 is activated. This will remove power but the heating element will keep heating.

CAUTION!

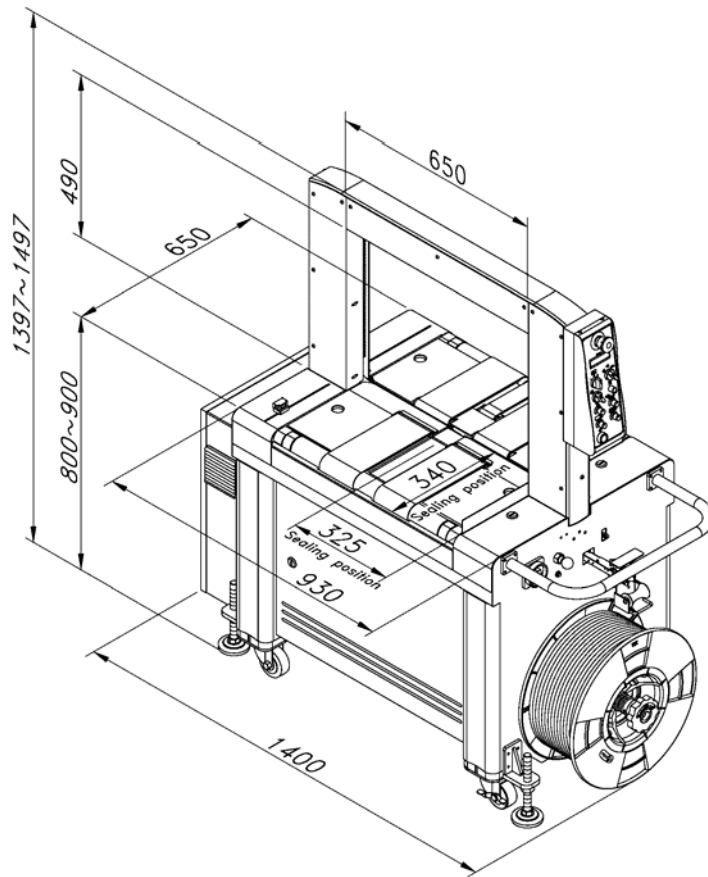
The heating unit operates at a very high temperature in order to melt the PP strapping. To prevent burns, avoid contact with this area.

2.6 Technical Specification

2.6.1 Electrical Specification

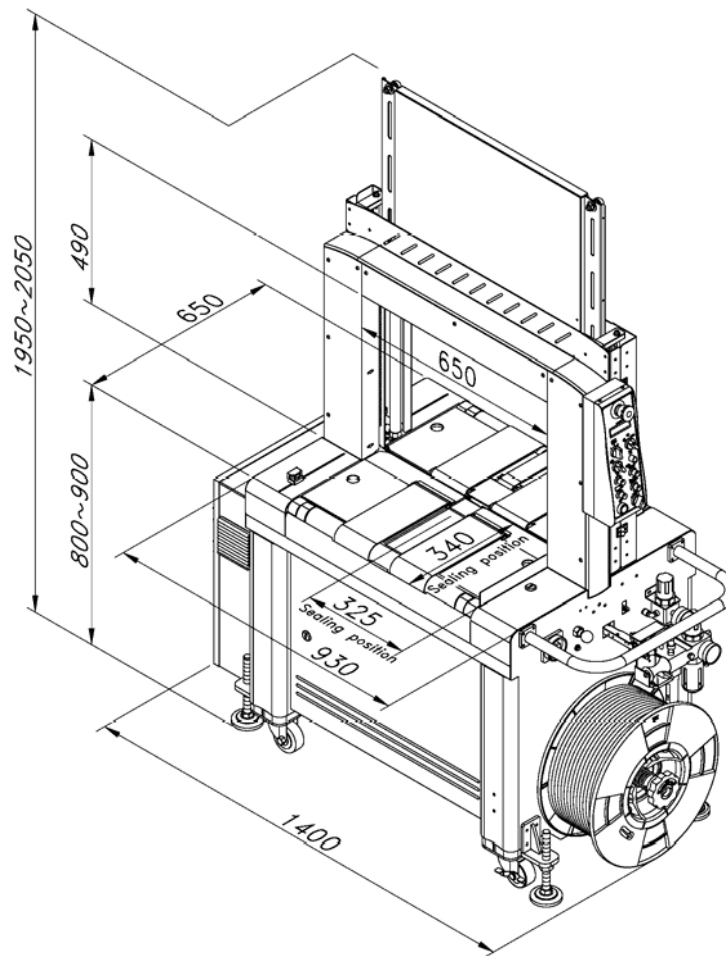
System configuration:	1L+N+PE (Ground)		3L+PE (Ground)	
Nominal power:	1.0kW		1.0kW	
Rated current:	5A	10A	5A	3A
Rated voltage:	230V	110V	220V	400V
Rated frequency:	50/60Hz		50/60Hz	
Type of current	AC - single phase		AC - 3 phase	

2.6.2 Technical Data (TP-702B)



Strap width		5mm / 6mm / 9mm / 12mm
Strap thickness		0.35mm up to 0.65mm (0.014" – 0.026")
Strap coil diameter		Coil diameter 200mm (8" nominal) Outside diameter 420mm (16.5") Width(Face) 190mm (7.5")
Table height	Standard	Minimum – 800mm (31.5") Maximum – 900mm (35.4")
	Optional	Minimum – 750mm (29.5") Maximum – 900mm (35.4")
Weight		225 kg (496 lbs)
Noise emission		78 dBA
Ambient temp		5°C - 40°C (41°F - 104°F)
Minimum package size:		120 mm(W) × 130mm(L) × 10 mm(H) (4.72"W × 5.12"L × 0.39"H)
Maximum package size:		arch size minus 50mm (1.97") EX: arch size: 650W×500H Max. package size: 600mm W×450mm H (23.6" W × 17.7" H)

2.6.3 Technical Data (TP-702BP)

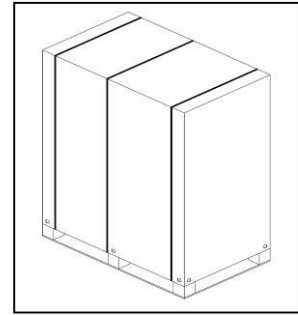


Strap width		5mm / 9mm / 12mm
Strap thickness		0.35mm up to 0.65mm (0.014" – 0.026")
Strap coil diameter		Coil diameter 200mm (8" nominal) Outside diameter 420mm (16.5") Width(Face) 190mm (7.5")
Table height	Standard	Minimum – 800mm (31.5") Maximum – 900mm (35.4")
	Optional	Minimum – 750mm (29.5") Maximum – 900mm (35.4")
Weight		250 kg (551 lbs)
Noise emission		78 dBA
Ambient temp		5°C - 40°C (41°F - 104°F)
Minimum package size:		120 mm W × 130mm L × 10 mm H (4.72"W × 5.12"L × 0.39"H)
Maximum package size:		arch size minus 50mm (1.97") EX: arch size: 650W×500H Max. package size: 600mm W×450mm H (23.6" W × 17.7" H)

3 Preparation Before Operating the Machine

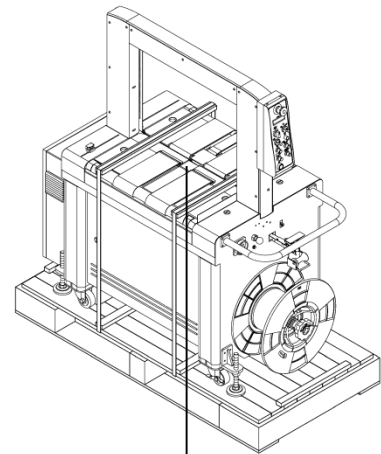
3.1 Shipping

The equipment is delivered in transport units.
Each transport unit is loaded onto a wooden pallet,
secured by polyester strapping.



3.2 Transportation & Centre of Gravity

The machine must be secured on a pallet for transportation. A forklift (or other lifting device) is necessary for lifting the machine to the pallet. The casters must be fit nicely in the recess on the pallet for proper packaging. Secure the machine to the pallet with plastic strapping across the top plates with a layer of cardboard on it to avoid damage. Cover the machine with sturdy box for protection and hold the whole box to the pallet with plastic strapping.

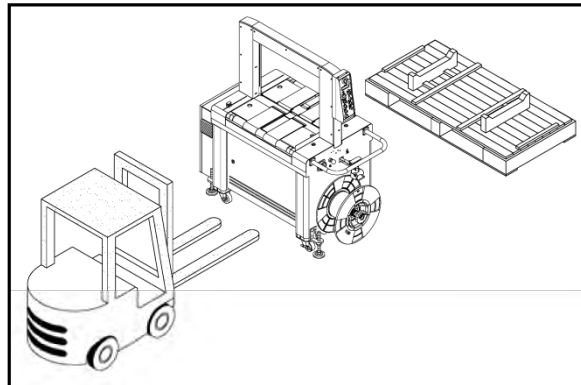
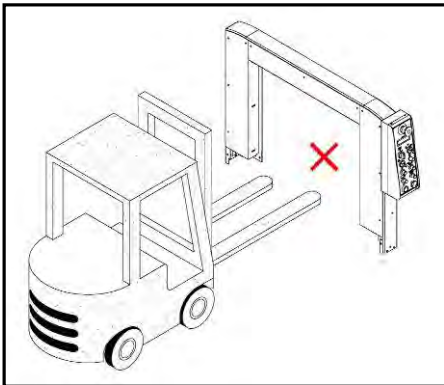


Center-of-gravity position

The machine can be removed from the pallet by using forklift truck or other lifting device.

CAUTION!

Do not carry machine by having the forklift's fork under the arch, but only under the machine frame.



Danger to Lift!

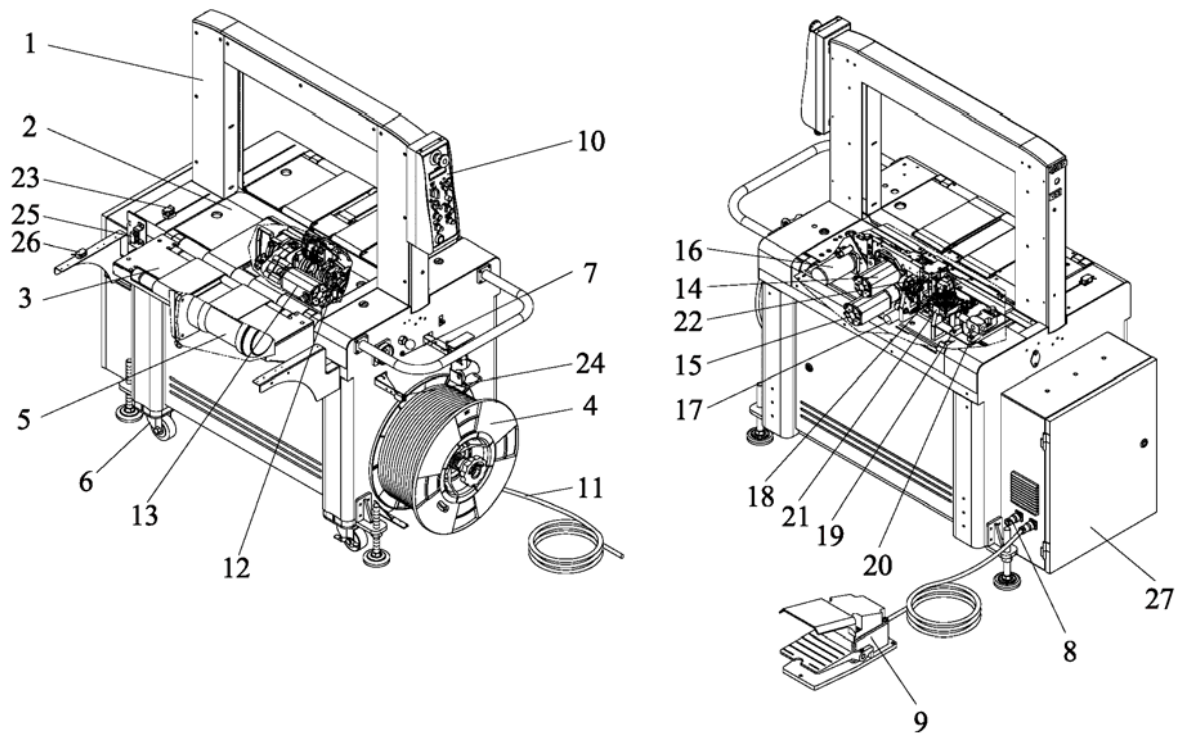
Suspend loads can fall down.

By inappropriate mounting or fracture of hoisting device the load can fall down and cause serious injuries or death.

Do not step under suspended loads!

Use appropriate hoisting devices and fasteners.

3.3 Construction Layout

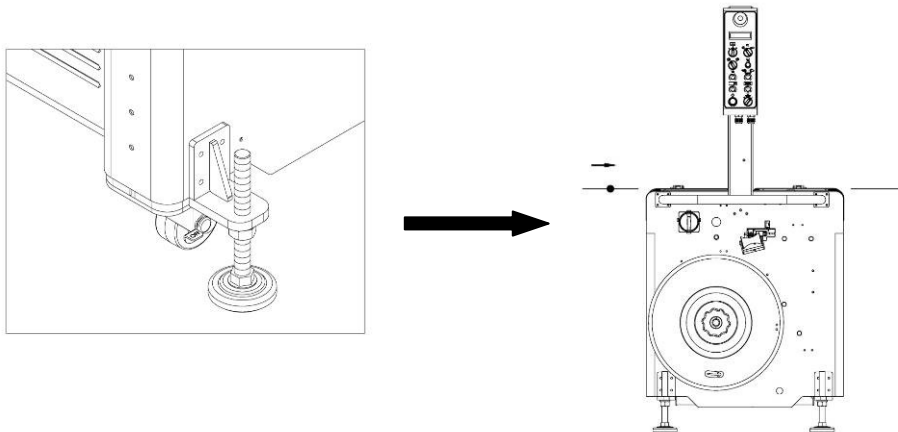


1. Arch
2. Upper Table Front
3. Extension belt-driven table (Option)
4. Reel
5. Transit motor M6
6. Caster (Brake)
7. Reel Brake Release
8. Upstream & downstream interlock (B5)
9. Foot Pedal (Option)
10. Control Panel
11. Power Cord
12. Strapping Head Unit
13. Main Motor M1
14. Feed Motor M2
15. Tension Motor M3
16. Strap Accumulating Motor M4
17. Automatic Feed Motor M5
18. Proximity Sensor SQ1 (For short feed)
19. Proximity Sensor SQ2 (Detects timing lobes on the Position Cam M7-1-112101)

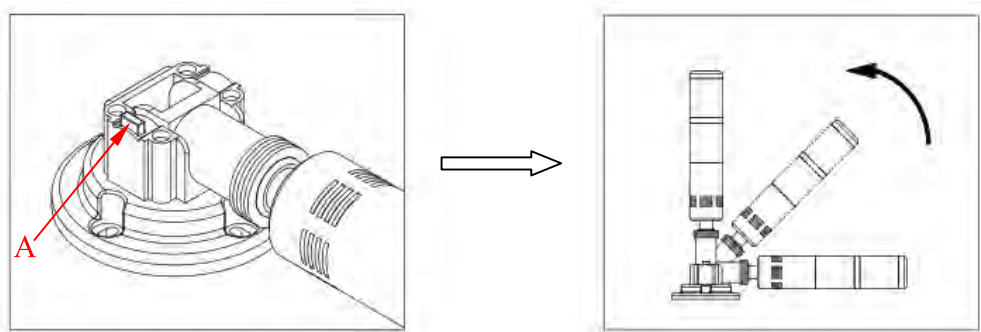
20. Proximity Sensor SQ3 (For home position)
21. Fan (M11)
22. Heater
23. Photo Eye
24. Photo eye (PH3)(Strap amount detection sensor)(Option)
25. Photo eye (PH4)(Energy saving transit with auto sleep mode sensor)(Option)
26. Photo eye (PH5)(Strapping in the centre sensor)(Option)
27. Control box

3.4 Installation

1. Remove the packing material and check if the machine is complete without any shipping damage.
2. After positioning it, adjust the machine table height to the same level surface of upstream & downstream equipments by adjusting the machinery pad. After the adjustments, be sure to tighten all the Nuts.



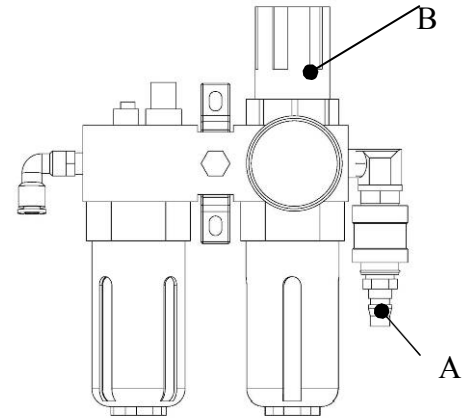
3. Press button A and make light tree stood. (Light tree is option)



4. The electrical supply cord for the machine must have a minimum cross-section of at least 1.5 mm² (16 AWG) and the power cord Length should be less than 500cm.
5. The maximum power line fuse must not exceed 16 Amp.

6. Pneumatic connection (for TP-702BP)

- The strapping machines require 3/8" air hose connection (A)
- The operating pressure is 6 bar (87psi), its value is set by the pressure reducing valve (B)
- To alter operating pressure, the knob (B) has to be pulled upward. By turning the knob (B) the pressure can be adjusted. Knob (B) is locked by pressing it down again.

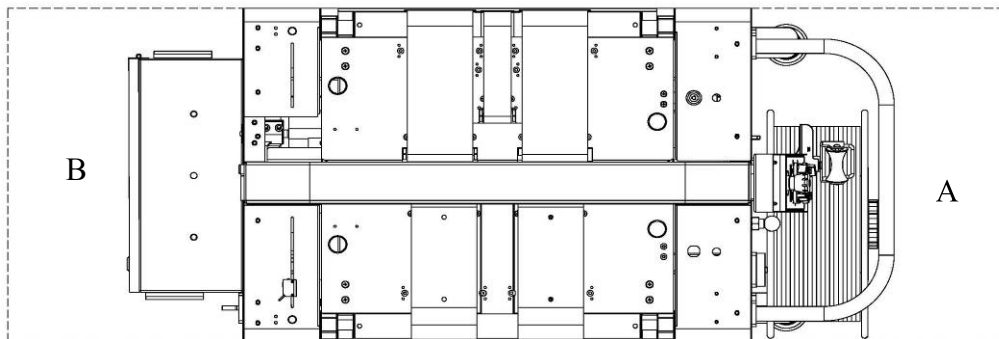


3.5 Operation Space

Keep the area (A) and (B) free for the operator.

The area (A) is necessary for operating strapping machine and changing the strap.

The area (B) is necessary for checking the Electricity.



3.6 How to connect Upstream and Downstream Machine (B5 Connector)

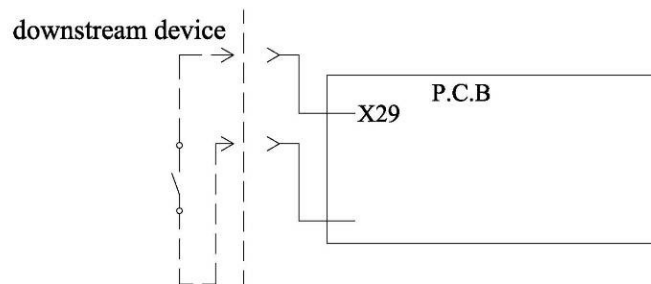
Pin1 and Pin 2: It outputs machine signal by giving a "NO" contact. Machine would send signal to upstream device for entering the package (Refer to B27 Wiring Diagram of PART II).



Caution:

Mistake the connection (over voltage or current) may damage the K3 relay

Pin 6 and Pin 7: It is for receiving signals to the machine. To receive the signal from the downstream device for passing through the package after strapping. If there is no downstream device, machine would not pass through the package after strapping (Refer to B27 Wiring Diagram of PART II).



Caution:

The downstream signal should be voltage (potential) free, or it will damage the P.C. Board.

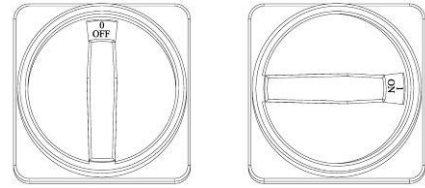
Caution!

If there is no downstream machine, please still plug in the B5 connector to avoid machine waiting for this signal which will cause the transit belt not running after the strapping cycle is completed.


3.7 Operating Elements

1. Main Power Switch:

Provides the machine with power.
Switch to “1” position for turning the machine on.
After finishing strapping work, switch it to “0” to turn off the machine.



2. Emergency Stop switch



The switch functions for urgently stop the machine. When pressing this STOP switch, the power supply will be shut down immediately. After pressing the switch, it will be locked. For releasing Stop function, just gently turn it clockwise. Remember you still need to press  to let the machine back to normal operation.

3. LCD Display:

Indicates strapping condition of machine and error messages.

4. Selector Switch


This switch is used to select how many (1, 2, or N) straps required for each package.

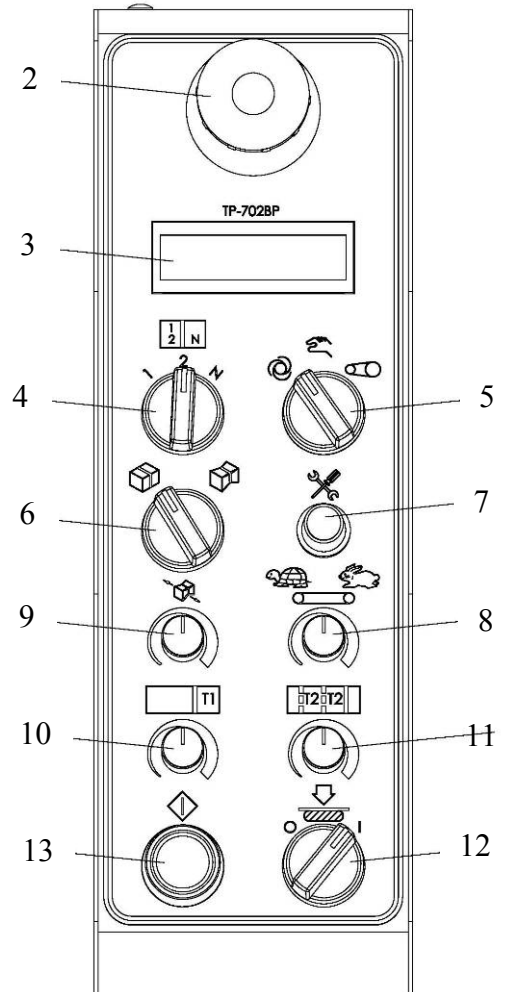
The selector switch will function only when  selector switch is at position  (AUTO).


Note:


When N straps is required for the package. You need to adjust the timer T2 for next strapping until photo eye is off. (PH1).



5. Selector Switch

While selector switch is at position  (Manual), table belts will stop running and the photo cells will not function but the machine can strap by pushing the (START) switch.




While the selector switch is at position  (AUTO), the table belts will run and photo cells work so when package passes under the arch, the machine will automatically strap the package.

When the selector switch is at position  (TRANSIT), it is for transit (the table belts will run but the photo cells do not function).

6.   **Soft - High Tension Switch:**

Switch to right () for High strapping tension.

Switch to left () for soft strapping tension.

7.  : **Function Encoder**

Turn clockwise or counterclockwise to change strapping settings.

Also, it offers settings for weld cooling time. Other settings can only be changed by technicians with password.

8.  **TRANSIT SPEED Adjustment Knob**

External adjustment of transit speed by simple turn of a dial. Turn clockwise to increase transit speed; turn counterclockwise to reduce transit speed.

9.  **Strap Tension Potentiometer:**

Turn clockwise to increase strapping tension, turn counterclockwise to reduce strapping tension. This potentiometer is only functional under High tension mode.

10.  **Timer (T1)**

Delay time from the moment that a package is detected until the 1st strapping cycle initiates. It is adjustable from 0 to 5 seconds.

11.  **Timer (T2)**

Delay time (interval) between strap cycles. When multiple strapping cycles are needed, this timer is for an operator to determine the interval between each straps. It is adjustable from 0 to 5 seconds.

12.  **PRESS BAR selector switch (TP-702BP ONLY)**

Bundle press functions only when PRESS BAR selector is set at "1".

Strap without bundle press when PRESS BAR selector is set at "0".

13.  **Start Switch:**

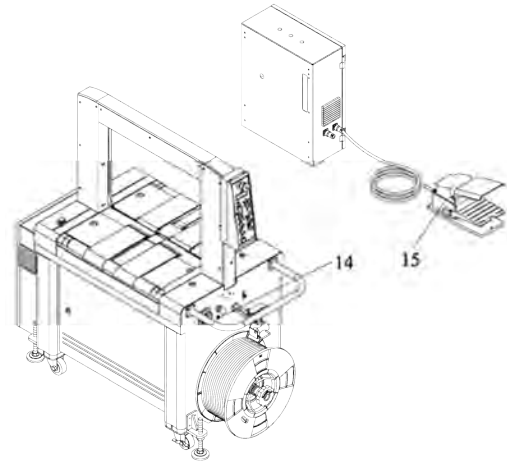
- After turning on **Main Power Switch**, you must press the start switch for machine to get ready for working.
- To initiate a strapping cycle.
- To clear up machine fault. (reset)

14. Reel Release Switch:

To release the dispenser for easily taking out the strapping from it.

15. Foot Pedal Switch (Option):

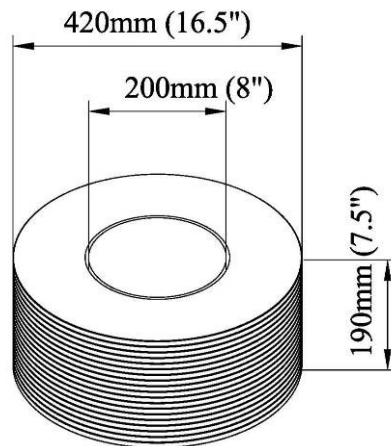
To initiate a strapping cycle.
To clear up machine fault. (reset)



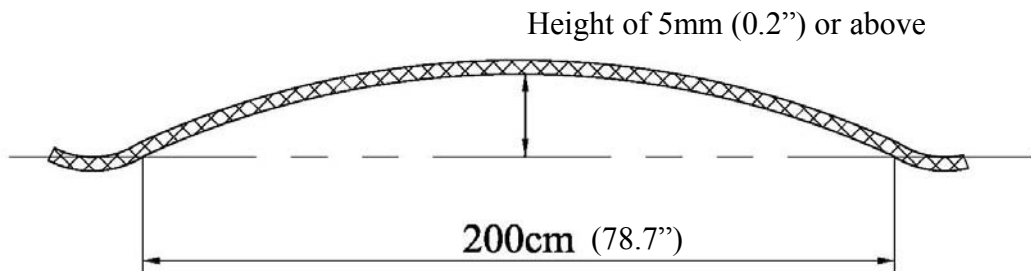
3.8 Instructions for Loading PP Strap

3.8.1 Specifications

Polypropylene Strap
Width: 5,6,9,12mm
Thickness: 0.35 -0.65 mm (0.014” – 0.026”)



Strap which has excessive camber as illustrated in figure below cannot be used.

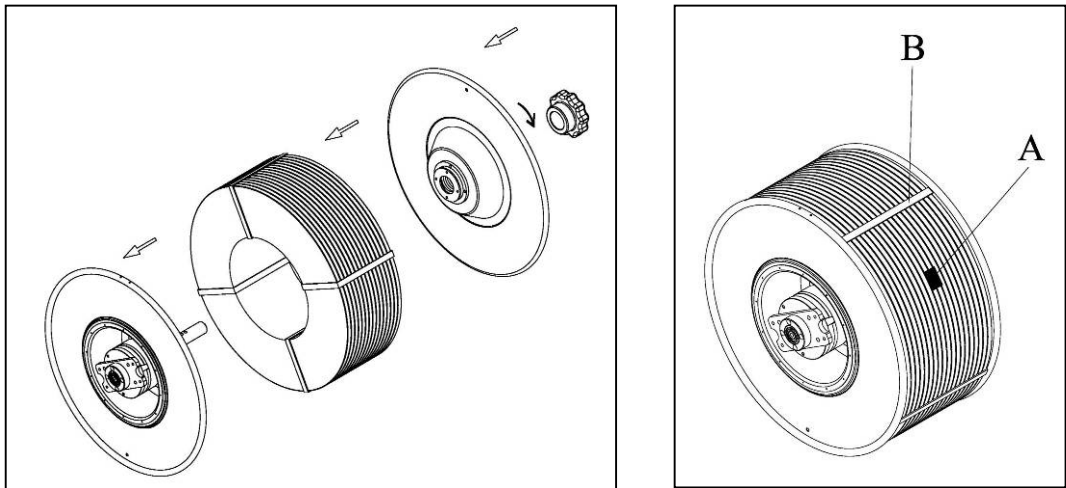


3.8.2 Strap Reel Installation

1. Release the Reel Nut Handle by pressing and turning it to the left.
2. Take out the Outer Flange.
3. Install a new strap coil onto the drum according to the instructions on the reel.
4. Put the Outer Flange back and the Reel Nut Handle. Turning the Reel Nut Handle to the right to lock it.
5. Remove the protective straps (B) and the stickers (A)

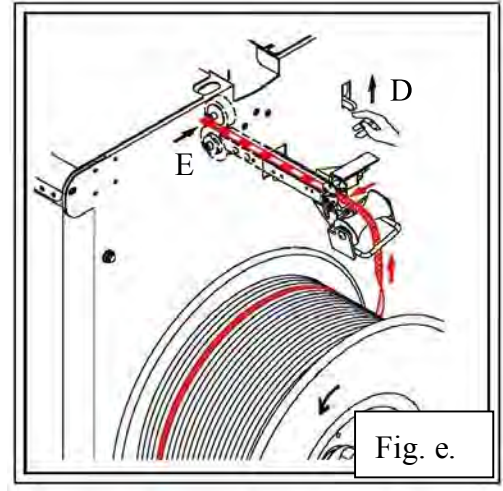
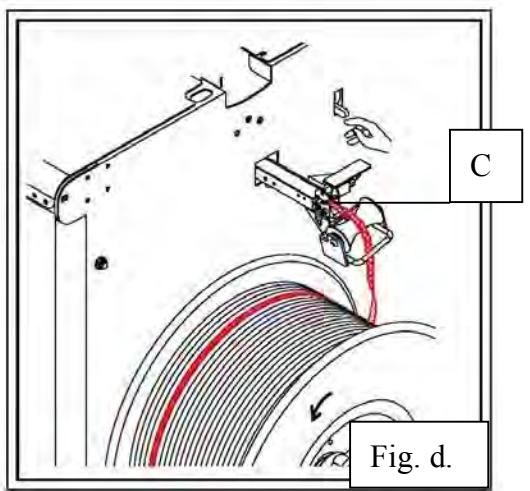
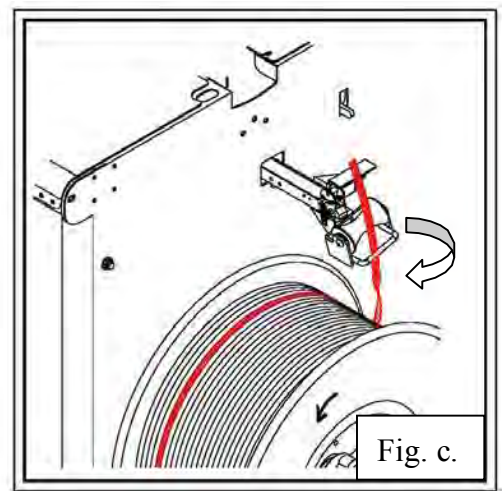
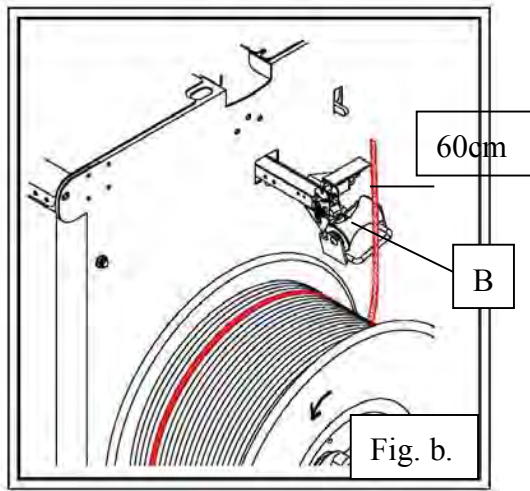
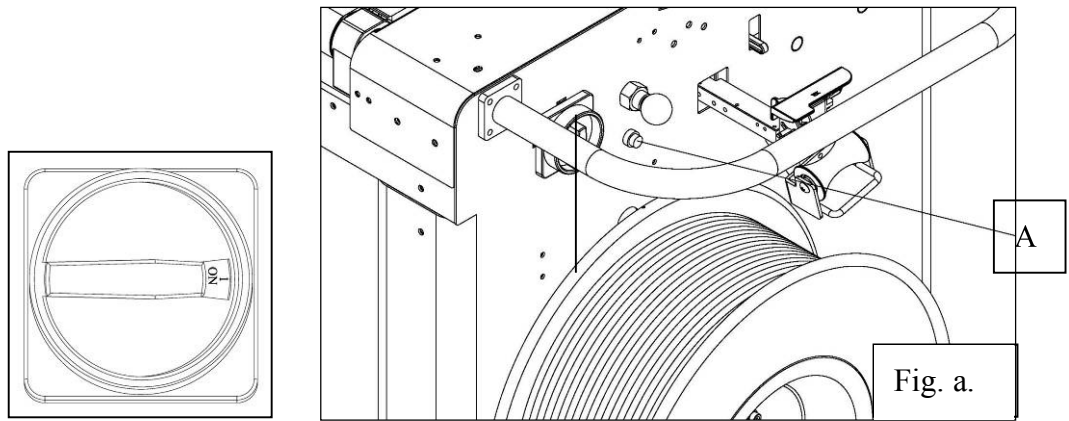
Note:

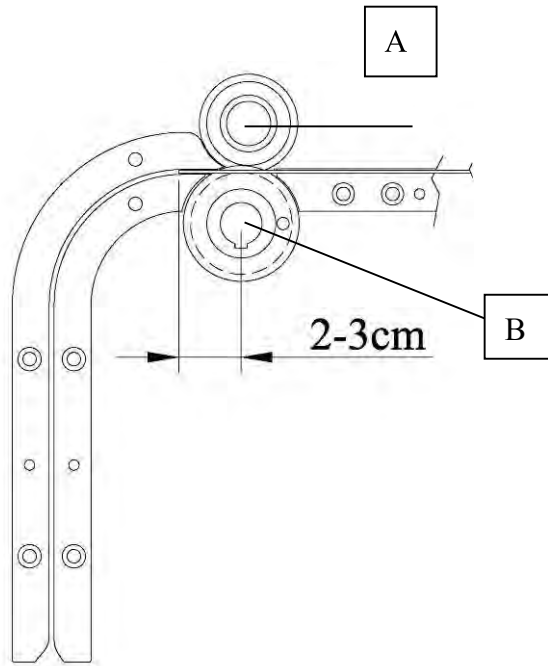
The Reel Nut Handle is released by turning to the left. Tighten it by pressing and turning it to the right.



3.9 Auto Strap Feeding Procedure

1. Turn the Main Power Switch on the right side of machine to the right (at 1 position), and press Start Switch. (refer to Fig. a)
2. Press “Reel Release Switch A” (as shown in Fig. a) and pull out around 60cm strap. (refer to Fig. b)
3. Thread the strap through the Guide Roller B following to the direction showing in Fig. c.
4. Insert the strap to outlet C (refer to Fig. d).
5. Keep threading until the tip of the strap reaches the Accumulator Main Roller.
6. Lift the lever D and insert strap between the rollers E. Feed strap for around 2-3cm ahead the rollers. (refer to Fig. e)





Caution:

If strap is fed more than 6cm ahead the rollers, it could make Auto Strap Feeding failed.

7. Press Start Switch. Machine will complete the Auto Strap Feeding in 5 sec. and have the strap feeding to the sealing point.

Caution!

In the process of Auto Strap Feeding, only the Start Switch is functional.

Caution!

The cutting edge of the strap must be free of burrs to avoid failure in Auto Strap Feeding.

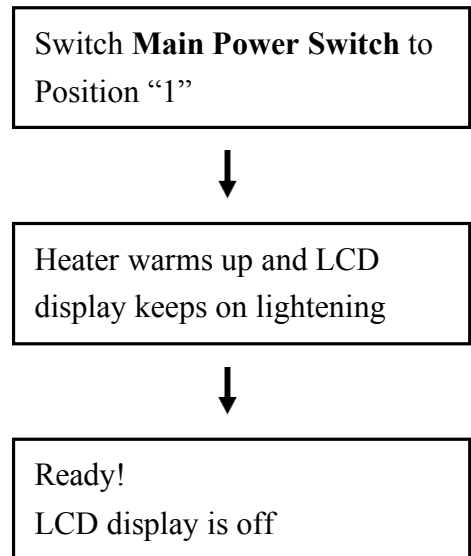
4. Operating the Machine

After switching on the strapping machine, heater starts to warm up and LCD display continues to be on until the heater reaches its operating temperature (about 2 minutes).






Caution!

Machine will not operate until heater reaches to operating temperature.

The heater fans continue to run until heater reaches operating temperature.



4.1 Manual Operation mode

1. Make  selector switch to position .
2. Place a package in the middle of table beneath the chute.
3. Adjust selector switch   and Tension Potentiometer according to required tension force.
4. Push start switch  or foot pedal switch (option) to start strapping.

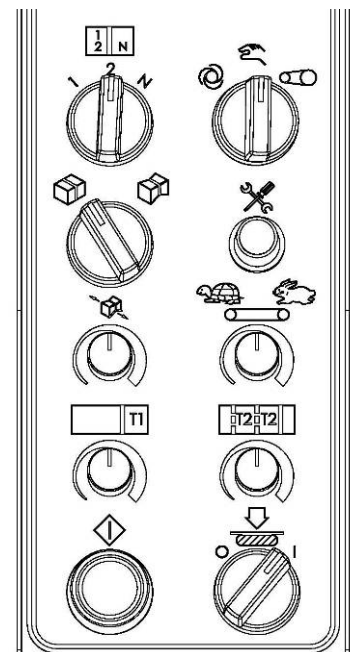
NOTE!

When operating in soft tension mode, the strap tension potentiometer does not function.




Attention!

Keep hands away from the strapping area.

If hands are caught by P.P. strap accidentally, be sure to turn off the Main Power Switch first and then cut the strap.

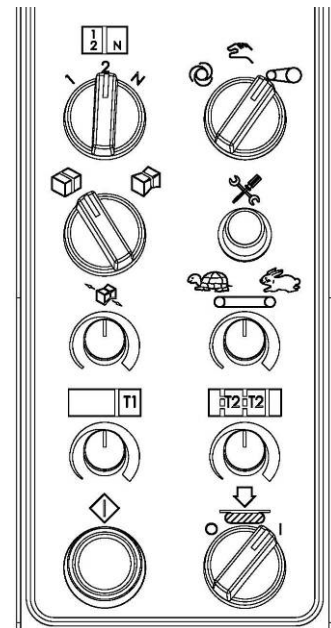


4.2 Transit Operation mode








1. Make  selector switch to position .
2. Adjust Transit Speed Adjustment Knob  properly.

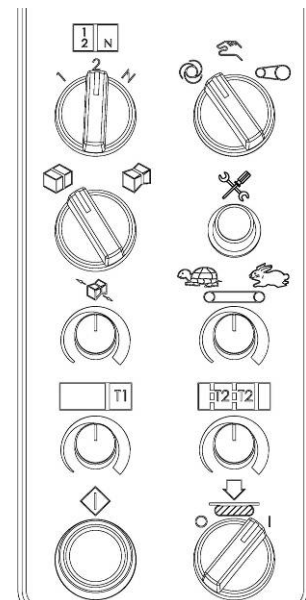
Note !

If there's no signal from downstream equipment, table belts would not run.



4.3 Automatic Operation mode

1. Make  selector switch to position .
2. Adjust Transit Speed Adjustment Knob  properly.
3. Adjust selector switch   and Tension Potentiometer according to required tension force.
4. Decide the straps numbers on a package with  selector switch.
5. Switch Press bar selector switch  if required. (Only for TP-702BP)
6. Place package in upstream conveyor and machine would make strapping on the package according to the settings.
7. Move photo cells or make adjustment of T1 or T2 to change the strapping position on the package.



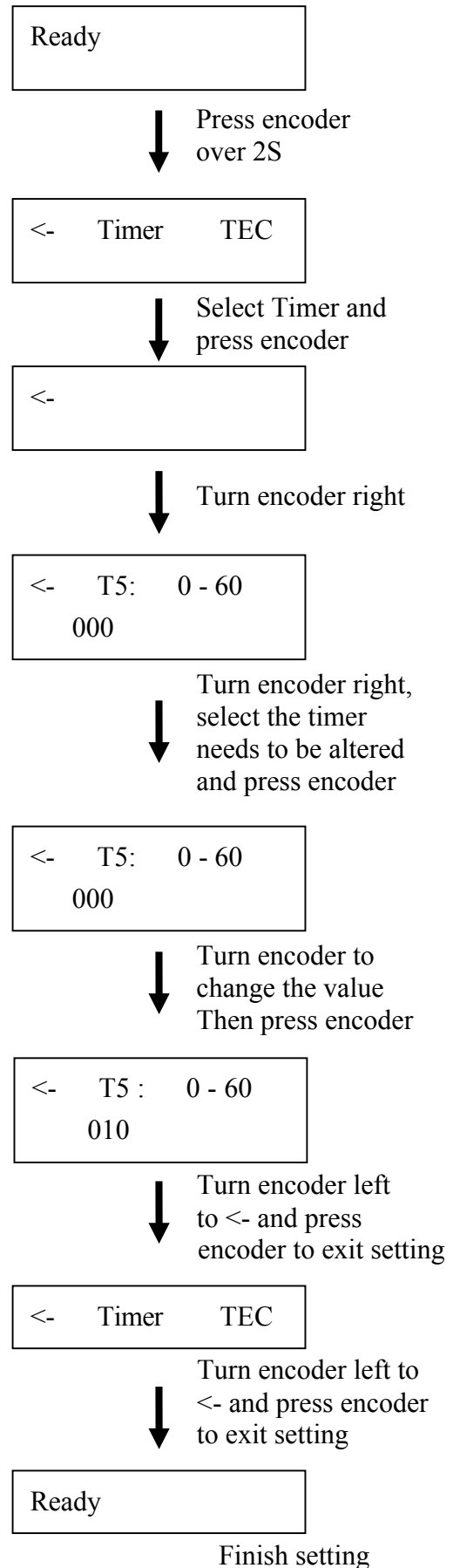
4.4 Function Encoder

LCD display will show various timers such as cooling time, timer 1, timer 2...etc. After pressing the function encoder for over 2 seconds, turn the knob to choose the timer needed to be changed. Press this knob to confirm the timer needed altered and turn it again to alter the value, and then press it again to confirm this alteration.

T5: cooling time timer, Range 0-0.6S

T4: Press bar delay time, Range 0-3S

SQ6> 0: sensor for chute home position no function (Disable)
 1: sensor for chute home position has function (Enable)



5. Adjustments

5.1 Strap Amount in the Accumulator Box

The machine has been already well set for storing enough amount of strap in accumulator Box.

However, some adjustments may be required, depending on the actual quality or thickness of the strap used.

The strap supply in the accumulator box should be sufficient for about 2-5 strapping cycle.

(It depends on the package size and the arch size. Fewer cycles are available for bigger arch or bigger package.)

Caution!

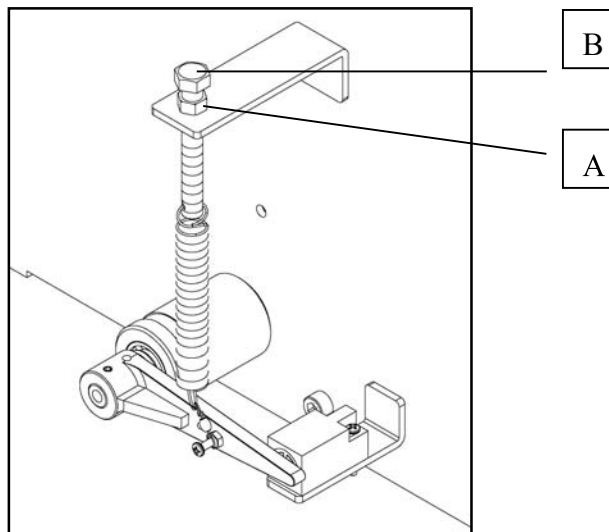
Excessive amount of strap in the Accumulator Box can lead to strap jam (too curved) and cause feeding problem.

Insufficient amount of strap in the Accumulator Box can lead to short feed problem or decrease strapping speed.

The adjusting mechanism for amount of strap is inside the machine, at the rear side of machine.

In case that there is insufficient amount of strap in the Accumulator Box, loosen the Nut A and turn the Screw Bolt B counterclockwise. After adjustments, be sure to tighten the Nut A to avoid unstable strap accumulation.

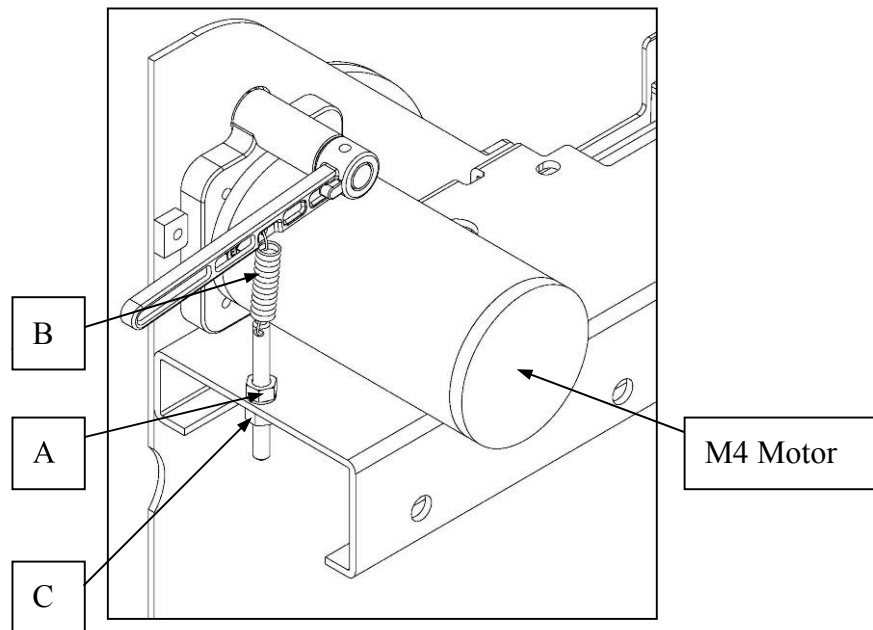
In case that there is excessive amount of strap in the Accumulator Box, loosen the Nut A and turn the Screw Bolt B clockwise. After adjustments, be sure to tighten the Nut A to avoid unstable strap accumulation.



5.2 Adjustment for Feeding Pressure to the Accumulator Box

The machine has been already well set for enough feeding pressure offering enough strength for pulling strap from strap coil to accumulator box. It might be necessary for some adjustments to increase feeding pressure if you are using smooth strap.

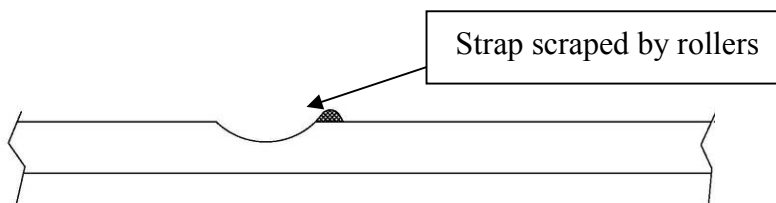
When it's necessary for increasing the feeding pressure, please loosen the Nut A and turn Nut C upwards to increase the strength of Spring B. Be sure to tighten Nut A by turning it counterclockwise after adjustments.



Caution!

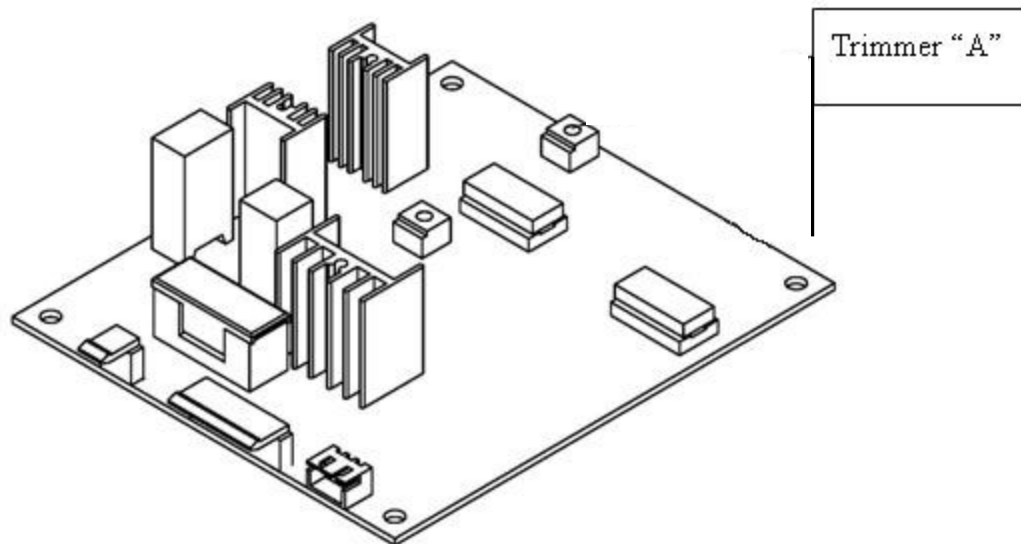
Too much feeding pressure could lead to feeding problem as the strap would be scraped by the rollers easily as show below.

Insufficient feeding pressure would lead to short feed problem as the strap is insufficient in the accumulator box.



5.3 Adjustment for Heater Temperature

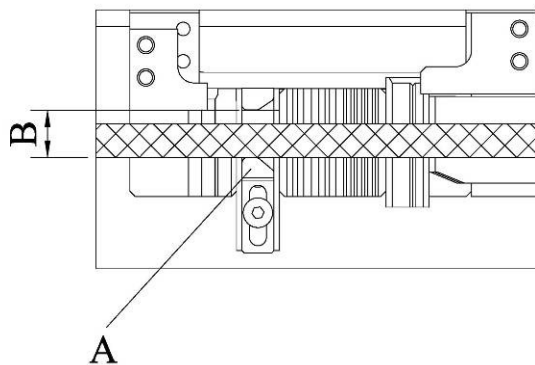
The machine has been already well set for proper heater temperature. It might be necessary to do some adjustments according to temperature in working environment, and the quality of PP strap to ensure better sealing efficiency. Turn "A" clockwise to increase the heater temperature and turn it counterclockwise to decrease the heater temperature.



5.4 Some adjustments for straps

1. Adjusting "Strap Guide"

Adjusting the A (Strap Guide) according to the strap and make sure the width B is around 0.5mm (0.02") wider than the strap.

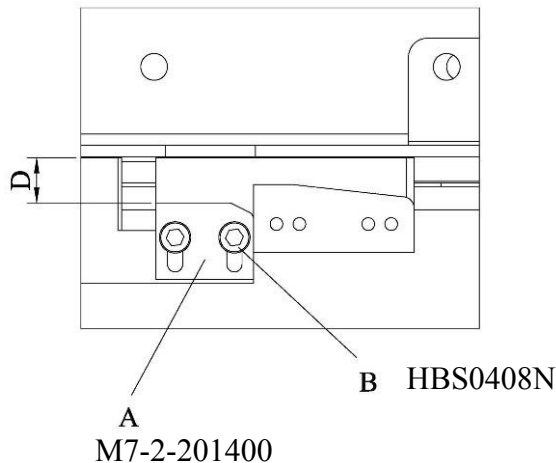


Caution:

If B is too wide, it would lead to sealing problem. However, if it's too narrow, it would lead to feeding problem.

2. Adjusting “Right Strap Guide”

Loosen the screws on the “Right Strap Guide” and take it out. Then loosen the 2 screws B (HBS0408N) and adjust A according to the strap. Be sure D is about 0.1mm wider than the strap. After adjustment, tighten screws B and put the “Right Strap Guide” back.



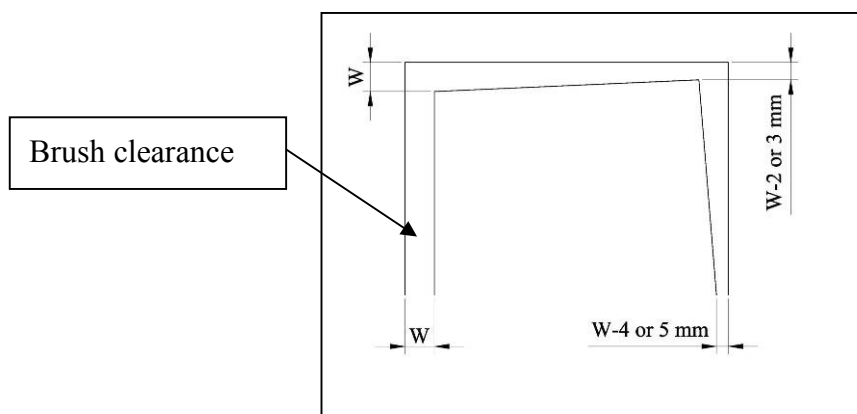
Caution:

If D is too wide, it would lead to sealing problem. However, if it's too narrow, it would lead to feeding problem.

3. Adjusting Brush Clearance in the Arch

The brush clearance in the left side and upper left should be about the strap width. The brush clearance in the upper right should be about 2-3mm narrower to the strap.

The brush clearance in upper side of right chute should be the same to the clearance in right side of upper arch. The brush clearance in the lower right should be 4-5mm narrower to the strap.



Note:

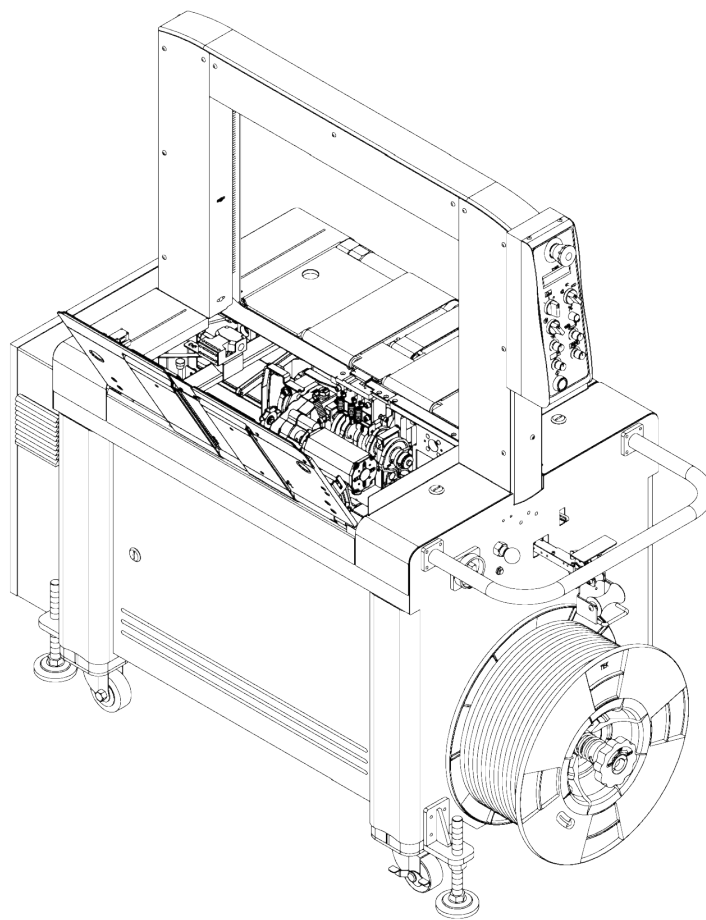
The brush clearance could be various according to different package size. The brush clearance needs to be bigger for not having any effect on reversing especially when the package size is close to the arch size.

4. Adjusting Strap Amount in the Accumulator Box

Different strap widths might have effects on the strap amount in the accumulator box. Please do the adjustment according to 5.1 if necessary.

5.5 Adjustment for Feeding/Reversing Pressure

The front and rear table top is fixed and you would need to open it by Key for doing adjustments. The power is shut down once the table is opened as there are safety switches underneath the table top.

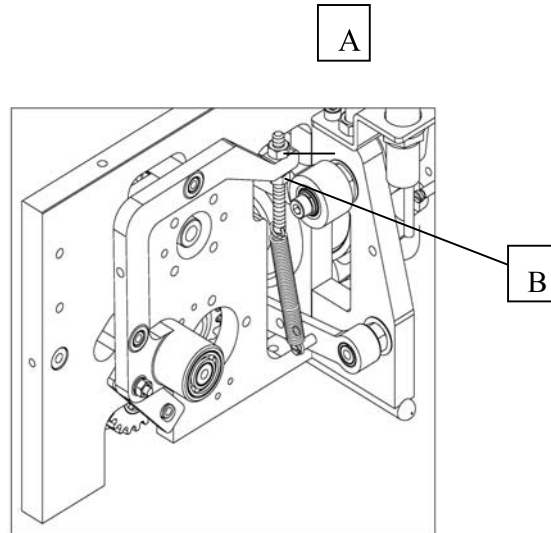


1. Adjusting the Pressure for Feeding

The machine is already well set for proper feeding pressure. However, according to different strap characteristics (such as smoother surface or different thickness), some adjustments for feeding pressure are still necessary.

If short feed problem happens a lot, and it is a result of improper feeding pressure, please do the following adjustments:

Loosen Nut B and turn Nut A clockwise to increase the feeding pressure. Or loosen Nut A and turn Nut B counterclockwise to decrease the feeding pressure. After adjustments, be sure to tighten these 2 Nuts well.

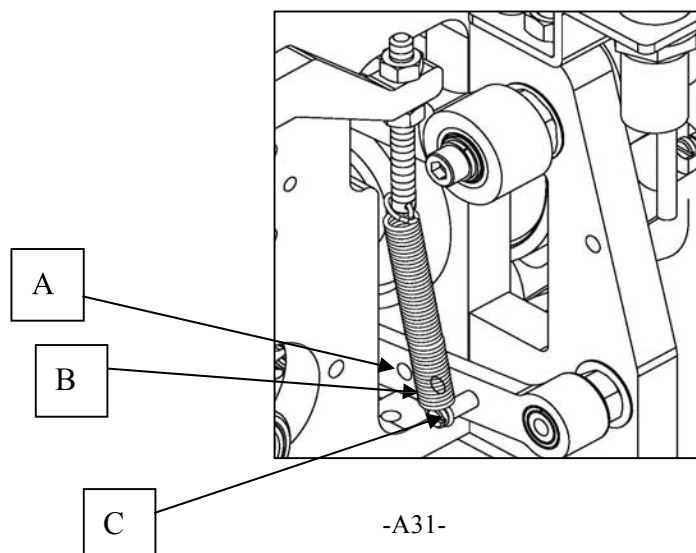


2. Adjusting the Pressure for Reversing

The machine is already well set for proper reversing pressure. However, according to different strap characteristics (such as smoother surface or different thickness), some adjustments for reversing pressure are still necessary.

If machine often has incomplete reversing problem, and it is a result of improper reversing pressure, please do the following adjustments:

Take out the part (TA-073 Spring Hook) from C position to B or A position in order to increase the reversing pressure.



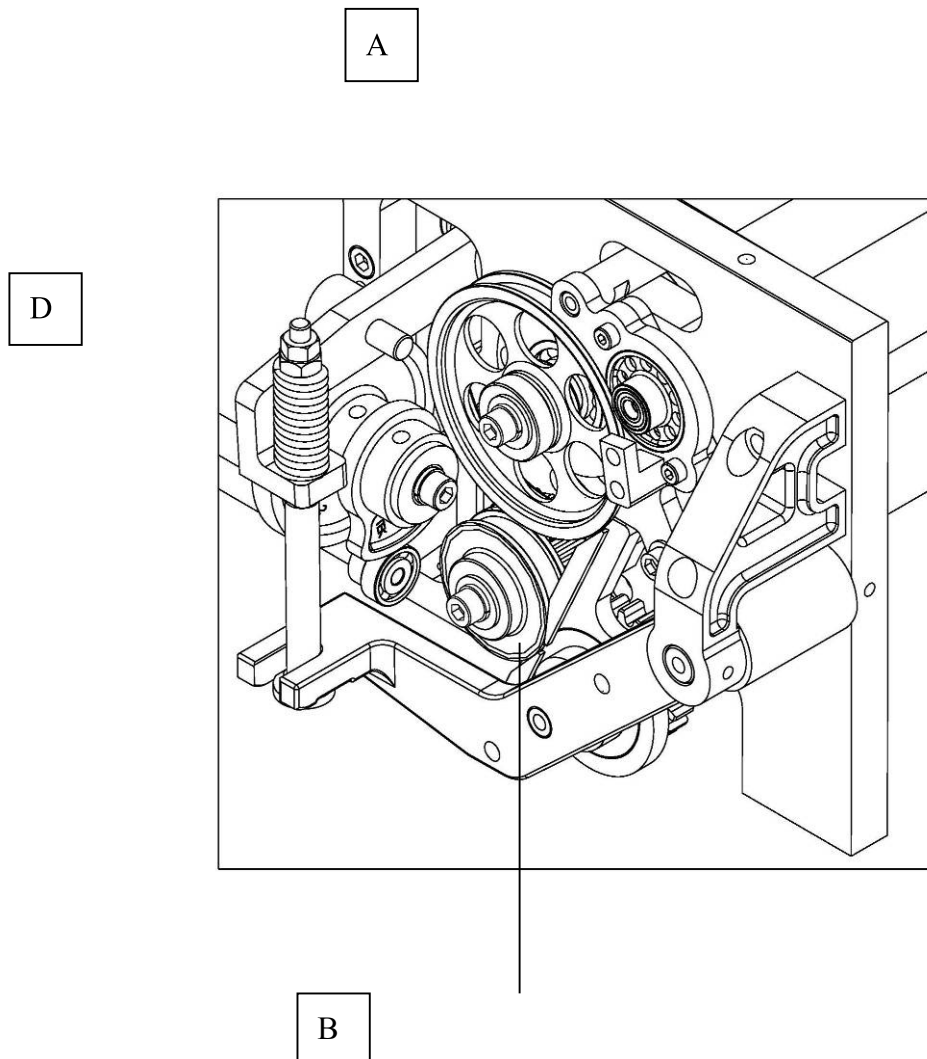
5.6 Adjustment on Tensioning Rollers for High Tension

The machine is already well set for proper pressure for high tension. However, according to different strap characteristics (such as smoother surface or different thickness), some adjustments on pressure for high tension might be necessary.

When insufficient strapping tension occurs even the Soft-High tension switch is on “high” position and it is a result of pressure for high tension, please turn Nut D clockwise. This can solve the problem of insufficient strapping tension at high tension and strap slipping between A & B due to this.

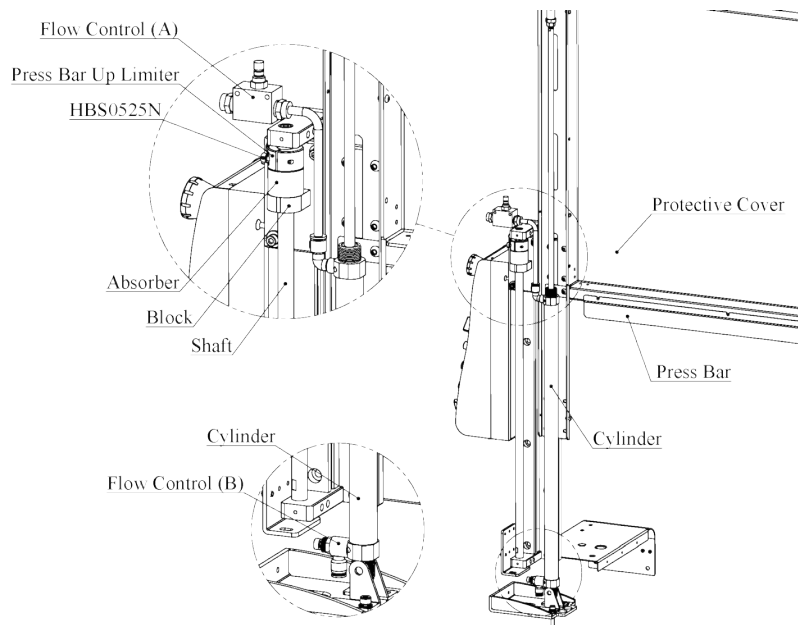
Note:

When the pressure for high tension is set too high, the tension for strapping would get lower.



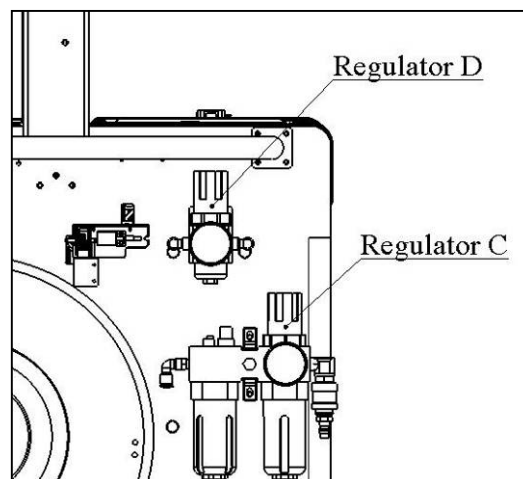
5.7 Speed and Pressure Adjustment of Press Bar

1. Speed



- a. Flow Control (A) : ascending speed adjustment of Press Bar.
Turn knob counterclockwise to increase the ascending speed of Press Bar.
Turn knob clockwise to decrease the ascending speed of Press Bar.
- b. Flow Control (B) : descending speed adjustment of Press Bar.
Turn knob counterclockwise to increase the descending speed of Press Bar.
Turn knob clockwise to decrease the descending speed of Press Bar.

2. Pressure



Air pressure adjustment for ascending and descending Press Bar

Regulator C: Adjustment for ascending pressure of Press Bar

Regulator D: Adjustment for descending pressure of Press Bar

For doing these adjustments, be sure to lift the Regulator first and then turn it clockwise to increase the pressure or turn it counterclockwise to decrease the pressure.

Caution:

Regulator D shows the descending pressure only when Press Bar is descending.

If the air pressure is exceed 2 bar, the descending pressure of Press Bar would be over 250N.

When the descending pressure of Press Bar is over 250N, safety device (such as Safety Guard) would be necessary according to CE regulation.

5.8 Change Bundle Flow Direction

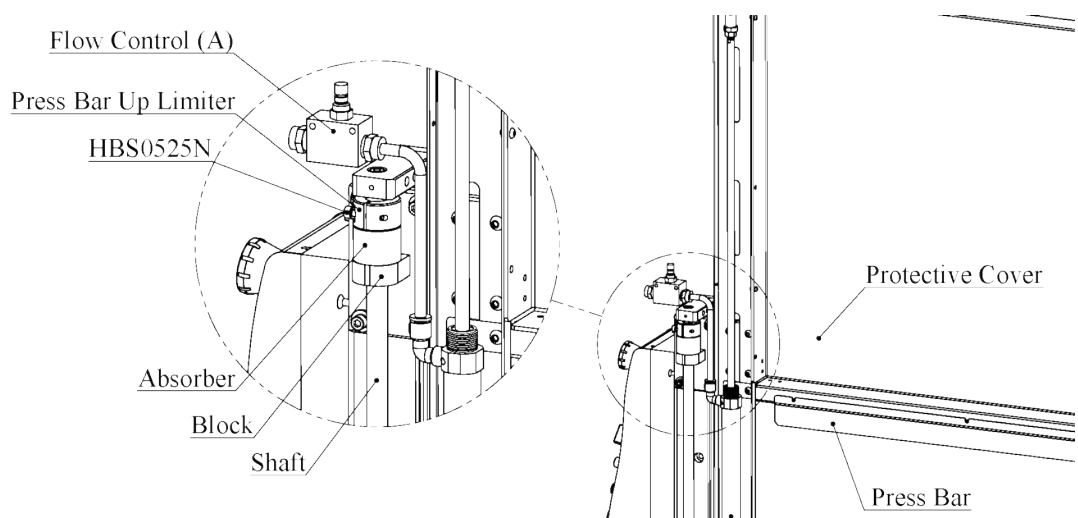
If you need to change the bundle flow direction, please do it as following steps:

- a. Change the phase sequence of M6 motor. (Please refer to B2 / ED1, interchange either 2 wires from frequency inverter to M6 motor)
- b. Change the positions of PH1 and reflector to the other side of arch.
- c. Adjusting the table belts and make sure that they are in the middle to avoid any damage to the belts. You could make this adjustment with screws (#50 FMS0560N) showed in Part III P149.

5.9 Height Adjustment of Press

The height for press going upward is adjustable according to different package height.

- a. Remove the pneumatic source and have the press bar descending.
- b. Loosen the cover of both sides.
- c. Loosen HBS0525N on Press Bar Up Limiter and adjust it to required height. Then screw HBS0525N by turning it clockwise.



6. Troubleshooting

The LCD display would flash and show failure message when machine is not working due to malfunction.

Message shown on the LCD could be follows:

1. Reminder message:

- a. Push Start: Please press the Start Switch to make machine function. This is especially necessary after the Safety Switch is released or after you just turn on the machine.
- b. Load Strap: Load a new roll of strap or re-do the Auto Strap feeding again.
- c. B6 open; K1 open: When it shows this message after you press the Start Switch, it means the Safety Switch might not be closed or the K1 in the control box is abnormal.

2. Malfunction from switches:

- a. S1 Error: This means the Start Switch or the Foot Pedal is continuously triggered before activating them. Please check if any of these 2 Switches is defective.
- b. S5 Error: This means the Reel Release Switch is continuously triggered before activating it. Try to press it by hand to see if it's defective.
- c. SQ1 on Error: The SQ1 is triggered when doing Auto Strap Feeding. Check if the SQ1 or the Switch lever is defective.
- d. SQ9 failure: Foot bar is not able to function properly and cause it not able to go back to home position.

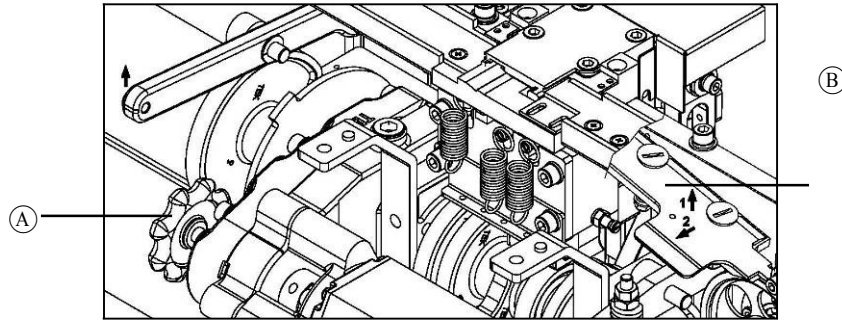
3. Malfunction from procedures:

- a. ASF failed: Auto Strap Feeding failed. It might be caused by wrong inserting direction or inserting too much strap. Please re-do the Auto Strap Feeding.
- b. Feed jam: Resulting from not being able to feed strap to the sealing position.

When Feed jam occurs, press the Start Switch or Foot bar first to let the arch open and strap comes out of the arch. Hold the strap by left hand and then press the Start Switch or Foot bar again. Machine would reverse the strap a little bit and cut it, and then machine would go back to home position and feed again.

If this does not solve the problem, please take out the jammed strap by following

steps:



- b-1. Open Upper Table, Front Group M7-7-100230.
- b-2. Lift up the Lever (A) (M7-2-101400/M7-2-101410) with left hand and take out the Cover (B) (M7-1-311201) for the Upper Guide with right hand at the same time.
- b-3. Take out the jammed strap and cut it.
- b-4. Put the cover (M7-1-311201) for the Upper Guide back to its position and put the Upper Table Front Ass'y back as well. Push START switch in the control panel to RESTART machine.

If the Feed jam problem still cannot be solved, the following causes have to be checked as well:

Fault	Cause	Remedy
Feed jam	Strap is too curved	Change strap
	Insufficient feeding pressure	Adjust feeding pressure according to 5.5
	Too much strap amount in the accumulator box and has caused strap to be curved	Adjust to proper strap amount in the accumulator box according to 5.1

c. Other malfunctions:

Fault	Cause	Remedy
Sealing failure	Too much debris on both sides of heater plate	Clean both sides of the heater plate by fine sandpaper
	Insufficient heater temperature	Increase the heater temperature according to 5.3
	Insufficient cooling time	Increase cooling time according to 4.3
Insufficient strap tension	Soft-High tension switch is at “soft” position	Turn it to “high” position
	Lubricant drops into tension roller incautious	Clean the lubricant
	Too much debris in the gear of tension roller	Clean the debris
Press Bar no function	No air supply	Make sure the air supply is correct.
	Press Bar function is not ON	Enable Press Bar function (refer to 4.3)
	Press Bar is not moving freely	Clean and lubricate it.
	Solenoid Valve is not functional	Replace Solenoid Valve

7. Maintenance

Warning:

Before any maintenance or repairs on the machine, set the Main Power Switch to "O" (OFF). Wait about 5 minutes for cooling down the heater to avoid burns with this area.

1. Cleaning and Lubrication

The high reliability and long service life of the strapping machine will depend on regular cleaning and maintenance.

ATTENTION!

All the important strap transportation components, such as the drive rollers and the strap guides, must be kept free from oil and grease. (lubricant)

The lubricant has to be non-resinous.

The lubricant is SAE 30

2. Maintenance

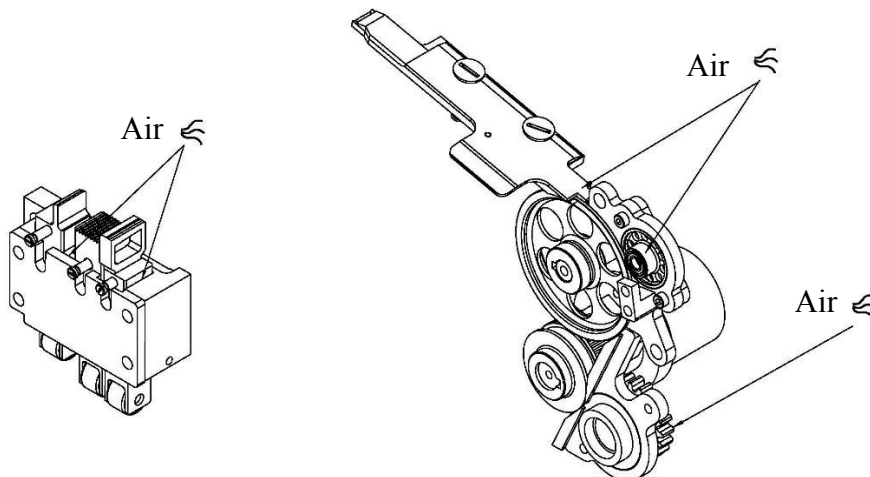
Only use original spare parts supplied by manufacturer.

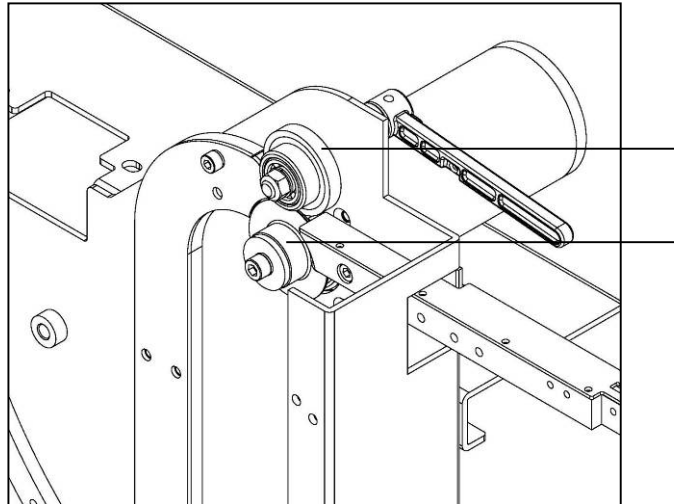


Daily:

Use air gun to clean the following indicated positions (nearby the cutters, strap guide and accumulating feeding rollers) daily

Remove plastic residue in the machine.





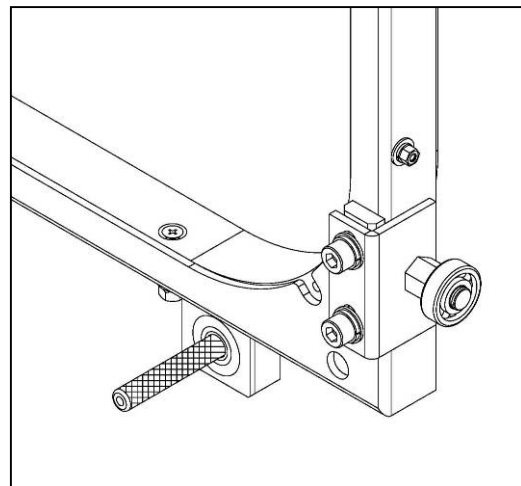
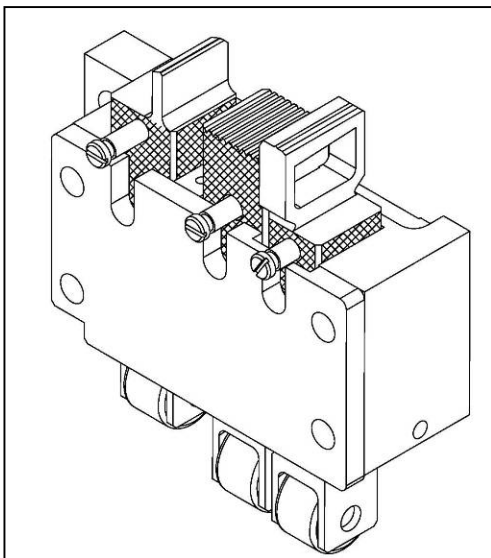
↻ Air

Weekly:

Lubricate front bar, press bar, rear bar and shafts in arch weekly.

Please refer to the following mesh areas for instruction.

Before lubricating, be sure to clean the parts first to avoid mixing oil and debris which might have a bad effect on machine's function.



Check the machine by strapping several bundles for any failures.

Monthly :(or 100,000 strapping cycles)

Clean both sides of heater plate and polish with fine sandpaper if necessary

ATTENTION: Make sure the welding plate is cool first!!

Check Front Bar, Press Bar, and Rear Bar for moving upward and downward neatly. The Slide Table and Strap Track Frame should be able to go back to its home position by the force of spring as well.

Be sure to clean any debris in the tension roller

6 Months: (or 500,000 strapping cycles)

Check heating element, replace and re-adjust it if necessary.

Check strap cutter in sealing head, replace it if necessary.

Check if the connector at wiring housing to P.C. Board is firmly fixed.

Check if the safety switch of front table or Rear table functions well.

Make machine ready for operation. Strap one bundle manually several times, paying attention to mal-functions, repeat procedure.

Initiating several cyclings with package manually for testing and pay attention to any mal-functions. Make sure the strap accumulating function is well. If necessary, replace the assistant rollers, do proper adjustments to accumulating feeding pressure or to the clearance in the reel brake.

Slightly lubricate the sealing head (bearing points) with light lubricant if necessary.

1 year :(or 1,000,000 strapping)

Replace deflection roller if it shows visible changes.

In case of loud noise at bearings: locate them, replace the bearings.

Get machine ready for operation again, strap one bundle manually several times, paying attention to malfunctions.

3. Cleaning / Replacing Heater

Cleaning

1. Turn off the power and open the Upper Table, Front Group and Upper Table, Rear Group (M7-7-100230 & M7-7-200110).
2. Make sure that the heater cools down already and the temperature is not too hot to let you get hurt.
3. Loosen the fixed screws of the heater cover (M7-1-101720) and remove it from the machine.
4. Remove the screw (HBS0540HN) of Heater Crank(M7-1-141100).
5. Remove the Return Spring (T7-1-64130) of the Heater Crank (M7-1-141100).
6. Remove the Heater Crank (M7-1-141100) by pushing it backward.
7. Clean both upper side and down side of the Heater carefully with fine sander paper.
8. Re-installation the heater back to the machine in reverse sequence.

Replacing

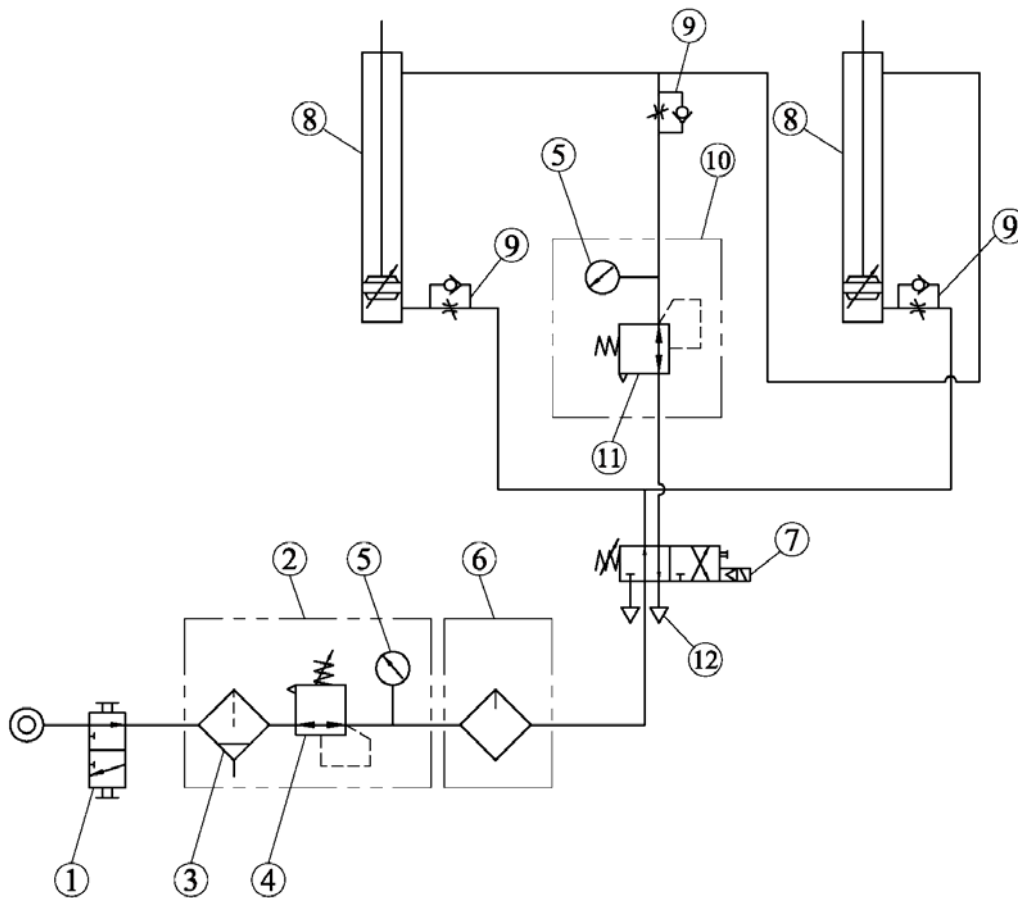
1. Same sequence as step 1-6 mentioned above.
2. Turn over the Heater Bracket (M7-1-141300) so that you can loosen the nuts of the heater.
3. After you loosen the nuts, turn the Heater Bracket back to its original position.
4. Take out the Heater Ass'y and make sure the insulations stay intact. If any of

insulation fall and get broken, please replace with new one to avoid welding problem.

5. Install the new Heater Ass'y in reverse sequence.
6. Rotate the M1 Handle (T7-1-11240) forward till the Heater Ass'y goes to welding position.
7. Make sure the clearance between Heater Ass'y and Slide Table (M7-1-131600) is about 1.8 - 2.2mm.
8. If the clearance is too big, adjust it by turning HBS0530N clockwise. If the clearance is too small, adjust it by turning HBS0530N counterclockwise.

PART II

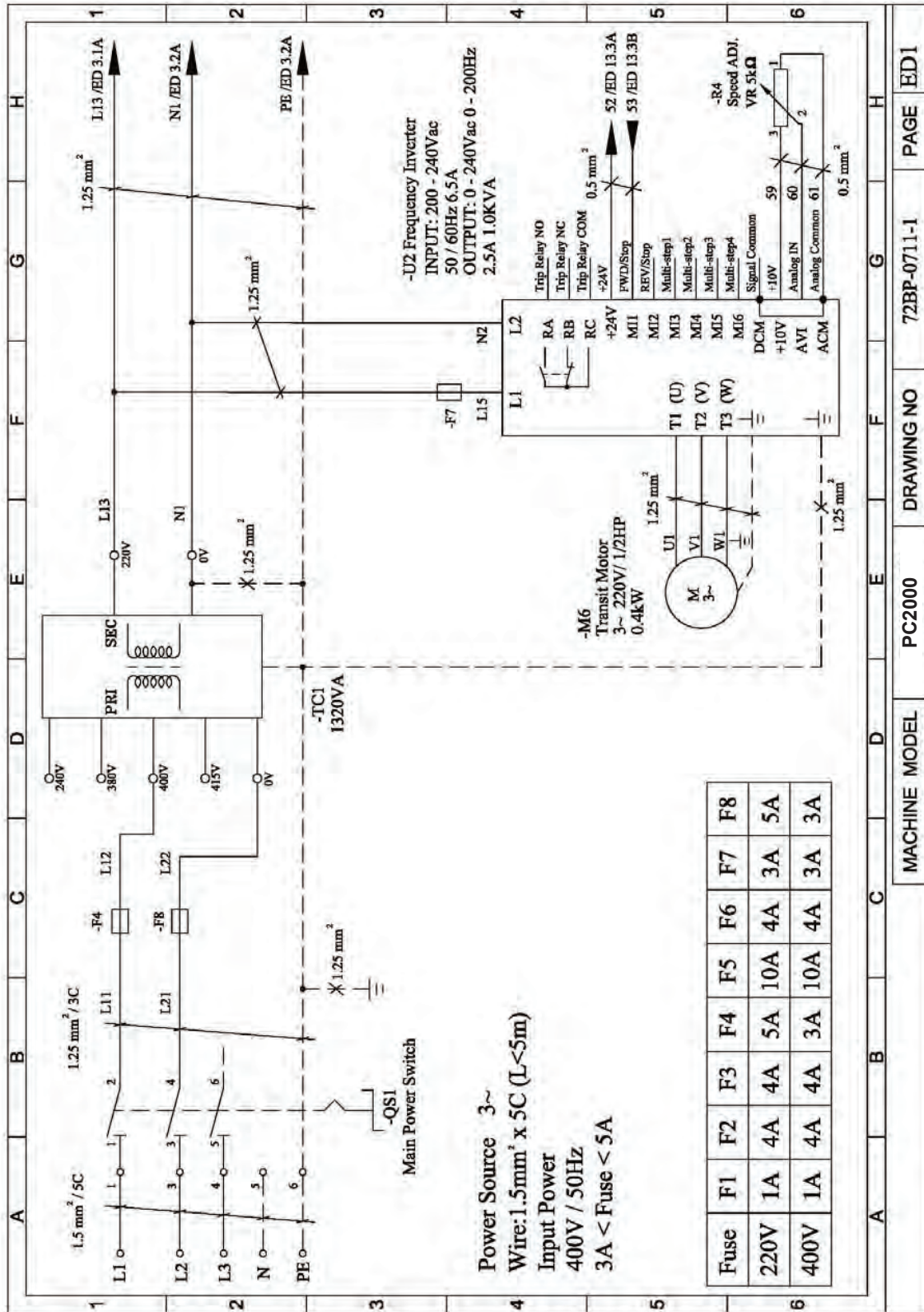
1 Pneumatic System Diagram

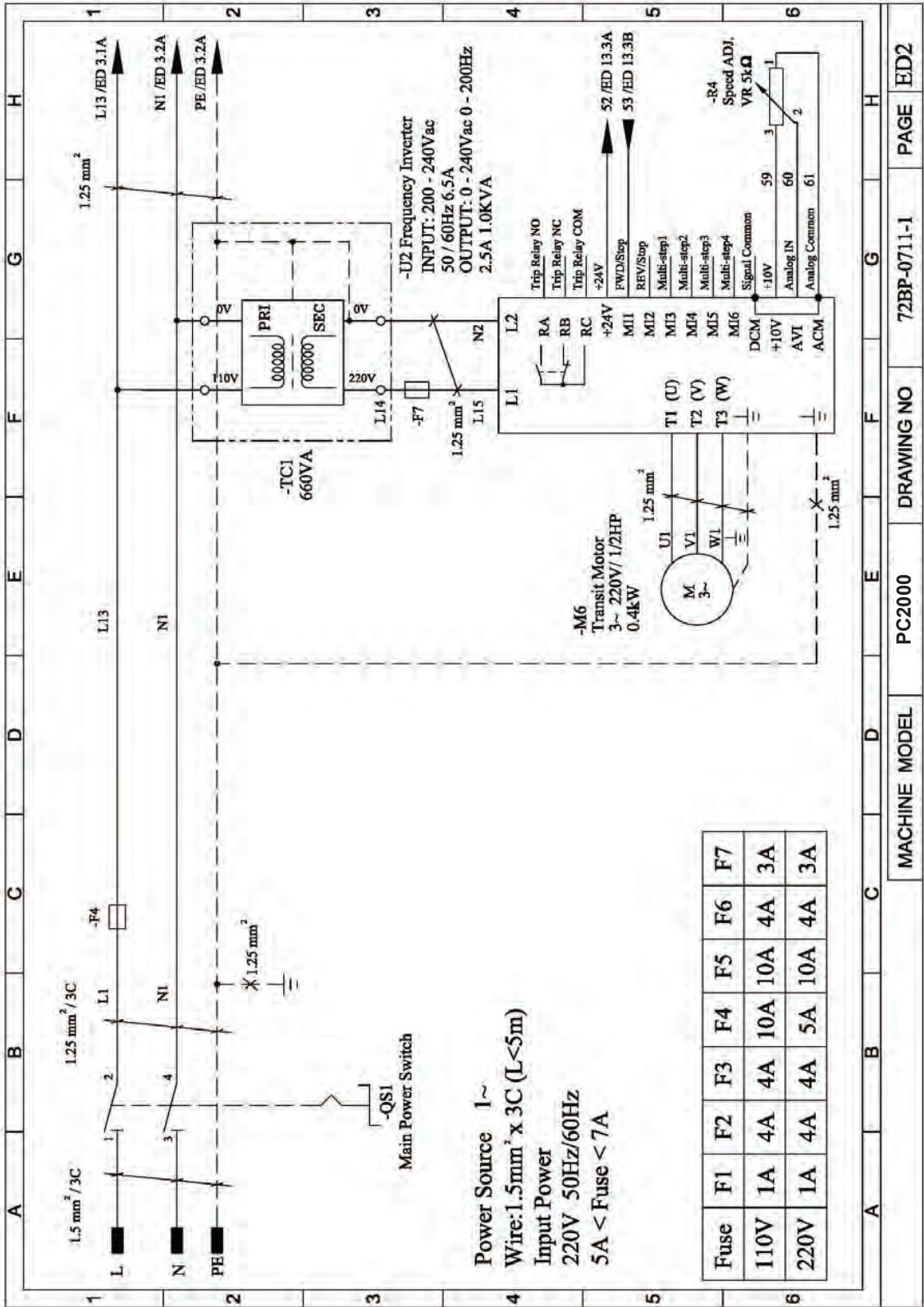


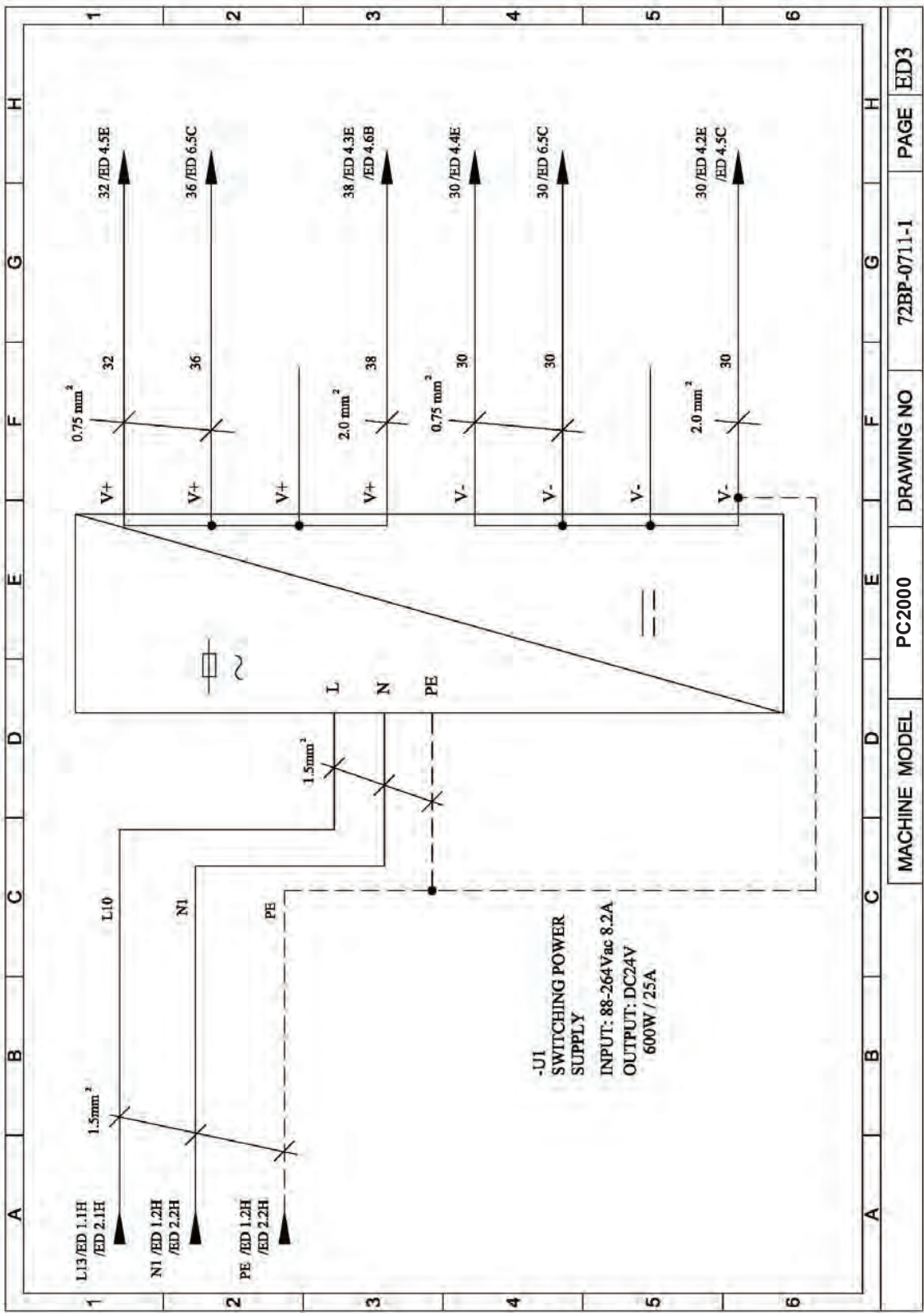
REF. NO.	DESCRIPTION	Q'TY
1	Manual Spool Valve	1
2	Filter / Regulator Combination	1
3	Filter	1
4	Regulator (Hi-Pressure)	1
5	Pressure Gauge	2
6	Lubricator	1
7	Solenoid Valve (5/3)	1
8	Cylinder	2
9	Control Valve	3
10	Air Regulator	1
11	Regulator (Low-Pressure)	1
12	Brass Silencer	2

2 Wiring Diagram

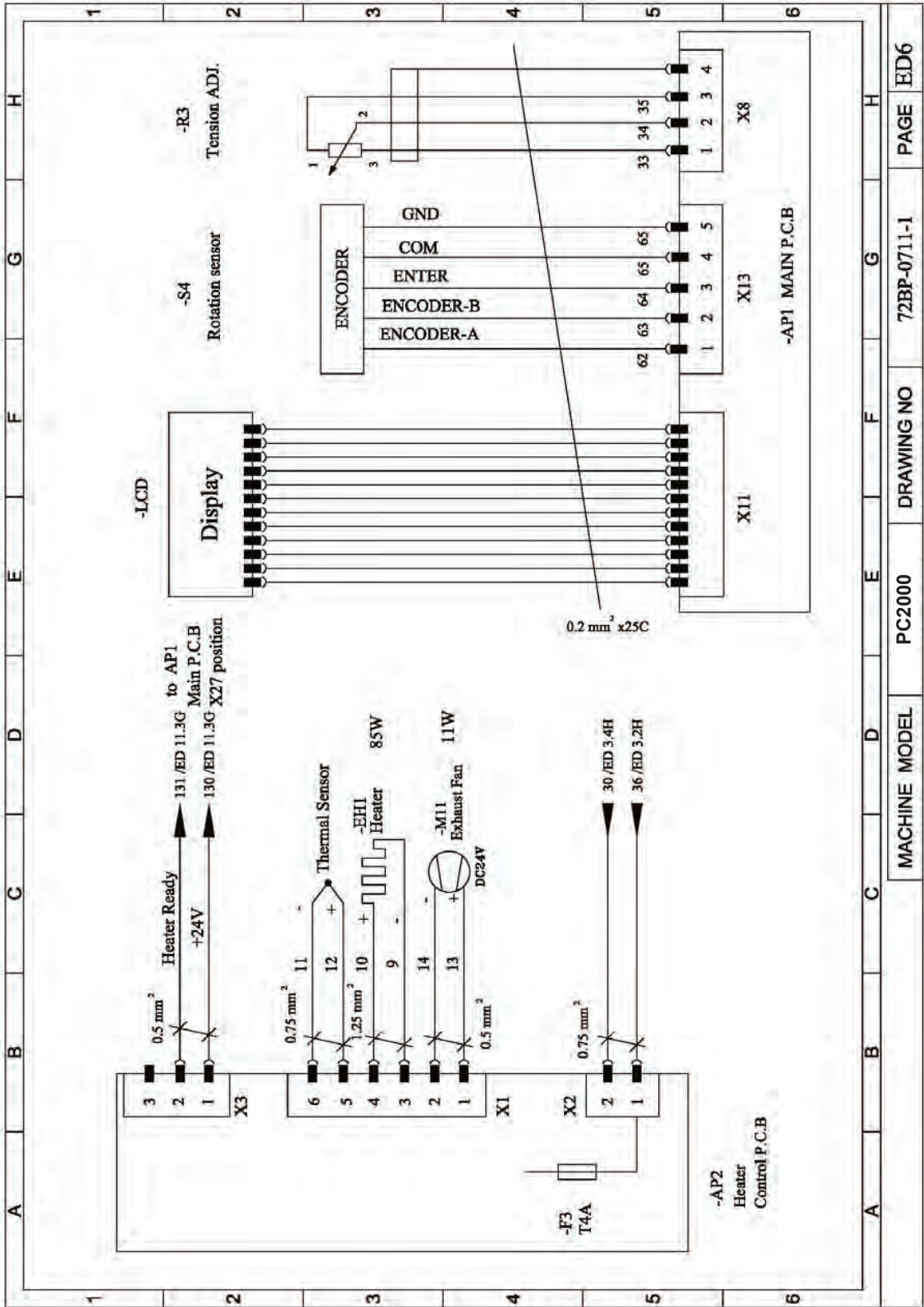
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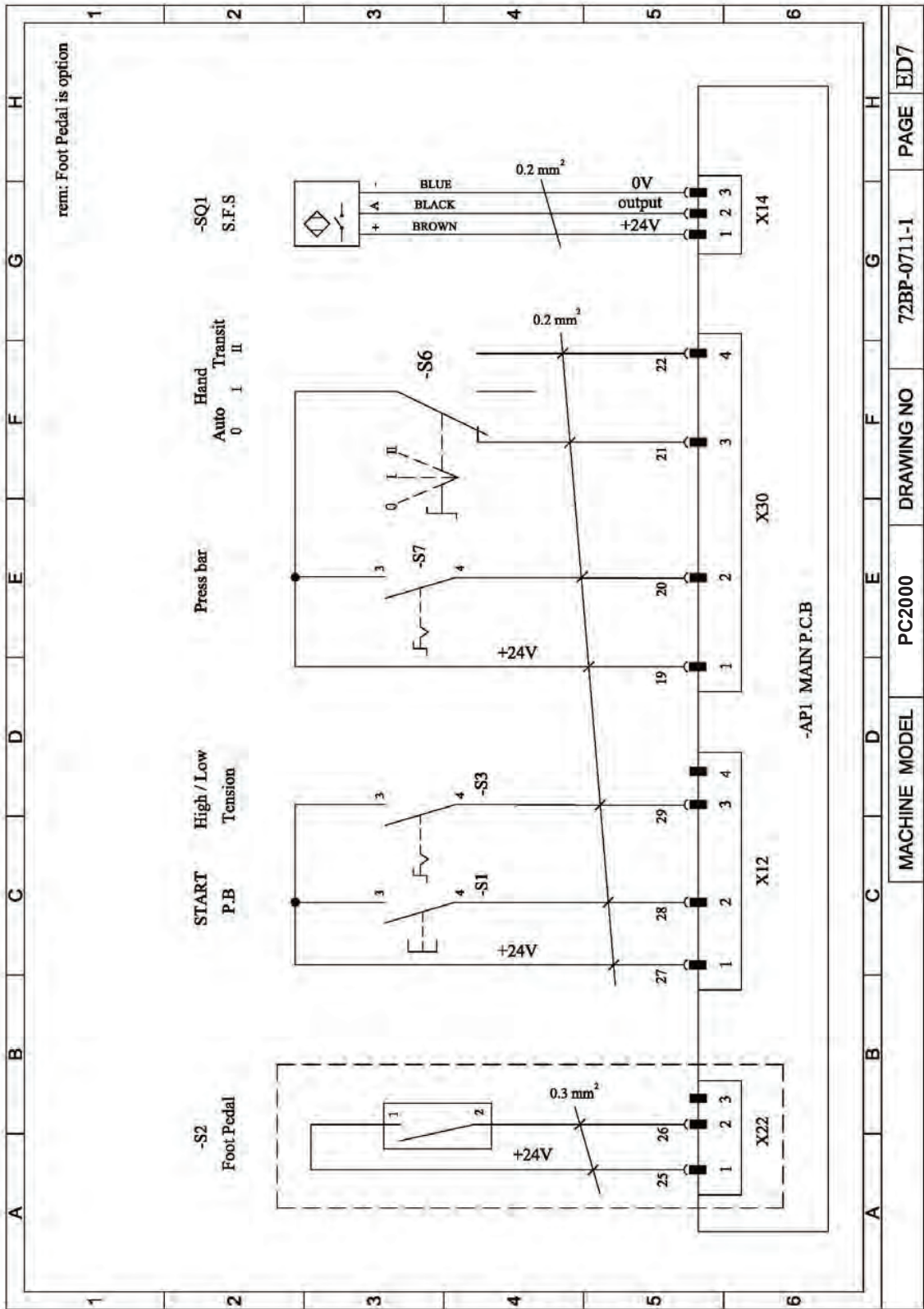




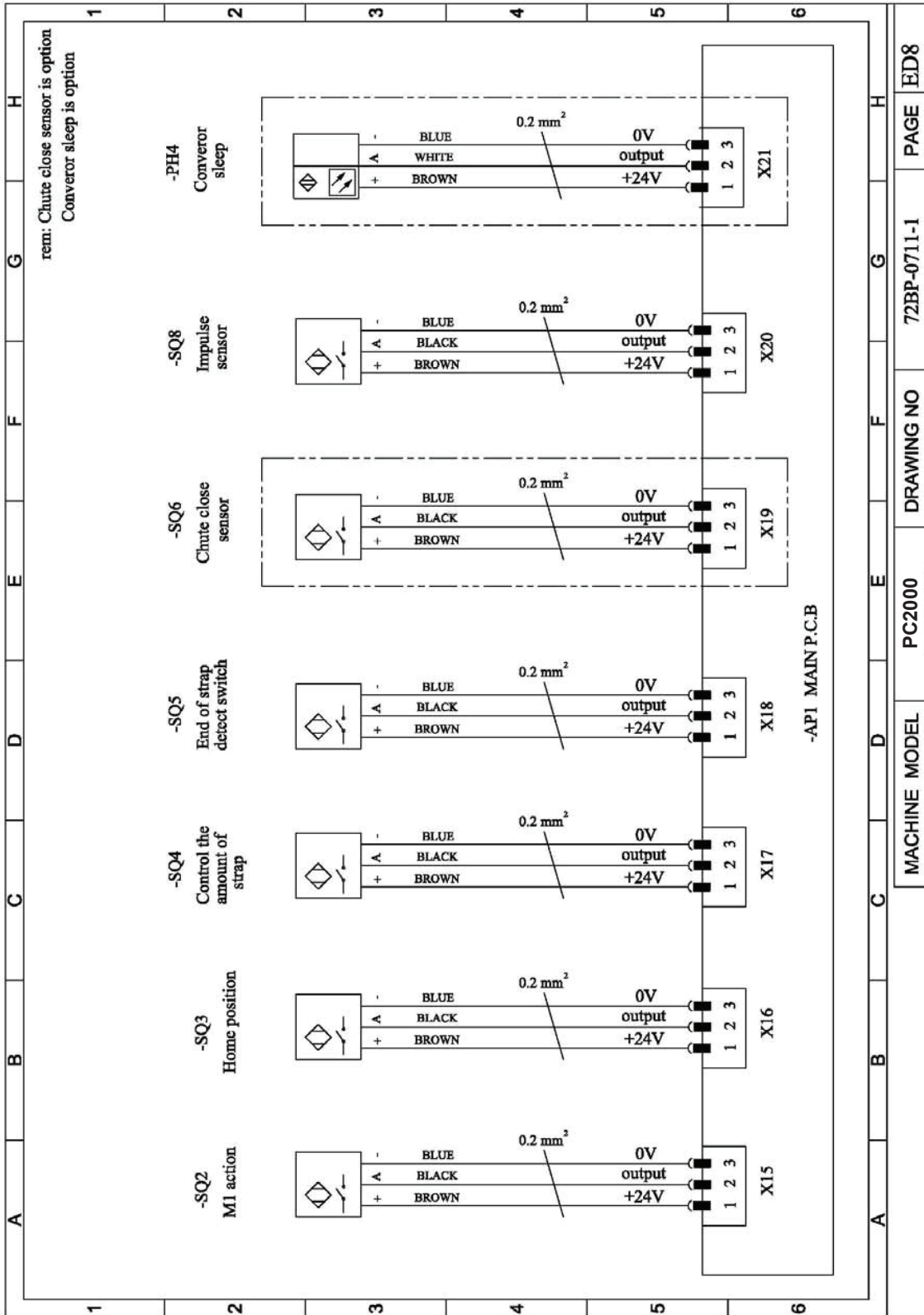


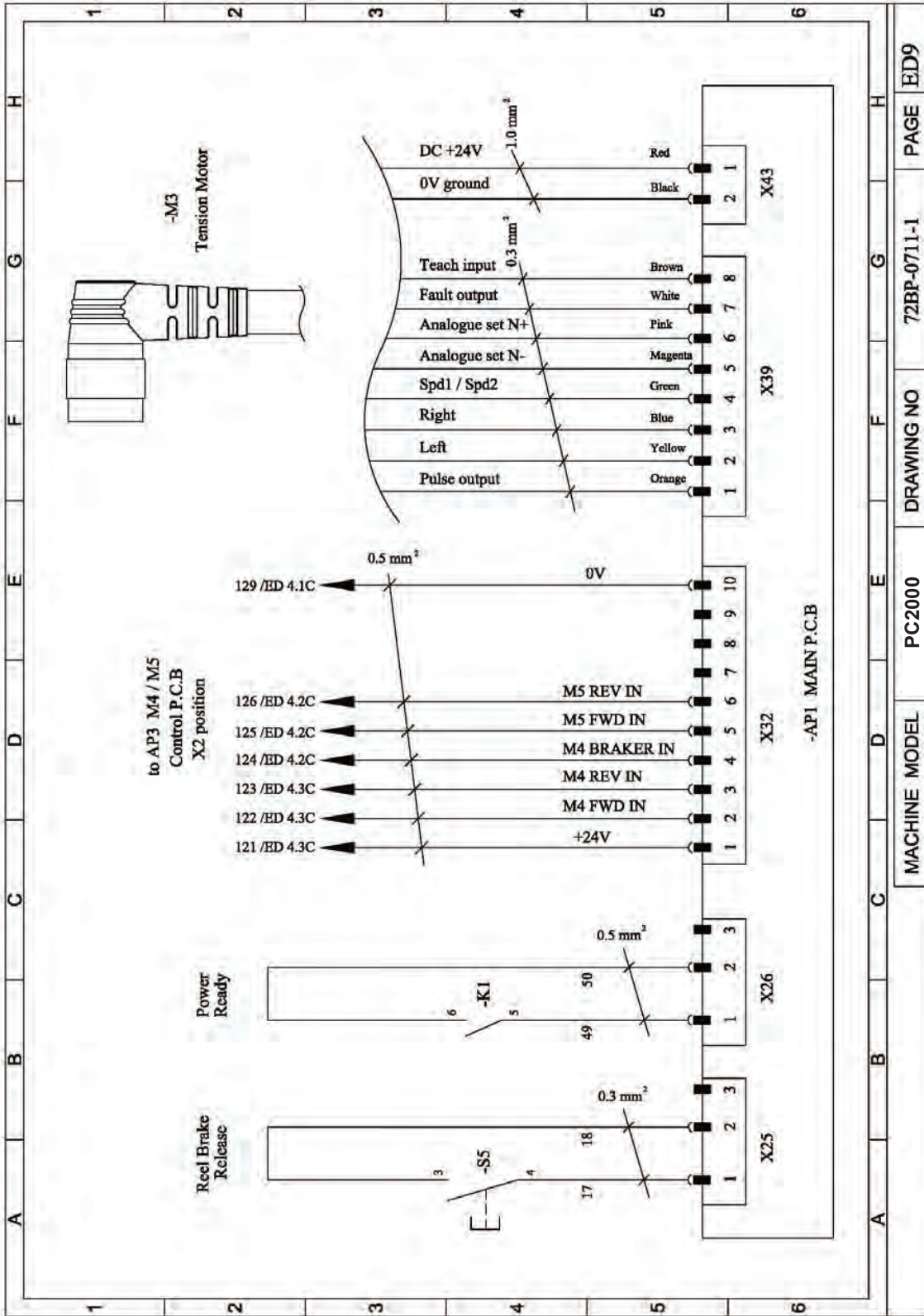
MACHINE MODEL	PC2000	DRAWING NO	72BP-0711-1	PAGE	ED3
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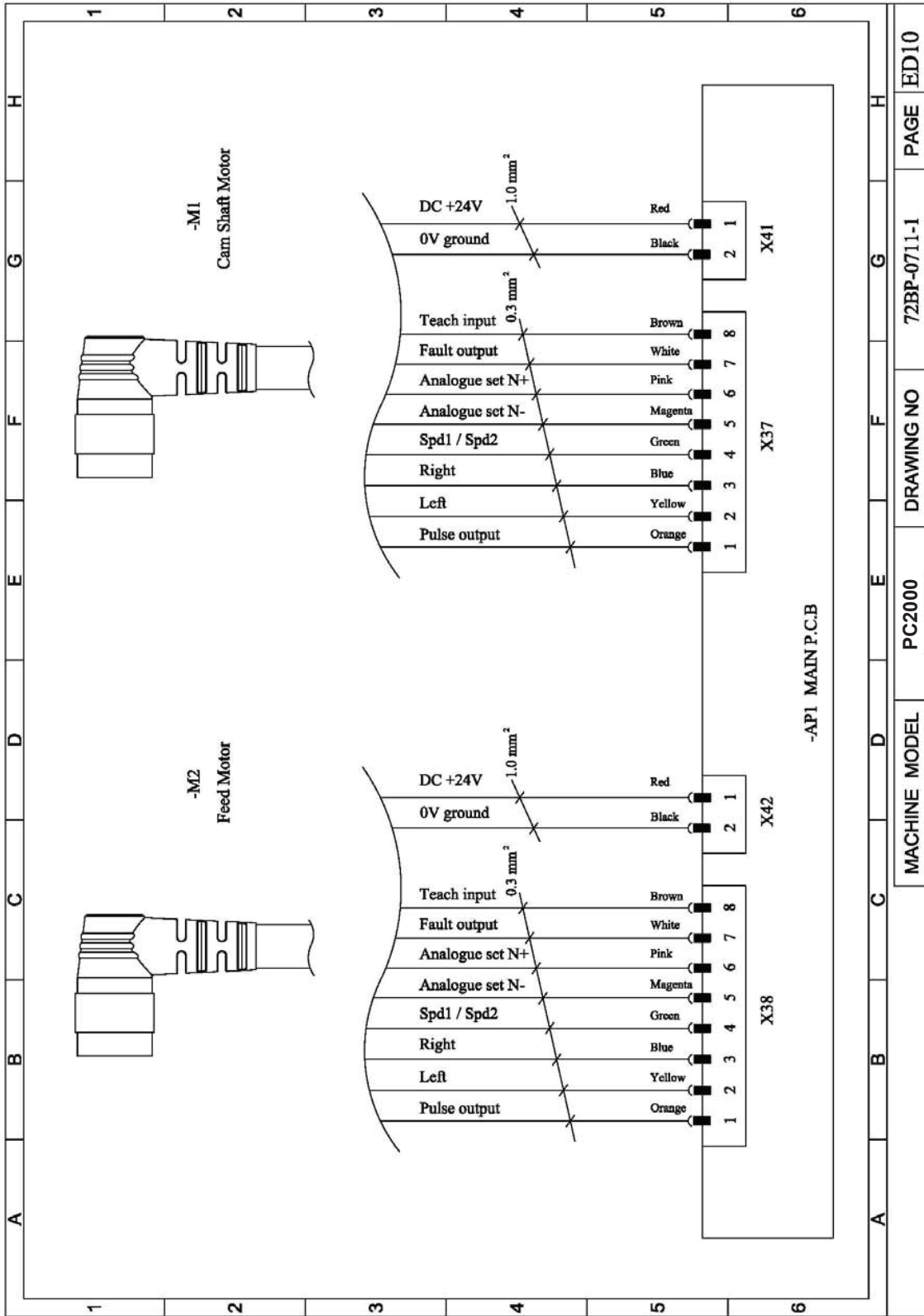


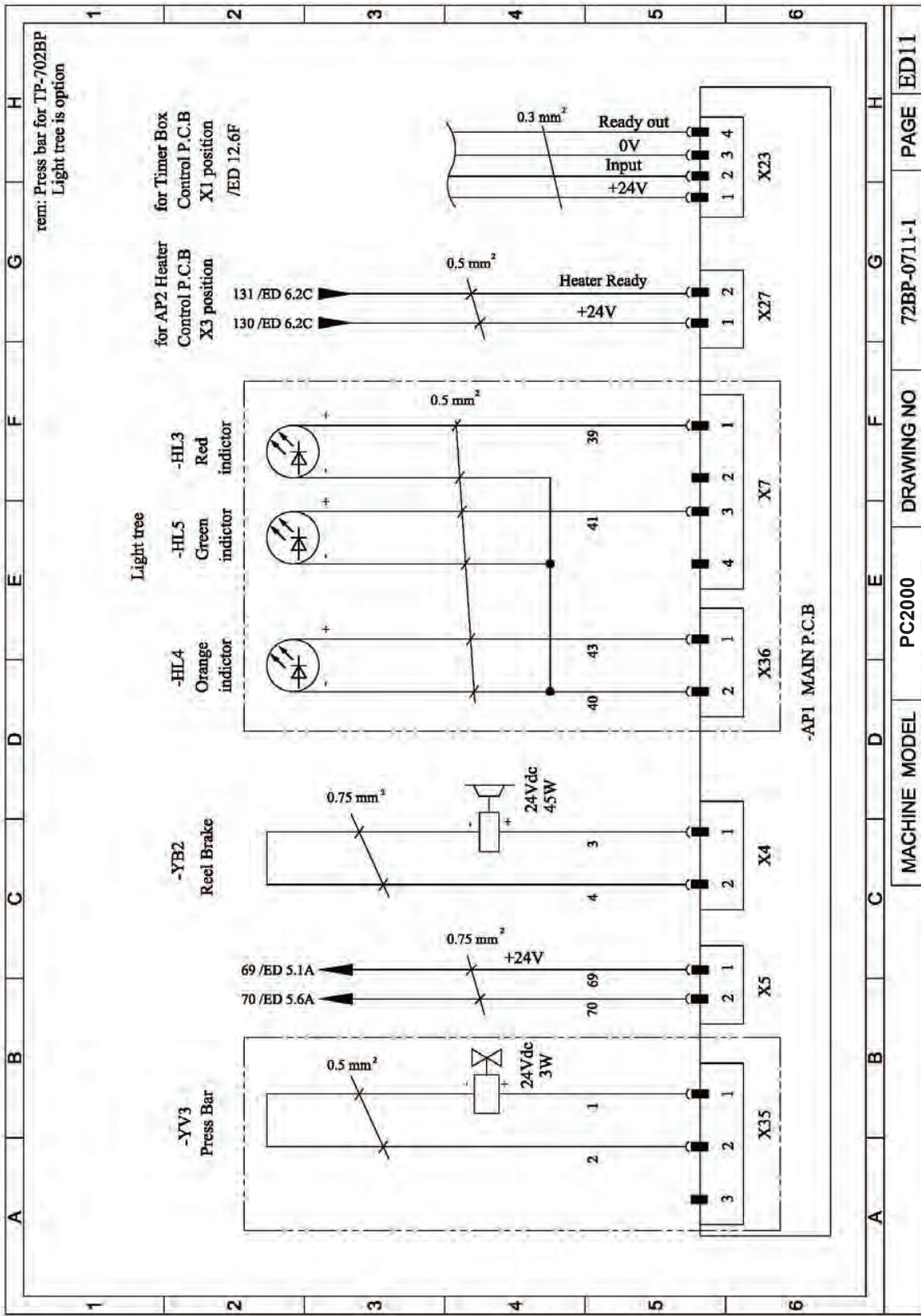


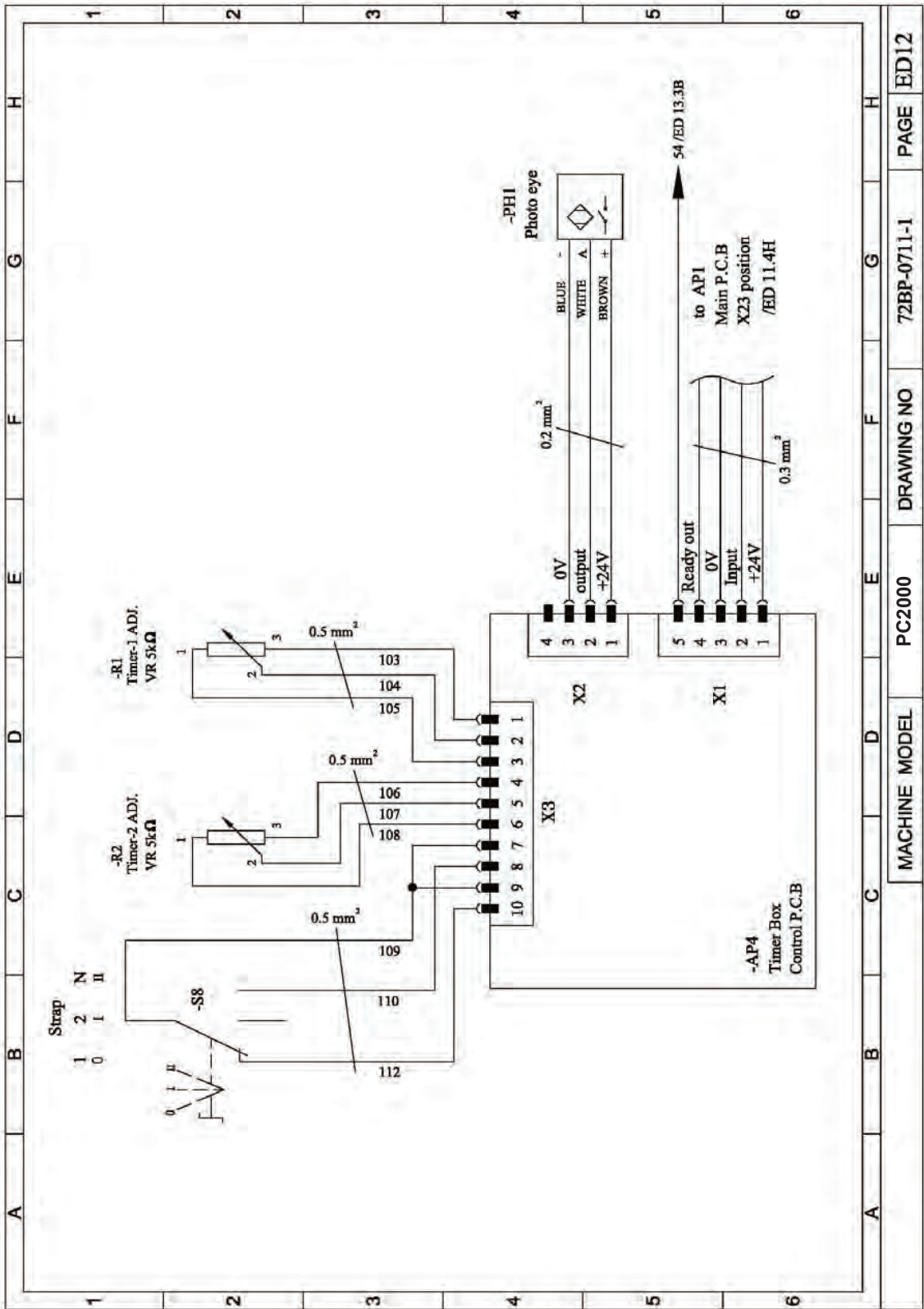
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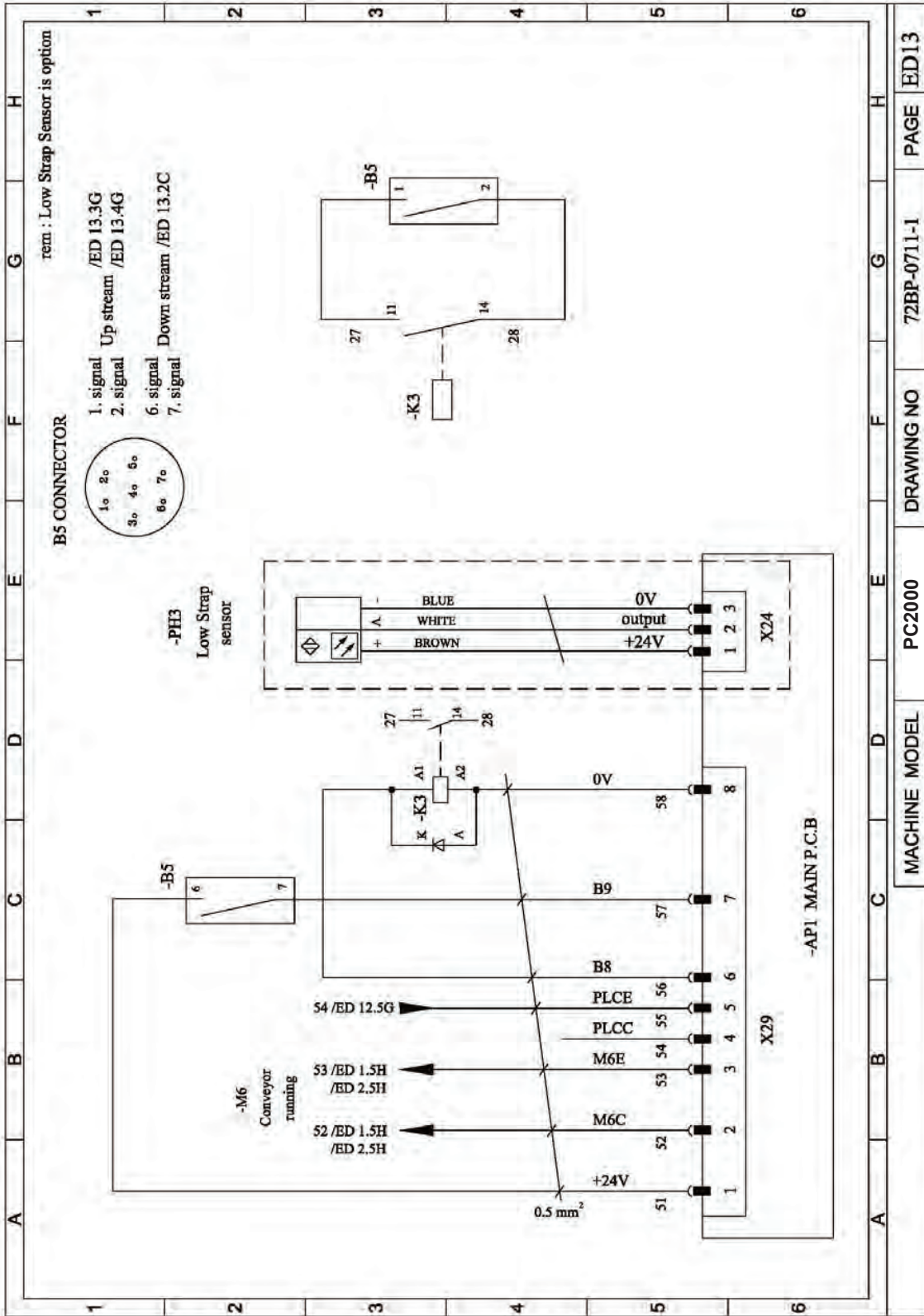


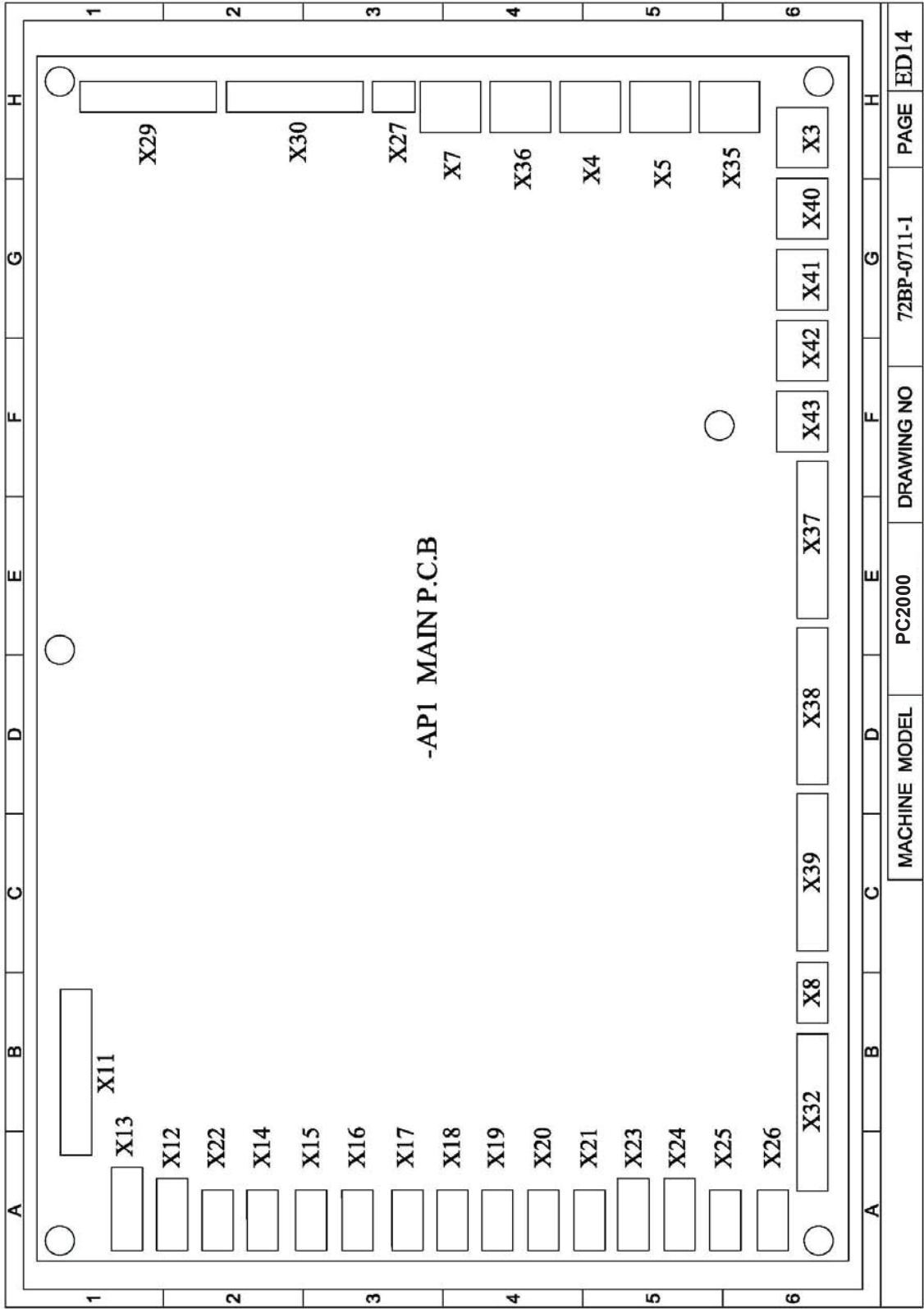






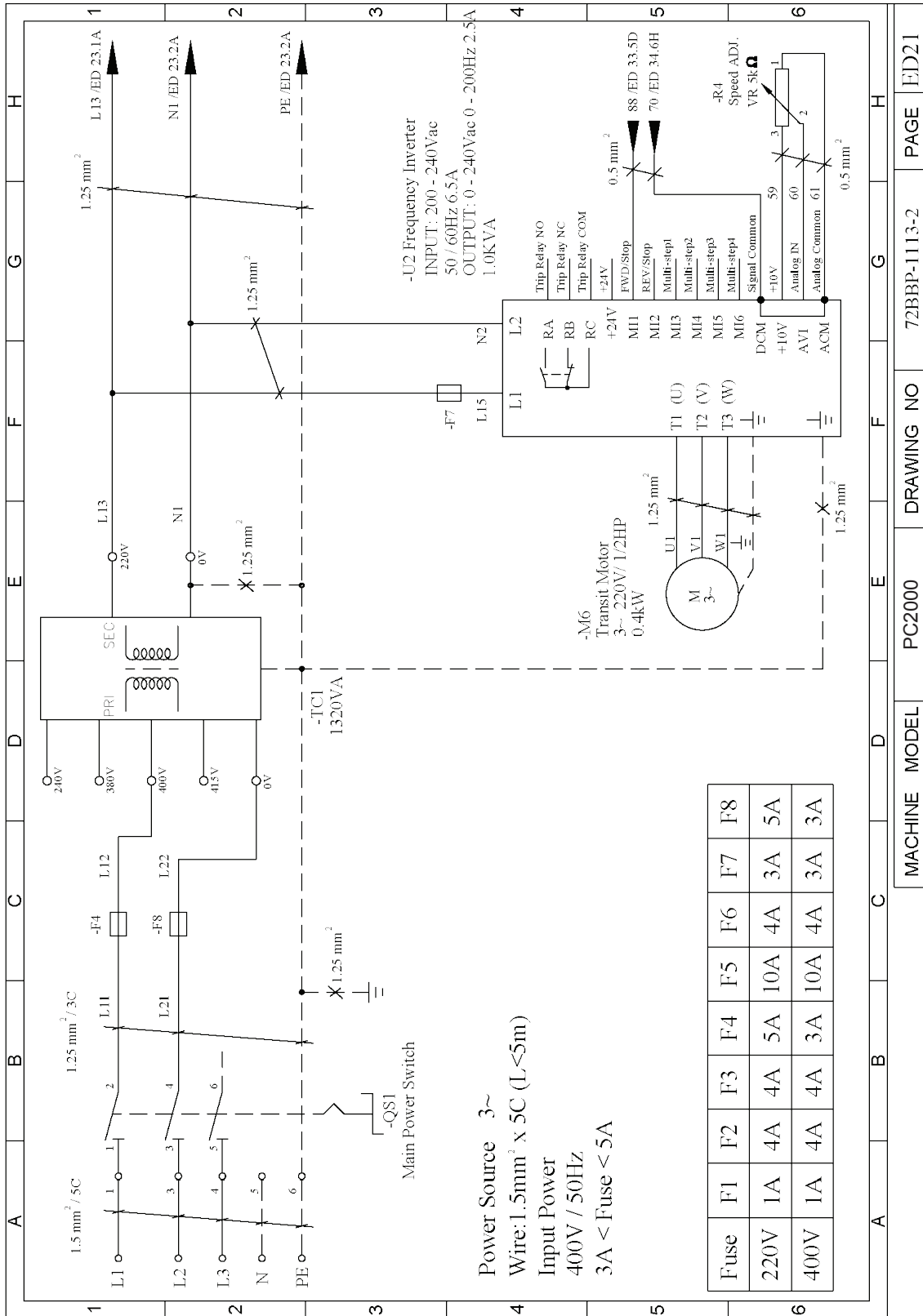


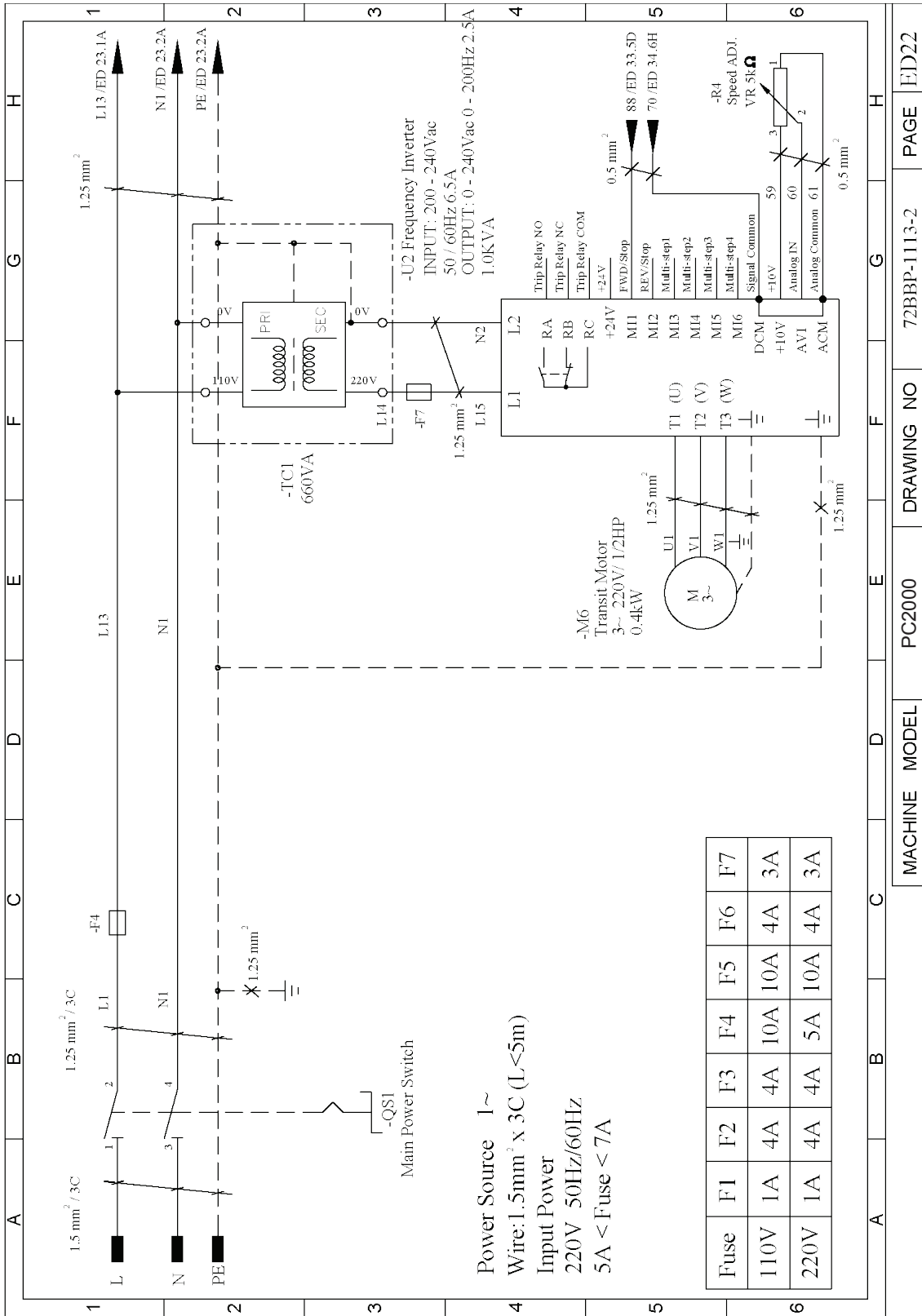


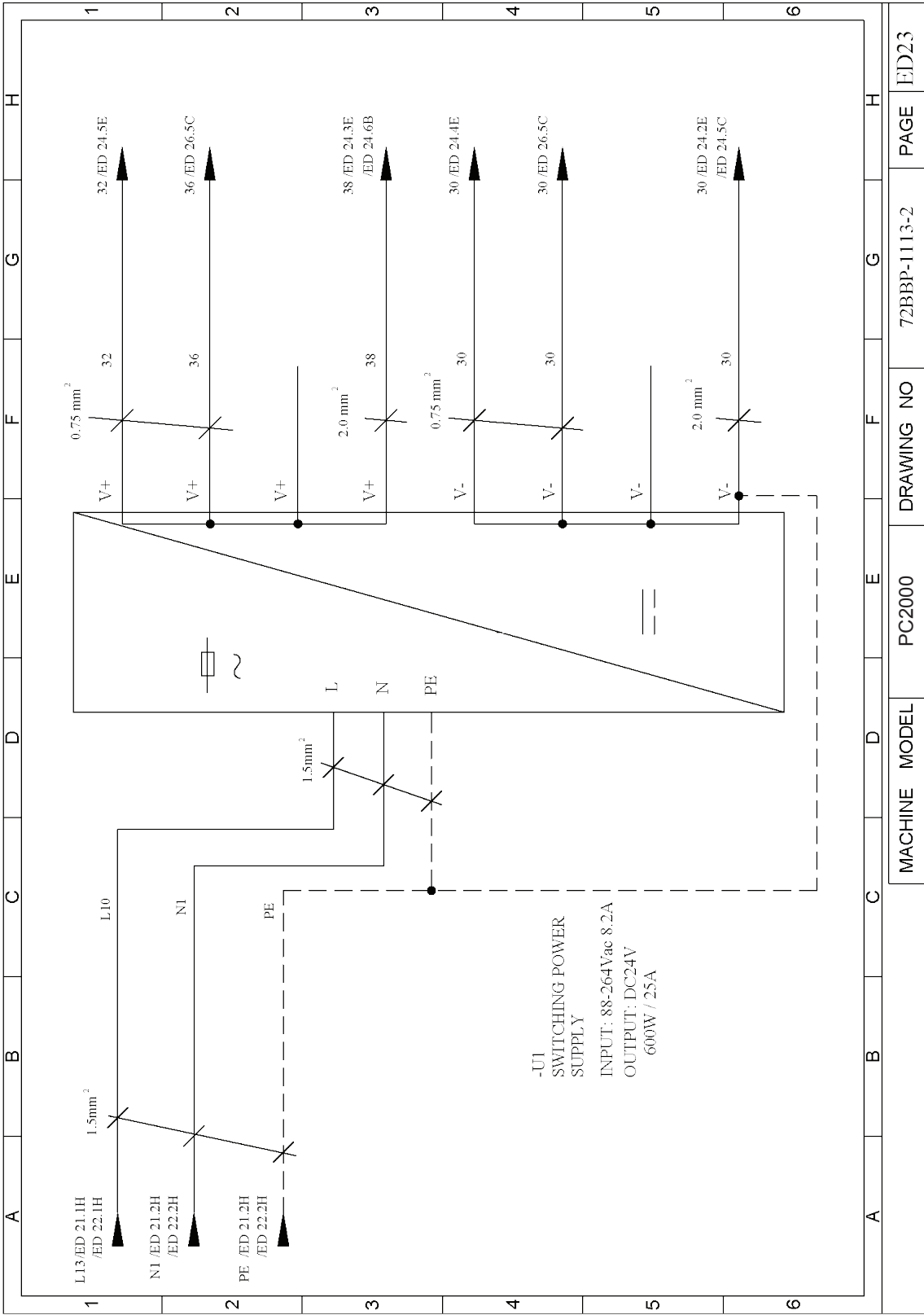


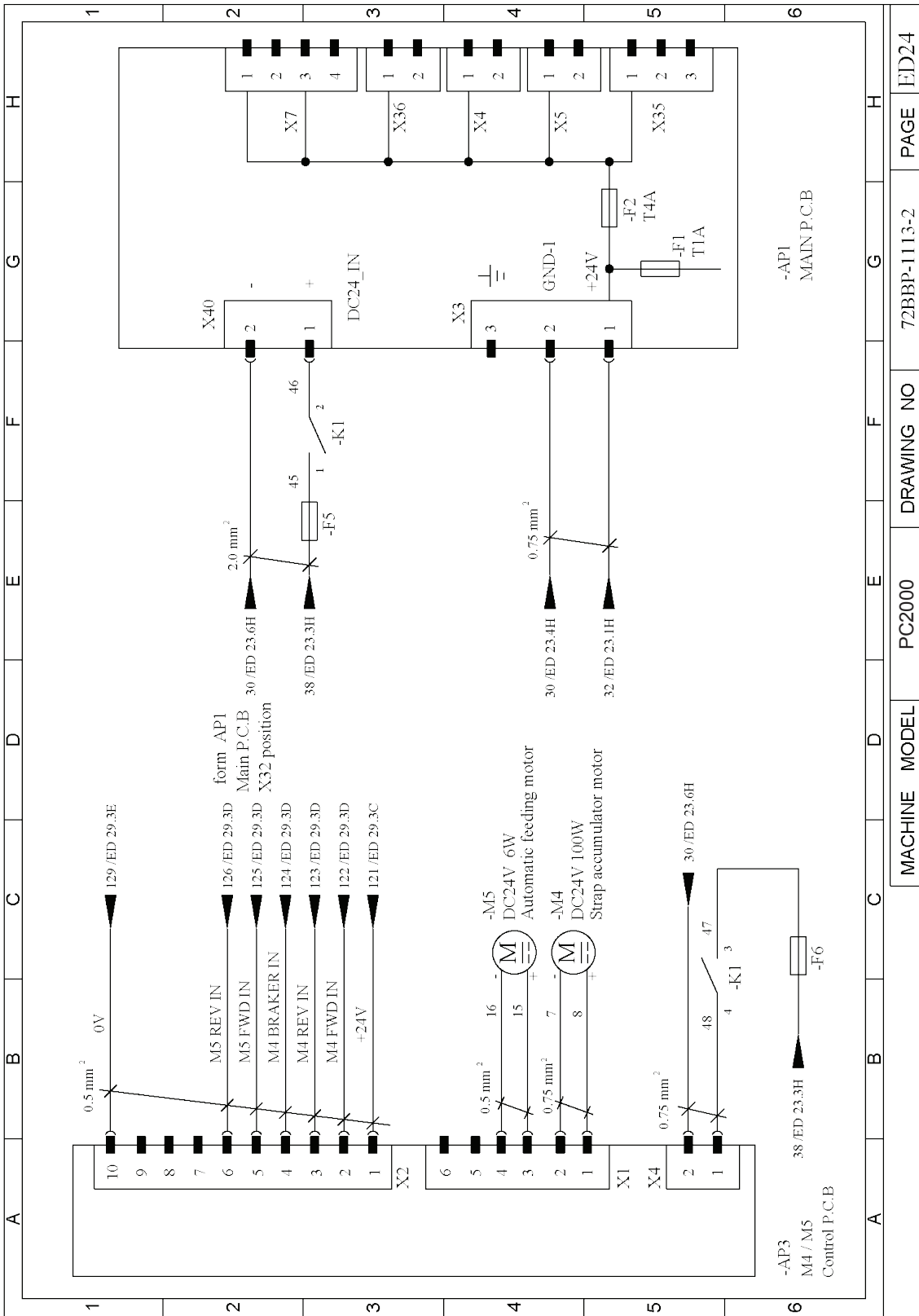
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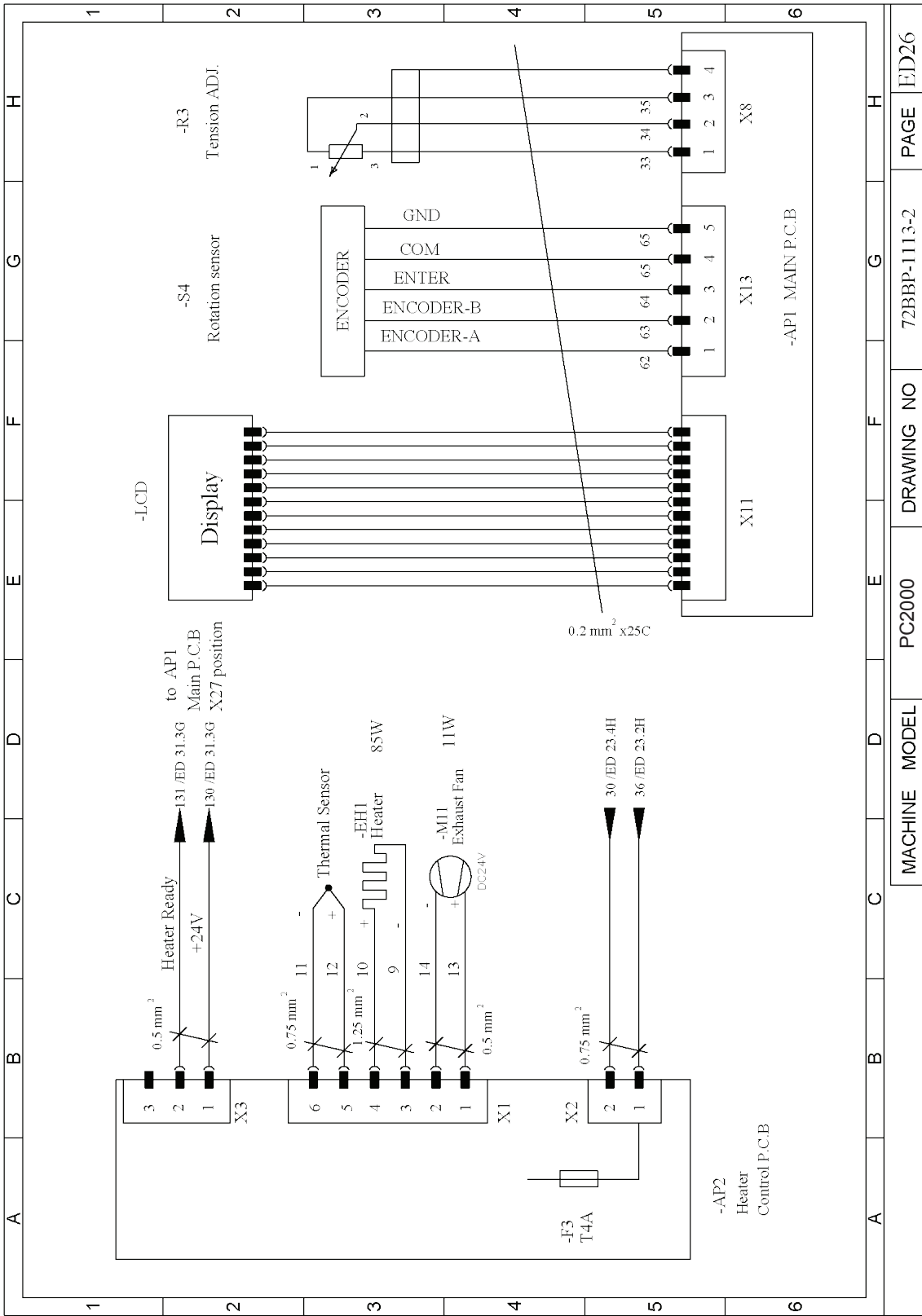
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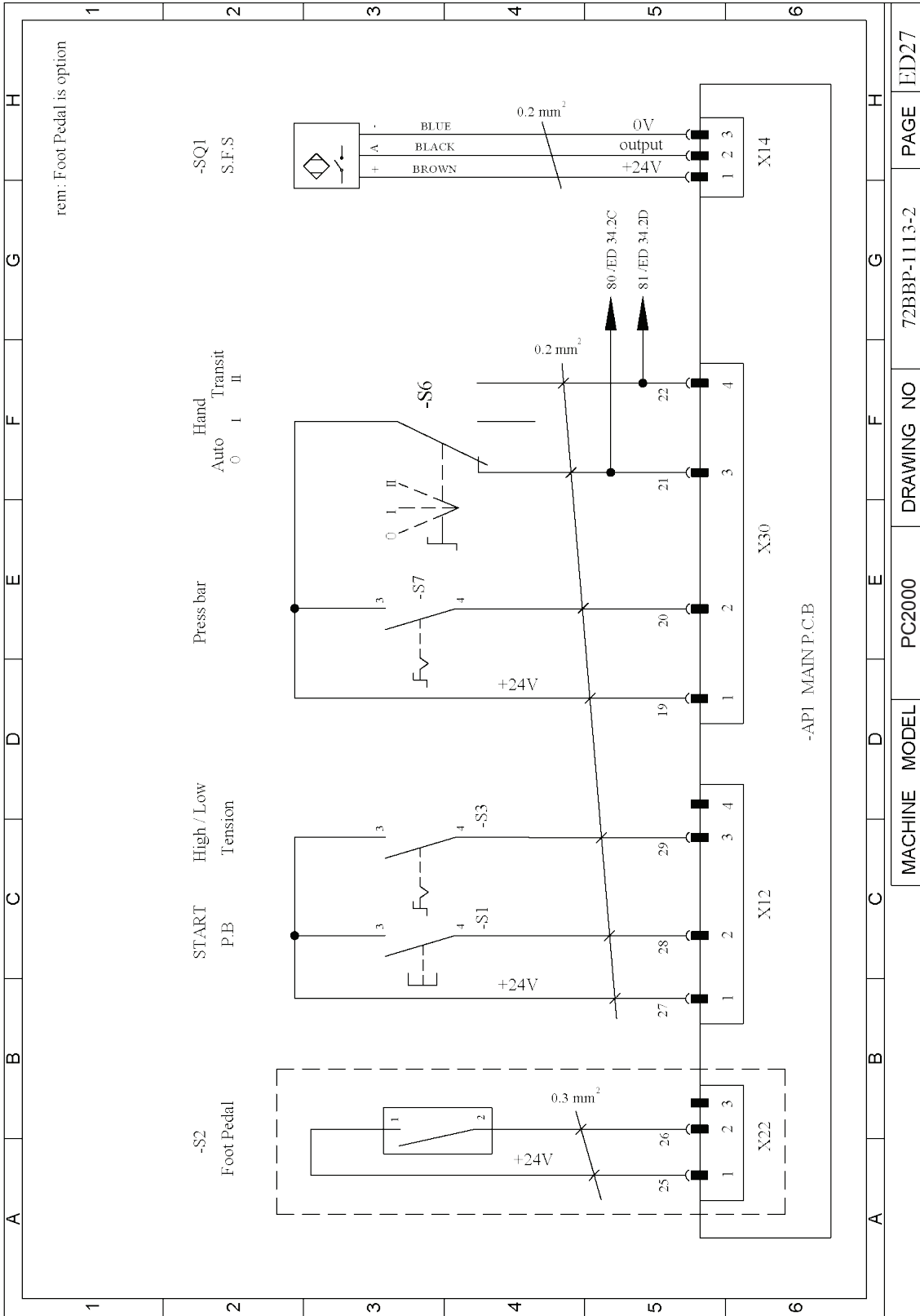


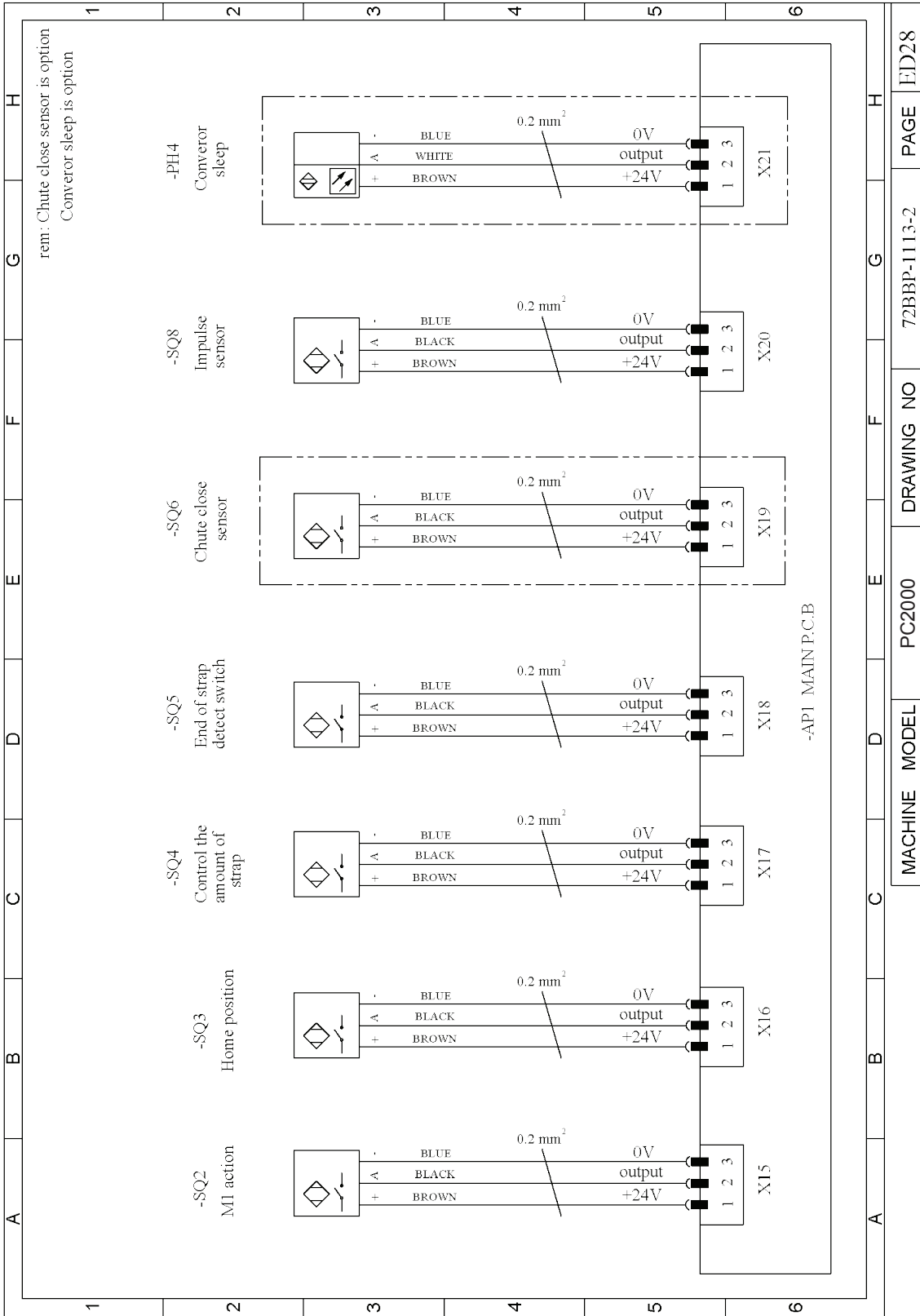


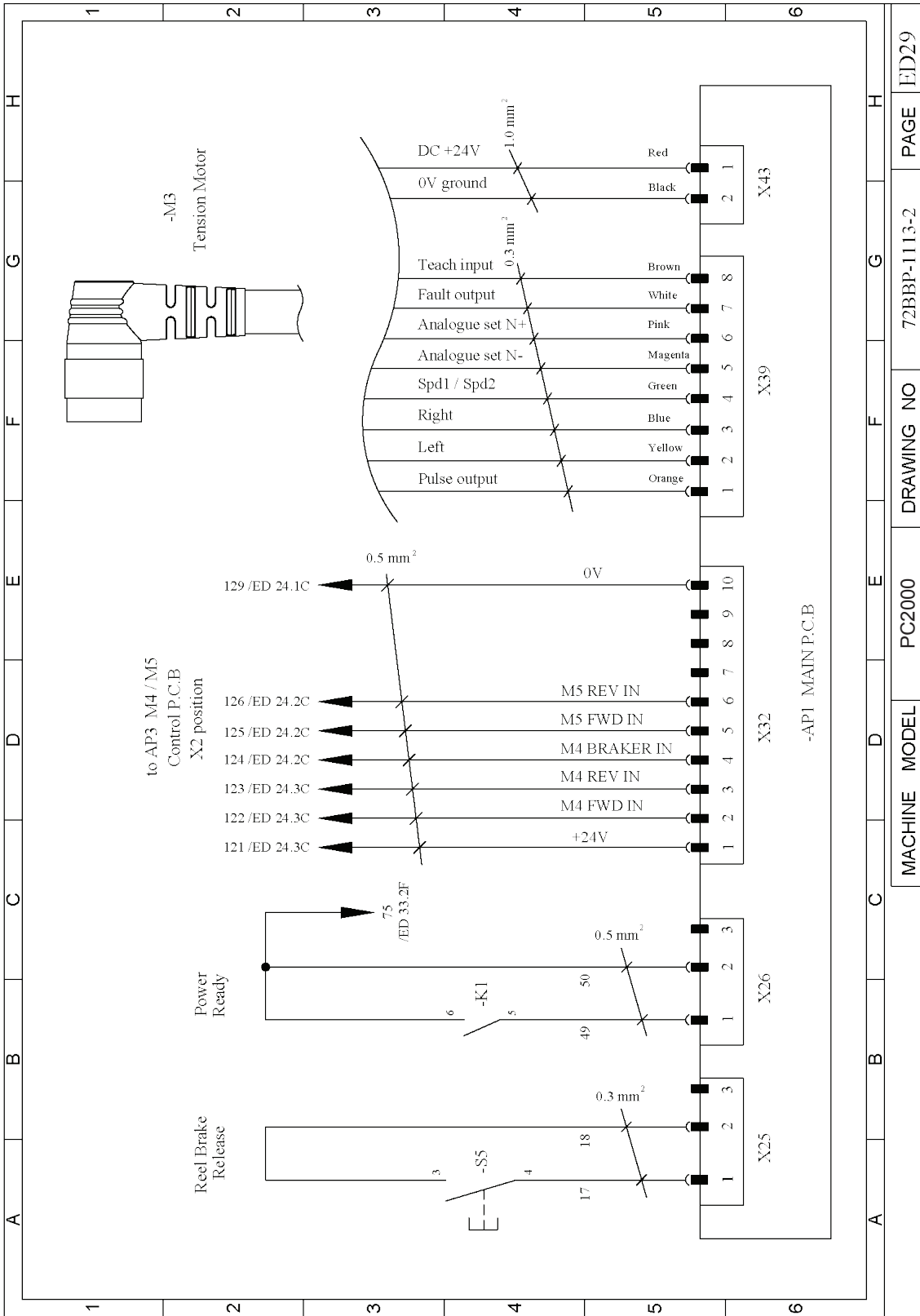


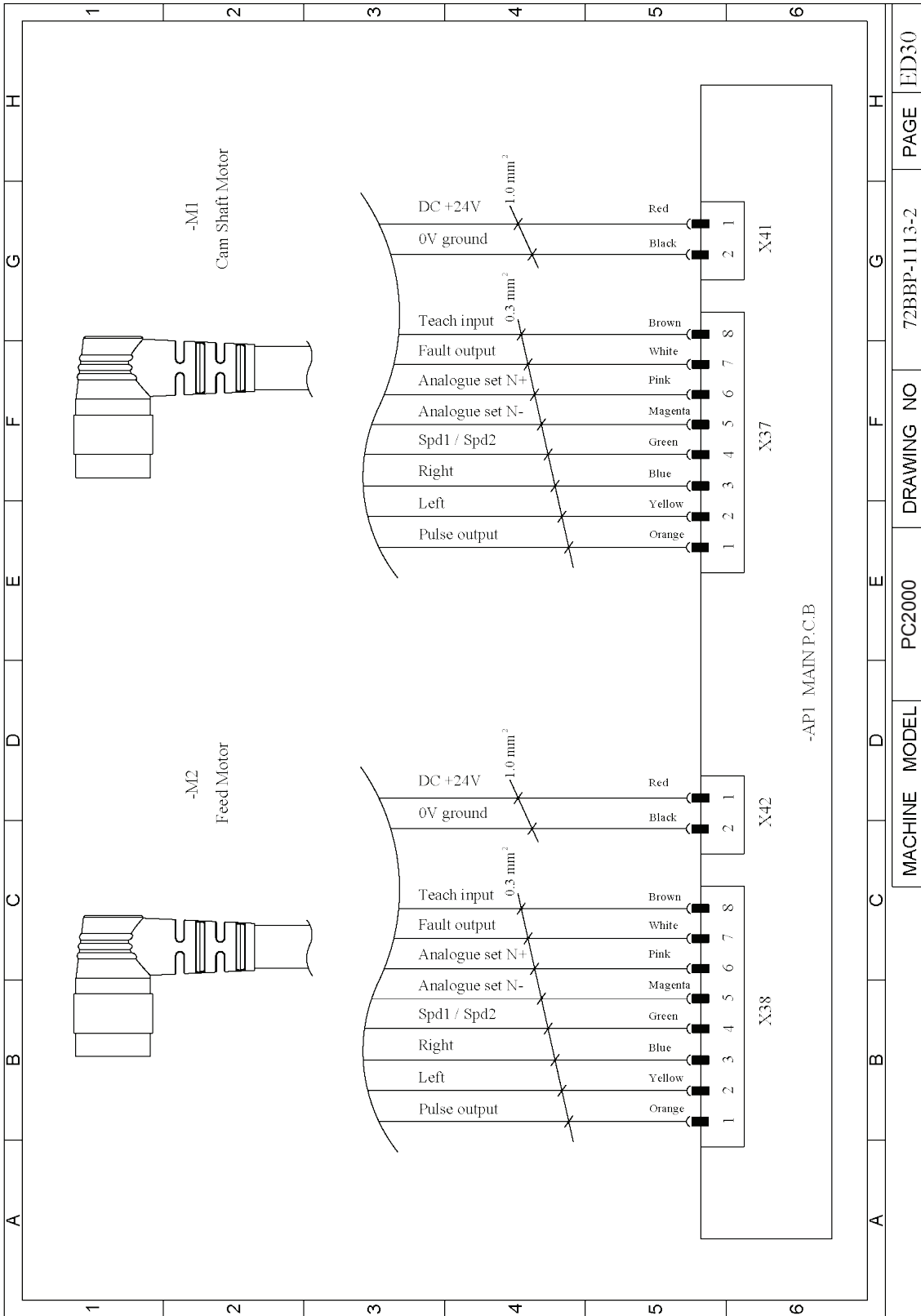


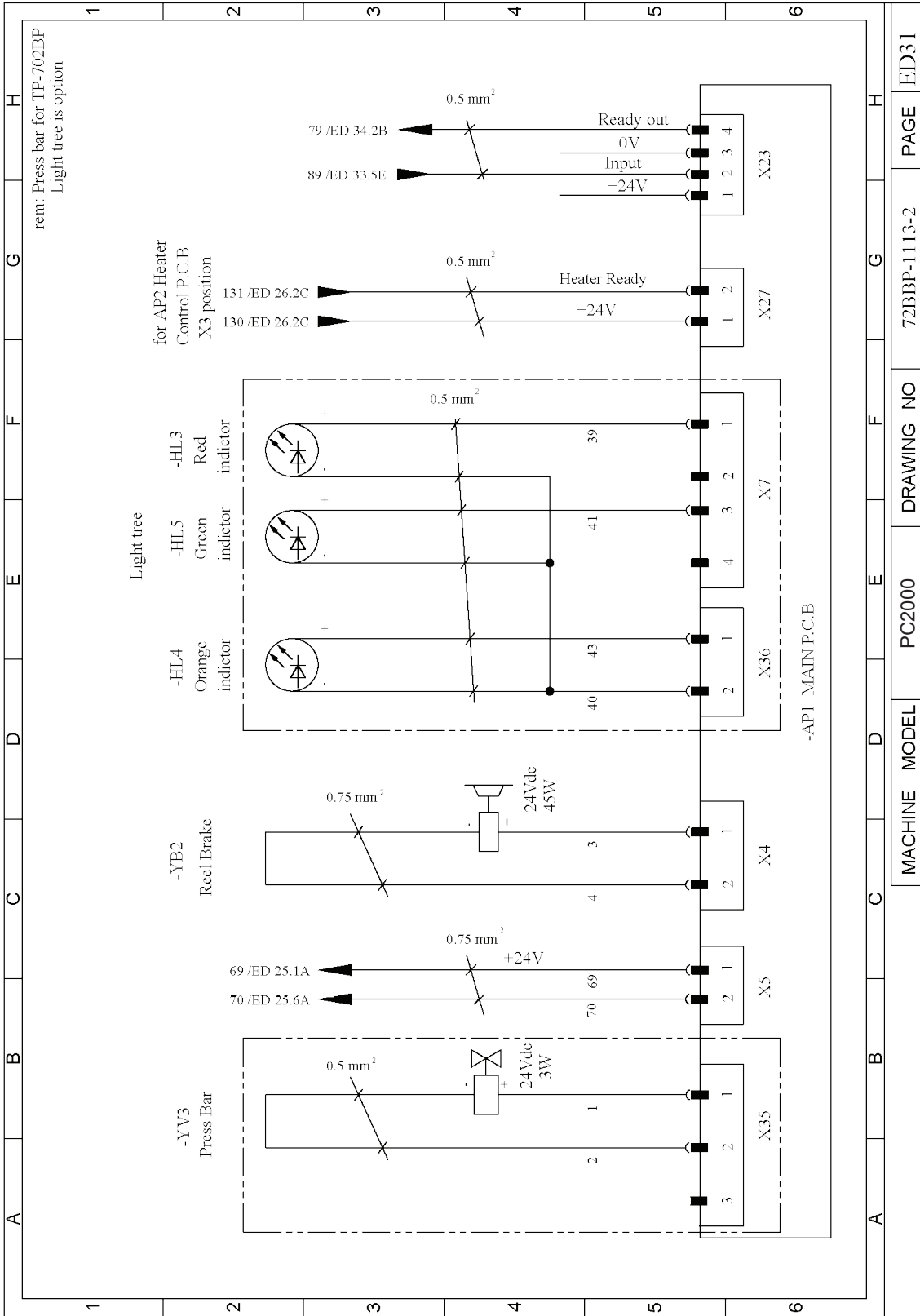
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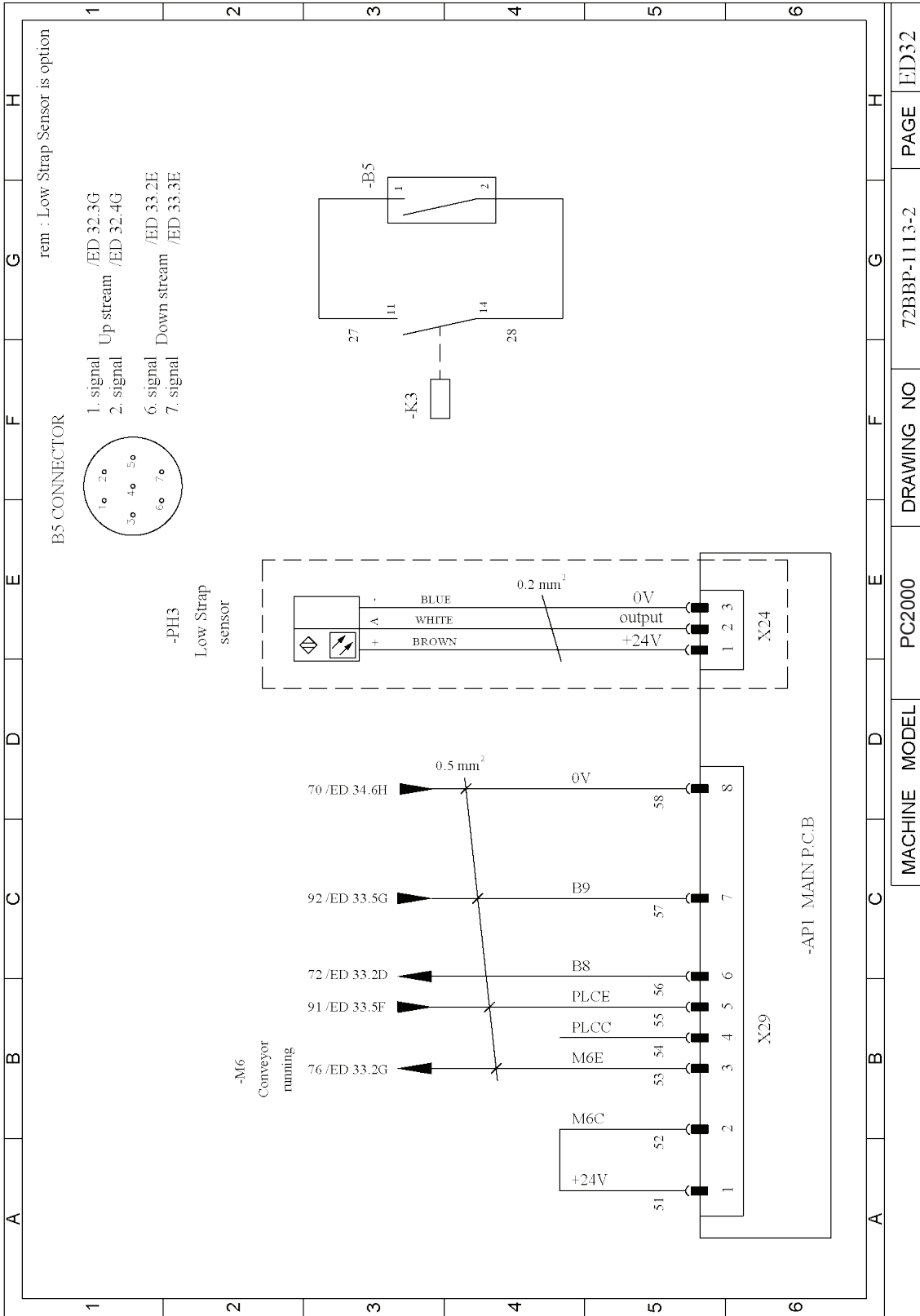


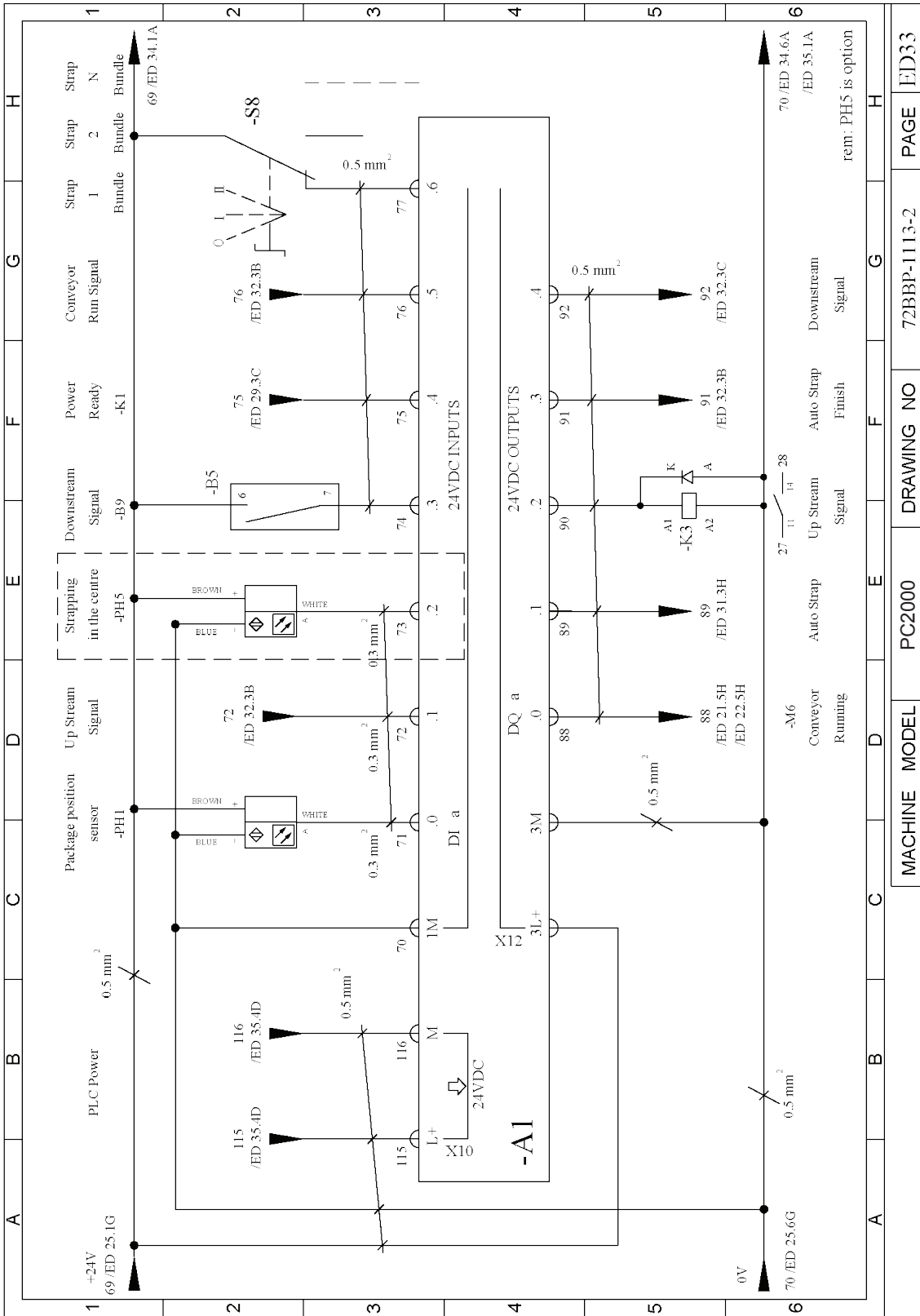


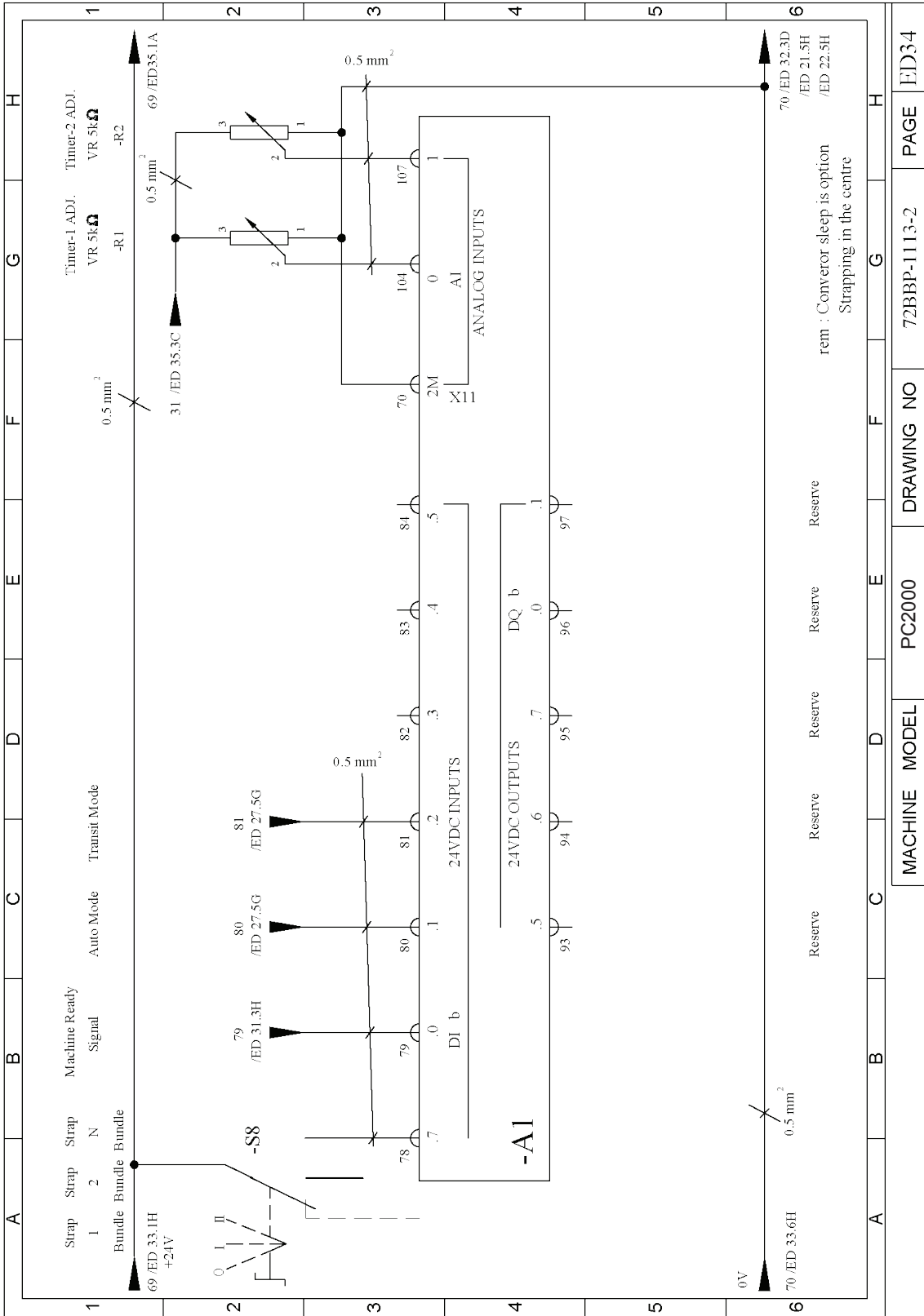




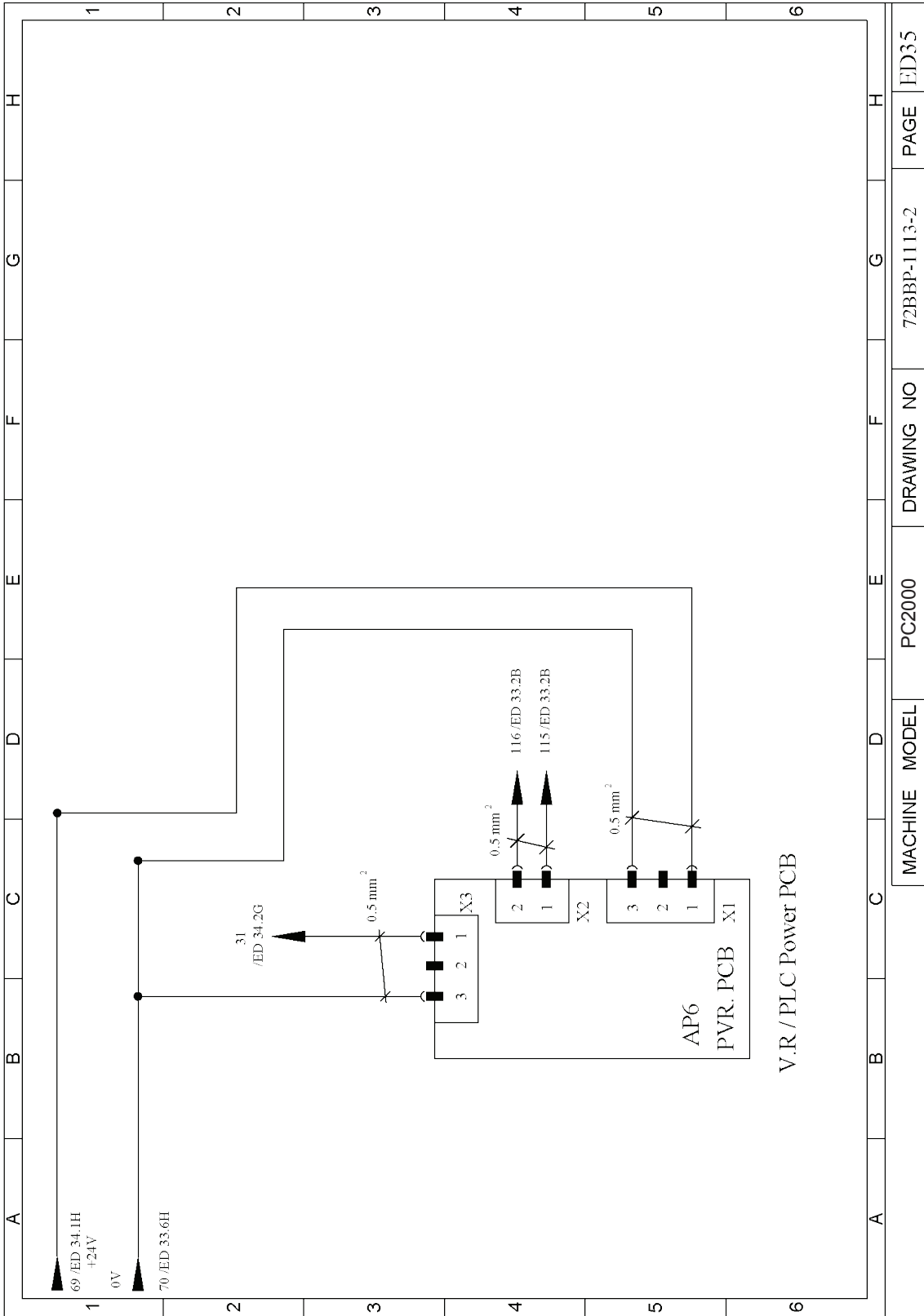






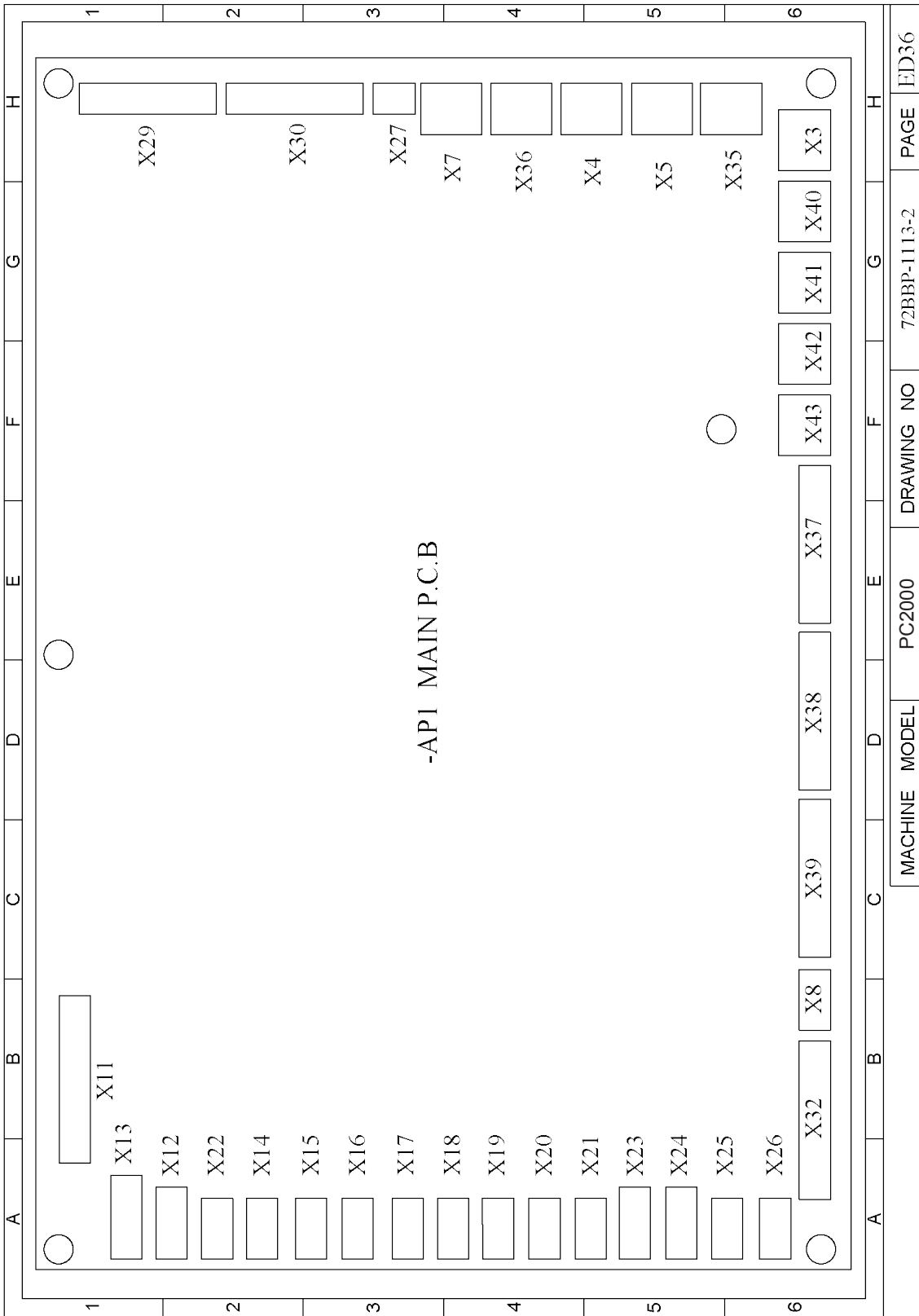


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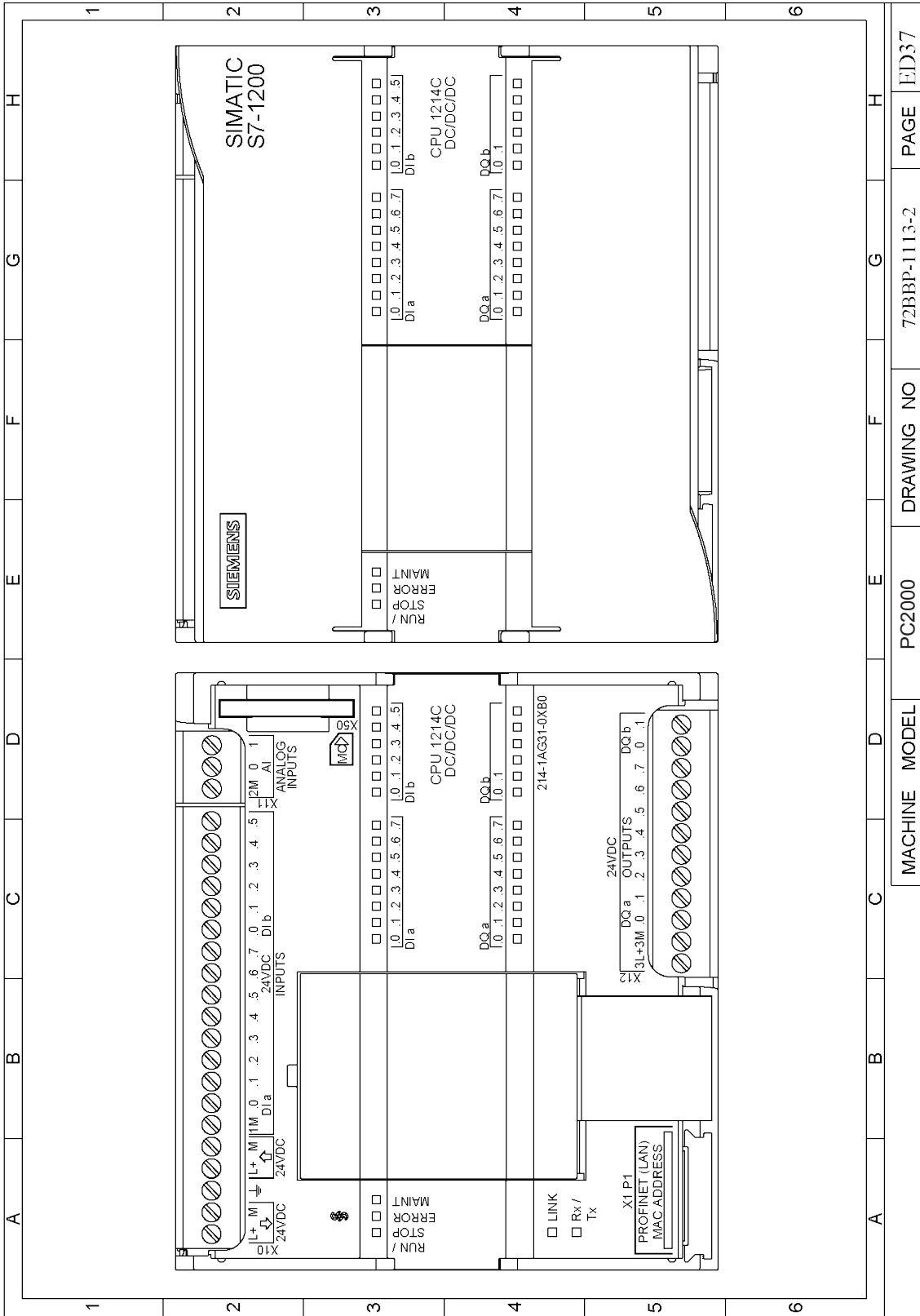


V.R./PLC Power PCB

MACHINE MODEL	PC2000	DRAWING NO	72BBP-1113-2	PAGE	ED35
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MACHINE MODEL	PC2000	DRAWING NO	72BBP-1113-2	PAGE	EID36
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MACHINE MODEL

PC2000

DRAWING NO

72BBP-1113-2

PAGE

EID37

3. Inverter Parameters Setup

Parameter	factory setting	Parameter	factory setting
00-03	1	04-12	18.2
00-12	1	06-00	405.0
00-13	79	06-07	30
01-00	79	07-00	2.1
01-07	100	07-01	1.8
01-08	18.2	07-02	10.0
01-09	0.1	08-00	20
01-10	0.2	08-02	0.3
01-19	1	08-04	2
02-00	1	08-15	2
02-01	2	08-18	2
02-02	2		

shape	classification	shape	classification
;	HBS		ER
	TMS	©	RR
	PMS	0	SR
I	FMS	LJ	SP
i	HB	9	BR
	THS	@	MB
	HSS	@	KYA
g	CAP	@	KYB
	HN	<0	KYC
<i>rz.i</i>	WN	i	HBW
	FLG	@	PWA <p 8x <p 12- <p 16x0.8-1.2t <p 6x <p 13- <p 14x0.8-1.2t
	NTE	@)	PWB <p 8x <p 14-, <p 16x1.2-1.5t <p 6x <p 15- <p 16x1.2-1.5t
@)	PN	@	PWC <p 8x <p 20- <p 23x2.0t <p 6x <p 16- <p 19x2.0t
@	PW	@	PWD
©	SW		DS
0	TW		TTP
@	BWW	Cf	FTP

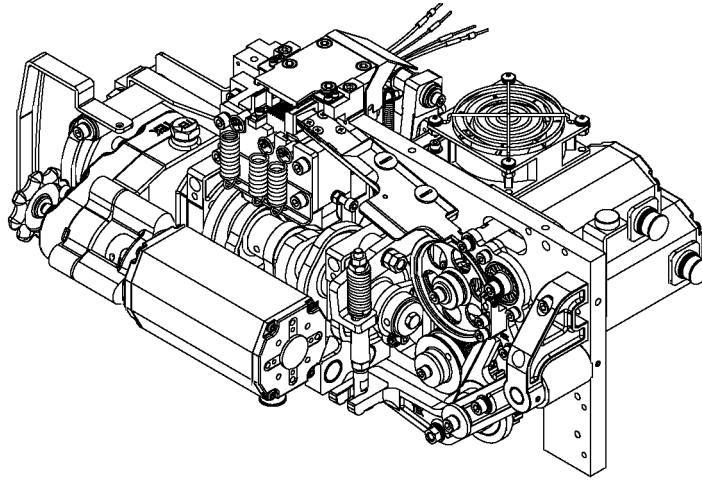
PART III

1

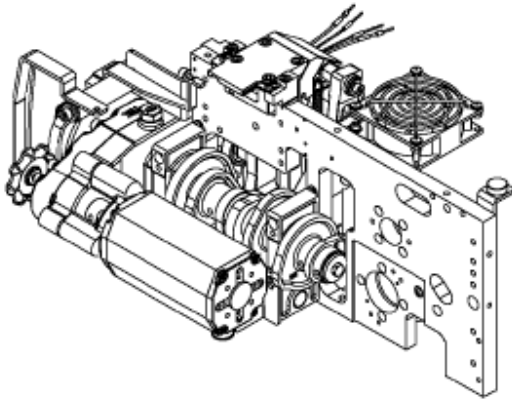
STRAPPING HEAD UNIT

M7-1-900301

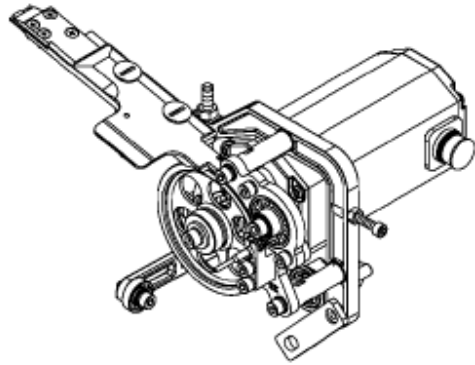
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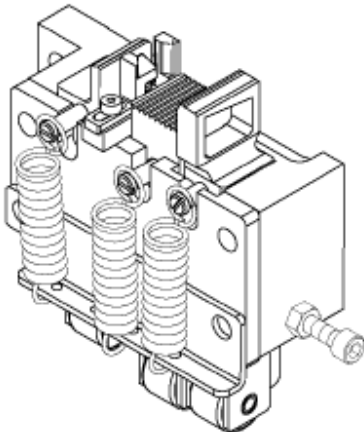
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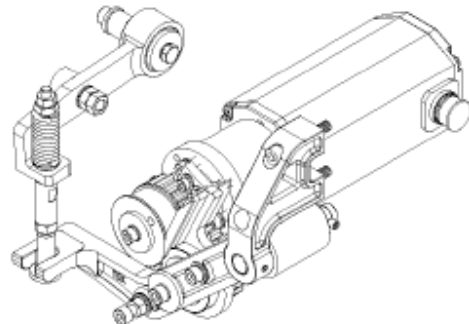
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2



4



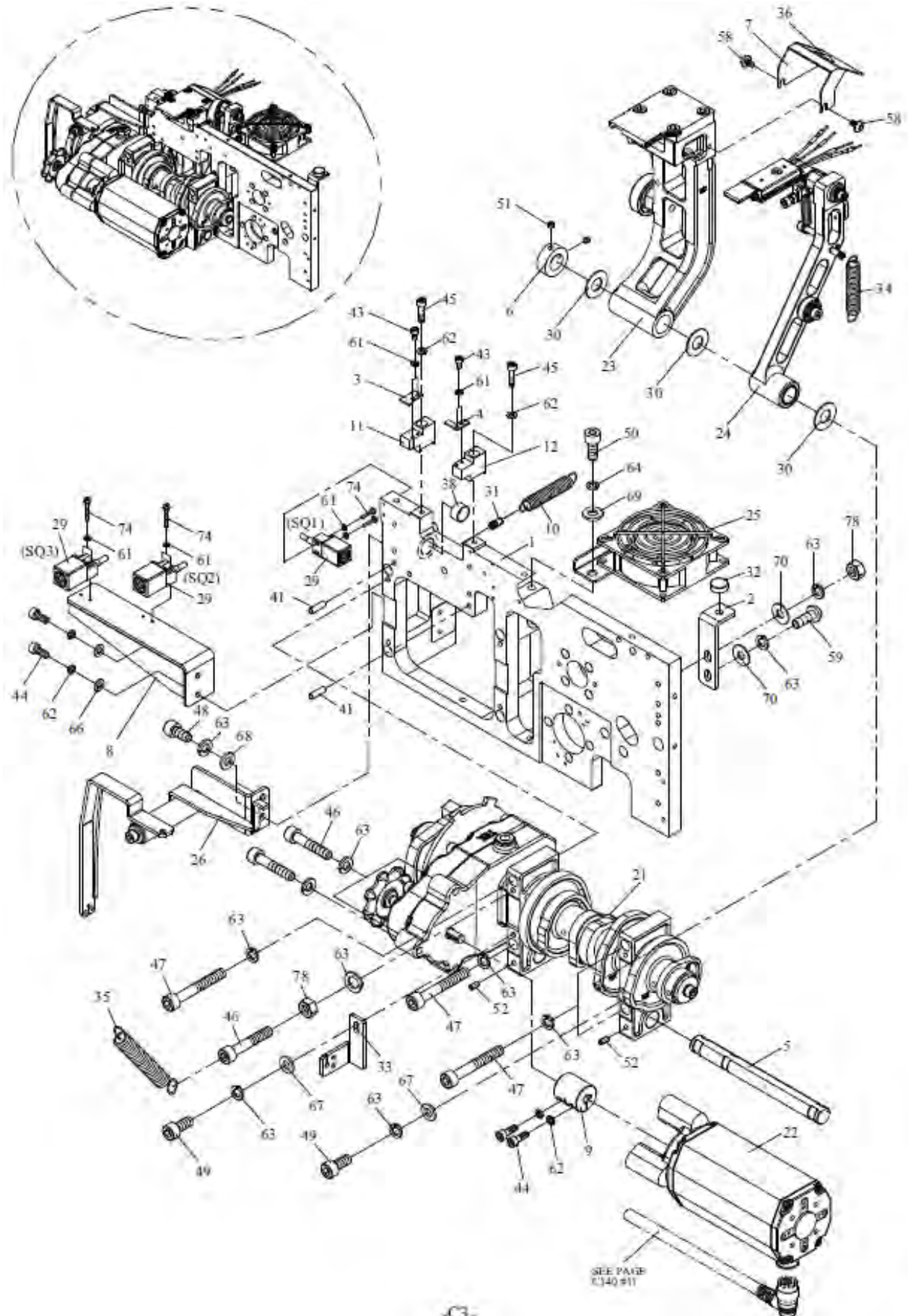
1

STRAPPING HEAD UNIT

M7-1-900301

M7-1-900311

REF. NO.	POLY. PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-900301	Strapping Head Unit (For 5-6mm)	1	
	M7-1-900311	Strapping Head Unit (For 9mm)	1	
	M7-1-900321	Strapping Head Unit (For 12mm)	1	SEE PAGE C3
2	M7-1-100301	Cam Group (For 5-6mm)	1	
	M7-1-100310	Cam Group (For 9mm/12mm)	1	SEEPAGE C19
3	M7-1-200020	Bar Guide Group		
	M7-1-300002	Feed Group (For 5-6mm)	1	SEE PAGE C27
	M7-1-300012	Feed Group (For 9mm)	1	
4	M7-1-300022	Feed Group (For 12mm)	1	
	M7-1-400002	Tension Group (For 5-6mm)	1	SEE PAGE C37
	M7-1-400012	Tension Group (For 9mm)	1	
	M7-1-400022	Tension Group (For 12mm)	1	204296



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-100301	Cam Group (For 5-6mm)	1	
	M7-1-100310	Cam Group (For 9mm/12mm)	1	
1	M7-1-101110	Strapping Head Frame	1	
2	M7-1-102510	Bumper Bracket	1	
3	M7-1-101320	Ejector Plate (L)	1	203643
4	M7-1-101420	Ejector Plate (R)	1	203644
5	M7-1-101500	Shaft	1	
6	M7-1-101600	Collar	1	
7	M7-1-101720	Cover	1	
8	M7-1-101800	Sensor Base	1	
9	M7-1-101900	Coupling	1	
10	M7-1-102000	Spring	1	191474
11	M7-1-101220	Guide (L)	1	
12	M7-1-101230	Guide (R)	1	
21	M7-1-110002	Gear Box and Cam Ass'y (For 5-6mm)	1	SEE PAGE C7
	M7-1-110020	Gear Box and Cam Ass'y (For 9mm/12mm)	1	
22	M7-1-120010	M1 Motor Ass'y	1	SEE PAGE C9
23	M7-1-130002	Slide Table Frame Ass'y (For 5-6mm)	1	(SEE PG. C11) 191595
24	M7-1-130030	Slide Table Frame Ass'y (For 9mm/12mm)	1	(SEE PG. C13) 191637
	M7-1-140000	Heater Arm Ass'y	1	
25	M7-1-150000	Exhaust Fan Ass'y	1	(SEE PG. C15) 191658
26	M7-1-160000	Strap Evulsion Arm Ass'y	1	SEE PAGE C17
29	MV-6-20220	Proximity Sensor (X14, X15, X16)(SQ1, SQ2, SQ3)	3	(SEE PG. C139) 191483
30	H42-1227	Washer	3	205661
31	TA-089	Spring Hook	1	202019
32	T7-1-10330	Bumper	1	191554
33	T7-1-10501	Strap Evulsion Bracket	1	
34	T7-1-64130	Return Spring	1	191488
35	T7-1-10510	Spring	1	203645
36	LA-40002	Label	1	
38	MB1515	Metal Bushing, 1515	1	191507
41	SP0514	Spring Pin, 5×14	2	
43	HBS0308N	HBS, M3×8 (N)	4	191497
44	HBS0516N	HBS, M5×16 (N)	4	191700
45	HBS0525HN	HBS, M5×25 (H)(N)	2	
46	HBS0640HN	HBS, M6×40 (H)(N)	4	188671
47	HBS0645HN	HBS, M6×45 (H)(N)	4	191757
48	HBS0612N	HBS, M6×12 (N)	2	191563
49	HBS0616N	HBS, M6×16 (N)	2	191544
50	HBS0816N	HBS, M8×16 (N)	1	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-100301	Cam Group (For 5-6mm)	1	
	M7-1-100310	Cam Group (For 9mm/12mm)	1	
1	M7-1-101110	Strapping Head Frame	1	
2	M7-1-102510	Bumper Bracket	1	
3	M7-1-101320	Ejector Plate (L)	1	
4	M7-1-101420	Ejector Plate (R)	1	
5	M7-1-101500	Shaft	1	
6	M7-1-101600	Collar	1	
7	M7-1-101720	Cover	1	
8	M7-1-101800	Sensor Base	1	
9	M7-1-101900	Coupling	1	
10	M7-1-102000	Spring	1	
11	M7-1-101220	Guide (L)	1	
12	M7-1-101230	Guide (R)	1	
21	M7-1-110002	Gear Box and Cam Ass'y (For 5-6mm)	1	SEE PAGE C7
	M7-1-110020	Gear Box and Cam Ass'y (For 9mm/12mm)	1	
22	M7-1-120010	M1 Motor Ass'y	1	SEE PAGE C9
23	M7-1-130002	Slide Table Frame Ass'y (For 5-6mm)	1	SEE PAGE C11
	M7-1-130030	Slide Table Frame Ass'y (For 9mm/12mm)	1	
24	M7-1-140000	Heater Arm Ass'y	1	SEE PAGE C13
25	M7-1-150000	Exhaust Fan Ass'y	1	SEE PAGE C15
26	M7-1-160000	Strap Evulsion Arm Ass'y	1	SEE PAGE C17
29	MV-6-20220	Proximity Sensor (X14, X15, X16)(SQ1, SQ2, SQ3)	3	SEE PAGE C139
30	H42-1227	Washer	3	
31	TA-089	Spring Hook	1	
32	T7-1-10330	Bumper	1	
33	T7-1-10501	Strap Evulsion Bracket	1	
34	T7-1-64130	Return Spring	1	
35	T7-1-10510	Spring	1	
36	LA-40002	Label	1	
38	MB1515	Metal Bushing, 1515	1	
41	SP0514	Spring Pin, 5×14	2	
43	HBS0308N	HBS, M3×8 (N)	4	
44	HBS0516N	HBS, M5×16 (N)	4	
45	HBS0525HN	HBS, M5×25 (H)(N)	2	
46	HBS0640HN	HBS, M6×40 (H)(N)	4	
47	HBS0645HN	HBS, M6×45 (H)(N)	4	
48	HBS0612N	HBS, M6×12 (N)	2	
49	HBS0616N	HBS, M6×16 (N)	2	
50	HBS0816N	HBS, M8×16 (N)	1	

REDUNDANT PAGE- C5 IS MISSING

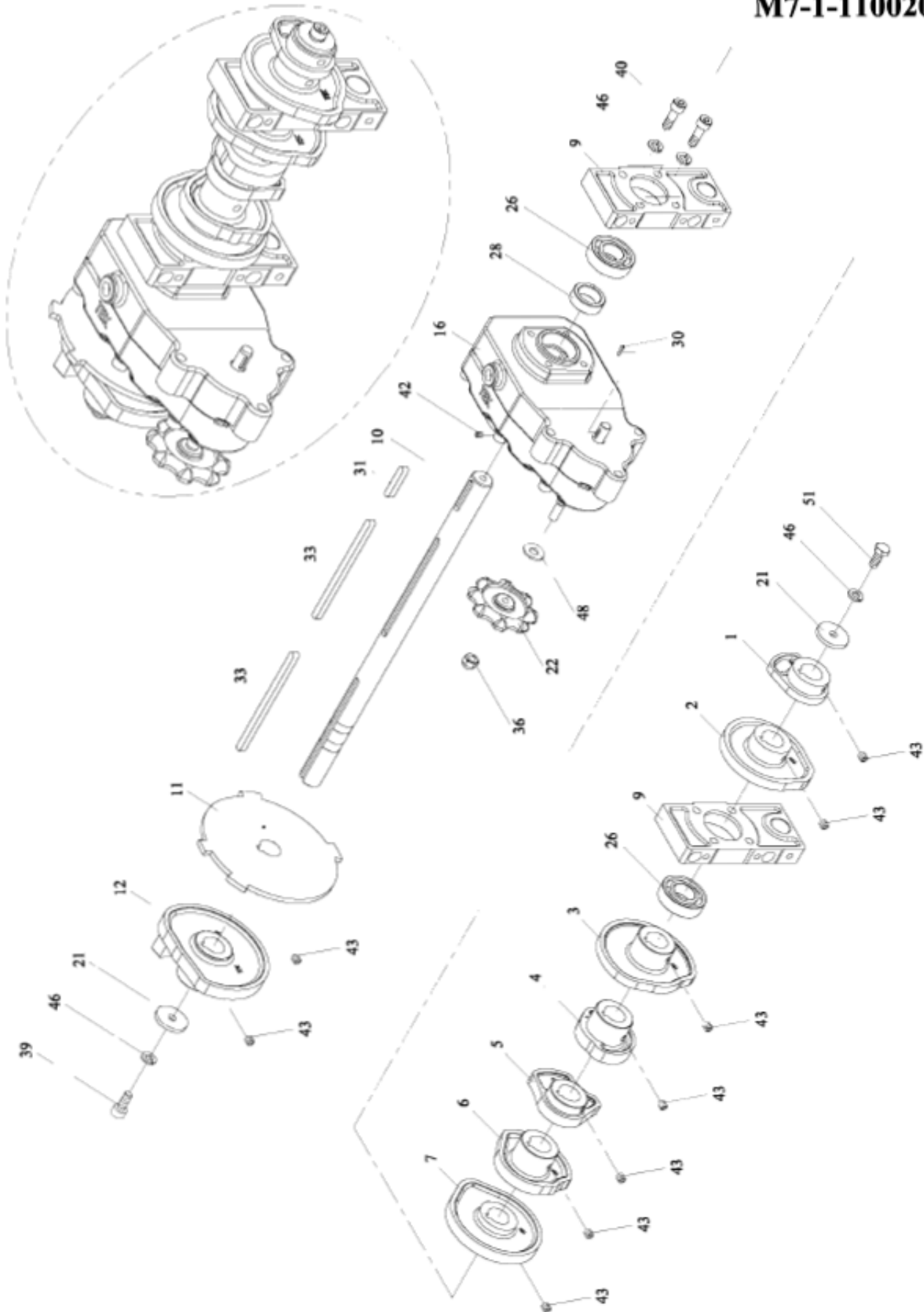


1-1-1

GEAR BOX AND CAM ASS'Y

M7-1-11002

M7-1-110020



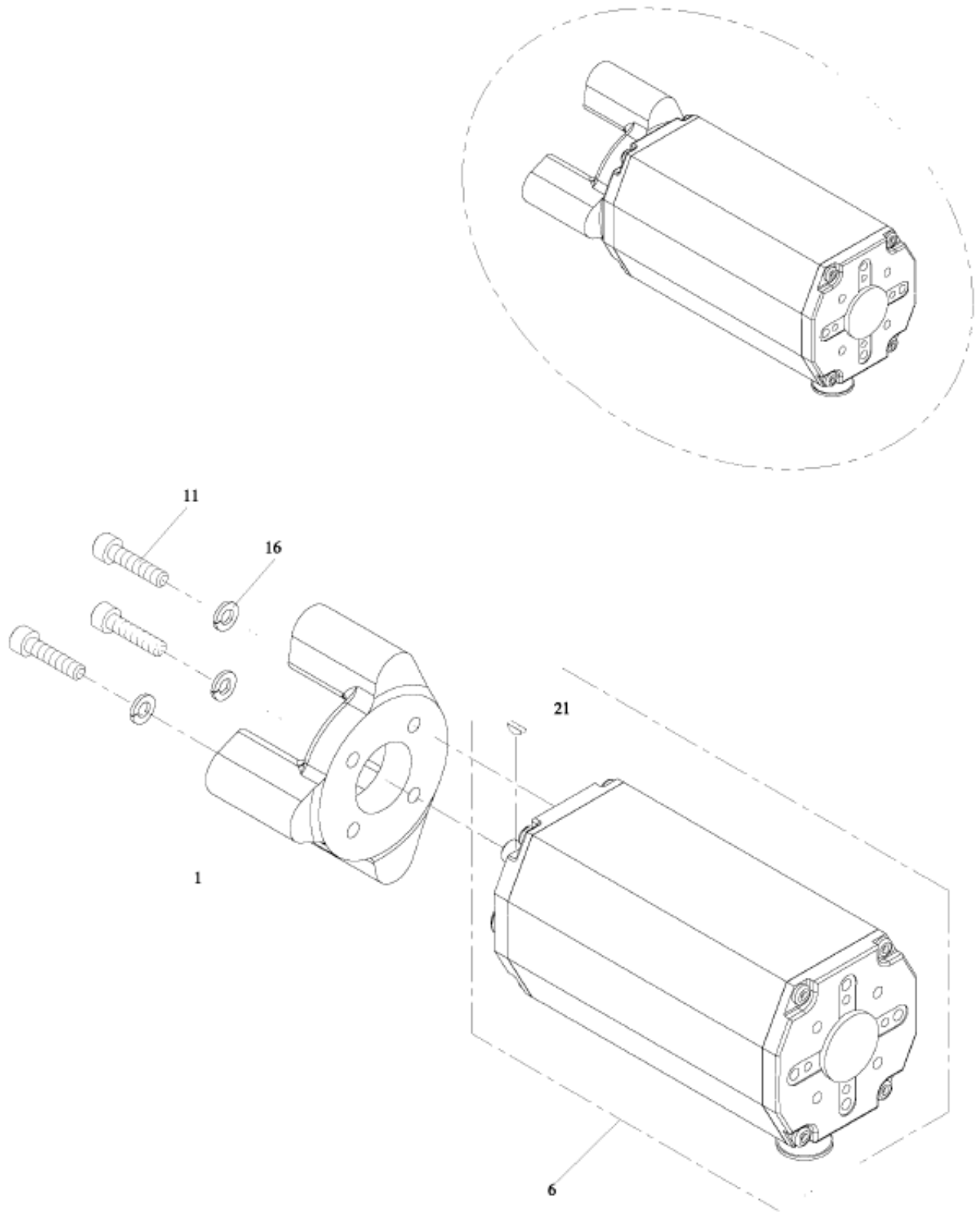
1-1-1

GEAR BOX AND CAM ASS'Y

M7-1-110002

M7-1-110020

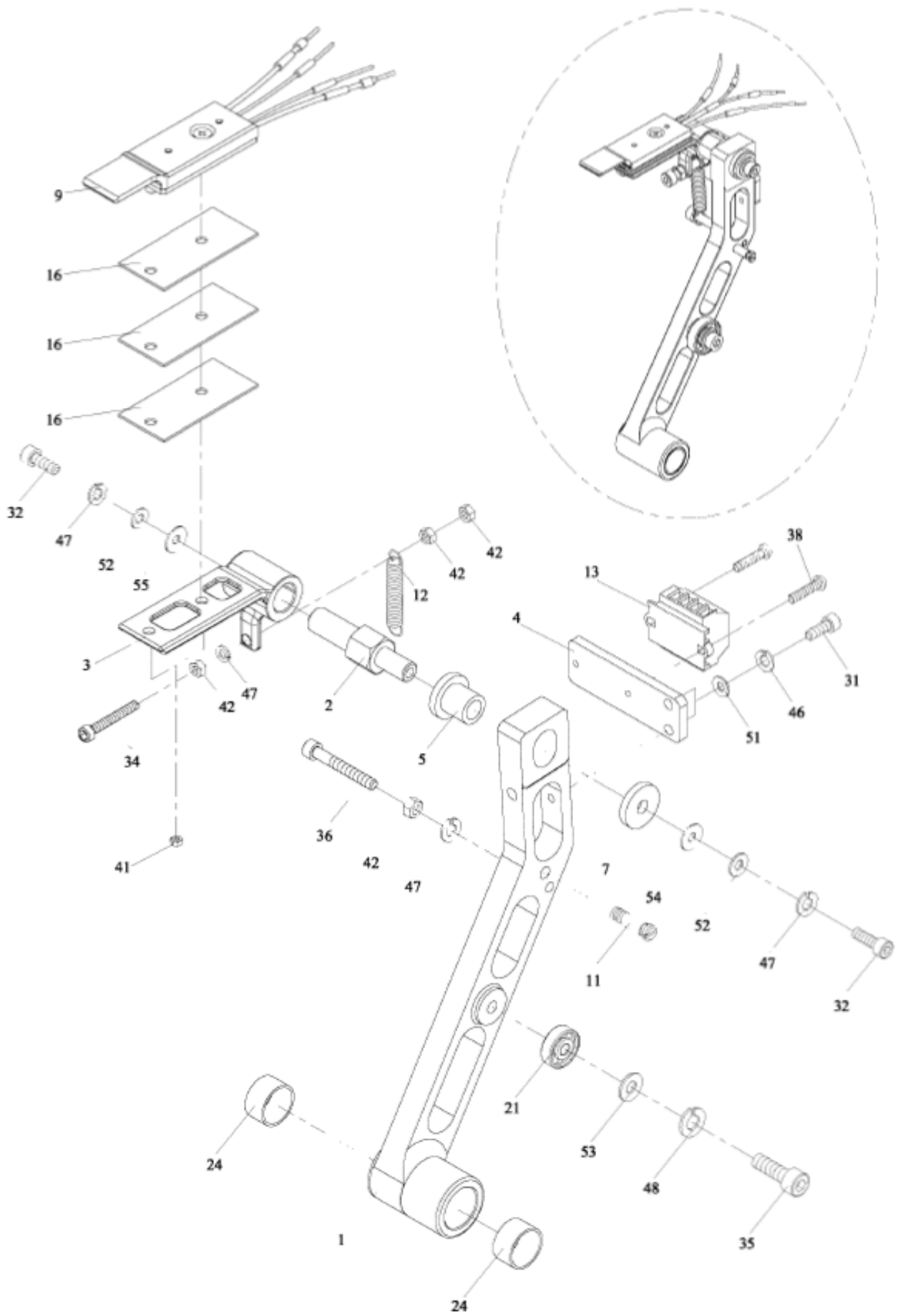
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-110002	Gear Box and Cam Ass'y (For 5-6mm)	1	
	M7-1-110020	Gear Box and Cam Ass'y (For 9mm/12mm)	1	
1	M7-1-111100	Retracting Cam	1	
2	M7-1-111200	Tension Cam	1	
3	M7-1-111300	Heater Cam	1	
4	M7-1-111400	Front Bar Cam	1	
5	M7-1-111500	Press Bar Cam	1	
6	M7-1-111601	Rear Bar Cam (For 5-6mm)	1	
	M7-1-111610	Rear Bar Cam (For 9mm/12mm)	1	
7	M7-1-111701	Slide Table Cam	1	
9	M7-1-111900	Support	2	
10	M7-1-112001	Cam Shaft	1	
11	M7-1-112101	Position Cam	1	
12	M7-1-112201	Arch Cam	1	
16	M7-1-110100	Gear Box	1	
21	TB-223	Washer	2	
22	T7-1-11240	Handle	1	
26	BR6003ZZ	Bearing, 6003ZZ	2	187830
28	MCO-A-1700800	Spacer	1	
30	KYA020210	Key, 2×2×10	1	
31	KYA050530	Key, 5×5×30	1	
33	KYA0505101	Key, 5×5×101	2	
36	CAP06	CAP, M6	1	
39	HBS0616N	HBS, M6×16 (N)	1	191544
40	HBS0625N	HBS, M6×25 (N)	4	
42	HSS0505GN	HSS, M5×5 (G)(N)	1	
43	HSS0606GN	HSS, M6×6 (G)(N)	9	187305
46	SW06	SW, M6	6	191562
48	PW06A	PW, M6 (A)	1	191612
51	HB0616N	HB, M6×16 (N)	1	



1-1-2**M1 MOTOR ASS'Y****M7-1-120010**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-121100	Gear Box Support	1	205946
6	M7-1-221110	M1 Motor	1	203642
11	HBS0520N	HBS, M5×20 (N)	4	191665
16	SW05	SW, M5	4	191577
21	KYC0210	Key, 2×10	1	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-130002	Slide Table Frame Ass'y (For 5-6mm)	1	191595
	M7-1-130030	Slide Table Frame Ass'y (For 9mm/12mm)	1	191637
1	M7-1-131102	Slide Table Frame	1	191543
2	M7-1-131200	Shaft	1	X
3	M7-1-131301	Switch Lever	1	191542
4	M7-1-131401	Sensor Plate	1	191528
5	M7-1-131500	Spring Base	1	191545
6	M7-1-131600	Slide Table	1	191490
	M7-1-131600S	Slide Table (Stainless Steel Model)(Option)	1	191721
7	M7-1-131700	Spring Hook	1	X
10	MSP-C-0607700	Spring (For 5-6mm)	1	191574
	MSP-C-0808100	Spring (For 9mm/12mm)	1	191573
11	T7-1-10140	Spring	1	191492
12	MWA-A-0610020S	Washer (SUS)	2	191640
16	BR6202ZZ	Bearing, 6202ZZ	1	191283
18	ER04	Snap Ring, E-4	1	191505
19	MB0608	Metal Bushing, 0608	2	191659
20	MB1515	Metal Bushing, 1515	2	191507
24	HB0612	HB, M6×12	1	205333
27	HBS0306N	HBS, M3×6 (N)	2	191589
28	HBS0512N	HBS, M5×12 (N)	2	190848
29	HBS0616N	HBS, M6×16 (N)	4	191544
36	HN06	HN, M6	1	191611
41	SW03	SW, M3	2	191590
42	SW05	SW, M5	2	191577
43	SW06	SW, M6	6	191562
46	PW06C	PW, M6 (C)	1	191561

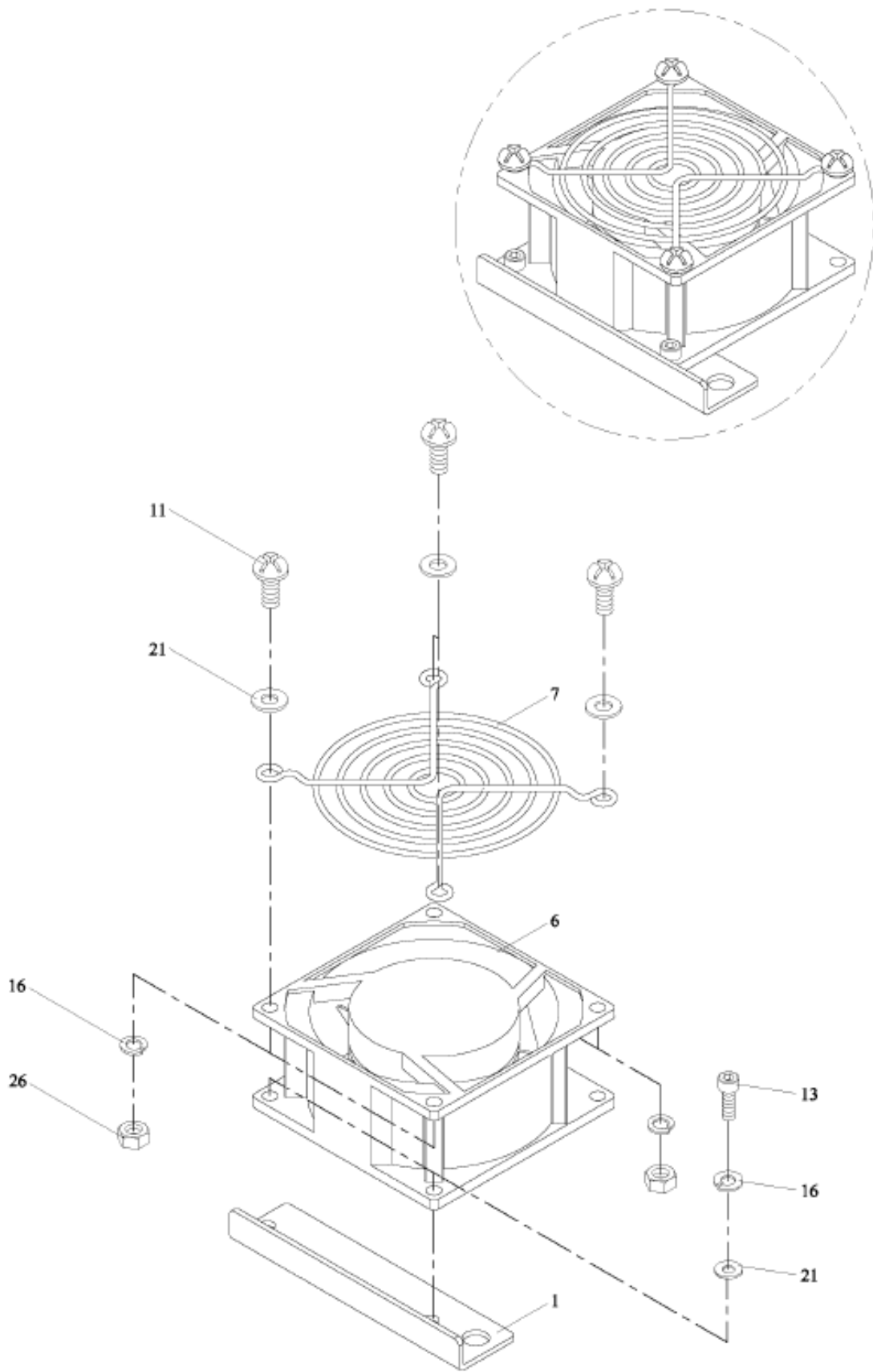


1-1-4

HEATER ARM ASS'Y

M7-1-140000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-141100	Heater Crank	1	X
2	M7-1-141200	Heater Shaft	1	198854
	M7-1-141200S	Heater Shaft (Stainless Steel Model)(Option)	1	X
3	M7-1-141300	Heater Bracket	1	202387
	M7-1-141300S	Heater Bracket (Stainless Steel Model)(Option)	1	X
4	M7-1-141400	Terminal Bracket	1	191731
5	M7-1-141500	Isolator	1	191593
7	WA-030501	Washer (L5.5×L18 t=3)	1	X
9	M7-1-140101	Heater Set	1	191476
11	TA-073	Spring Hook	1	191747
12	TB-115	Spring	1	191515
13	T5-1-12451	Heater Terminal	1	191732
16	T7-1-12412	Heater-Insulation	3	191499
21	BR636ZZ	Bearing, 636ZZ	1	191690
24	MB1515	Metal Bushing, 1515	2	191507
31	HBS0412N	HBS, M4×12 (N)	2	191682
32	HBS0516N	HBS, M5×16 (N)	2	191700
34	HBS0530N	HBS, M5×30 (N)	1	X
35	HBS0620N	HBS, M6×20 (N)	1	191726
36	HBS0540HN	HBS, M5×40 (H)(N)	1	X
38	PMS0310	PMS, M3×10	2	191802
41	HN04S	HN, M4 (SUS)	2	205397
42	HN05	HN, M5	4	187478
46	SW04	SW, M4	2	X
47	SW05	SW, M5	4	191577
48	SW06	SW, M6	1	191562
51	PW04	PW, M4	2	187428
52	PW05	PW, M5	2	191578
53	PW06A	PW, M6 (A)	1	191612
54	PW06C	PW, M6 (C)	1	191561
55	PW06CS	PW, M6 (C)(SUS)	1	205534

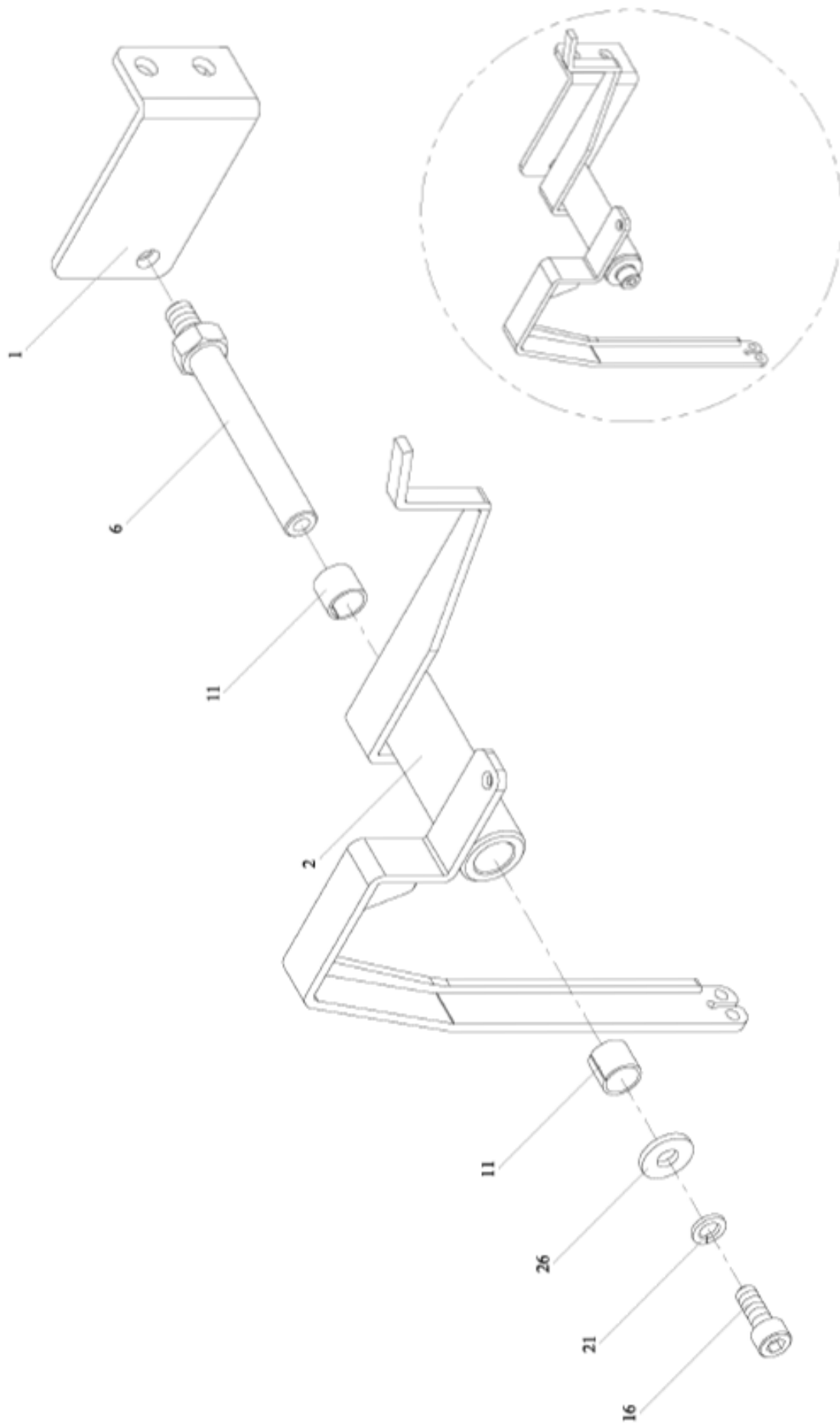


1-1-5**EXHAUST FAN ASS'Y****M7-1-150000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-151100	Fan Bracket	1	X
6	T5-1-12370	Fan	1	191765
7	T7-6-10930	Fan Cover	1	204021
11	TMS0412N	TMS, M4×12 (N)	4	205989
13	HBS0410N	HBS, M4×10 (N)	2	X
16	SW04	SW, M4	6	X
21	PW04	PW, M4	6	187428
26	HN04	HN, M4	4	191604

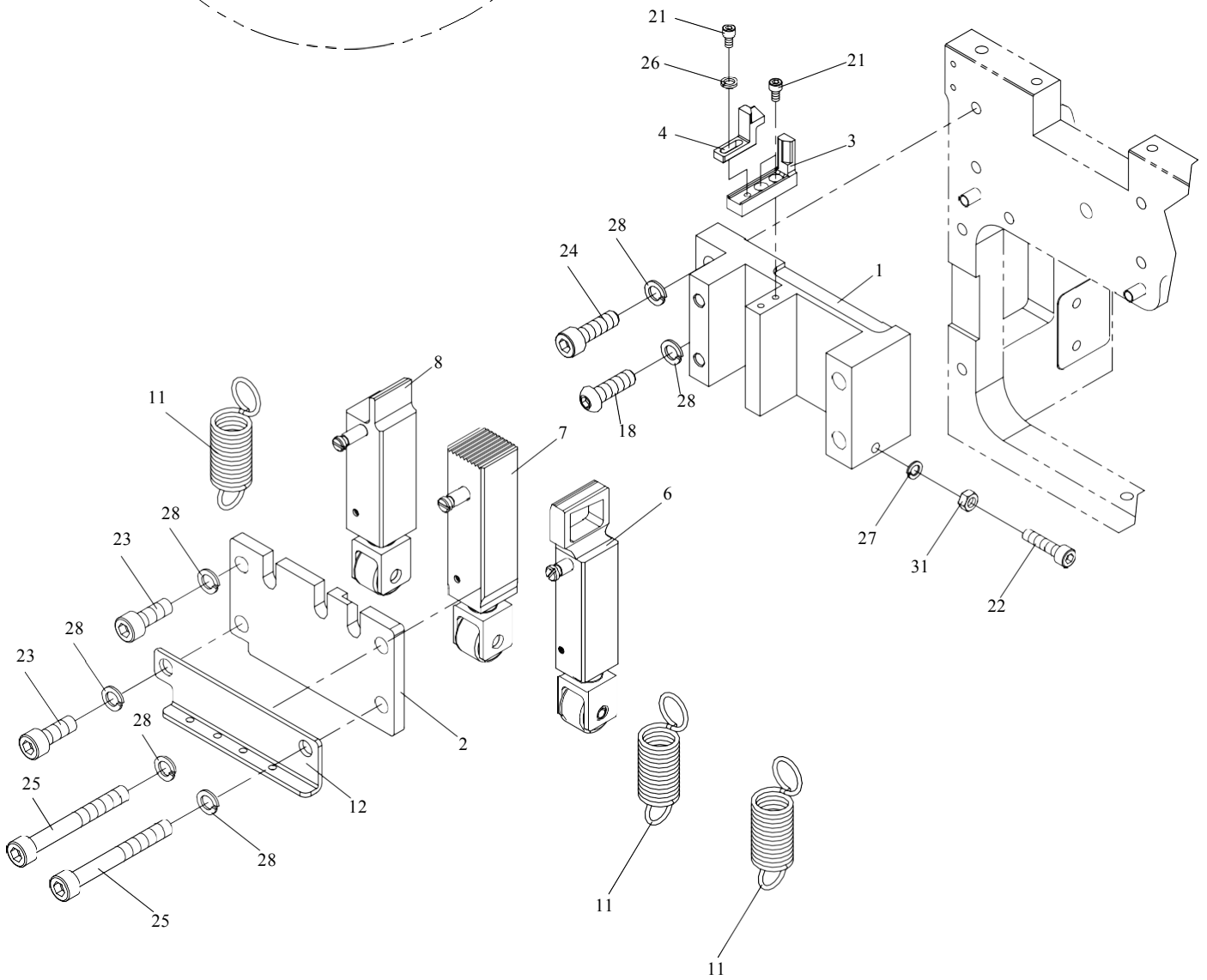
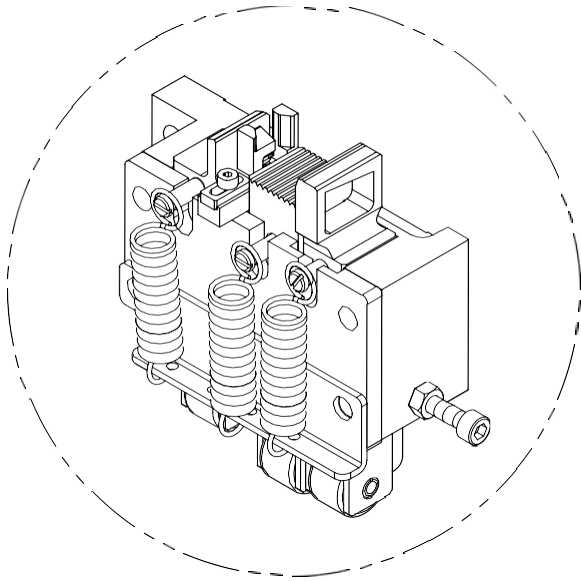
1-1-6

STRAP EVULSION ARM ASS'Y M7-1-160000



1-1-6**STRAP EVULSION ARM ASS'Y****M7-1-160000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-161100	Support	1	X
2	M7-1-161200	Strap Evulsion Arm	1	X
6	T7-1-10521	Shaft	1	X
11	MB1010	Metal Bushing, 1010	2	191568
16	HBS0616N	HBS, M6×16 (N)	1	191544
21	SW06	SW, M6	1	191562
26	PW06C	PW, M6 (C)	1	191561



1-2

BAR GUIDE GROUP

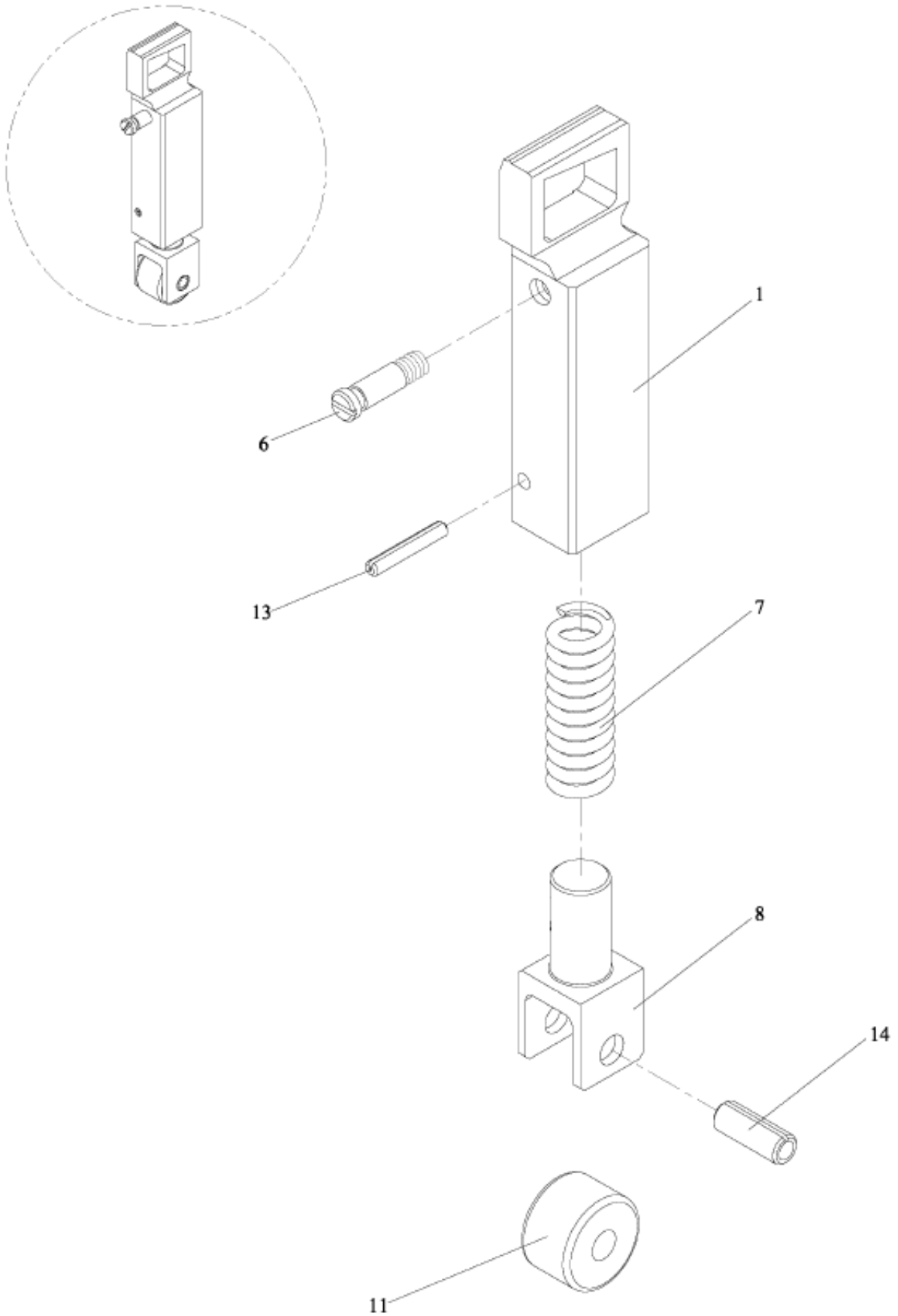
M7-1-200020

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-201100	Bar Guide	1	191527
2	M7-1-201200	Bar Guide Lid	1	191724
	M7-1-201200S	Bar Guide Lid (Stainless Steel Model)(Option)	1	191550
3	M7-1-201300	Cutter Holder	1	191626
	M7-1-201300EN	Cutter Holder (Stainless Steel Model)(Option)	1	191549
4	M7-1-201400	Strap Guide	1	191512
	M7-1-201400EN	Strap Guide (Stainless Steel Model)(Option)	1	191657
6	M7-1-210001	Front Bar Ass'y	1	(SEE PG. 21) 191477
		Front Bar Ass'y (Stainless Steel Model)(Option)	1	191614
7	M7-1-210001S	Press Bar Ass'y	1	(SEE PG.C23) 191478
	M7-1-220000	Press Bar Ass'y (Stainless Steel Model)(Option)	1	191615
8	M7-1-220000S	Rear Bar Ass'y	1	(SEE PG.C25) 191525
	M7-1-230000	Rear Bar Ass'y (Stainless Steel Model)(Option)	1	191616
	M7-1-230000S			
11	TA-071	Return Spring	3	191479
12	T7-1-10180	Spring Hook	1	191725
18	THS0620N	THS, M6×20 (N)	1	191778
21	HBS0308N	HBS, M3×8 (N)	3	191497
22	HBS0520N	HBS, M5×20 (N)	1	191665
23	HBS0616N	HBS, M6×16 (N)	2	191544
24	HBS0620N	HBS, M6×20 (N)	1	191726
25	HBS0650HN	HBS, M6×50 (H)(N)	2	191727
26	SW03	SW, M3	1	191590
27	SW05	SW, M5	1	191577
28	SW06	SW, M6	6	191562
31	HN05	HN, M5	1	187478

1-2-1

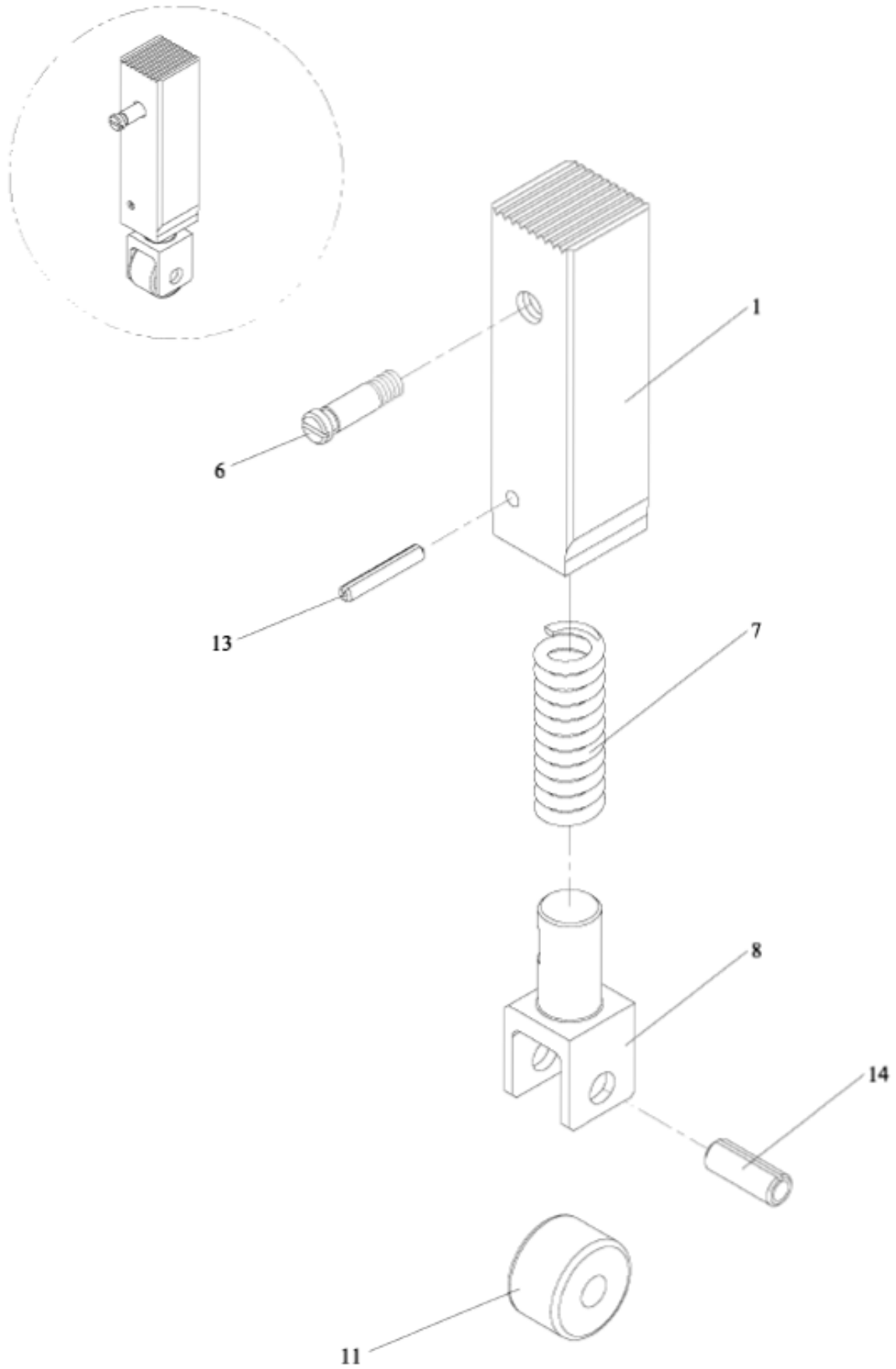
FRONT BAR ASS'Y

M7-1-210001



1-2-1**FRONT BAR ASS'Y****M7-1-210001**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-210001	Front Bar Ass'y	1	191477
1	M7-1-210001S	Front Bar Ass'y (Stainless Steel Model)(Option)	1	191614
	M7-1-211101	Front Bar	1	191602
	M7-1-211101S	Front Bar (Stainless Steel Model)(Option)	1	X
6	TA-073	Spring Hook	1	191747
7	TA-078	Spring	1	191516
8	T7-1-13121	Plunger	1	191654
11	BRNART6VR	Bearing, NART6VR	1	191644
13	SP0318	Spring Pin, 3×18	1	190797
14	SP0616	Spring Pin, 6×16	1	191698



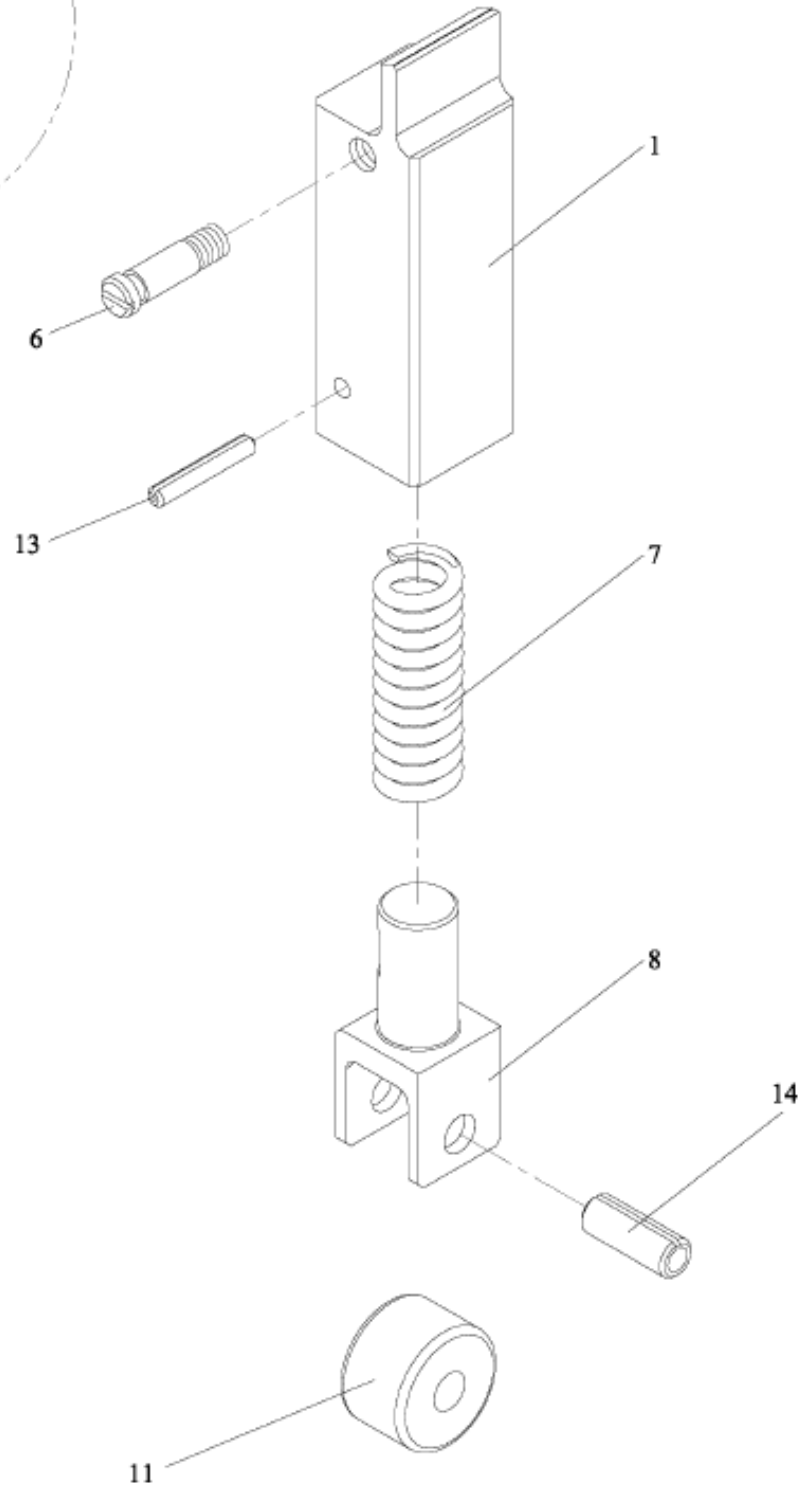
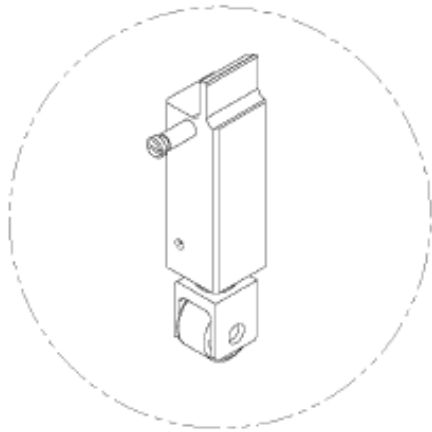
1-2-2**PRESS BAR ASS'Y****M7-1-220000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-220000	Press Bar Ass'y	1	191478
1	M7-1-220000S	Press Bar Ass'y (Stainless Steel Model)(Option)	1	191615
	M7-1-221200	Press Bar	1	191633
	M7-1-221200S	Press Bar (Stainless Steel Model)(Option)	1	X
6	TA-073	Spring Hook	1	191747
7	TA-078	Spring	1	191516
8	T7-1-13121	Plunger	1	191654
11	BRNART6VR	Bearing, NART6VR	1	191644
13	SP0318	Spring Pin, 3×18	1	190797
14	SP0616	Spring Pin, 6×16	1	191698

1-2-3

REAR BAR ASS'Y

M7-1-230000

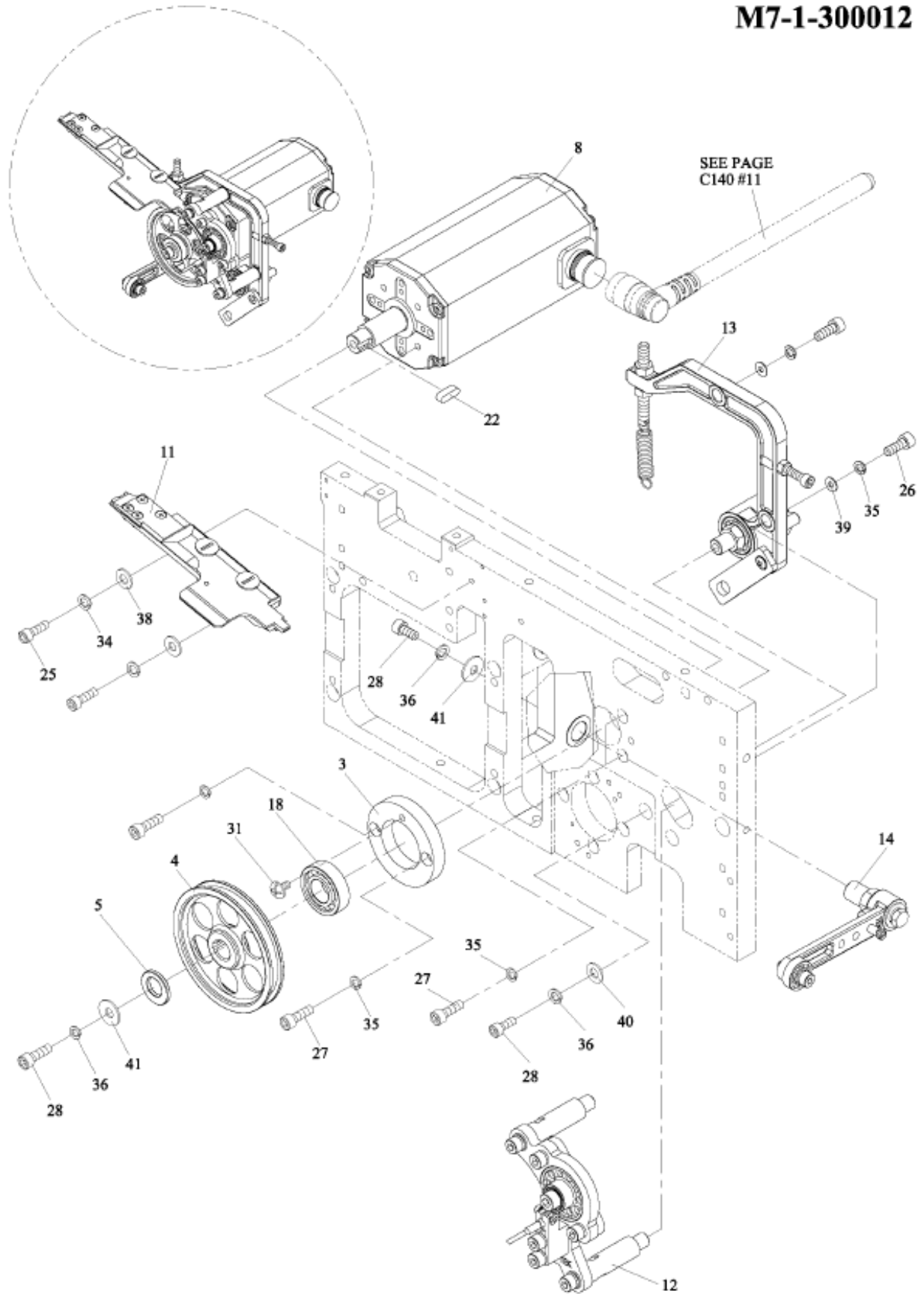


1-2-3

REAR BAR ASS'Y

M7-1-230000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-230000	Rear Bar Ass'y	1	191525
1	M7-1-230000S	Rear Bar Ass'y (Stainless Steel Model)(Option)	1	191616
	M7-1-231100	Rear Bar	1	191685
	M7-1-231100S	Rear Bar (Stainless Steel Model)(Option)	1	X
6	TA-073	Spring Hook	1	191747
7	TA-078	Spring	1	191516
8	T7-1-13121	Plunger	1	191654
11	BRNART6VR	Bearing, NART6VR	1	191644
13	SP0318	Spring Pin, 3×18	1	190797
14	SP0616	Spring Pin, 6×16	1	191698



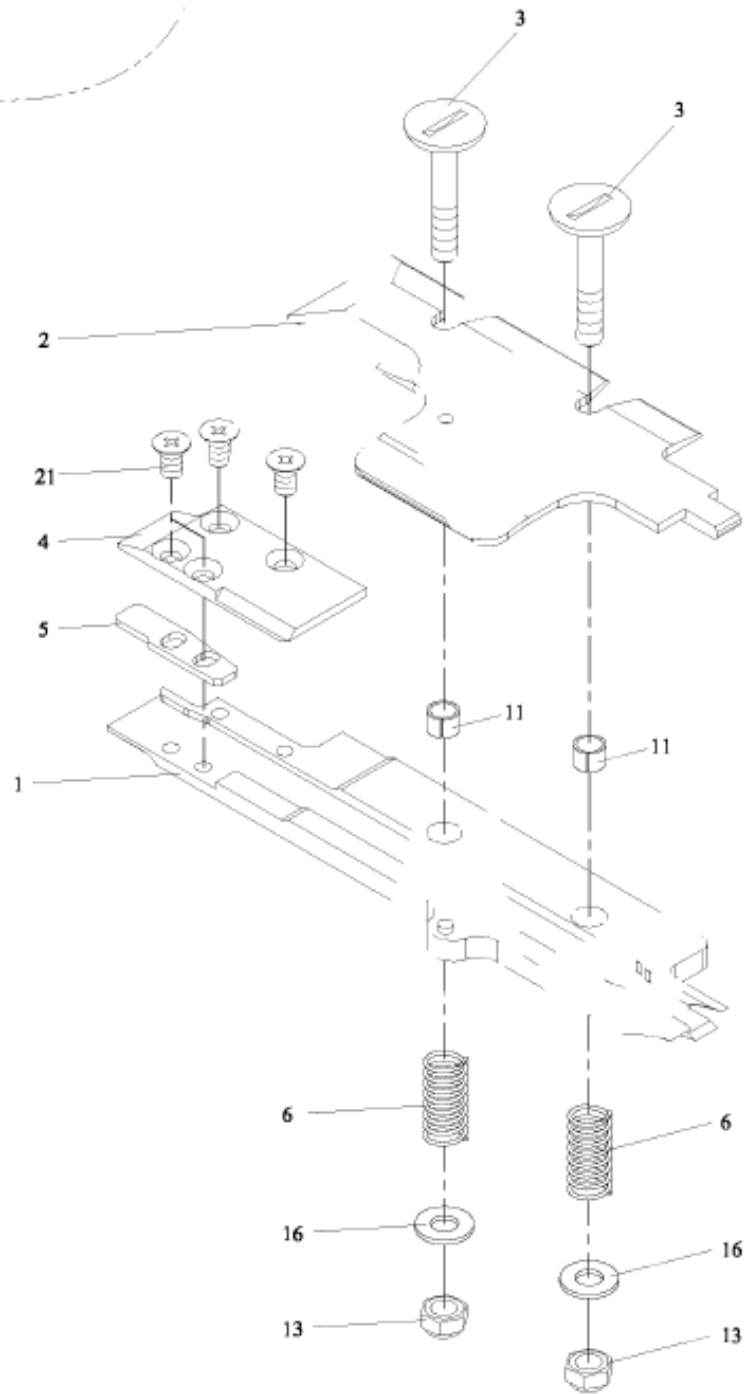
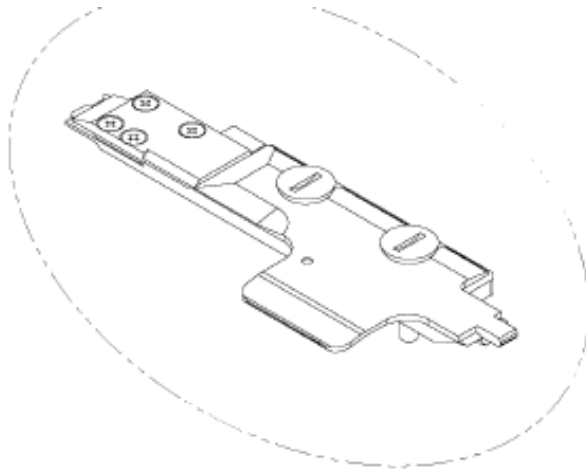
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-300002	Feed Group (For 5-6mm)	1	X
	M7-1-300012	Feed Group (For 9mm)	1	X
	M7-1-300022	Feed Group (For 12mm)	1	X
3	M7-1-301300	Bearing Housing	1	191824
4	M7-1-301400	Guide Wheel (For 5-6mm)	1	191628
	M7-1-301410	Guide Wheel (For 9mm)	1	191627
	M7-1-301420	Guide Wheel (For 12mm)	1	191822
5	M7-1-301500	Spacer (For 5-6mm)	1	191647
	M7-1-301510	Spacer (For 9mm)	1	191764
8	M7-1-300100	Feeding Motor (M2) Set	1	191536
11	M7-1-310001	Upper Guide Ass'y (For 5-6mm)	1	(SEE PG.C29)X
	M7-1-310001S	Upper Guide Ass'y (Stainless Steel Model) (For 5-6mm)(Option)	1	X
	M7-1-310011	Upper Guide Ass'y (For 9mm)	1	203652
	M7-1-310011S	Upper Guide Ass'y (Stainless Steel Model) (For 9mm)(Option)	1	205393
	M7-1-310021	Upper Guide Ass'y (For 12mm)	1	191792
	M7-1-310021S	Upper Guide Ass'y (Stainless Steel Model) (For 12mm)(Option)	1	X
12	M7-1-320001	Assistant Roller Ass'y (For 5-6mm)	1	(SEE PG.C31)X
	M7-1-320011	Assistant Roller Ass'y (For 9mm)	1	205297
	M7-1-320021	Assistant Roller Ass'y (For 12mm)	1	191820
13	M7-1-330000	Feeding Arm Ass'y	1	(SEE PG.C33)191823
14	M7-1-340000	Retracting Arm Ass'y	1	(SEE PG.C35)X
18	BR6002ZZ	Bearing, 6002ZZ	1	187782
22	KYA040415	Key, 4×4×15	1	204624
25	HBS0412N	HBS, M4×12 (N)	2	191161
26	HBS0512N	HBS, M5×12 (N)	2	190848
27	HBS0516N	HBS, M5×16 (N)	6	191700
28	HBS0612N	HBS, M6×12 (N)	3	191563
31	TMS0508N	TMS, M5×8 (N)	1	191830
34	SW04	SW, M4	2	X
35	SW05	SW, M5	8	191577
36	SW06	SW, M6	3	191562
38	PW04	PW, M4	2	187428
39	PW05	PW, M5	2	191578
40	PW06A	PW, M6 (A)	1	191612
41	PW06C	PW, M6 (C)	2	191561

1-3-1

UPPER GUIDE ASS'Y

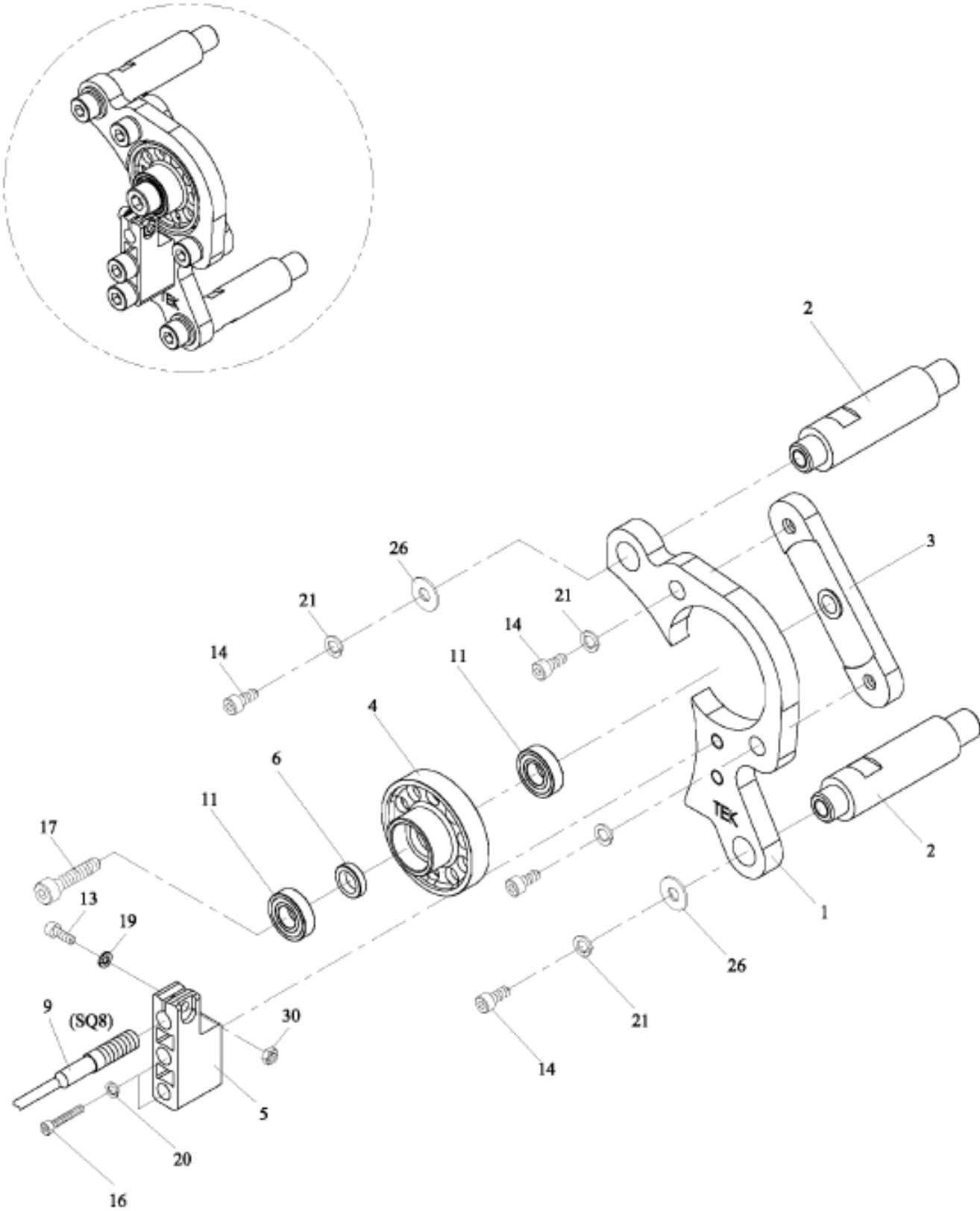
M7-1-310001

M7-1-310011



1-3-1**UPPER GUIDE ASS'Y****M7-1-310001****M7-1-310011**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-310001	Upper Guide Ass'y (For 5-6mm)	1	X
	M7-1-310001S	Upper Guide Ass'y (Stainless Steel Model) (For 5-6mm)(Option)	1	X
	M7-1-310011	Upper Guide Ass'y (For 9mm)	1	203652
	M7-1-310011S	Upper Guide Ass'y (Stainless Steel Model) (For 9mm)(Option)	1	205393
	M7-1-310021	Upper Guide Ass'y (For 12mm)	1	191792
	M7-1-310021S	Upper Guide Ass'y (Stainless Steel Model) (For 12mm)(Option)	1	X
1	M7-1-311103	Upper Guide (For 5-6mm)	1	191730
	M7-1-311103S	Upper Guide (Stainless Steel Model) (For 5-6 mm)(Option)	1	X
	M7-1-311113	Upper Guide (For 9 mm)	1	191705
	M7-1-311113S	Upper Guide (Stainless Steel Model) (For 9 mm)(Option)	1	X
	M7-1-311122	Upper Guide (For 12mm)	1	202028
	M7-1-311122S	Upper Guide (Stainless Steel Model) (For 12mm)(Option)	1	X
2	M7-1-311201	Cover (For 5-6mm)	1	191708
	M7-1-311211	Cover (For 9mm)	1	191511
	M7-1-311221	Cover (For 12mm)	1	202780
3	M7-1-311300	Bolt	2	203604
	M7-1-311300S	Bolt (Stainless Steel Model)(Option)	2	X
4	M7-1-311402	Cover (Only 5-6mm)	1	X
	M7-1-311402S	Cover (Stainless Steel Model)(Only 5-6mm) (Option)	1	X
5	M7-1-311500	Adjusting Plate (Only 5-6mm)	1	X
6	H44-10940	Spring	2	191650
11	MB0505	Metal Bushing, 0505	2	203607
13	NTE05	NTE, M5	2	191076
16	PW05	PW, M5	2	191578
21	FMS0408N	FMS, M4×8 (N)(Only 5-6mm)	4	X
	FMS0408S	FMS, M4×8 (Stainless Steel Model) (Only 5-6mm)(Option)	4	X



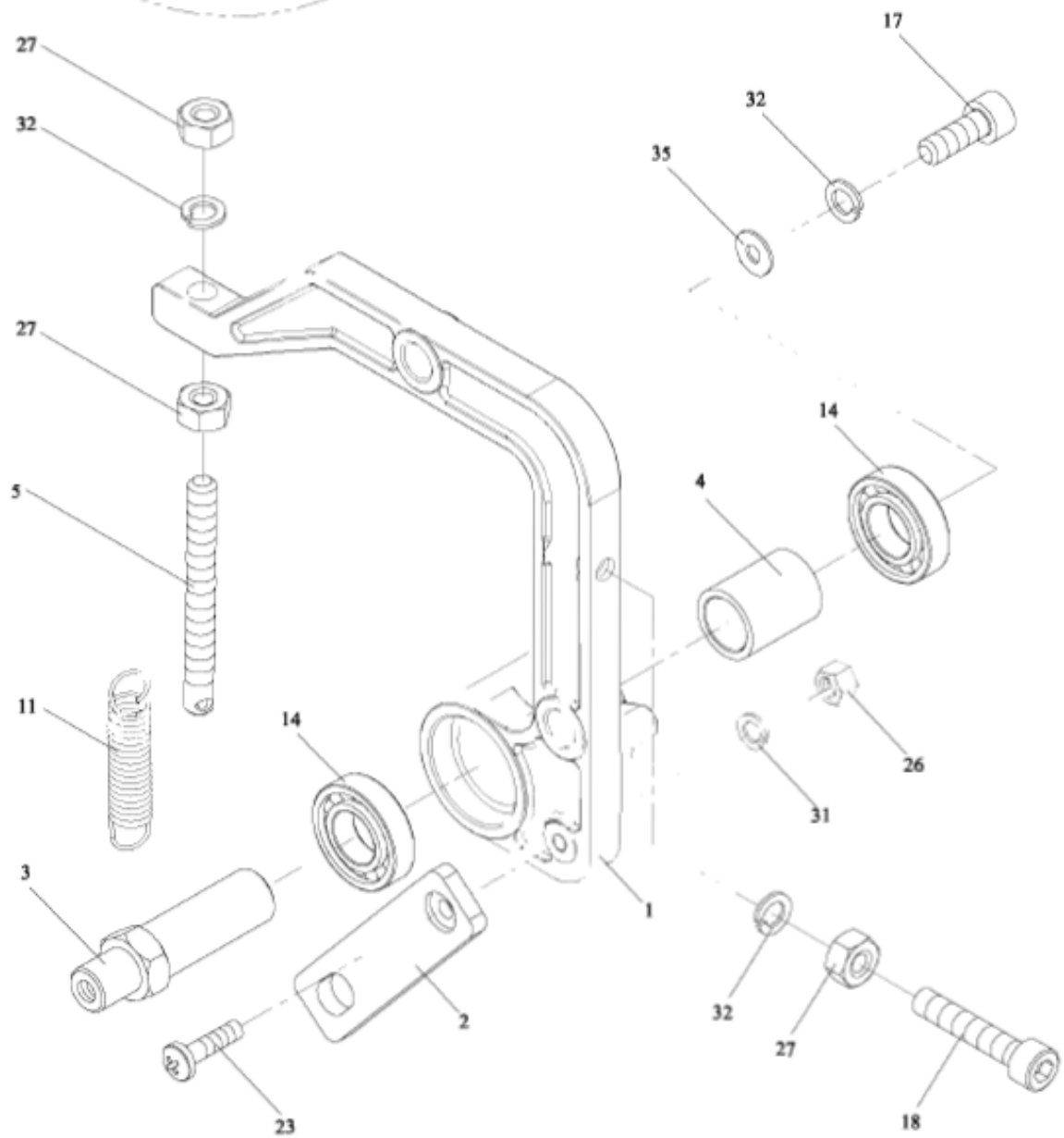
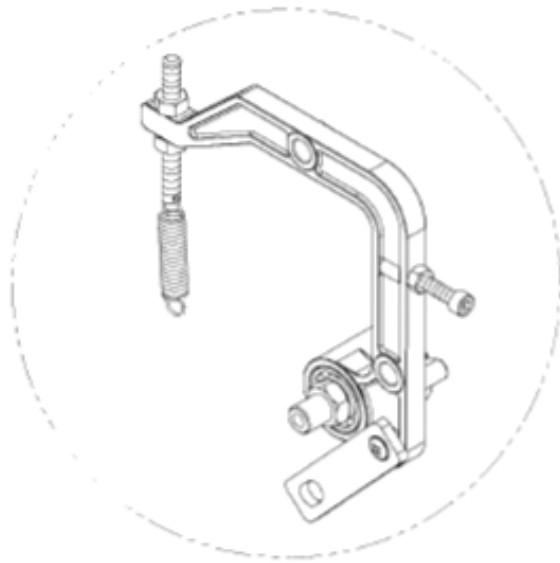
1-3-2

ASSISTANT ROLLER ASS'Y

M7-1-320001

M7-1-320011

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-320001	Assistant Roller Ass'y (For 5-6mm)	1	X
	M7-1-320011	Assistant Roller Ass'y (For 9mm)	1	205297
	M7-1-320021	Assistant Roller Ass'y (For 12mm)	1	191820
1	M7-1-321100	Assistant Roller Bracket (For 5-6mm)	1	204237
	M7-1-321100EN	Assistant Roller Bracket (Stainless Steel Model)(For 5-6mm)(Option)	1	X
	M7-1-321110	Assistant Roller Bracket (For 9mm)	1	191859
	M7-1-321110EN	Assistant Roller Bracket (Stainless Steel Model)(For 9mm)(Option)	1	205332
	M7-1-321120	Assistant Roller Bracket (For 12mm)	1	X
	M7-1-321120EN	Assistant Roller Bracket (Stainless Steel Model)(For 12mm)(Option)	1	X
2	M7-1-321200	Shaft	2	X
3	M7-1-321300	Assistant Roller Base	1	X
4	M7-1-321400	Assistant Roller (For 5-6mm)	1	191642
	M7-1-321410	Assistant Roller (For 9mm)	1	191773
	M7-1-321420	Assistant Roller (For 12mm)	1	191828
5	M7-1-321501	SQ8 Sensor Base	1	205935
6	M7-1-321600	Spacer	1	191599
9	M7-6-301100	Proximity Sensor (X20)(SQ8)	1	(SEE PG.C139)191482
11	BR686ZZ	Bearing, 686ZZ	2	191598
13	HBS02.512N	HBS, M2.5×12 (N)	1	X
14	HBS0512N	HBS, M5×12 (N)	4	190848
16	HBS0425N	HBS, M4×25 (N)	2	X
17	HBS0620N	HBS, M6×20 (N)	1	191726
19	SW02.5	SW, M2.5	1	X
20	SW04	SW, M4	2	X
21	SW05	SW, M5	4	191577
26	PW05	PW, M5	2	191578
30	HN02.5	HN, M2.5	1	X

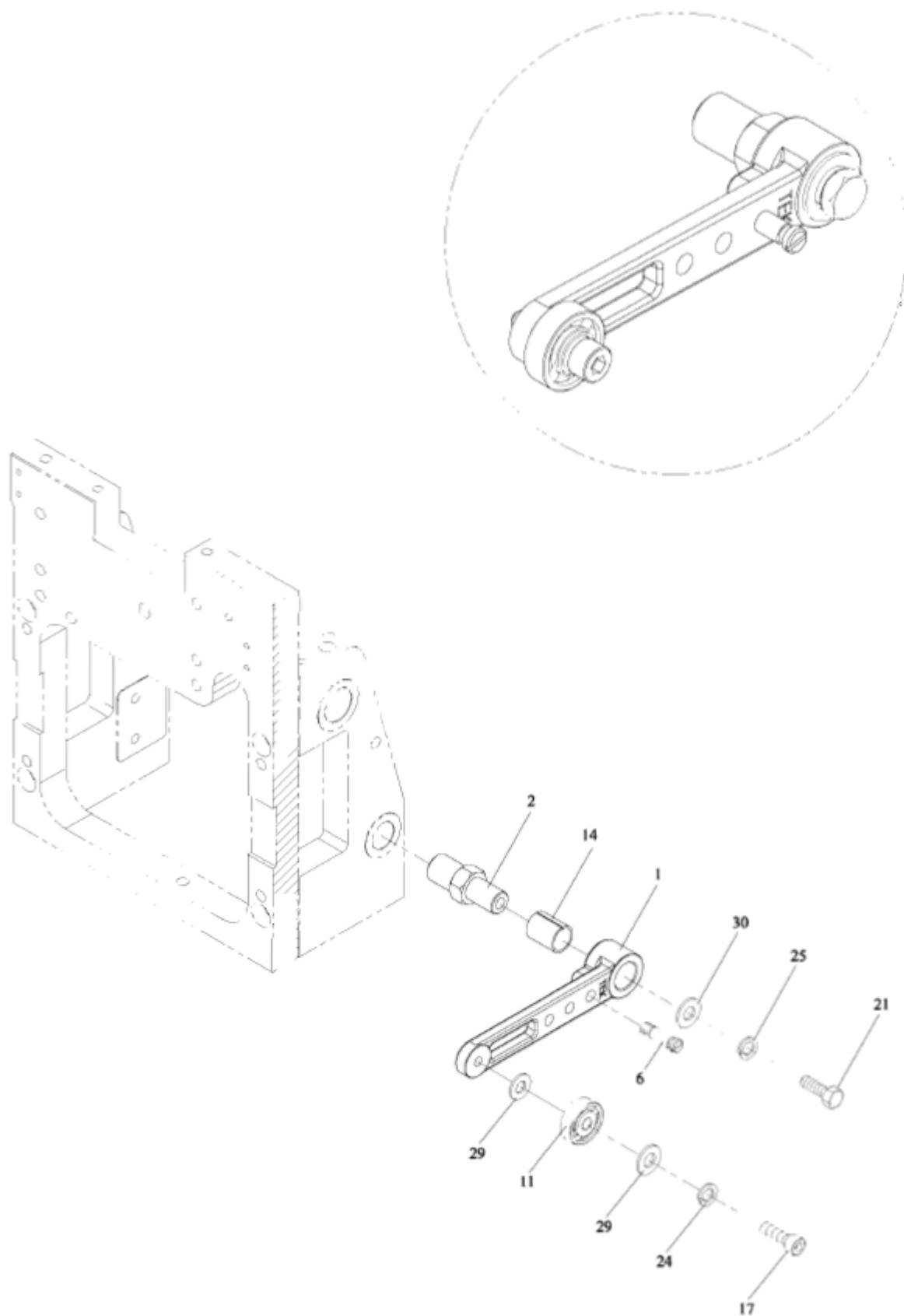


1-3-3

FEEDING ARM ASS'Y

M7-1-330000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-331100	Feeding Arm	1	X
2	M7-1-331200	Linkage	1	X
3	M7-1-331300	Shaft	1	X
4	M7-1-331400	Collar	1	X
5	M7-1-331500	Spring Hook	1	X
11	T7-1-64130	Return Spring	1	191488
14	BR6901ZZ	Bearing, 6901ZZ	2	198856
17	HBS0616N	HBS, M6×16 (N)	1	191544
18	HBS0640N	HBS, M6×40 (N)	1	188671
23	PMS0420	PMS, M4×20	1	187902
26	HN04	HN, M4	1	191604
27	HN06	HN, M6	3	191611
31	SW04	SW, M4	1	X
32	SW06	SW, M6	3	191562
35	PW06C	PW, M6 (C)	1	191561



1-3-4

RETRACTING ARM ASS'Y

M7-1-340000

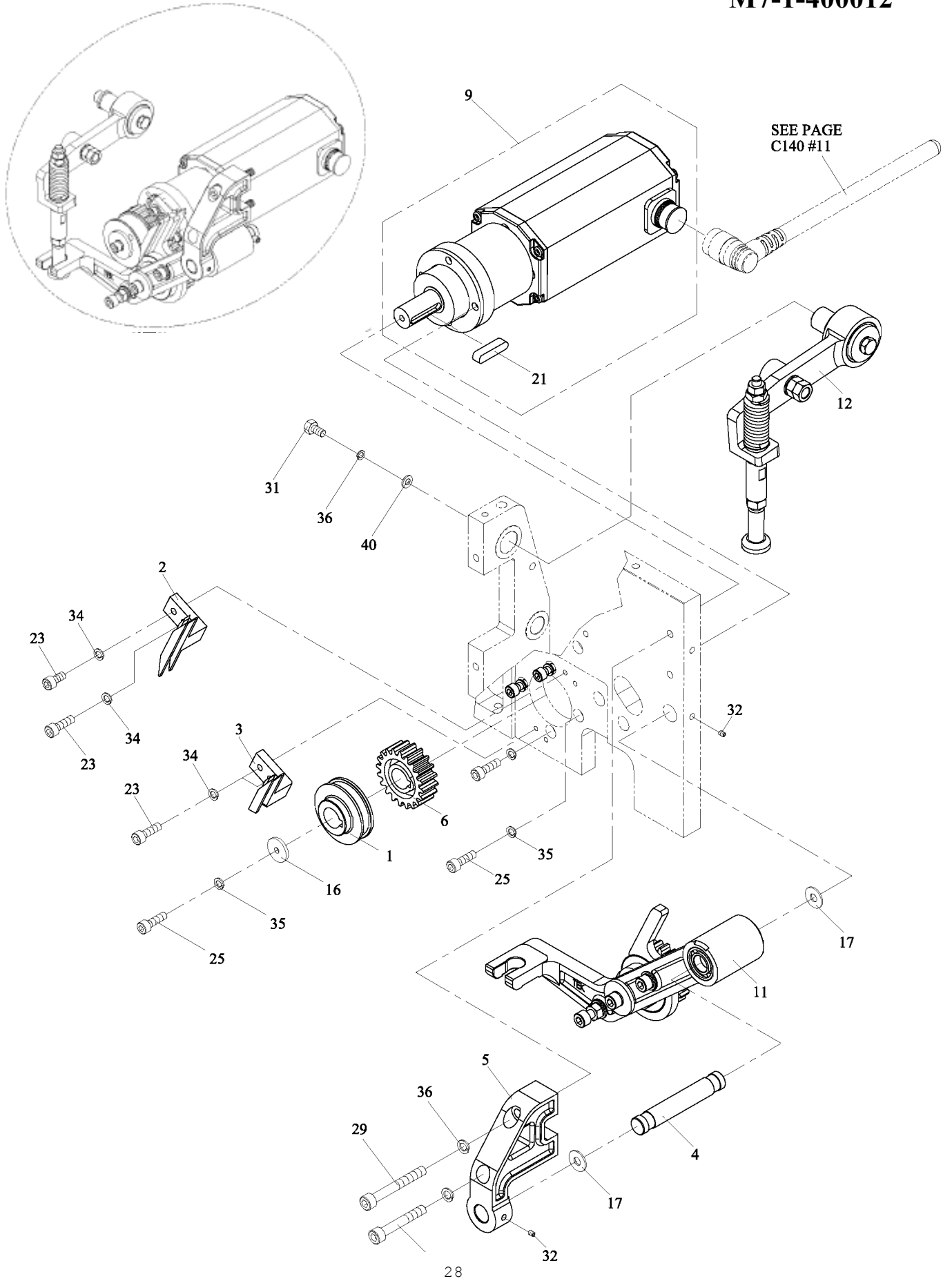
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-341100	Retracting Arm	1	X
2	M7-1-341200	Shaft	1	X
6	TA-073	Spring Hook	1	191747
11	BR635ZZ	Bearing, 635ZZ	1	187778
14	MB1015	Metal Bushing, 1015	1	X
17	HBS0516N	HBS, M5×16 (N)	1	191700
21	HB0612	HB, M6×12	1	205333
24	SW05	SW, M5	1	191577
25	SW06	SW, M6	1	191562
29	PW05	PW, M5	2	191578
30	PW06B	PW, M6 (B)	1	X

1-4

TENSION GROUP

M7-1-400002

M7-1-400012



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-400002	Tension Group (For 5-6mm)	1	X
	M7-1-400012	Tension Group (For 9mm)	1	204296
	M7-1-400022	Tension Group (For 12mm)	1	X
	M7-1-401100	Tension Guide Wheel (For 5-6mm)	1	205489
	M7-1-401100S	Tension Guide Wheel (Stainless Steel Model) (For 5-6mm)(Option)	1	X
	M7-1-401110	Tension Guide Wheel (For 9mm)	1	X
	M7-1-401110S	Tension Guide Wheel (Stainless Steel Model) (For 9mm)(Option)	1	191798
	M7-1-401120	Tension Guide Wheel (For 12mm)	1	198851
	M7-1-401120S	Tension Guide Wheel (Stainless Steel Model) (For 12mm)(Option)	1	X
	2	M7-1-401200	Guide (For 5-6mm)	1
M7-1-401210		Guide (For 9mm)	1	191629
M7-1-401220		Guide (For 12mm)	1	191825
3	M7-1-401301	Tension Guide (For 5-6mm)	1	191631
	M7-1-401311	Tension Guide (For 9mm)	1	191632
	M7-1-401321	Tension Guide (For 12mm)	1	X
4	M7-1-401400	Shaft	1	191818
5	M7-1-401500	Bracket	1	191819
6	M7-1-401600	Gear	1	191856
9	M7-1-301100	M3 Motor (For 5-6mm/9mm)	1	191537
	M7-1-301110	M3 Motor (For 12mm)	1	191571
		M3 Motor (For 9mm, Tension 45kg)(Option)	1	
11	M7-1-410001	Tension Crank Ass'y (For 5-6mm)	1	(SEE PG.C41)X
	M7-1-410011	Tension Crank Ass'y (For 9mm)	1	191831
	M7-1-410021	Tension Crank Ass'y (For 12mm)	1	191826
12	M7-1-420001	Tension Arm Ass'y (For 5-6mm/9mm)	1	(SEE PG.C43)
	M7-1-420011	Tension Arm Ass'y (For 12mm)	1	X
		Tension Arm Ass'y (For 9mm, Tension 45kg) (Option)	1	
16	TB-223	Washer	1	X
17	AD-2-20181	Washer	2	191821
21	KYA050527	Key, 5×5×27	1	X

1-4**TENSION GROUP****M7-1-400002****M7-1-400012**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
23	HBS0412N	HBS, M4×12 (N)	4	191682
25	HBS0516N	HBS, M5×16 (N)	5	191700
28	HBS0640HN	HBS, M6×40 (H)(N)	1	X
29	HBS0655HN	HBS, M6×55 (H)(N)	1	X
31	HB0612	HB, M6×12	1	205333
32	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
34	SW04	SW, M4	4	X
35	SW05	SW, M5	5	191577
36	SW06	SW, M6	3	191562
40	PW06C	PW, M6 (C)	1	191561

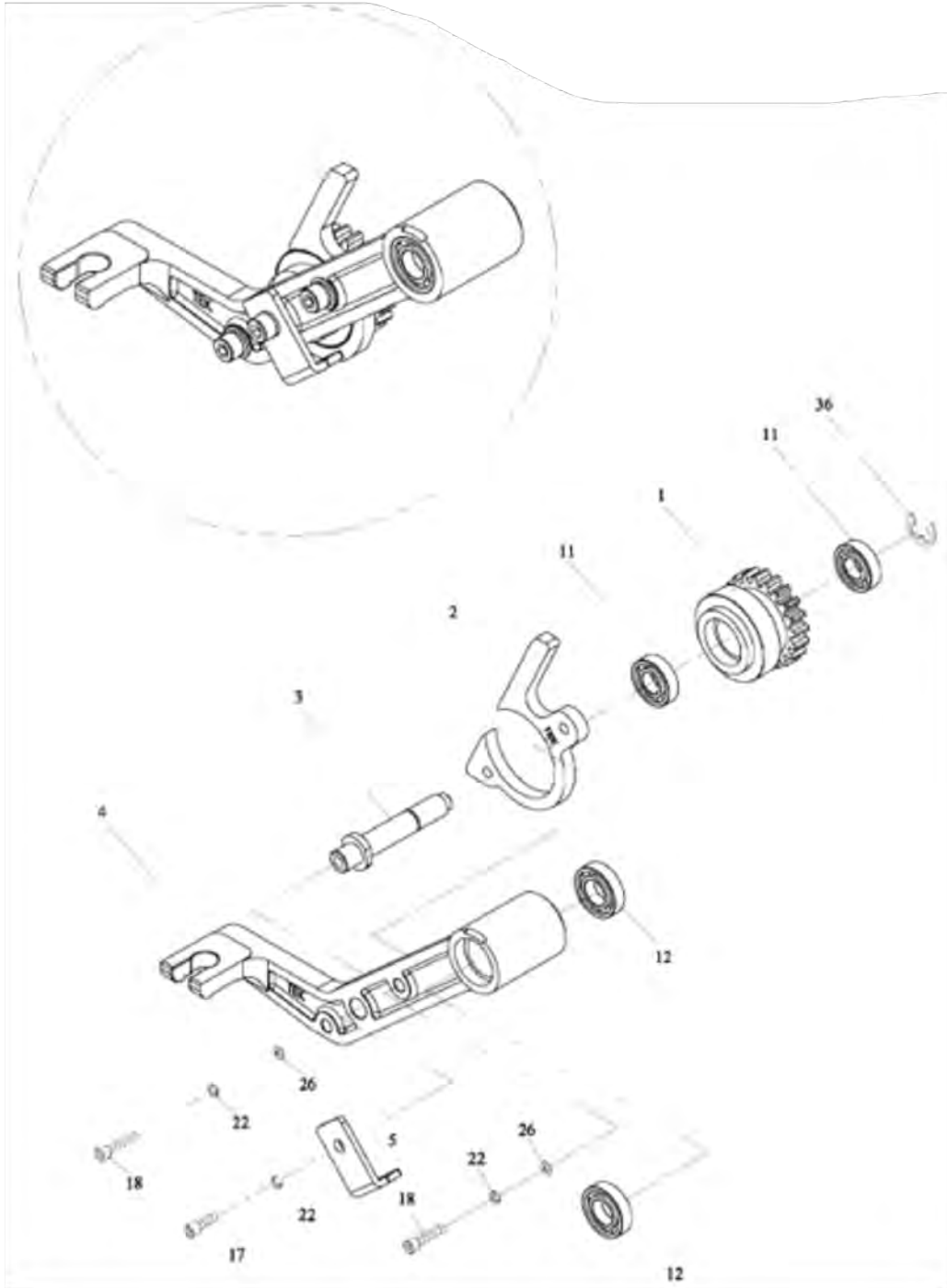


1-4-1

TENSION CRANK ASS'Y

M7-1-410001

M7-1-410011



1-4-1

TENSION CRANK ASS'Y

M7-1-410001

M7-1-410011

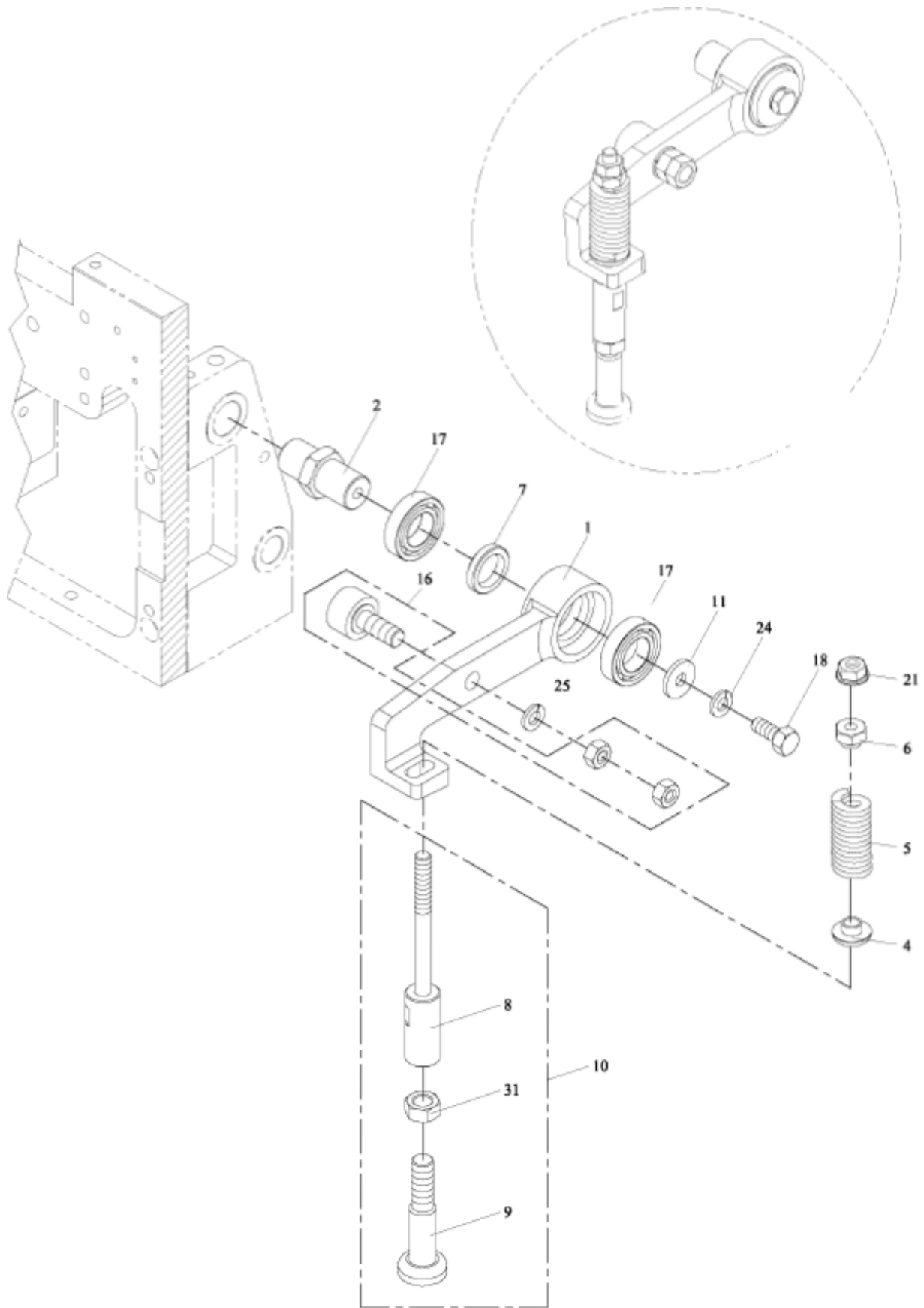
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-1-410001	Tension Crank Ass'y (For 5-6mm)	1	X
	M7-1-410011	Tension Crank Ass'y (For 9mm)	1	191831
	M7-1-410021	Tension Crank Ass'y (For 12mm)	1	191826
	M7-1-411100	Assistant Roller (For 5-6mm)	1	X
	M7-1-411100S	Assistant Roller (Stainless Steel Model) (For 5-6mm)(Option)	1	X
	M7-1-411110	Assistant Roller (For 9mm)	1	X
	M7-1-411110S	Assistant Roller (Stainless Steel Model) (For 9mm)(Option)	1	191799
	M7-1-411120	Assistant Roller (For 12mm)	1	203619
	M7-1-411120S	Assistant Roller (Stainless Steel Model) (For 12mm)(Option)	1	X
	2	M7-1-411200	Assistant Roller Housing (For 5-6mm)	1
M7-1-411200EN		Assistant Roller Housing (Stainless Steel Model)(For 5-6mm)(Option)	1	X
M7-1-411210		Assistant Roller Housing (For 9mm)	1	X
M7-1-411210EN		Assistant Roller Housing (Stainless Steel Model)(For 9mm)(Option)	1	X
M7-1-411220		Assistant Roller Housing (For 12mm)	1	X
M7-1-411220EN		Assistant Roller Housing (Stainless Steel Model)(For 12mm)(Option)	1	X
3	M7-1-411300	Shaft	1	X
4	M7-1-411400	Tension Crank	1	X
5	M7-1-411501	Spring Hook	1	X
11	BR6900ZZ	Bearing, 6900ZZ	2	187996
12	BR6901ZZ	Bearing, 6901ZZ	2	198856
17	HBS0612N	HBS, M6×12 (N)	1	191563
18	HBS0630N	HBS, M6×30 (N)	2	191779
22	SW06	SW, M6	3	191562
26	PW06A	PW, M6 (A)	2	191612
36	ER08	Snap Ring, E-8	1	X

1-4-2

TENSION ARM ASS'Y

M7-1-420001

M7-1-420011



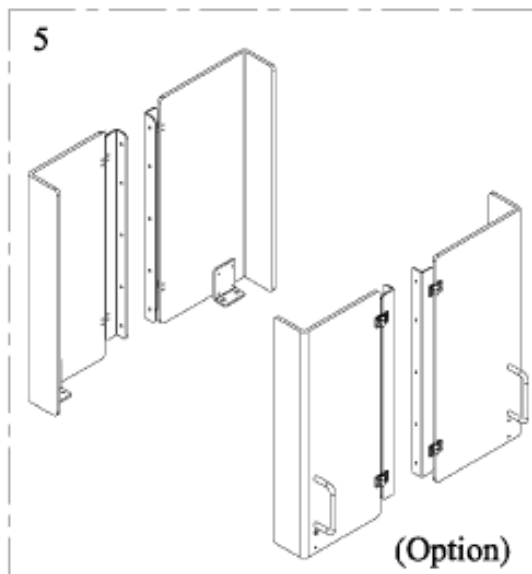
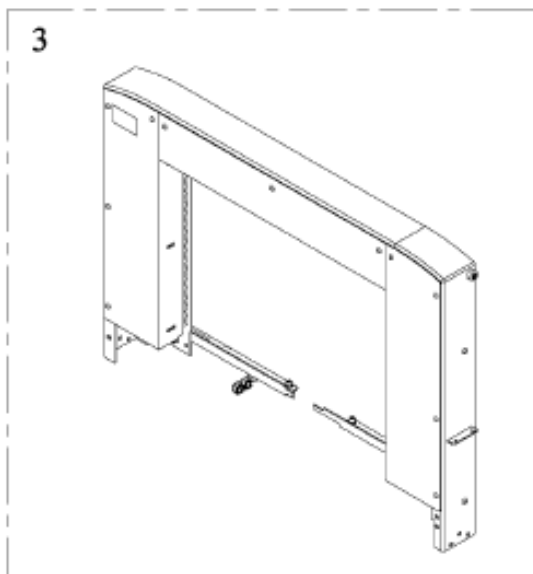
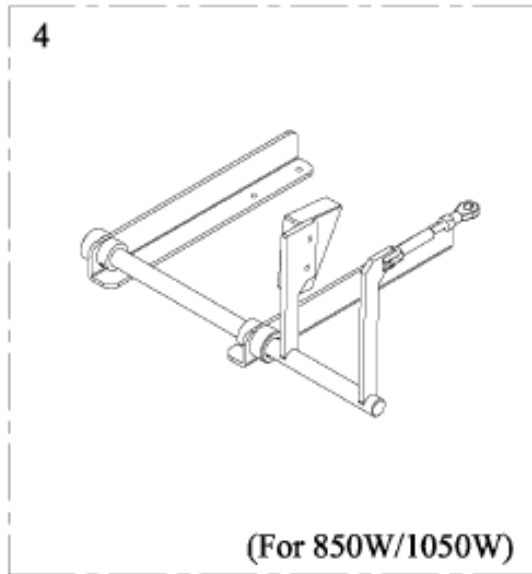
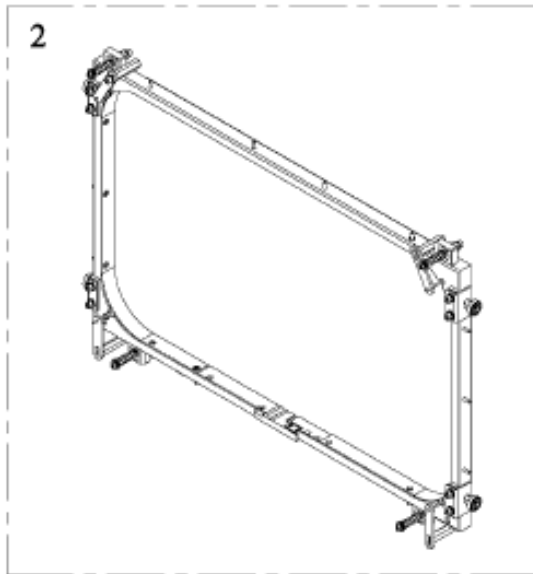
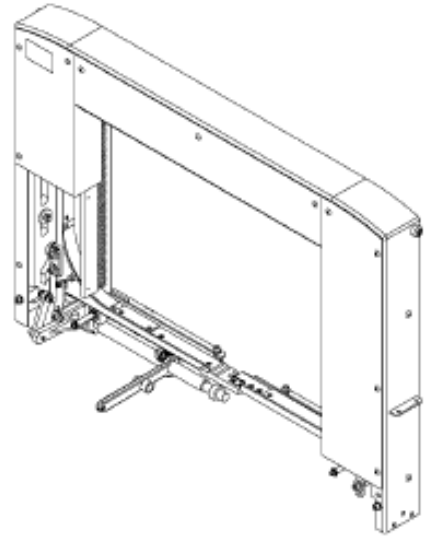
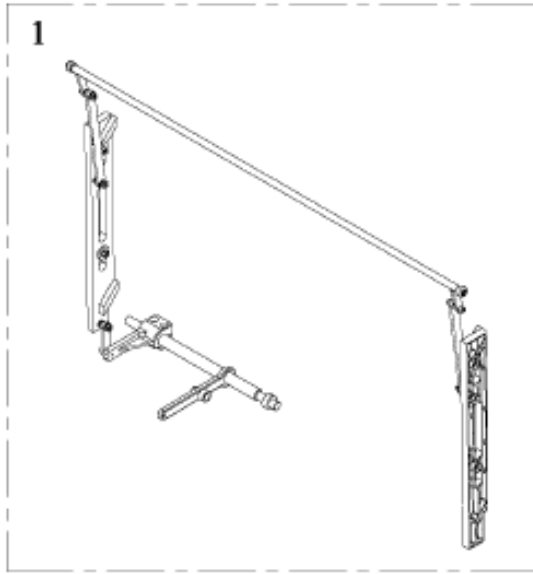
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TENSION ARM ASS'Y

M7-1-420001

M7-1-420011

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-1-420001	Tension Arm Ass'y (For 5-6mm/9mm)	1	205251
	M7-1-420011	Tension Arm Ass'y (For 12mm)	1	X
		Tension Arm Ass'y (For 9mm, Tension 45kg) (Option)	1	
1	M7-1-421101	Tension Arm	1	X
2	M7-1-421200	Shaft	1	X
4	M7-1-421400	Spring Support	1	205490
5	M7-1-421510	Spring (For 5-6mm/9mm)	1	203605
	M7-1-421520	Spring (For 12mm)	1	191729
		Spring (For 9mm, Tension 45kg)(Option)	1	
6	M7-1-421600	Nut	1	205491
7	M7-1-421700	Collar	1	X
8	M7-1-421800	Connecting Rod (Upper)	1	203913
9	M7-1-421900	Connecting Rod (Lower)	1	X
10	M7-1-420100	Connecting Rod Set	1	204692
11	TB-223	Washer	1	X
16	BRCF8	Bearing, CF8	1	191643
17	BR6902ZZ	Bearing, 6902ZZ	2	X
18	HB0612	HB, M6×12	1	205333
21	FLG06	FLG, M6	1	205492
24	SW06	SW, M6	1	191562
25	SW08	SW, M8	1	191759
31	HN08	HN, M8	1	187490



REF. NO.	PART NO.	DESCRIPTION	QTY	GREENBRIDGE PART #
	M7-2-900301	Bandway Unit (For TP-702B, 5-6mm)	1	X
	M7-2-900301S	Bandway Unit (Stainless Steel Model) (For TP-702B, 5-6mm)	1	X
	M7-2-900311	Bandway Unit (For TP-702B, 9mm)	1	X
	M7-2-900311S	Bandway Unit (Stainless Steel Model) (For TP-702B, 9mm)	1	X
	M7-2-900321	Bandway Unit (For TP-702B, 12mm)	1	X
	M7-2-900321S	Bandway Unit (Stainless Steel Model) (For TP-702B, 12mm)	1	X
	M7-2-900331	Bandway Unit (For TP-702BP, 5-6mm)	1	X
	M7-2-900331S	Bandway Unit (Stainless Steel Model) (For TP-702BP, 5-6mm)	1	X
	M7-2-900341	Bandway Unit (For TP-702BP, 9mm)	1	X
	M7-2-900341S	Bandway Unit (Stainless Steel Model) (For TP-702BP, 9mm)	1	X
	M7-2-900351	Bandway Unit (For TP-702BP, 12mm)	1	X
	M7-2-900351S	Bandway Unit (Stainless Steel Model) (For TP-702BP, 12mm)	1	X
1	M7-2-100001	Arch Group	1	X (SEE PG.C49)
	M7-2-100001S	Arch Group (Stainless Steel Model)	1	X
2	M7-2-200002	Bandway Group (For 5-6mm)	1	X (SEE PG. C53)
	M7-2-200002S	Bandway Group (Stainless Steel Model) (For 5-6mm)	1	X
	M7-2-200012	Bandway Group (For 9mm)	1	X
	M7-2-200012S	Bandway Group (Stainless Steel Model) (For 9mm)	1	X
	M7-2-200081	Bandway Group (For 12mm)	1	X
	M7-2-200081S	Bandway Group (Stainless Steel Model) (For 12mm)	1	X
3	M7-2-300200	Arch Cover Group (For TP-702B)	1	SEE PAGE C61
	M7-2-300200S	Arch Cover Group (Stainless Steel Model) (For TP-702B)	1	X
	M7-2-300210	Arch Cover Group (For TP-702BP)	1	X
	M7-2-300210S	Arch Cover Group (Stainless Steel Model) (For TP-702BP)	1	X
4	M7-2-400010	Connecting Rod Group (For 850W/1050W)	1	X (SEE PAGE C67)
5	M7-2-500100	Safety Guards Group (For TP-702B, 500H) (Option)	1	X (SEE PAGE C69)
	M7-2-500100S	Safety Guards Group (Stainless Steel Model) (For TP-702B, 500H)(Option)	1	X
	M7-2-500110	Safety Guards Group (For TP-702B, 600H/800H)	1	X

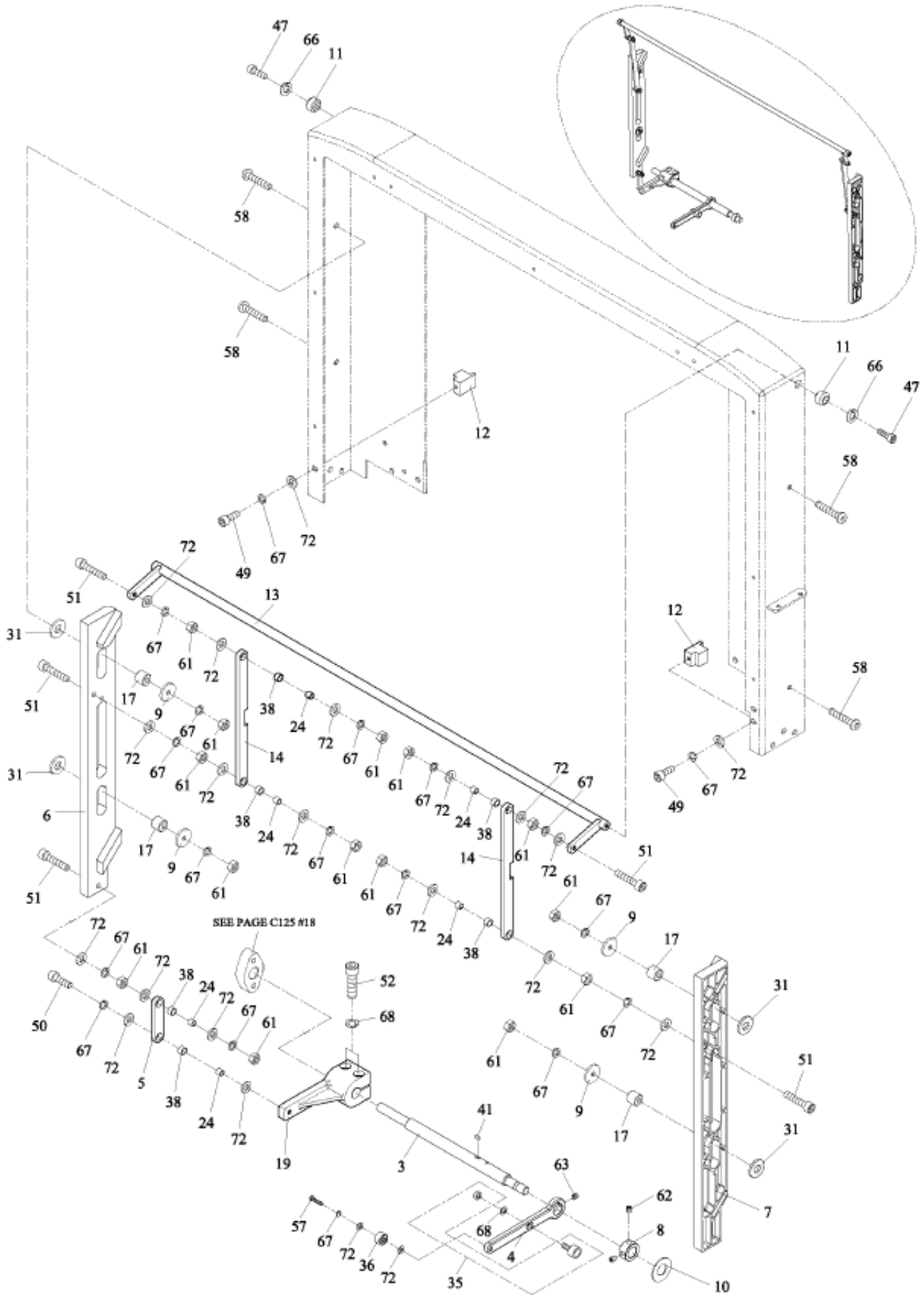
BANDWAY UNIT

M7-2-900301

M7-2-900311

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-500110S	Safety Guards Group (Stainless Steel Model) (For TP-702B, 600H/800H)(Option)	1	X
	M7-2-500120	Safety Guards Group (For TP-702BP, 500H) (Option)	1	X
	M7-2-500120S	Safety Guards Group (Stainless Steel Model) (For TP-702BP, 500H)(Option)	1	X
	M7-2-500130	Safety Guards Group (For TP-702BP, 600H/800H)(Option)	1	X
	M7-2-500130S	Safety Guards Group (Stainless Steel Model) (For TP-702BP, 600H/800H)(Option)	1	X





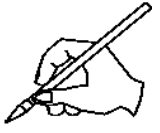
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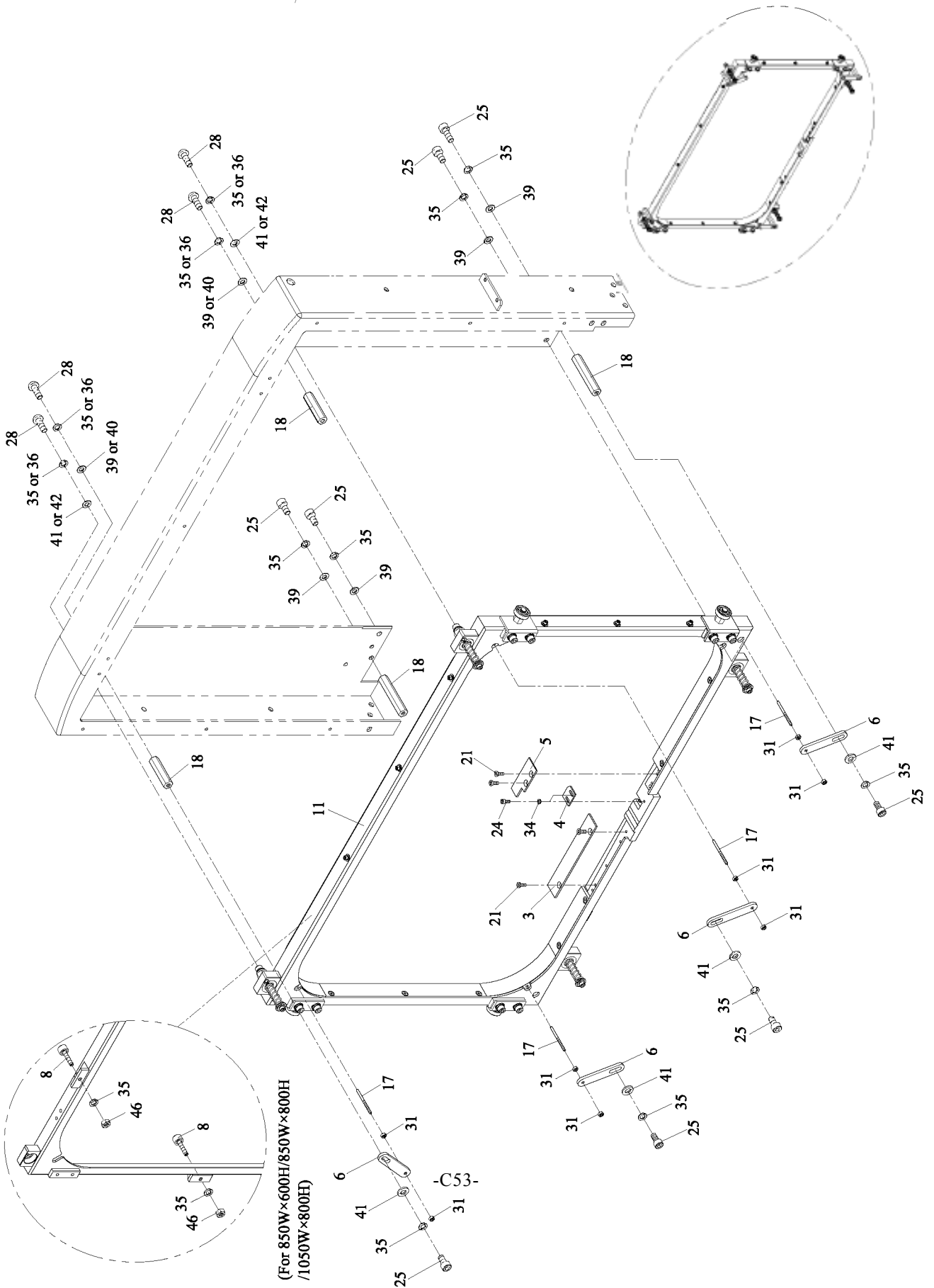
ARCH GROUP

M7-2-100001

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-100001	Arch Group	1	X
	M7-2-100001S	Arch Group (Stainless Steel Model)	1	X
3	M7-2-101300	Rod (For 550W)	1	X
	M7-2-101310	Rod (For 650W)	1	X
	M7-2-101320	Rod (For 850W)	1	X
	M7-2-101330	Rod (For 1050W)	1	X
4	M7-2-101400	Lever (For 550W/650W)	1	X
	M7-2-101410	Lever (For 850W/1050W)	1	X
5	M7-2-101500	Plate	1	205334
6	M7-2-101610	Left Bar (For 500H)	1	X
	M7-2-101620	Left Bar (For 600H)	1	X
	M7-2-101631	Left Bar (For 800H)	1	X
7	M7-2-101710	Right Bar (For 500H)	1	X
	M7-2-101720	Right Bar (For 600H)	1	X
	M7-2-101731	Right Bar (For 800H)	1	X
8	M7-1-101600	Collar	1	X
9	TB-223	Washer (For 500H)	4	X
		Washer (For 600H)	6	X
		Washer (For 800H)	8	
10	H42-1227	Washer	1	205661
11	T7-2-10110	Bushing	2	191699
12	T7-2-10120	Guide	2	205495
13	T7-2-10220	Connecting Rod (For 550W)	1	X
	T7-2-10221	Connecting Rod (For 650W)	1	X
	T7-2-10222	Connecting Rod (For 850W)	1	X
	T7-2-10223	Connecting Rod (For 1050W)	1	X
14	T7-2-10230	Connector	2	X
17	T7-2-10260	Spacer (For 500H)	4	191672
		Spacer (For 600H)	6	
		Spacer (For 800H)	8	
19	T7-2-10290	Arm	1	X
24	T7-3-10530	Tube	6	191670
31	WT163015	Thrust Washer (For 500H)	4	X
		Thrust Washer (For 600H)	6	
		Thrust Washer (For 800H)	8	
35	BRCF8	Bearing, CF8	1	191643
36	BRNAST6	Bearing, Nast6 (For 850W/1050W)	1	191683
38	MB0806	Metal Bushing, 0806	6	X
41	KYA050510	Key, 5×5×10	1	X
47	HBS0516N	HBS, M5×16 (N)	2	191700
	HBS0516S	HBS, M5×16 (Stainless Steel Model)	2	205331

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
49	HBS0616N	HBS, M6×16 (N)	2	191544
50	HBS0620N	HBS, M6×20 (N)	1	191726
51	HBS0630N	HBS, M6×30 (N)	5	191779
52	HBS0830N	HBS, M8×30 (N)	2	X
57	THS0625N	THS, M6×25 (N)(For 850W/1050W)	1	X
58	THS0630N	THS, M6×30 (N)(For 500H)	4	X
		THS, M6×30 (N)(For 600H)	6	
		THS, M6×30 (N)(For 800H)	8	
	THS0630S	THS, M6×30 (Stainless Steel Model) (For 500H)	4	X
		THS, M6×30 (Stainless Steel Model) (For 600H)	6	
		THS, M6×30 (Stainless Steel Model) (For 800H)	8	
61	HN06	HN, M6 (For 500H)	14	191611
		HN, M6 (For 600H)	16	
		HN, M6 (For 800H)	18	
62	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
63	HSS0608GN	HSS, M6×8 (G)(N)	1	X
66	SW05	SW, M5	2	191577
	SW05S	SW, M5 (Stainless Steel Model)	2	X
67	SW06	SW, M6	17~21	191562
68	SW08	SW, M8	3	191759
72	PW06A	PW, M6 (A)(For 550W/650W)	19	191612
		PW, M6 (A)(For 850W/1050W)	21	





REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-200002	Bandway Group (For 5-6mm)	1	X
	M7-2-200002S	Bandway Group (Stainless Steel Model) (For 5-6mm)	1	X
	M7-2-200012	Bandway Group (For 9mm)	1	X
	M7-2-200012S	Bandway Group (Stainless Steel Model) (For 9mm)	1	X
	M7-2-200081	Bandway Group (For 12mm)	1	X
	M7-2-200081S	Bandway Group (Stainless Steel Model) (For 12mm)	1	X
3	M7-2-201300	Cover (L)(For 5-6mm/9mm)	1	191785
	M7-2-201300S	Cover (L)(Stainless Steel Model) (For 5-6mm/9mm)	1	X
	M7-2-201310	Cover (L)(For 12mm)	1	X
	M7-2-201310S	Cover (L)(Stainless Steel Model)(For 12mm)	1	X
4	M7-2-201400	Adjusting Plate	1	191511
	M7-2-201400EN	Adjusting Plate (Stainless Steel Model)	1	X
5	M7-2-201500	Cover (R)(For 5-6mm/9mm)	1	191788
	M7-2-201500S	Cover (R)(Stainless Steel Model) (For 5-6mm/9mm)	1	X
	M7-2-201510	Cover (R)(For 12mm)	1	X
	M7-2-201510S	Cover (R)(Stainless Steel Model)(For 12mm)	1	X
6	M7-2-201710	Plate	4	191735
8	M7-2-201801	Bumper Screw (For 850W×600H)	6	191564
		Bumper Screw (For 850W×800H/1050W× 800H)	8	
11	M7-2-210002	Strap Track Frame Ass'y (For 5-6mm)	1	SEE PAGE C57
	M7-2-210002S	Strap Track Frame Ass'y (Stainless Steel Model)(For 5-6mm)	1	X
	M7-2-210012	Strap Track Frame Ass'y (For 9mm)	1	X
	M7-2-210012S	Strap Track Frame Ass'y (Stainless Steel Model)(For 9mm)	1	X
	M7-2-210081	Strap Track Frame Ass'y (For 12mm)	1	X
	M7-2-210081S	Strap Track Frame Ass'y (Stainless Steel Model)(For 12mm)	1	X
17	T7-2-10210	Pin	4	X
	T7-2-10210S	Pin (Stainless Steel Model)(Option)	4	X
18	M7-2-201900	Tube	4	X
21	FMS0410N	FMS, M4×10 (N)	4	191786
	FMS0410S	FMS, M4×10 (Stainless Steel Model)	4	X
24	HBS0408N	HBS, M4×8 (N)	2	191787
	HBS0408S	HBS, M4×8 (Stainless Steel Model)	2	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
25	HBS0616N	HBS, M6×16 (N)	8	191544
28	THS0616N	THS, M6×16 (N)	4	205691
	THS0616S	THS, M6×16 (Stainless Steel Model)	4	205392
31	NTE03	NTE, M3	8	191734
34	SW04	SW, M4	2	X
	SW04S	SW, M4 (Stainless Steel Model)	2	X
35	SW06	SW, M6 (For 550W/650W)	12	191562
		SW, M6 (For 850W)	16	
		SW, M6 (For 1050W)	18	
36	SW06S	SW, M6 (Stainless Steel Model)	4	205539
39	PW06A	PW, M6 (A)	6	191612
40	PW06AS	PW, M6 (A)(Stainless Steel Model)	2	X
41	PW06C	PW, M6 (C)	6	191561
42	PW06CS	PW, M6 (C)(Stainless Steel Model)	2	205534
46	HN06	HN, M6 (For 850W×600H)	6	191611
		HN, M6 (For 850W×800H/1050W×800H)	8	

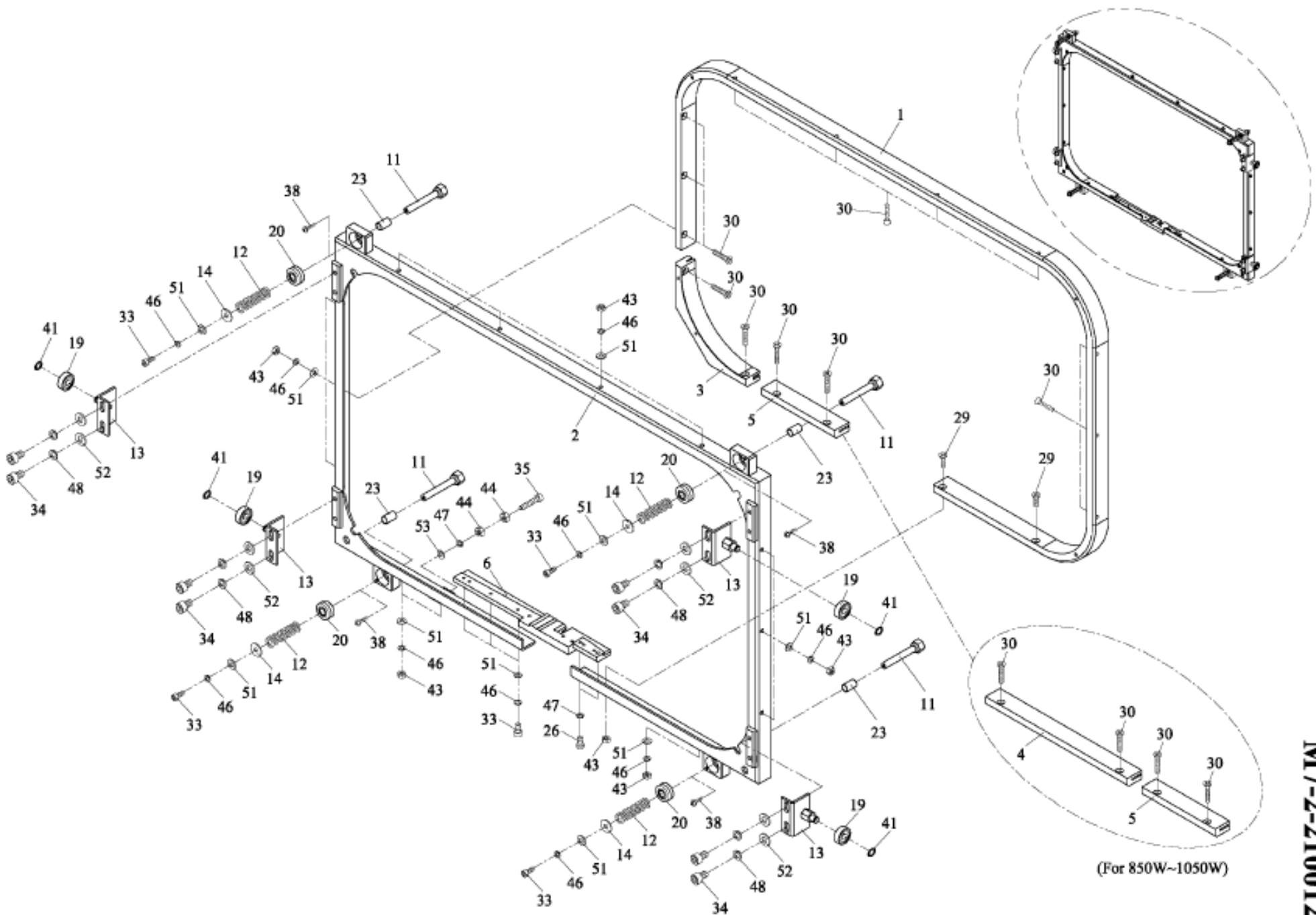


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STRAP TRACK FRAME ASS'Y

M7-2-210002

M7-2-210012



2-2-1

STRAP TRACK FRAME ASS'Y

M7-2-210002

M7-2-210012

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-210002	Strap Track Frame Ass'y (For 5-6mm)	1	X
	M7-2-210002S	Strap Track Frame Ass'y (Stainless Steel Model)(For 5-6mm)	1	X
	M7-2-210012	Strap Track Frame Ass'y (For 9mm)	1	X
	M7-2-210012S	Strap Track Frame Ass'y (Stainless Steel Model)(For 9mm)	1	X
	M7-2-210081	Strap Track Frame Ass'y (For 12mm)	1	X
	M7-2-210081S	Strap Track Frame Ass'y (Stainless Steel Model)(For 12mm)	1	X
1	M7-2-201101	Strap Track (For 5-6mm)	1	X
	M7-2-201111	Strap Track (For 9mm)	1	X
	M7-2-201160	Strap Track (For 12mm)	1	X
2	M7-2-201201	Strap Track Frame (For 5-6mm/9mm)	1	X
	M7-2-201201S	Strap Track Frame (Stainless Steel Model) (For 5-6mm/9mm)	1	X
	M7-2-201240	Strap Track Frame (For 12mm)	1	X
	M7-2-201240S	Strap Track Frame (Stainless Steel Model) (For 12mm)	1	X
3	M7-2-211100	Corner Strap Track (For 5-6mm)	1	191667
	M7-2-211110	Corner Strap Track (For 9mm)	1	X
	M7-2-211120	Corner Strap Track (For 12mm)	1	205847
4	M7-2-211221	Strap Track (Left)(2)(For 5-6mm, 850W)	1	X
	M7-2-211231	Strap Track (Left)(2)(For 5-6mm, 1050W)	1	X
	M7-2-211321	Strap Track (Left) (2) (For 9mm, 850W)	1	X
	M7-2-211331	Strap Track (Left) (2) (For 9mm, 1050W)	1	X
	M7-2-211501	Strap Track (Left)(2)(For 12mm, 850W)	1	X
5	M7-2-211511	Strap Track (Left)(2)(For 12mm, 1050W)	1	X
	M7-2-211201	Strap Track (Left)(2)(For 12mm, 1050W)	1	191668
	M7-2-211211	Strap Track (Left)(1)(For 5-6mm, 550W/850W/1050W)	1	X
	M7-2-211301	Strap Track (Left)(1)(For 5-6mm, 650W)	1	X
	M7-2-211311	Strap Track (Left)(1)(For 9mm, 550W/850W/1050W)	1	X
	M7-2-211401	Strap Track (Left)(1)(For 9mm, 650W)	1	X
	M7-2-211411	Strap Track (Left)(1)(For 12mm, 550W/850W/1050W)	1	X
6	M7-2-201600	Track Frame Connector (For 5-6mm)	1	191762
	M7-2-201600S	Track Frame Connector (Stainless Steel Model) (For 5-6mm)	1	X
	M7-2-201610	Track Frame Connector (For 9mm)	1	191723
	M7-2-201610S	Track Frame Connector (Stainless Steel Model) (For 9mm)	1	198858
	M7-2-201620	Track Frame Connector (For 12mm)	1	191592
		Track Frame Connector (Stainless Steel Model) (For 12mm)		

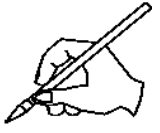
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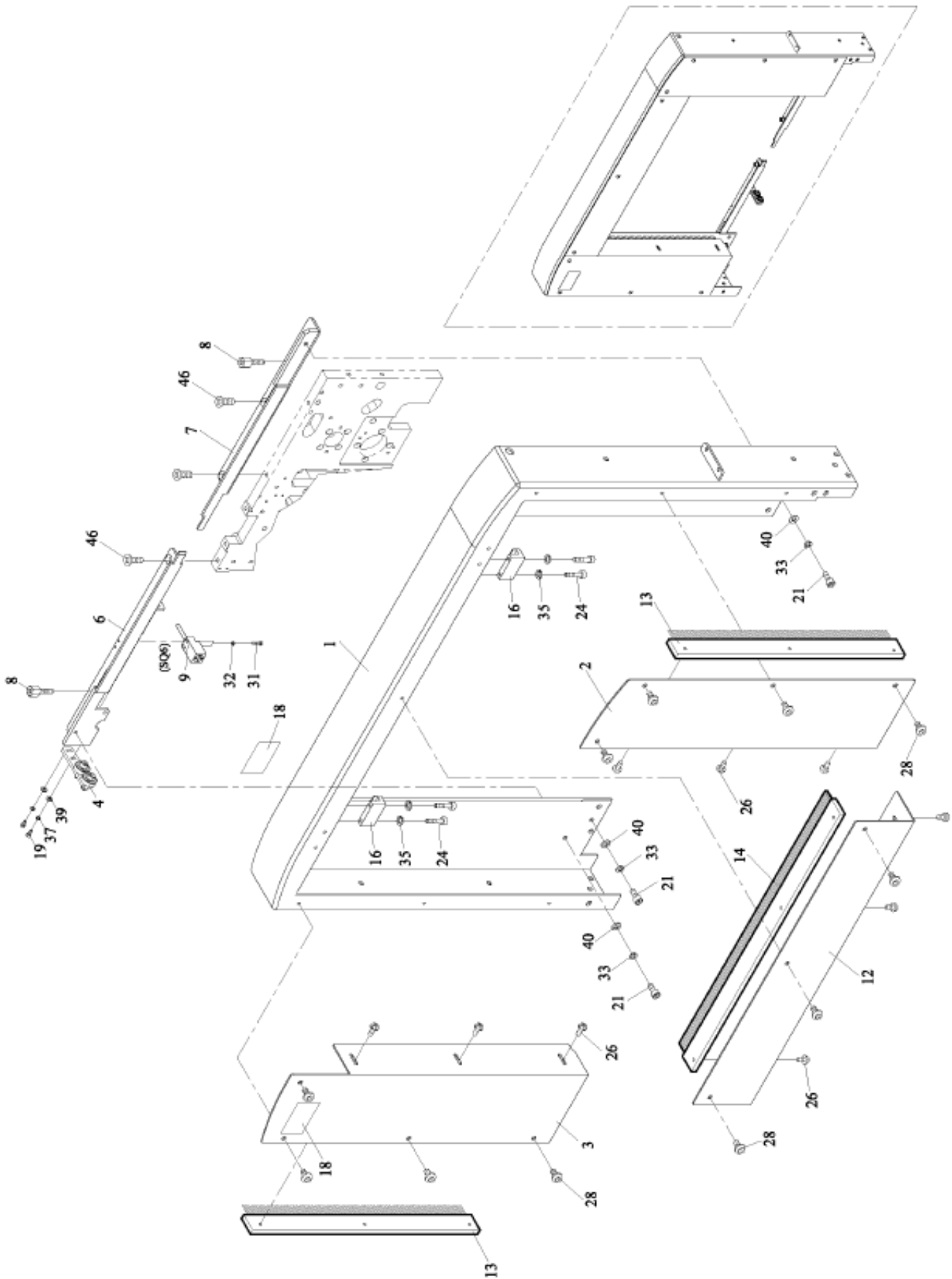
STRAP TRACK FRAME ASS'Y

M7-2-210002

M7-2-210012

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-201620S	Track Frame Connector (Stainless Steel Model) (For 12mm)	1	X
11	T7-2-20160	Shaft	4	X
	T7-2-20160S	Shaft (Stainless Steel Model)(Option)	4	X
12	T7-2-20172	Spring	4	X
	T7-2-20172S	Spring (Stainless Steel Model)(Option)	4	X
13	T7-2-20180	Bracket	4	X
14	T7-2-20380	Washer (cp5× \varnothing 14)	4	X
19	BR608ZZ	Bearing, 608ZZ	4	187783
20	BRPB8	Bearing, PB8	4	191784
23	MB0816	Metal Bushing, 0816	4	205350
26	HBL0512	HBL, M5×12	2	191591
29	FMS0420N	FMS, M4×20 (N)	2	X
	FMS0420S	FMS, M4×20 (Stainless Steel Model)	2	X
30	FMS0425	FMS, M4×25	14~24	204994
	FMS0425S	FMS, M4×25 (Stainless Steel Model)	14~24	X
33	HBS0412N	HBS, M4×12 (N)	7	X
34	HBS0612N	HBS, M6×12 (N)	8	X
35	HBS0540N	HBS, M5×40 (N)(Without SQ6 Option)	1	X
38	TMS0408N	TMS, M4×8 (N)	4	191648
41	SR08	Stop Ring, S-8	4	X
43	HN04	HN, M4	16~26	191604
44	HN05	HN, M5 (Without SQ6 Option)	2	187478
46	SW04	SW, M4	22	X
47	SW05	SW, M5	2	191577
		SW, M5 (Without SQ6 Option)	3	
48	SW06	SW, M6	8	191562
51	PW04	PW, M4	22	187428
52	PW06C	PW, M6 (C)	8	191561
53	PW05	PW, M5 (Without SQ6 Option)	1	291578

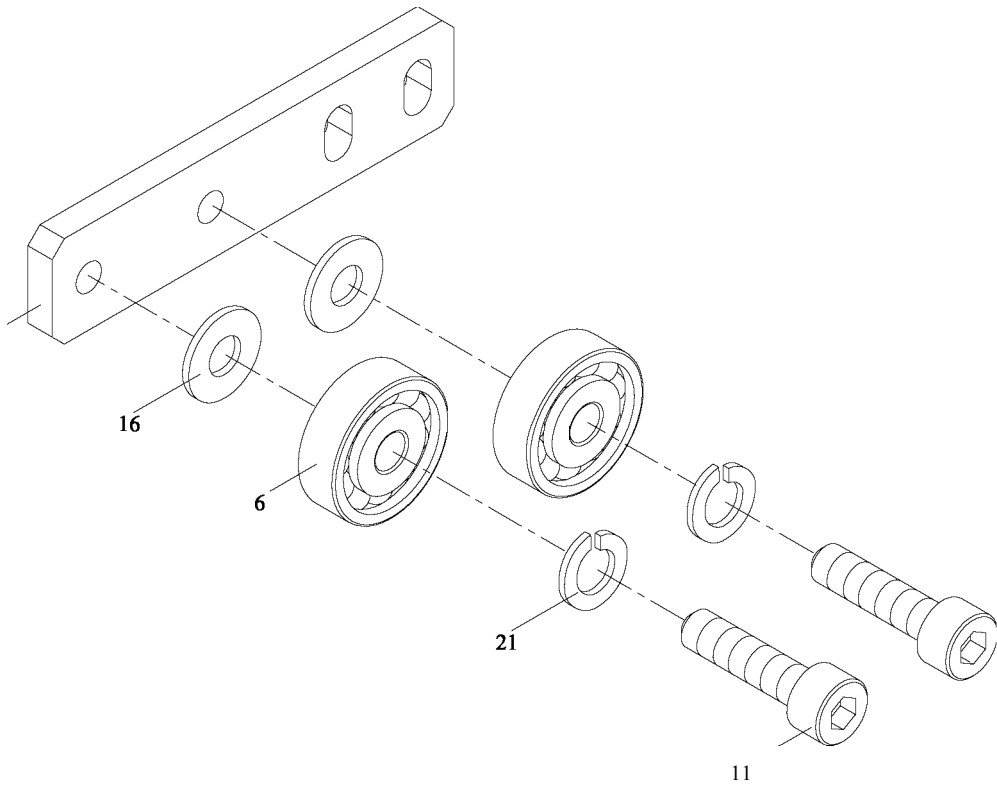
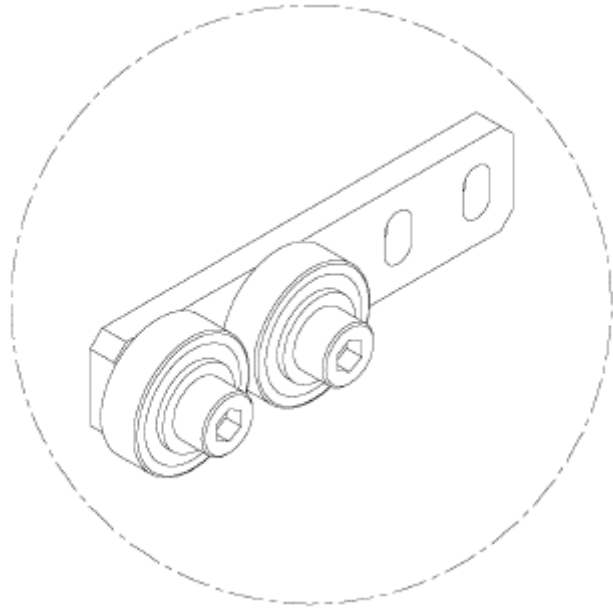




REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-300200	Arch Cover Group (For TP-702B)	1	X
	M7-2-300200S	Arch Cover Group (Stainless Steel Model) (For TP-702B)	1	X
	M7-2-300210	Arch Cover Group (For TP-702BP)	1	X
	M7-2-300210S	Arch Cover Group (Stainless Steel Model) (For TP-702BP)	1	X
1	M7-2-305000	Arch	1	X
	M7-2-305000S	Arch (Stainless Steel Model)	1	X
2	M7-2-305100	Arch Cover RH (For 500H)	1	X
	M7-2-305100S	Arch Cover RH (Stainless Steel Model) (For 500H)	1	X
	M7-2-305110	Arch Cover RH (For 600H)	1	X
	M7-2-305110S	Arch Cover RH (Stainless Steel Model) (For 600H)	1	X
	M7-2-305120	Arch Cover RH (For 800H)	1	X
	M7-2-305120S	Arch Cover RH (Stainless Steel Model) (For 800H)	1	X
3	M7-2-305200	Arch Cover LH (For 500H)	1	X
	M7-2-305200S	Arch Cover LH (Stainless Steel Model) (For 500H)	1	X
	M7-2-305210	Arch Cover LH (For 600H)	1	X
	M7-2-305210S	Arch Cover LH (Stainless Steel Model) (For 600H)	1	X
	M7-2-305220	Arch Cover LH (For 800H)	1	X
	M7-2-305220S	Arch Cover LH (Stainless Steel Model) (For 800H)	1	X
4	M7-2-310000	Block Ass'y	1	X SEE PAGE C65
6	M7-2-305300	Guide LH (For 550W)	1	X
	M7-2-305300S	Guide LH (Stainless Steel Model)(For 550W)	1	X
	M7-2-305310	Guide LH (For 650W)	1	X
	M7-2-305310S	Guide LH (Stainless Steel Model)(For 650W)	1	X
	M7-2-305320	Guide LH (For 850W)	1	X
	M7-2-305320S	Guide LH (Stainless Steel Model)(For 850W)	1	X
	M7-2-305330	Guide LH (For 1050W)	1	X
	M7-2-305330S	Guide LH (Stainless Steel Model)(For 1050W)	1	X
7	M7-2-305400	Guide RH (For 550W)	1	X
	M7-2-305400S	Guide RH (Stainless Steel Model)(For 550W)	1	X
	M7-2-305410	Guide RH (For 650W~1050W)	1	X
	M7-2-305410S	Guide RH (Stainless Steel Model) (For 650W~1050W)	1	X
8	M7-2-305500	Pillar (For TP-702B)	2	X
9	MV-6-20220	Proximity Sensor (X19)(SQ6)(Option)	1	(SEE PG. C137) 191483

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
12	M7-2-301500	Arch Cover (Upper)(For 550W)	1	X
	M7-2-301500S	Arch Cover (Upper)(Stainless Steel Model) (For 550W)	1	X
	M7-2-301510	Arch Cover (Upper)(For 650W)	1	X
	M7-2-301510S	Arch Cover (Upper)(Stainless Steel Model) (For 650W)	1	X
	M7-2-301520	Arch Cover (Upper)(For 850W)	1	X
	M7-2-301520S	Arch Cover (Upper)(Stainless Steel Model) (For 850W)	1	X
	M7-2-301530	Arch Cover (Upper)(For 1050W)	1	X
	M7-2-301530S	Arch Cover (Upper)(Stainless Steel Model) (For 1050W)	1	X
13	M7-2-304110	Brush (Side)(For 500H)	2	X
	M7-2-304120	Brush (Side)(For 600H)	2	X
	M7-2-304140	Brush (Side)(For 800H)	2	X
14	M7-2-304000	Brush (Upper)(For 550W)	1	X
	M7-2-304010	Brush (Upper)(For 650W)	1	X
	M7-2-304020	Brush (Upper)(For 850W)	1	X
	M7-2-304030	Brush (Upper)(For 1050W)	1	X
16	M7-2-301700	Block (For 850W/1050W)	2	X
18	LA-40005	Label (For TP-702B)	2	191797
	LA-40180	Label (For TP-702BP)	2	X
19	HBS0412N	HBS, M4×12 (N)	2	191161
21	HBS0512N	HBS, M5×12 (N)	3	190848
	HBS0512S	HBS, M5×12 (Stainless Steel Model)	3	X
24	HBS0640HN	HBS, M6×40 (H)(N)(For 850W/1050W)	4	X
26	TTP0412BN	TTP, M4×12 (B)(N)	9	191701
	TTP0412BS	TTP, M4×12 (B)(Stainless Steel Model)	9	X
28	THS0508N	THS, M5×8 (N)	12	191579
	THS0508S	THS, M5×8 (Stainless Steel Model)	12	205600
31	PMS0316	PMS, M3×16 (Option)	2	X
32	SW03	SW, M3 (Option)	2	191590
33	SW05	SW, M5	3	191577
35	SW06	SW, M6	4	191562
37	SW04	SW, M4	2	X
39	PW04	PW, M4	2	187428
40	PW05	PW, M5	3	191578
46	FMS0616N	FMS, M6×16 (N)	3	X
	FMS0616S	FMS, M6×16 (Stainless Steel Model)	3	X

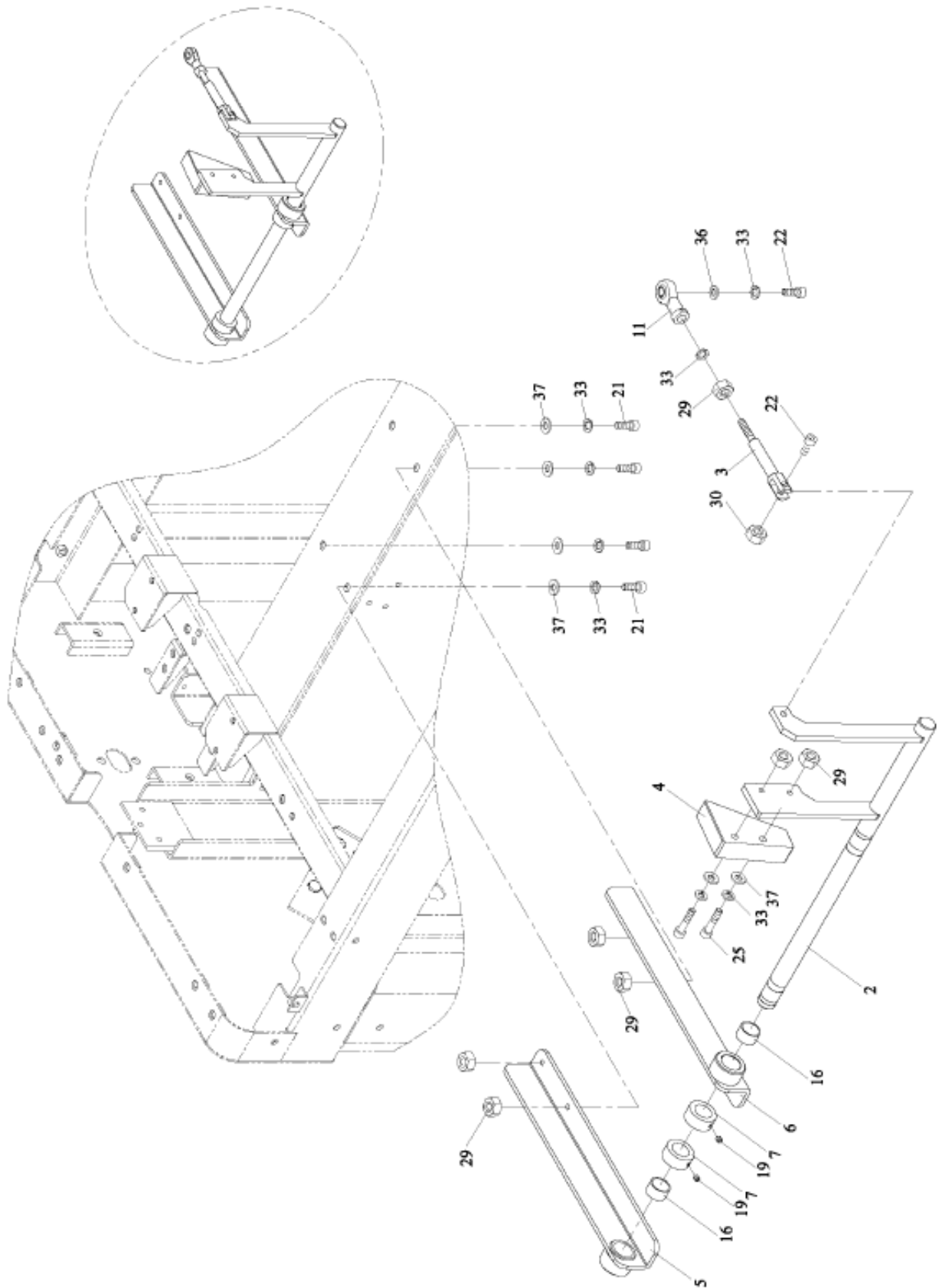




2-3-1**BLOCK ASS'Y****M7-2-31000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-2-301200	Block	1	X
6	BR635ZZ	Bearing, 635ZZ	2	187778
11	HBS0516N	HBS, M5×16 (N)	2	191700
16	PW05	PW, M5	2	191578
21	SW05	SW, M5	2	191577

CONNECTING ROD GROUP (For 850W/1050W)



2-4
(For 850W/1050W)

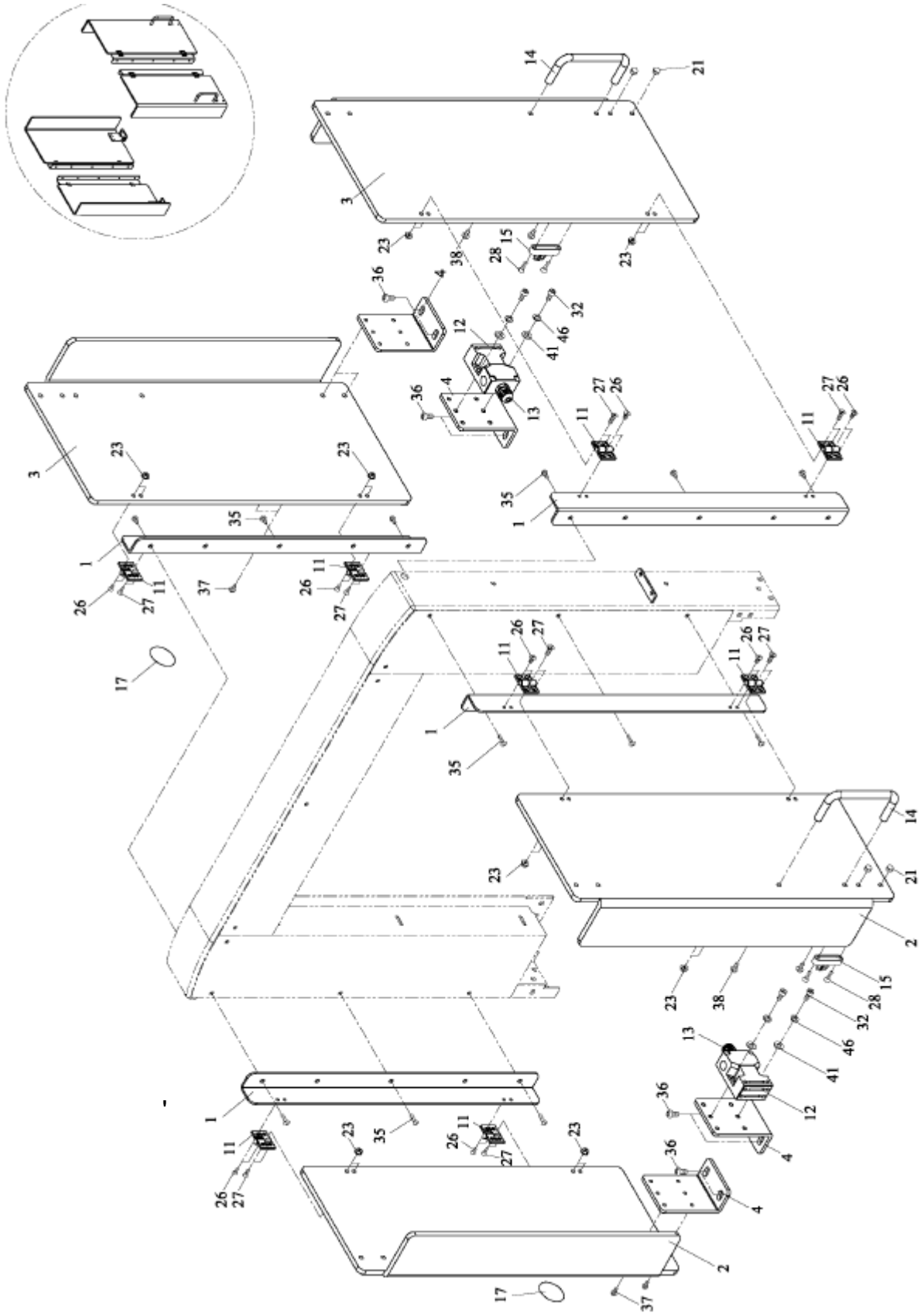
CONNECTING ROD GROUP

M7-2-400010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
2	M7-2-401210	Connecting Rod	1	X
3	M7-2-401300	Connector	1	X
4	M7-2-401400	Slant Block	1	X
5	M7-2-401500	Bracket (Left)	1	X
6	M7-2-401600	Bracket (Right)	1	X
7	M7-2-401700	Collar	2	203833
11	T7-2-20560	Swivel Head, NHS06	1	X
16	MB1715	Metal Bushing, 1715	2	X
19	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
21	HBS0616N	HBS, M6×16 (N)	4	191544
22	HBS0620N	HBS, M6×20 (N)	2	191726
25	HBS0635HN	HBS, M6×35 (H)(N)	2	X
29	HN06	HN, M6	7	191611
30	NTE06	NTE, M6	1	X
33	SW06	SW, M6	8	191562
36	PW06A	PW, M6 (A)	1	191612
37	PW06C	PW, M6 (C)	6	191561

SAFETY GUARDS GROUP (OPTION)

M7-2-500100
M7-2-500110



2-5

**SAFETY GUARDS GROUP
(OPTION)**

**M7-2-500100
M7-2-500110**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-2-500100	Safety Guards Group (For TP-702B, 500H) (Option)	1	X
	M7-2-500100S	Safety Guards Group (Stainless Steel Model) (For TP-702B, 500H)(Option)	1	X
	M7-2-500110	Safety Guards Group (For TP-702B, 600H/800H)	1	X
	M7-2-500110S	Safety Guards Group (Stainless Steel Model) (For TP-702B, 600H/800H)(Option)	1	X
	M7-2-500120	Safety Guards Group (For TP-702BP, 500H) (Option)	1	X
	M7-2-500120S	Safety Guards Group (Stainless Steel Model) (For TP-702BP, 500H)(Option)	1	X
	M7-2-500130	Safety Guards Group (For TP-702BP, 600H/800H)(Option)	1	X
	M7-2-500130S	Safety Guards Group (Stainless Steel Model) (For TP-702BP, 600H/800H)(Option)	1	X
1	M7-2-502100	Safety Guards Plate (For 500H)	4	X
	M7-2-502100S	Safety Guards Plate (Stainless Steel Model) (For 500H)	4	X
	M7-2-502110	Safety Guards Plate (For 600H/800H)	4	X
	M7-2-502110S	Safety Guards Plate (Stainless Steel Model) (For 600H/800H)	4	X
2	M7-2-502200	Safety Guards, Front (For 500H)	2	X
	M7-2-502210	Safety Guards, Front (For 600H/800H)	2	X
3	M7-2-502300	Safety Guards, Rear (For TP-702B, 500H)	2	X
	M7-2-502310	Safety Guards, Rear (For TP-702B, 600H/800H)	2	X
	M7-2-502320	Safety Guards, Rear (For TP-702BP, 500H)	2	X
	M7-2-502330	Safety Guards, Rear (For TP-702BP, 600H/800H)	2	X
4	M7-2-502400	Bracket	4	X
	M7-2-502400S	Bracket (Stainless Steel Model)	4	X
11	M7-6-102200	Hinges	8	191572
12	TK-035	Interlock Safety Switch	2	191675
13	T5-2-10500	Cable Gland (PG9)	2	X
14	T6-5-11150	Table Handle	2	X
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	X
15	T7-5-10211	Switch Actuator-Adjustable	2	X
17	LA-40160	Label	2	X

2-5

**SAFETY GUARDS GROUP
(OPTION)**

**M7-2-500100
M7-2-500110**

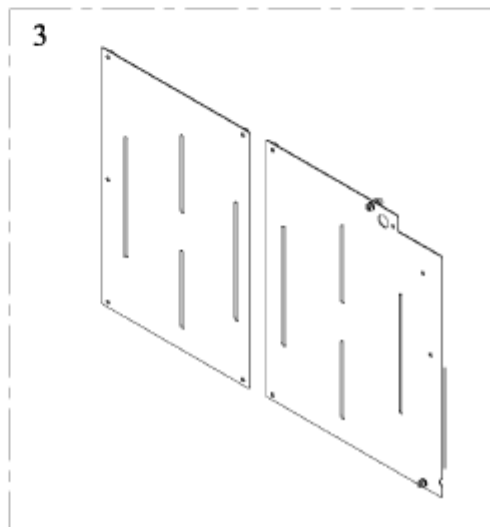
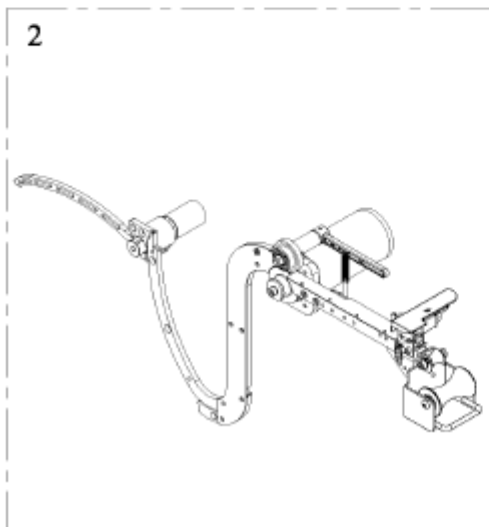
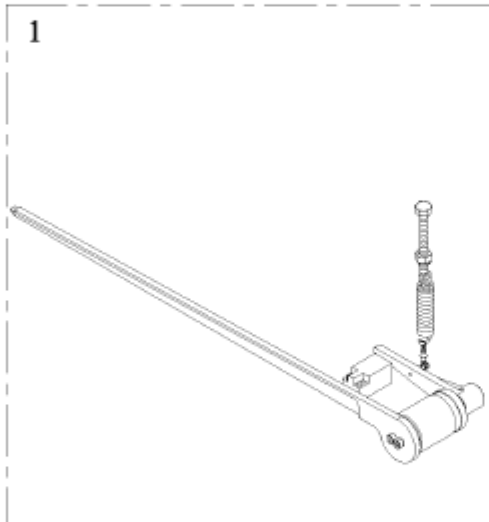
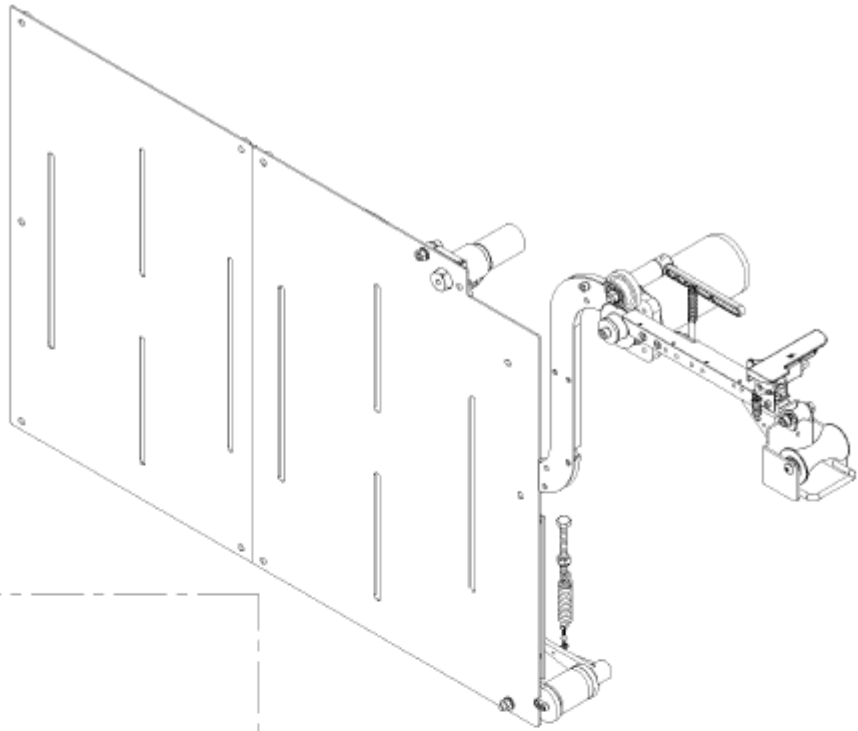
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
21	CAP05	CAP, M5	4	X
	CAP05S	CAP, M5 (Stainless Steel Model)	4	X
23	FLG05	FLG, M5	8	X
	FLG05S	FLG, M5 (Stainless Steel Model)	8	X
26	FMS0508	FMS, M5×8	16	X
	FMS0508S	FMS, M5×8 (Stainless Steel Model)	16	191722
27	FMS0512	FMS, M5×12	16	191581
	FMS0512S	FMS, M5×12 (Stainless Steel Model)	16	X
28	FMS0520	FMS, M5×20	4	X
	FMS0520S	FMS, M5×20 (Stainless Steel Model)	4	X
32	HBS0516N	HBS, M5×16 (N)	4	191700
	HBS0516S	HBS, M5×16 (Stainless Steel Model)	4	205331
35	THS0508N	THS, M5×8 (N)	12	191700
	THS0508S	THS, M5×8 (Stainless Steel Model)	12	205331
36	THS0612N	THS, M6×12 (N)	8	X
	THS0612S	THS, M6×12 (Stainless Steel Model)	8	X
37	TMS0516	TMS, M5×16	4	X
	TMS0516S	TMS, M5×16 (Stainless Steel Model)	4	X
38	TMS0612N	TMS, M6×12 (N)	4	X
	TMS0612S	TMS, M6×12 (Stainless Steel Model)	4	X
41	PW05	PW, M5	4	191578
	PW05S	PW, M5 (Stainless Steel Model)	4	X
46	SW05	SW, M5	4	191577
	SW05S	SW, M5 (Stainless Steel Model)	4	X



3

ACCUMULATOR UNIT

M7-3-900300
M7-3-900310



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-900300	Accumulator Unit (For 5-6mm, 550W)	1	X
	M7-3-900300S	Accumulator Unit (Stainless Steel Model) (For 5-6mm, 550W)	1	X
	M7-3-900310	Accumulator Unit (For 9mm, 550W)	1	X
	M7-3-900310S	Accumulator Unit (Stainless Steel Model) (For 9mm, 550W)	1	X
	M7-3-900320	Accumulator Unit (For 12mm, 550W)	1	X
	M7-3-900320S	Accumulator Unit (Stainless Steel Model) (For 12mm, 550W)	1	X
	M7-3-900330	Accumulator Unit (For 5-6mm, 650W)	1	X
	M7-3-900330S	Accumulator Unit (Stainless Steel Model) (For 5-6mm, 650W)	1	X
	M7-3-900340	Accumulator Unit (For 9mm, 650W)	1	X
	M7-3-900340S	Accumulator Unit (Stainless Steel Model) (For 9mm, 650W)	1	X
	M7-3-900350	Accumulator Unit (For 12mm, 650W)	1	X
	M7-3-900350S	Accumulator Unit (Stainless Steel Model) (For 12mm, 650W)	1	X
	M7-3-900360	Accumulator Unit (For 5-6mm, 850W/1050W)	1	X
	M7-3-900360S	Accumulator Unit (Stainless Steel Model) (For 5-6mm, 850W/1050W)	1	X
	M7-3-900370	Accumulator Unit (For 9mm, 850W/1050W)	1	X
	M7-3-900370S	Accumulator Unit (Stainless Steel Model) (For 9mm, 850W/1050W)	1	X
	M7-3-900380	Accumulator Unit (For 12mm, 850W/1050W)	1	X
	M7-3-900380S	Accumulator Unit (Stainless Steel Model) (For 12mm, 850W/1050W)	1	X
1	M7-3-100100	Strap Amount Control Group (For 5-6mm, 550W/650W)	1	X SEE PAGE C77
	M7-3-100110	Strap Amount Control Group (For 9mm, 550W/650W)	1	X
	M7-3-100120	Strap Amount Control Group (For 5-6mm, 850W/1050W)	1	X
	M7-3-100130	Strap Amount Control Group (For 9mm, 850W/1050W)	1	X
	M7-3-100140	Strap Amount Control Group (For 12mm)	1	X SEE PAGE C79
2	M7-3-200200	Auto Strap Feeding Group (For 5-6mm, 550W)	1	X
	M7-3-200200S	Auto Strap Feeding Group (Stainless Steel Model)(For 5-6mm, 550W)	1	X
	M7-3-200210	Auto Strap Feeding Group (For 9mm, 550W)	1	X
	M7-3-200210S	Auto Strap Feeding Group (Stainless Steel Model)(For 9mm, 550W)	1	X

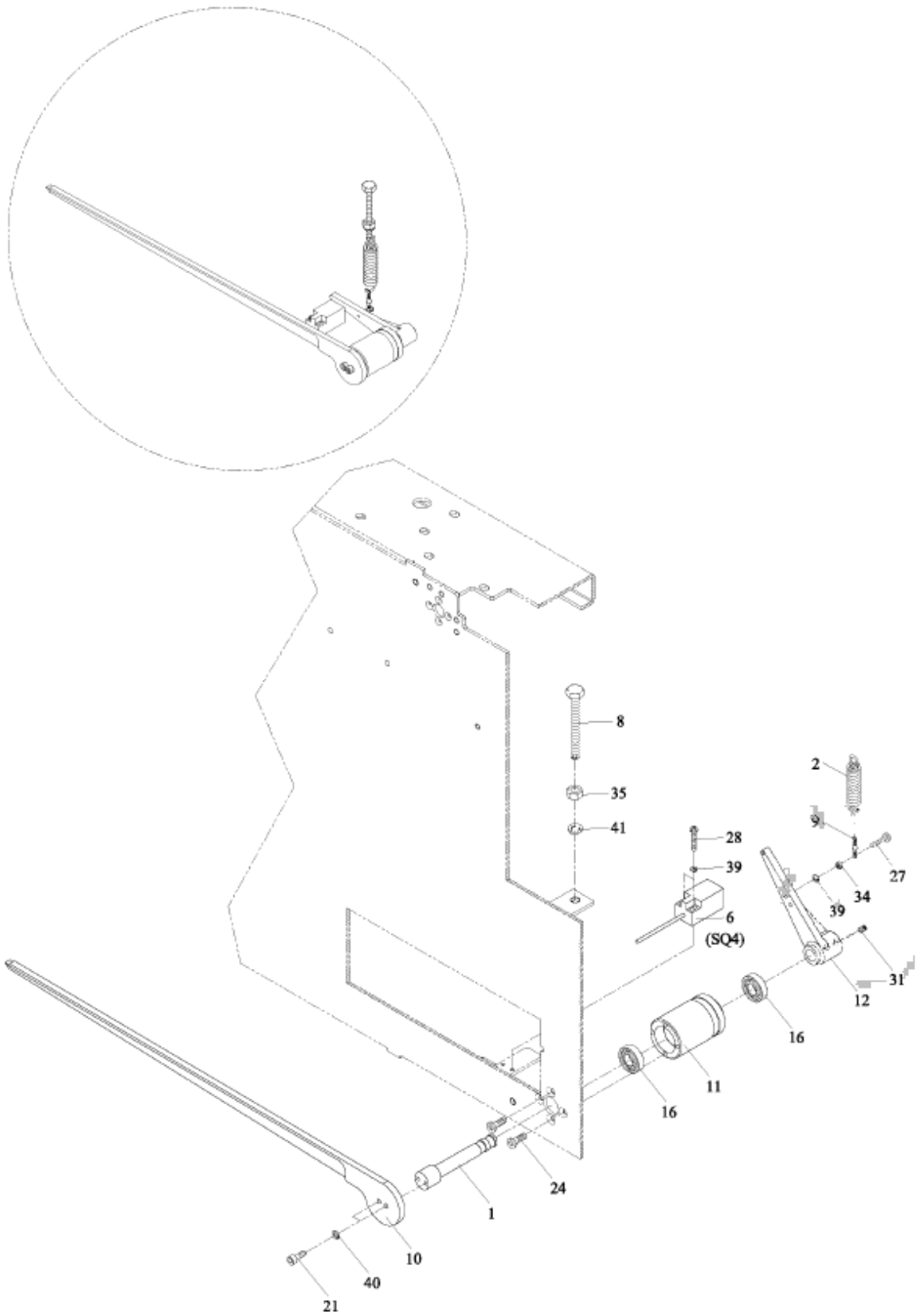
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-200220	Auto Strap Feeding Group (For 12mm, 550W)	1	X
	M7-3-200220S	Auto Strap Feeding Group (Stainless Steel Model)(For 12mm, 550W)	1	X
	M7-3-200230	Auto Strap Feeding Group (For 5-6mm, 650W~1050W)	1	X X
	M7-3-200230S	Auto Strap Feeding Group (Stainless Steel Model)(For 5-6mm, 650W~1050W)	1	X
	M7-3-200240	Auto Strap Feeding Group (For 9mm, 650W~1050W)	1	X
	M7-3-200240S	Auto Strap Feeding Group (Stainless Steel Model)(For 9mm, 650W~1050W)	1	X
	M7-3-200250	Auto Strap Feeding Group (For 12mm, 650W~1050W)	1	X
	M7-3-200250S	Auto Strap Feeding Group (Stainless Steel Model)(For 12mm, 650W~1050W)	1	X
3	M7-3-300200	Accumulator Box Group (For 5-6mm, 550W)	1	X SEE PAGE C93
	M7-3-300200S	Accumulator Box Group (Stainless Steel Model)(For 5-6mm, 550W)	1	X
	M7-3-300210	Accumulator Box Group (For 9mm, 550W)	1	X
	M7-3-300210S	Accumulator Box Group (Stainless Steel Model)(For 9mm, 550W)	1	X
	M7-3-300220	Accumulator Box Group (For 12mm, 550W)	1	X
	M7-3-300220S	Accumulator Box Group (Stainless Steel Model)(For 12mm, 550W)	1	X
	M7-3-300230	Accumulator Box Group (For 5-6mm, 650W)	1	X
	M7-3-300230S	Accumulator Box Group (Stainless Steel Model)(For 5-6mm, 650W)	1	X
	M7-3-300240	Accumulator Box Group (For 9mm, 650W)	1	X
	M7-3-300240S	Accumulator Box Group (Stainless Steel Model)(For 9mm, 650W)	1	X
	M7-3-300250	Accumulator Box Group (For 12mm, 650W)	1	X
	M7-3-300250S	Accumulator Box Group (Stainless Steel Model)(For 12mm, 650W)	1	X
	M7-3-300260	Accumulator Box Group (For 5-6mm, 850W/1050W)	1	X
	M7-3-300260S	Accumulator Box Group (Stainless Steel Model)(For 5-6mm, 850W/1050W)	1	X
	M7-3-300270	Accumulator Box Group (For 9mm, 850W/1050W)	1	X
	M7-3-300270S	Accumulator Box Group (Stainless Steel Model)(For 9mm, 850W/1050W)	1	X

ACCUMULATOR UNIT

M7-3-900300

M7-3-900310

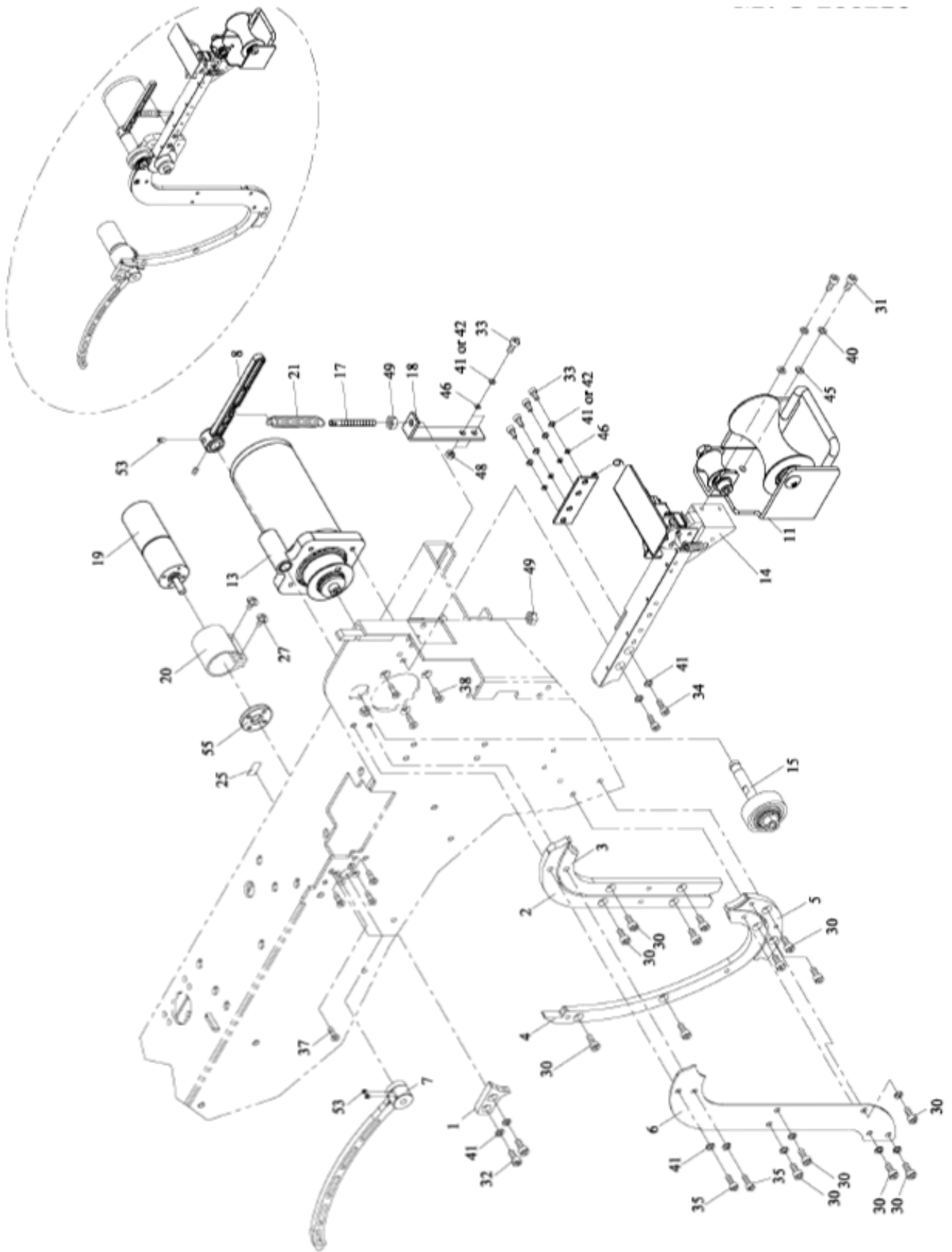
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-300280	Accumulator Box Group (For 12mm, 850W/1050W)	1	X
	M7-3-300280S	Accumulator Box Group (Stainless Steel Model)(For 12mm, 850W/1050W)	1	X



3-1

STRAP AMOUNT CONTROL GROUP M7-3-100100
M7-3-100110

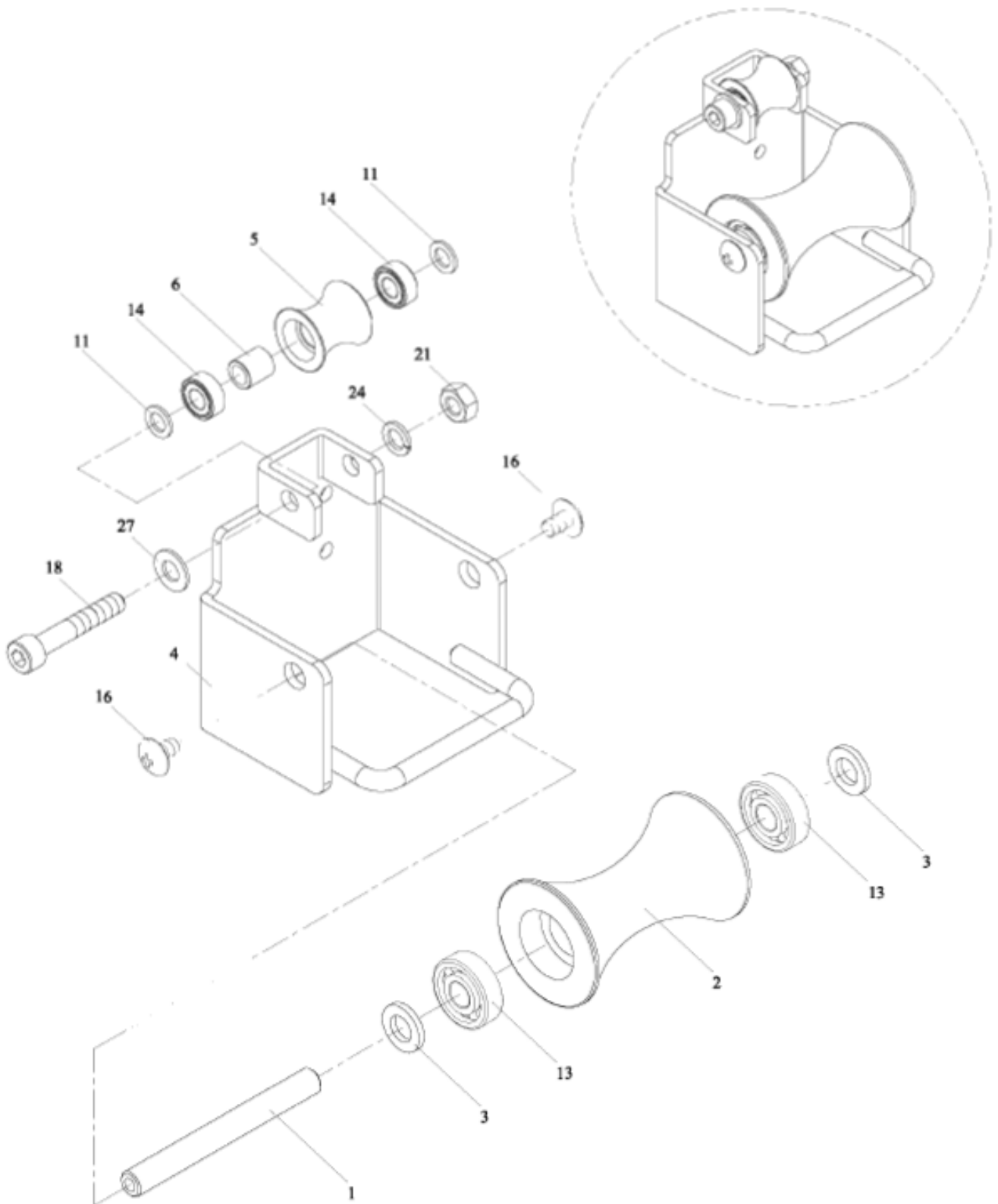
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-100100	Strap Amount Control Group (For 5-6mm, 550W/650W)	1	X
	M7-3-100110	Strap Amount Control Group (For 9mm, 550W/650W)	1	X
	M7-3-100120	Strap Amount Control Group (For 5-6mm, 850W/1050W)	1	X
	M7-3-100130	Strap Amount Control Group (For 9mm, 850W/1050W)	1	X
	M7-3-100140	Strap Amount Control Group (For 12mm)	1	X
1	T7-3-10150	Shaft	1	X
2	M7-3-101200	Spring	1	191523
6	MV-6-20220	Proximity Sensor (SQ4)	1	(SEE PG.C139) 191483
8	T6-3-10130	Accumulator Adjusting Bolt	1	X
9	T6-3-10200	Twist Stopper	1	191703
10	T7-3-10140	Balance Bar (For 5-6mm, 550W/650W)	1	X
	T7-3-10141	Balance Bar (For 9mm, 550W/650W)	1	203682
	M7-3-101310	Balance Bar (For 5-6mm, 850W/1050W)	1	X
	M7-3-101320	Balance Bar (For 9mm, 850W/1050W)	1	X
	M7-3-101300	Balance Bar (For 12mm)	1	X
11	T7-3-10180	Tube	1	X
12	T7-3-10200	Sensor Lever	1	202742
16	BR6900ZZ	Bearing, 6900ZZ	2	187996
21	HBS0412N	HBS, M4×12 (N)	2	191161
24	FMS0410N	FMS, M4×10 (N)	4	191786
27	PMS0316	PMS, M3×16	1	X
28	PMS0320	PMS, M3×20	2	191663
31	HSS0405GN	HSS, M4×5 (G)(N)	2	X
34	HN03	HN, M3	1	X
35	HN08	HN, M8	1	187490
39	SW03	SW, M3	3	191590
40	SW04	SW, M4	2	X
41	SW08	SW, M8	1	191759



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-200200	Auto Strap Feeding Group (For 5-6mm, 550W)	1	X
	M7-3-200200S	Auto Strap Feeding Group (Stainless Steel Model)(For 5-6mm, 550W)	1	X
	M7-3-200210	Auto Strap Feeding Group (For 9mm, 550W)	1	X
	M7-3-200210S	Auto Strap Feeding Group (Stainless Steel Model)(For 9mm, 550W)	1	X
	M7-3-200220	Auto Strap Feeding Group (For 12mm, 550W)	1	X
	M7-3-200220S	Auto Strap Feeding Group (Stainless Steel Model)(For 12mm, 550W)	1	X
	M7-3-200230	Auto Strap Feeding Group (For 5-6mm, 650W~1050W)	1	X
	M7-3-200230S	Auto Strap Feeding Group (Stainless Steel Model)(For 5-6mm, 650W~1050W)	1	X
	M7-3-200240	Auto Strap Feeding Group (For 9mm, 650W~1050W)	1	X
	M7-3-200240S	Auto Strap Feeding Group (Stainless Steel Model)(For 9mm, 650W~1050W)	1	X
	M7-3-200250	Auto Strap Feeding Group (For 12mm, 650W~1050W)	1	X
	M7-3-200250S	Auto Strap Feeding Group (Stainless Steel Model)(For 12mm, 650W~1050W)	1	X
1	M7-3-203300	Inlet Guide (For 5-6mm)	1	X
	M7-3-203310	Inlet Guide (For 9mm)	1	X
	M7-3-203320	Inlet Guide (For 12mm)	1	X
2	M7-3-204100	Upper Strap Guide (For 5-6mm)	1	X
	M7-3-204110	Upper Strap Guide (For 9mm)	1	X
	M7-3-204120	Upper Strap Guide (For 12mm)	1	X
3	M7-3-204200	Lower Strap Guide (For 5-6mm)	1	X
	M7-3-204210	Lower Strap Guide (For 9mm)	1	X
	M7-3-204220	Lower Strap Guide (For 12mm)	1	X
4	M7-3-203100	Upper Guide (For 5-6mm)	1	X
	M7-3-203110	Upper Guide (For 9mm)	1	X
	M7-3-203120	Upper Guide (For 12mm)	1	X
5	M7-3-203200	Strap Guide (For 5-6mm)	1	X
	M7-3-203210	Strap Guide (For 9mm)	1	X
	M7-3-203220	Strap Guide (For 12mm)	1	X
6	M7-3-204300	Strap Guide Cover	1	X
7	M7-3-203400	Movable Strap Guide (For 5-6mm)	1	X
	M7-3-203410	Movable Strap Guide (For 9mm)	1	X
	M7-3-203420	Movable Strap Guide (For 12mm)	1	X
8	M7-3-201520	Lever (For 550W)	1	X
	M7-3-201510	Lever (For 650W~1050W)	1	191583

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
9	M7-3-201800	Fixing Plate	1	X
	M7-3-201800S	Fixing Plate (Stainless Steel Model)	1	X
11	M7-3-210011	Roller Ass'y	1	X SEE PAGE C83
	M7-3-210011S	Roller Ass'y (Stainless Steel Model)	1	X
13	M7-3-230000	M4 Motor Ass'y (For 5-6mm)	1	(SEE PG.C85) 198849
	M7-3-230010	M4 Motor Ass'y (For 9mm)	1	198850
	M7-3-230020	M4 Motor Ass'y (For 12mm)	1	191753
14	M7-3-240022	Inlet Strap Guide Ass'y (For 5-6mm)	1	X SEE PAGE C87
	M7-3-240022S	Inlet Strap Guide Ass'y (Stainless Steel Model)(For 5-6mm)	1	X
	M7-3-240012	Inlet Strap Guide Ass'y (For 9mm)	1	X
	M7-3-240012S	Inlet Strap Guide Ass'y (Stainless Steel Model)(For 9mm)	1	X
	M7-3-240002	Inlet Strap Guide Ass'y (For 12mm)	1	X
	M7-3-240002S	Inlet Strap Guide Ass'y (Stainless Steel Model)(For 12mm)	1	X
15	T7-3-20080	Assistant Roller Shaft Ass'y (For 5-6mm)	1	X SEE PAGE C91
	T7-3-20081	Assistant Roller Shaft Ass'y (For 9mm)	1	203070
	T7-3-20082	Assistant Roller Shaft Ass'y (For 12mm)	1	191566
17	M7-1-331500	Spring Hook	1	X
	M7-1-331500S	Spring Hook (Stainless Steel Model) (Only 550W)	1	X
18	T6-1-72110	Upper Adjusting Base (Only 550W)	1	X
	T6-1-72110S	Upper Adjusting Base (Stainless Steel Model) (Only 550W)	1	X
19	T6-1-61211	Motor (M5)	1	191501
20	T6-8-10410	Motor Cover	1	X
21	T7-1-70280	Spring	1	191806
25	LA-50057	Label	1	X
27	TMS0408N	TMS, M4×8 (N)	2	191648
30	HBS0508N	HBS, M5×8 (N)(For 5-6mm)	14	202943
	HBS0512N	HBS, M5×12 (N)(For 9mm)	14	190848
	HBS0516N	HBS, M5×16 (N)(For 12mm)	14	191700
31	HBS0412N	HBS, M4×12 (N)	2	191161
	HBS0412S	HBS, M4×12 (Stainless Steel Model)	2	205541
32	HBS0508N	HBS, M5×8 (N)	2	202943
33	HBS0512N	HBS, M5×12 (N)	4	190848
		HBS, M5×12 (N)(Only 550W)	6	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	HBS0512S	HBS, M5×12 (Stainless Steel Model)	4	X
		HBS, M5×12 (Stainless Steel Model)	6	
34	HBS0520N	HBS, M5×20 (N)	2	191665
35	HBS0512N	HBS, M5×12 (N)(For 5-6mm)	2	190848
	HBS0516N	HBS, M5×16 (N)(For 9mm)	2	191700
	HBS0520N	HBS, M5×20 (N)(For 12mm)	2	191665
37	FMS0410N	FMS, M4×10 (N)	4	191786
38	FMS0512	FMS, M5×12	4	191581
40	SW04	SW, M4	2	X
	SW04S	SW, M4 (Stainless Steel Model)	2	X
41	SW05	SW, M5	15	191577
		SW, M5 (Only 550W)	17	
42	SW05S	SW, M5 (Stainless Steel Model)	4	X
		SW, M5 (Stainless Steel Model)(Only 550W)	6	
45	PW04	PW, M4	2	187428
	PW04S	PW, M4 (Stainless Steel Model)	2	205543
46	PW05	PW, M5	4	191578
		PW, M5 (Only 550W)	6	
	PW05S	PW, M5 (Stainless Steel Model)	4	X
		PW, M5 (Stainless Steel Model)(Only 550W)	6	
48	HN05	HN, M5 (Only 550W)	1	187478
49	HN06	HN, M6	2	191611
	HN06S	HN, M6 (Stainless Steel Model)(Only 550W)	2	X
53	HSS0506GN	HSS, M5×6 (G)(N)	4	191584
55	MWA-B-1210400	Washer	1	X



3-2-1

ROLLER ASS'Y

M7-3-210011

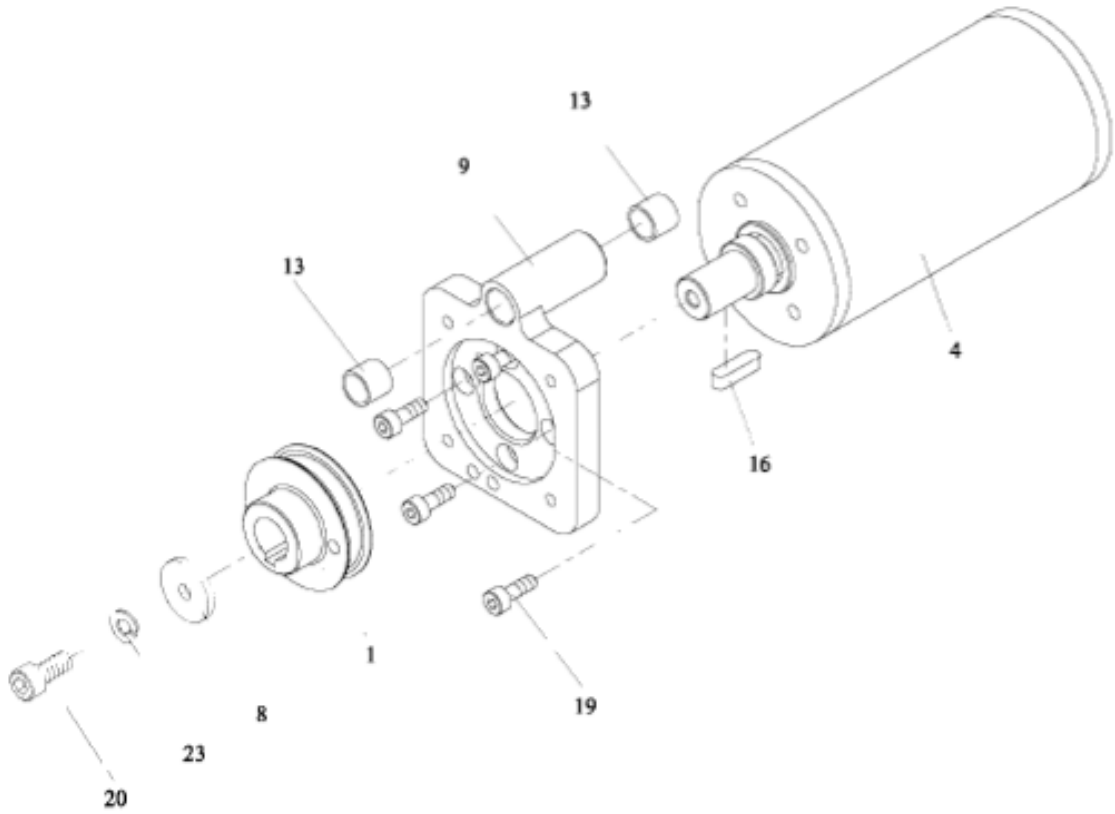
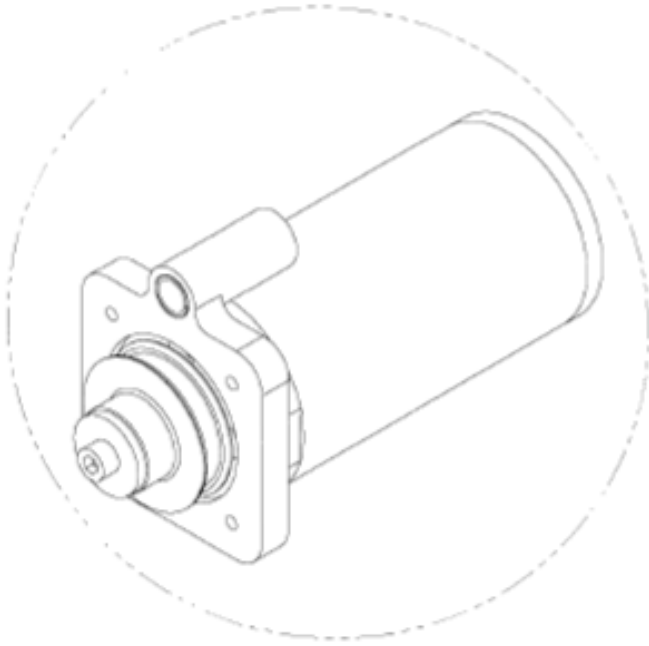
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-210011	Roller Ass'y	1	X
	M7-3-210011S	Roller Ass'y (Stainless Steel Model)	1	X
1	T7-3-10220	Shaft	1	191858
2	T7-3-10230	Roller	1	X
3	MCO-A-0850300	Spacer	2	X
	MCO-A-0850300S	Spacer (Stainless Steel Model)	2	X
4	M7-3-211400	Roller Support	1	X
	M7-3-211400S	Roller Support (Stainless Steel Model)	1	X
5	M7-3-211200	Roller	1	204310
6	M7-3-211300	Collar	1	204295
11	H44-10950	Washer	2	X
	MWA-A-0620100S	Washer (Stainless Steel Model)	2	X
13	BR608ZZ	Bearing, 608ZZ	2	187783
14	BR686ZZ	Bearing, 686ZZ	2	191598
16	TMS0508N	TMS, M5×8 (N)	2	191830
	TMS0508S	TMS, M5×8 (Stainless Steel Model)	2	X
18	HBS0635HN	HBS, M6×35 (H)(N)	1	X
	HBS0635HS	HBS, M6×35 (H)(Stainless Steel Model)	1	X
21	HN06	HN, M6	1	191611
	HN06S	HN, M6 (Stainless Steel Model)	1	X
24	SW06	SW, M6	1	191562
	SW06S	SW, M6 (Stainless Steel Model)	1	205539
27	PW06A	PW, M6 (A)	1	191612
	PW06AS	PW, M6 (A)(Stainless Steel Model)	1	X

3-2-2

M4 MOTOR ASS'Y

M7-3-230000

M7-3-230010



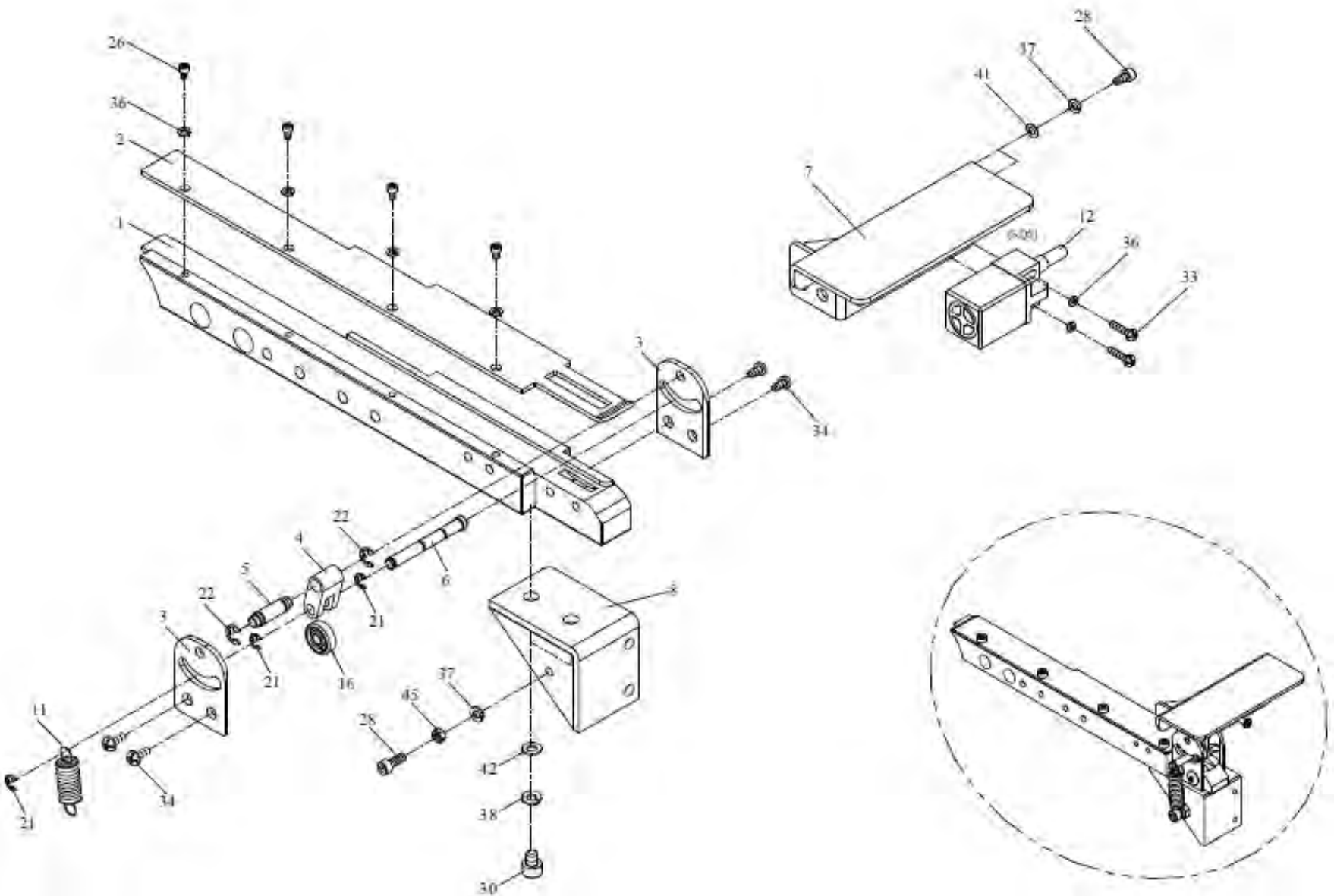
3-2-2

M4 MOTOR ASS'Y

M7-3-230000

M7-3-230010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-230000	M4 Motor Ass'y (For 5-6mm)	1	198849
	M7-3-230010	M4 Motor Ass'y (For 9mm)	1	198850
	M7-3-230020	M4 Motor Ass'y (For 12mm)	1	191753
1	M7-3-231100	Accumulator Main Roller (For 5-6mm)	1	191547
	M7-3-231110	Accumulator Main Roller (For 9mm)	1	191548
	M7-3-231120	Accumulator Main Roller (For 12mm)	1	191546
4	M7-3-230100	M4 Motor Set	1	191538
8	TB-223	Washer	1	X
9	T7-3-20110	Motor Support	1	191567
13	MB1010	Metal Bushing, 1010	2	191568
16	KYA050515	Key, 5×5×15	1	X
19	HBS0512N	HBS, M5×12 (N)	4	190848
20	HBS0612N	HBS, M6×12 (N)	1	191563
23	SW06	SW, M6	1	191562



3-2-3

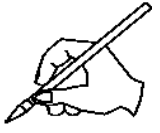
INLET STRAP GUIDE ASS'Y

M7-3-240022

M7-3-240012

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-240022	Inlet Strap Guide Ass'y (For 5-6mm)	1	X
	M7-3-240022S	Inlet Strap Guide Ass'y (Stainless Steel Model)(For 5-6mm)	1	X
	M7-3-240012	Inlet Strap Guide Ass'y (For 9mm)	1	X
	M7-3-240012S	Inlet Strap Guide Ass'y (Stainless Steel Model)(For 9mm)	1	X
	M7-3-240002	Inlet Strap Guide Ass'y (For 12mm)	1	X
	M7-3-240002S	Inlet Strap Guide Ass'y (Stainless Steel Model)(For 12mm)	1	X
1	M7-3-241140	Inlet Guide (For 5-6mm)	1	X
	M7-3-241130	Inlet Guide (For 9mm)	1	X
	M7-3-241101	Inlet Guide (For 12mm)	1	X
2	M7-3-241230	Cover (For 5-6mm/9mm)	1	X
	M7-3-241230S	Cover (Stainless Steel Model) (For 5-6mm/9mm)	1	X
	M7-3-241201	Cover (For 12mm)	1	X
	M7-3-241201S	Cover (Stainless Steel Model)(For 12mm)	1	X
3	M7-3-241300	Sensor Lever Support	2	205151
	M7-3-241300S	Sensor Lever Support (Stainless Steel Model)	2	X
4	M7-3-241401	Sensor Lever	1	191676
5	M7-3-241500	Shaft	1	191832
	M7-3-241500S	Shaft (Stainless Steel Model)	1	X
6	M7-3-241600	Shaft	1	191833
	M7-3-241600P	Shaft (Stainless Steel Model)	1	X
7	M7-3-241701	Sensor Bracket	1	X
	M7-3-241701S	Sensor Bracket (Stainless Steel Model)	1	X
8	M7-3-241800	Bracket	1	X
	M7-3-241800S	Bracket (Stainless Steel Model)	1	X
11	M7-3-313200	Spring	1	191493
12	MV-6-20220	Proximity Sensor (X18)(SQ5)	1	(SEE PG.C139) 191483
16	M7-3-313100	Roller (For 5-6mm/9mm)	1	191693
	BR604ZZ	Bearing, 604ZZ (For 12mm)	1	X
21	ER03	Snap Ring, E-3	3	191618
	ER03S	Snap Ring, E-3 (Stainless Steel Model)	3	X
22	ER04	Snap Ring, E-4	2	191505
	ER04S	Snap Ring, E-4 (Stainless Steel Model)	2	191846

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
26	HBS0308N	HBS, M3×8 (N)	4	191497
	HBS0308S	HBS, M3×8 (Stainless Steel Model)	4	X
28	HBS0412N	HBS, M4×12 (N)	3	191161
	HBS0412S	HBS, M4×12 (Stainless Steel Model)	3	205541
30	HBS0512N	HBS, M5×12 (N)	2	190848
	HBS0512S	HBS, M5×12 (Stainless Steel Model)	2	X
33	PMS0320	PMS, M3×20	2	191663
	PMS0320S	PMS, M3×20 (Stainless Steel Model)	2	X
34	TMS0410N	TMS, M4×10 (N)	4	205628
	TMS0410S	TMS, M4×10 (Stainless Steel Model)	4	X
36	SW03	SW, M3	6	191590
	SW03S	SW, M3 (Stainless Steel Model)	6	191848
37	SW04	SW, M4	3	X
	SW04S	SW, M4 (Stainless Steel Model)	3	X
38	SW05	SW, M5	2	191577
	SW05S	SW, M5 (Stainless Steel Model)	2	X
41	PW04	PW, M4	2	187428
	PW04S	PW, M4 (Stainless Steel Model)	2	205543
42	PW05	PW, M5	2	191578
	PW05S	PW, M5 (Stainless Steel Model)	2	X
45	HN04	HN, M4	1	191604
	HN04S	HN, M4 (Stainless Steel Model)	1	205397

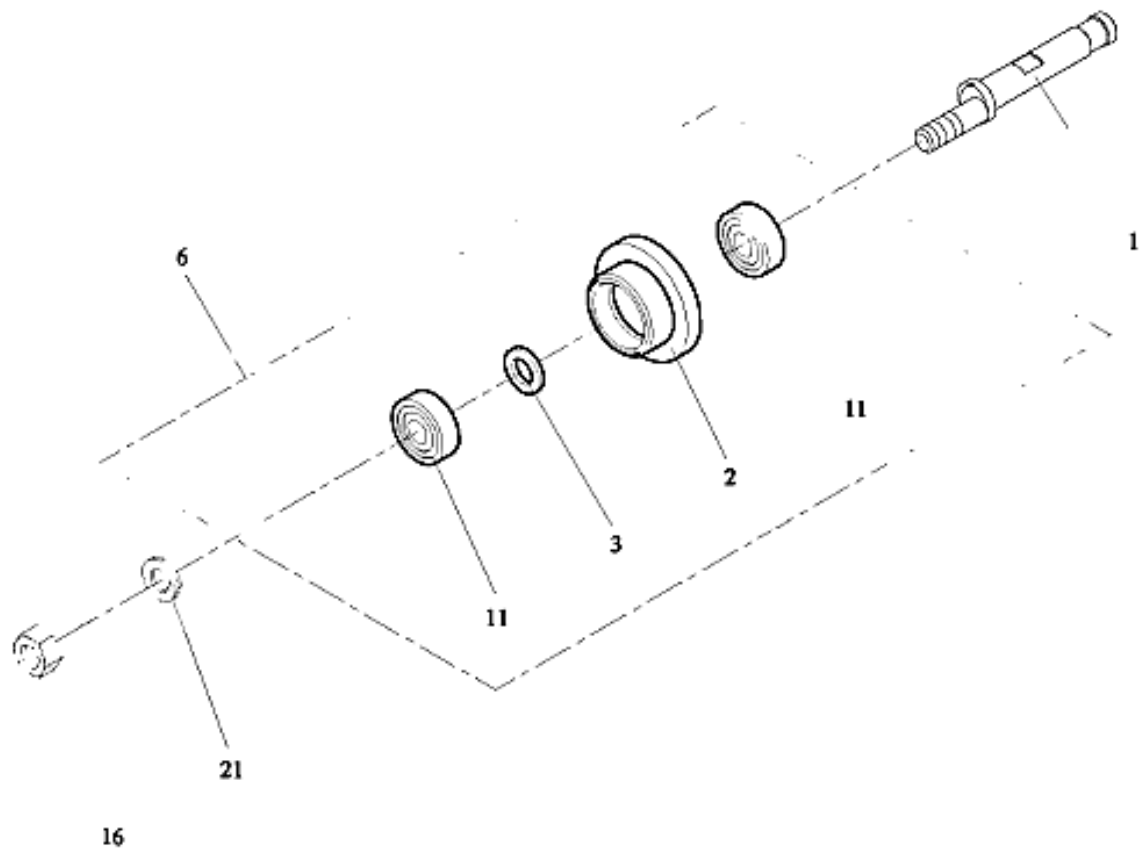
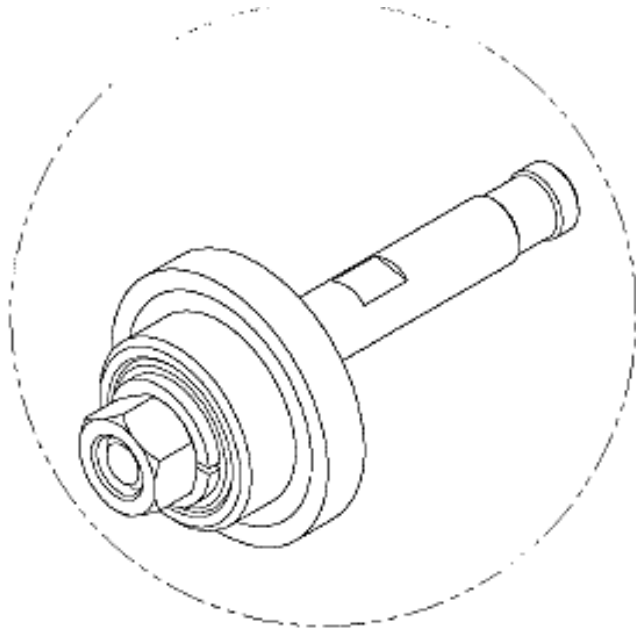


3-2-4

ASSISTANT ROLLER SHAFT ASS'Y

T7-3-20080

T7-3-20081



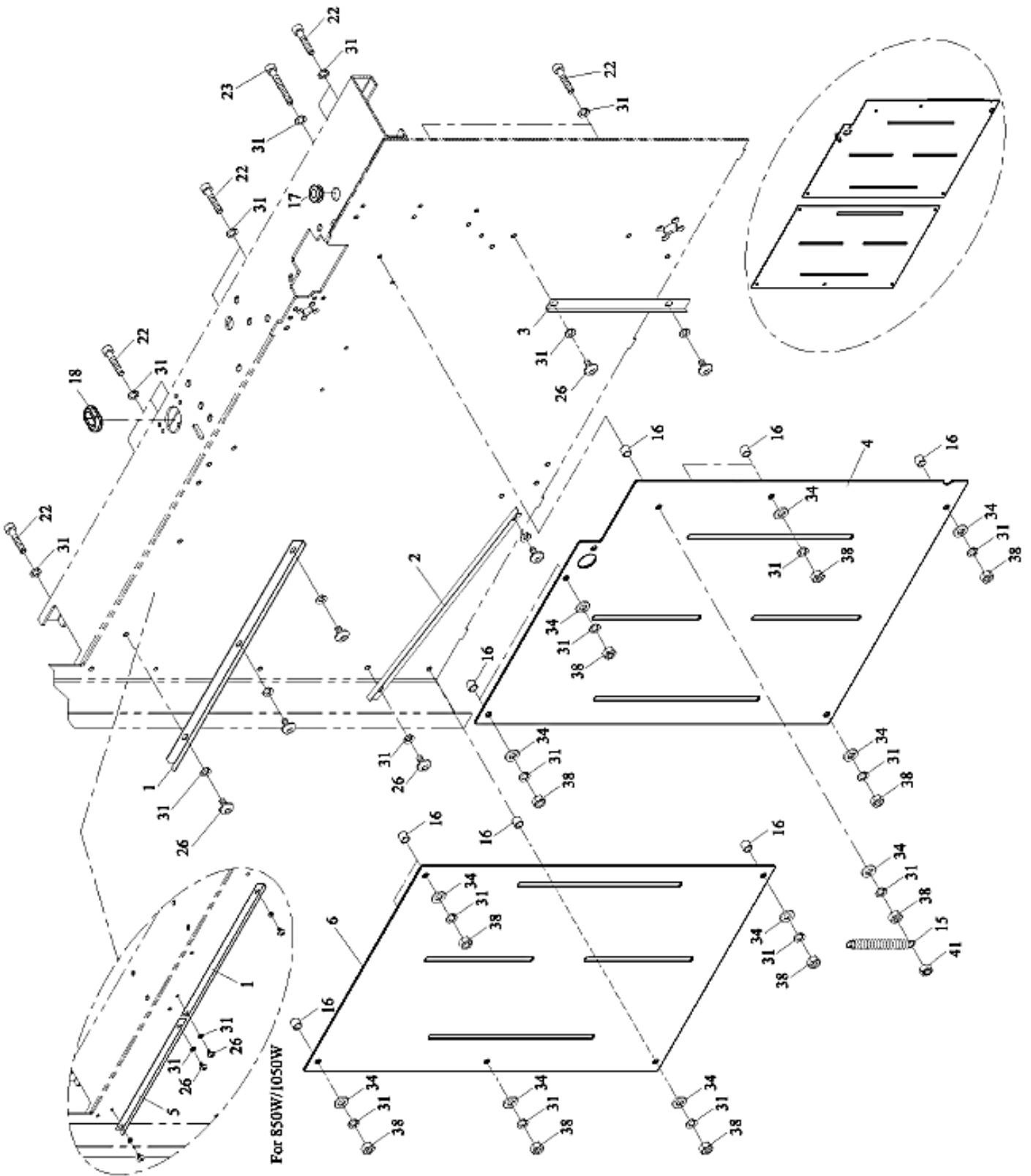
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ASSISTANT ROLLER SHAFT ASS'Y

T7-3-20080

T7-3-20081

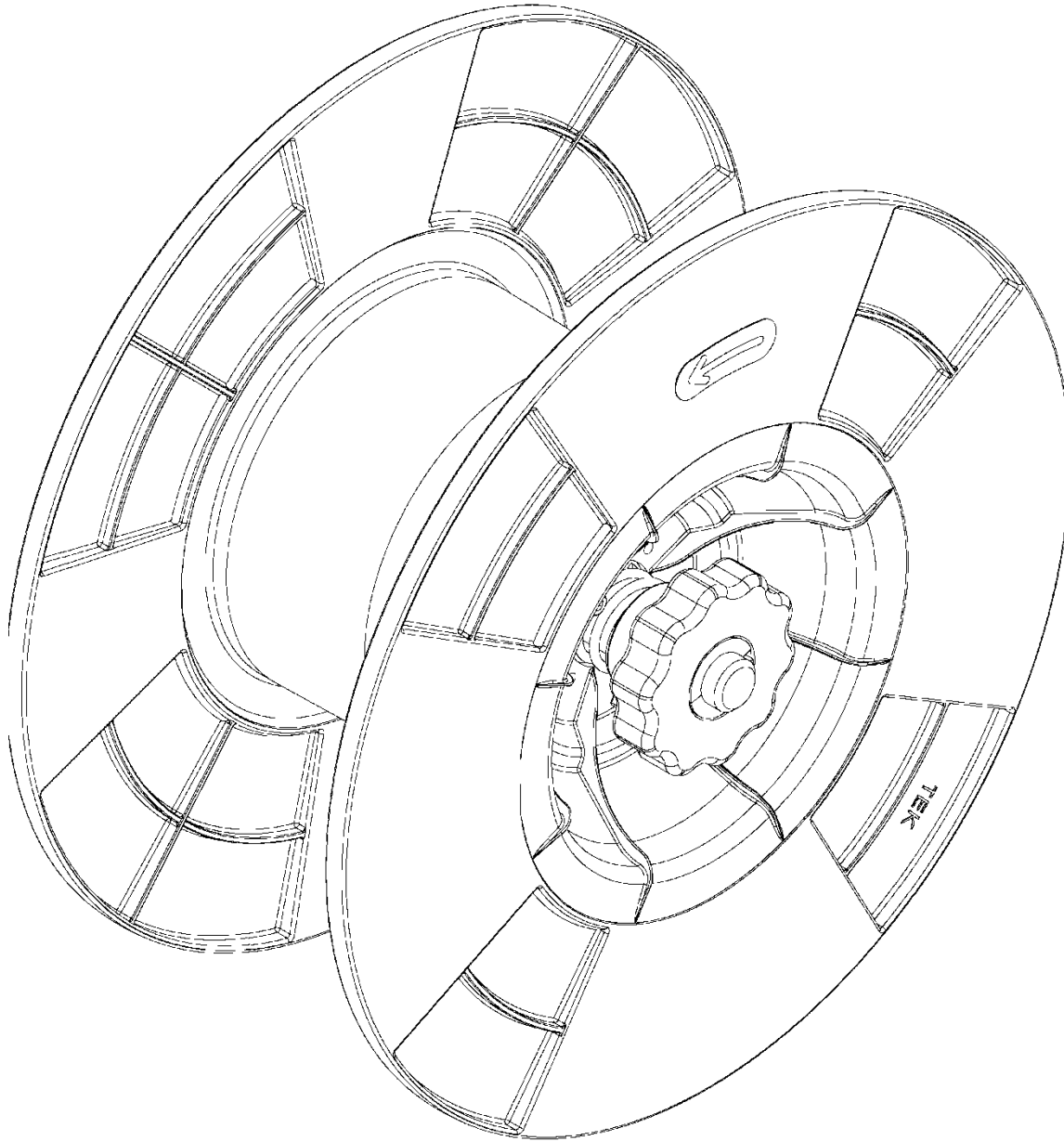
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	T7-3-20080	Assistant Roller Shaft Ass'y (For 5-6mm)	1	X
	T7-3-20081	Assistant Roller Shaft Ass'y (For 9mm)	1	203070
	T7-3-20082	Assistant Roller Shaft Ass'y (For 12mm)	1	191566
2	T7-3-20150	Shaft	1	X
3	T7-3-20160	Assistant Roller (For 5-6mm)	1	203624
	T7-3-20162	Assistant Roller (For 9mm)	1	191625
	T7-3-20163	Assistant Roller (For 12mm)	1	191754
	T7-3-20200	Spacer	1	191755
6	T7-3-20100	Assistant Roller Ass'y (For 5-6mm)	1	191588
	T7-3-20101	Assistant Roller Ass'y (For 9mm)	1	191594
	T7-3-20102	Assistant Roller Ass'y (For 12mm)	1	204529
11	BR608ZZ	Bearing, 608ZZ	2	187783
16	HN08	HN, M8	1	187490
21	SW08	SW, M8	1	191759



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-300200	Accumulator Box Group (For 5-6mm, 550W)	1	X
	M7-3-300200S	Accumulator Box Group (Stainless Steel Model)(For 5-6mm, 550W)	1	X
	M7-3-300210	Accumulator Box Group (For 9mm, 550W)	1	X
	M7-3-300210S	Accumulator Box Group (Stainless Steel Model)(For 9mm, 550W)	1	X
	M7-3-300220	Accumulator Box Group (For 12mm, 550W)	1	X
	M7-3-300220S	Accumulator Box Group (Stainless Steel Model)(For 12mm, 550W)	1	X
	M7-3-300230	Accumulator Box Group (For 5-6mm, 650W)	1	X
	M7-3-300230S	Accumulator Box Group (Stainless Steel Model)(For 5-6mm, 650W)	1	X
	M7-3-300240	Accumulator Box Group (For 9mm, 650W)	1	X
	M7-3-300240S	Accumulator Box Group (Stainless Steel Model)(For 9mm, 650W)	1	X
	M7-3-300250	Accumulator Box Group (For 12mm, 650W)	1	X
	M7-3-300250S	Accumulator Box Group (Stainless Steel Model)(For 12mm, 650W)	1	X
	M7-3-300260	Accumulator Box Group (For 5-6mm, 850W/1050W)	1	X
	M7-3-300260S	Accumulator Box Group (Stainless Steel Model)(For 5-6mm, 850W/1050W)	1	X
	M7-3-300270	Accumulator Box Group (For 9mm, 850W/1050W)	1	X
	M7-3-300270S	Accumulator Box Group (Stainless Steel Model)(For 9mm, 850W/1050W)	1	X
	M7-3-300280	Accumulator Box Group (For 12mm, 850W/1050W)	1	X
	M7-3-300280S	Accumulator Box Group (Stainless Steel Model)(For 12mm, 850W/1050W)	1	X
1	M7-3-301220	Enclosed Plate (For 5-6mm, 550W/850W/1050W)	1	191791
	M7-3-301230	Enclosed Plate (For 9mm, 550W/850W/1050W)	1	X
	M7-3-301240	Enclosed Plate (For 12mm, 550W/850W/1050W)	1	X
	M7-3-301300	Enclosed Plate (For 5-6mm, 650W)	1	X
	M7-3-301310	Enclosed Plate (For 9mm, 650W)	1	X
	M7-3-301320	Enclosed Plate (For 12mm, 650W)	1	X
2	M7-3-301200	Enclosed Plate (For 5-6mm, 550W)	1	X
	M7-3-301210	Enclosed Plate (For 9mm, 550W)	1	X
	M7-3-301360	Enclosed Plate (For 12mm, 550W)	1	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-3-301220	Enclosed Plate (For 5-6mm, 650W)	1	191791
	M7-3-301230	Enclosed Plate (For 9mm, 650W)	1	X
	M7-3-301370	Enclosed Plate (For 12mm, 650W)	1	X
	M7-3-301300	Enclosed Plate (For 5-6mm, 850W/1050W)	1	X
	M7-3-301310	Enclosed Plate (For 9mm, 850W/1050W)	1	X
	M7-3-301320	Enclosed Plate (For 12mm, 850W/1050W)	1	X
3	T7-3-30240	Enclosed Plate (For 5-6mm)	1	X
	T7-3-30241	Enclosed Plate (For 9mm)	1	X
	T7-3-30242	Enclosed Plate (For 12mm)	1	X
4	M7-3-304100	Accumulator Box Cover, Right	1	X
	M7-3-304100S	Accumulator Box Cover, Right (Stainless Steel Model)	1	X
5	M7-3-301200	Enclosed Plate (For 5-6mm, 850W/1050W)	1	X
	M7-3-301210	Enclosed Plate (For 9mm, 850W/1050W)	1	X
	M7-3-301190	Enclosed Plate (For 12mm, 850W/1050W)	1	X
6	M7-3-304200	Accumulator Box Cover, Left (For 550W)	1	X
	M7-3-304200S	Accumulator Box Cover, Left (Stainless Steel Model)(For 550W)	1	X
	M7-3-304210	Accumulator Box Cover, Left (For 650W)	1	X
	M7-3-304210S	Accumulator Box Cover, Left (Stainless Steel Model)(For 650W)	1	X
	M7-3-304220	Accumulator Box Cover, Left (For 850W/1050W)	1	X
	M7-3-304220S	Accumulator Box Cover, Left (Stainless Steel Model)(For 850W/1050W)	1	X
15	TC-025	Spring	1	191524
16	T7-3-10260	Collar (For 5-6mm, 550W/650W)	11	191671
		Collar (For 5-6mm, 850W/1050W)	14	
	T7-3-10262	Collar (For 9mm, 550W/650W)	11	X
		Collar (For 9mm, 850W/1050W)	14	
	T7-3-10263	Collar (For 12mm, 550W/650W)	11	X
		Collar (For 12mm, 850W/1050W)	14	
17	T5-4-10580	Grommet	1	191803
18	M7-5-102001	Grommet	1	204725
22	HBS0625N	HBS, M6×25 (N)(For 5-6mm, 550W/650W)	8	X
		HBS, M6×25 (N)(For 5-6mm, 850W/1050W)	9	
	HBS0630N	HBS, M6×30 (N)(For 9mm/12mm, 550W/650W)	8	191779
		HBS, M6×30 (N)(For 9mm/12mm, 850W/1050W)	9	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
23	HBS0640N	HBS, M6×40 (N)(For 5-6mm/9mm)	1	188671
	HBS0645N	HBS, M6×45 (N)(For 12mm)	1	191757
26	THS0608N	THS, M6×8 (N)(For 550W)	6	X
		THS, M6×8 (N)(For 650W)	7	
		THS, M6×8 (N)(For 850W/1050W)	8	
31	SW06	SW, M6 (For 550W)	26	191562
		SW, M6 (For 650W)	27	
		SW, M6 (For 850W/1050W)	32	
34	PW06A	PW, M6 (A)(For 550W/650W)	11	191612
		PW, M6 (A)(For 850W/1050W)	14	
38	HN06	HN, M6 (For 550W/650W)	11	191611
		HN, M6 (For 850W/1050W)	14	
41	NTE06	NTE, M6	1	X



REEL CONTROL GROUP**M7-4-100021****M7-4-100031**

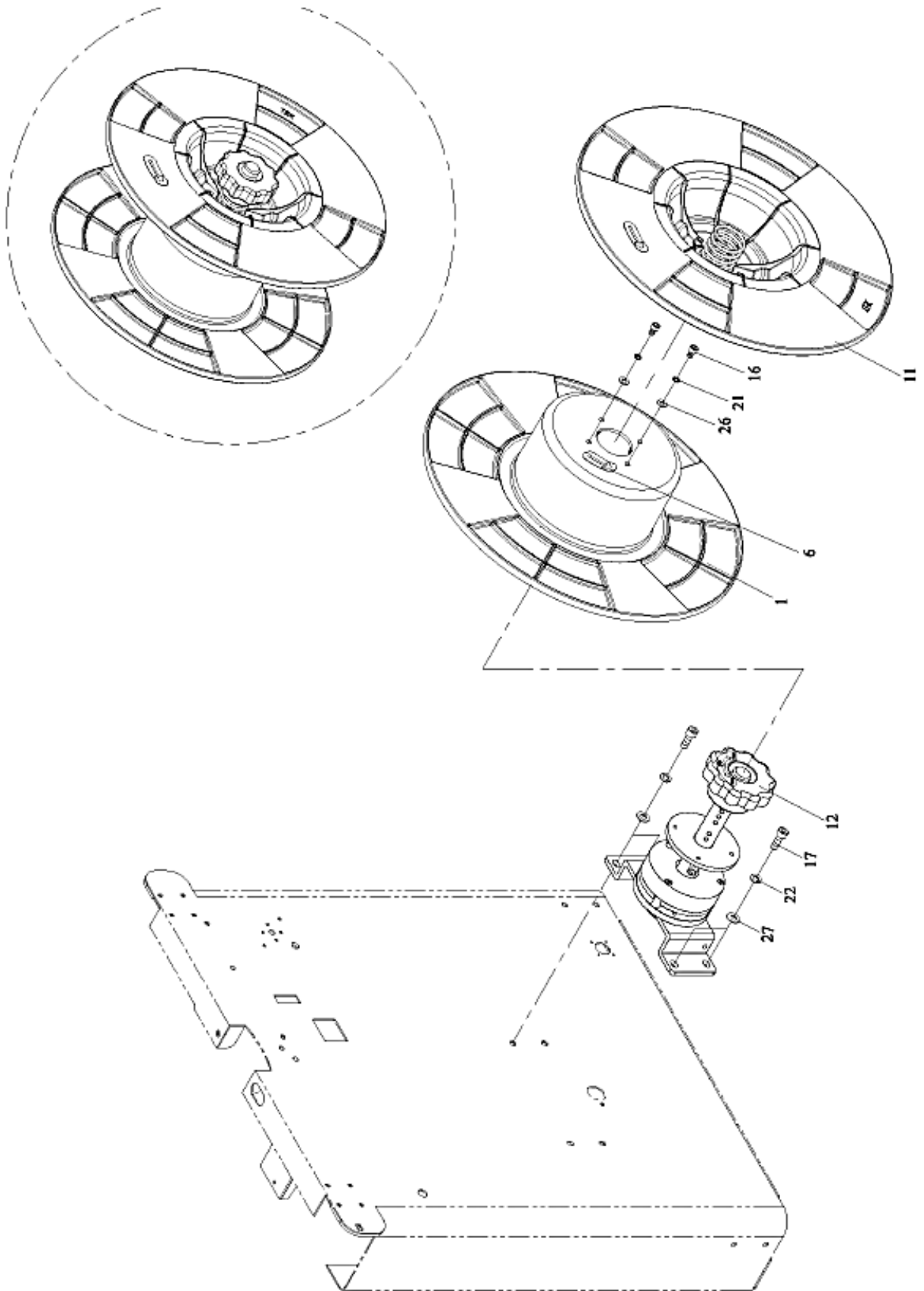
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-4-100021	Reel Control Group (For 200mm, 650W~1050W)	1	X
	M7-4-100021S	Reel Control Group (Stainless Steel Model) (For 200mm, 650W~1050W)	1	X
	M7-4-100031	Reel Control Group (For 150mm, 650W~1050W)(Option)	1	X
	M7-4-100031S	Reel Control Group (Stainless Steel Model) (For 150mm, 650W~1050W)(Option)	1	X
	M7-4-100040	Reel Control Group (For 200mm, 550W)	1	X
	M7-4-100040S	Reel Control Group (Stainless Steel Model) (For 200mm, 550W)	1	X
	M7-4-100050	Reel Control Group (For 150mm, 550W) (Option)	1	X
	M7-4-100050S	Reel Control Group (Stainless Steel Model) (For 150mm, 550W)(Option)	1	X

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REEL CONTROL GROUP

M7-4-100021

M7-4-100031



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-4-100021	Reel Control Group (For 200mm, 650W~1050W)	1	X
	M7-4-100021S	Reel Control Group (Stainless Steel Model) (For 200mm, 650W~1050W)	1	X
	M7-4-100031	Reel Control Group (For 150mm, 650W~1050W)(Option)	1	X
	M7-4-100031S	Reel Control Group (Stainless Steel Model) (For 150mm, 650W~1050W)(Option)	1	X
	M7-4-100040	Reel Control Group (For 200mm, 550W)	1	X
	M7-4-100040S	Reel Control Group (Stainless Steel Model) (For 200mm, 550W)	1	X
	M7-4-100050	Reel Control Group (For 150mm, 550W) (Option)	1	X
	M7-4-100050S	Reel Control Group (Stainless Steel Model) (For 150mm, 550W)(Option)	1	X
1	M7-4-101101	Inner Flange (For 200mm)	1	191638
	T7-4-10112	Inner Flange (For 150mm)(Option)	1	X
	T7-4-10112S	Inner Flange (Stainless Steel Model) (For 150mm)(Option)	1	X
6	LA-30200	Label	1	203461
11	M7-4-110021	Outer Flange Ass'y (For 200mm)	1	203460 (SEE PG.C103)
	M7-4-110021S	Outer Flange Ass'y (Stainless Steel Model) (For 200mm)	1	X
	M7-4-110030	Outer Flange Ass'y (For 150mm)(Option)	1	X
	M7-4-110030S	Outer Flange Ass'y (Stainless Steel Model) (For 150mm)(Option)	1	X
12	M7-4-120021	Reel Crank Ass'y (For 200mm, 650W~1050W)	1	SEE PAGE C107 X
	M7-4-120021S	Reel Crank Ass'y (Stainless Steel Model) (For 200mm, 650W~1050W)	1	X
	M7-4-120031	Reel Crank Ass'y (For 150mm, 650W~1050W) (Option)	1	X
	M7-4-120031S	Reel Crank Ass'y (Stainless Steel Model) (For 150mm, 650W~1050W)(Option)	1	X
	M7-4-120040	Reel Crank Ass'y (For 200mm, 550W)	1	X
	M7-4-120040S	Reel Crank Ass'y (Stainless Steel Model) (For 200mm, 550W)	1	X
	M7-4-120050	Reel Crank Ass'y (For 150mm, 550W)(Option)	1	X
	M7-4-120050S	Reel Crank Ass'y (Stainless Steel Model) (For 150mm, 550W)(Option)	1	X
16	HBS0610N	HBS, M6×10 (N)	4	X
	HBS0610S	HBS, M6×10 (Stainless Steel Model)	4	X

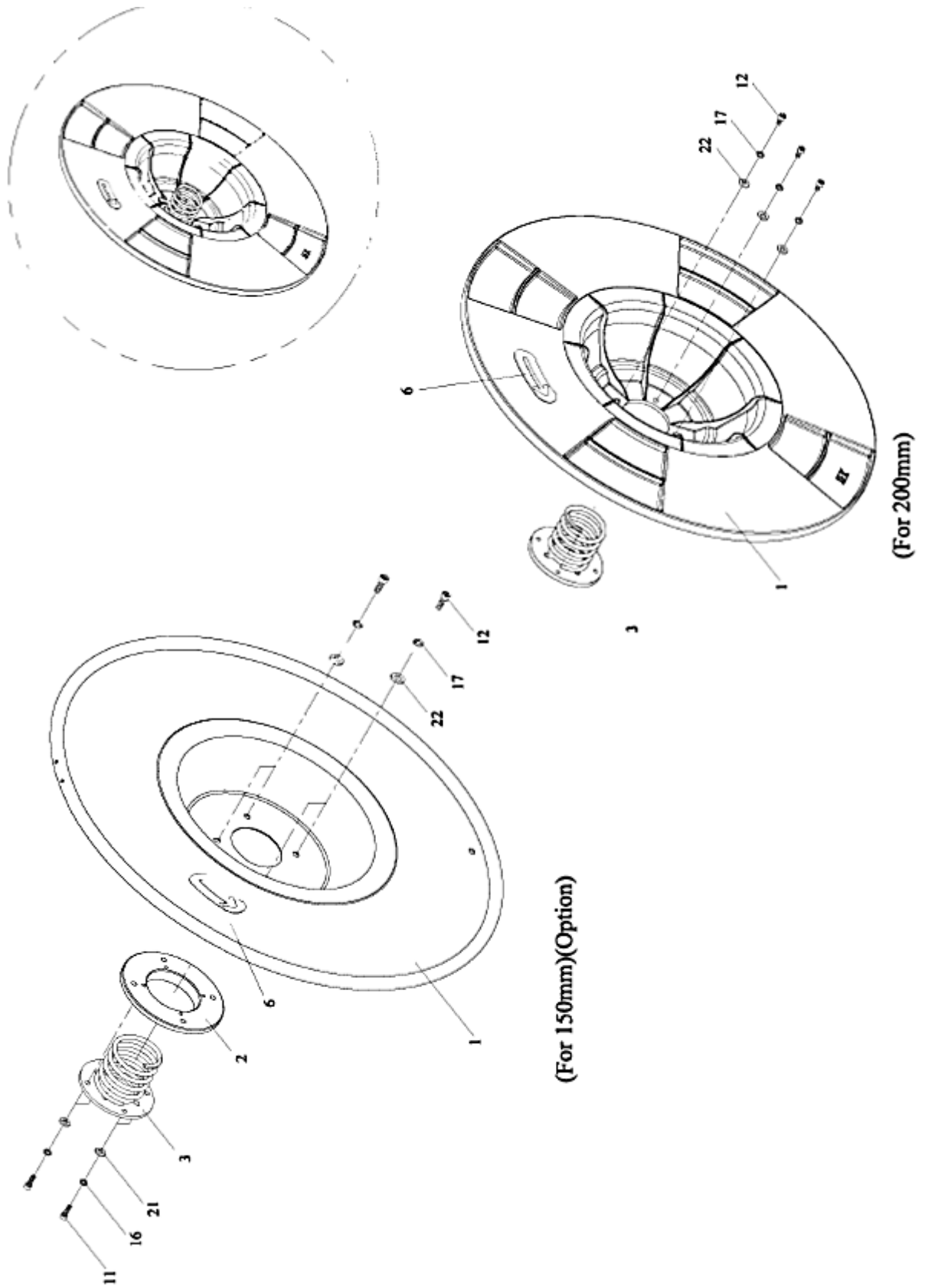
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
17	HBS0825N	HBS, M8×25 (N)	4	X
	HBS0825S	HBS, M8×25 (Stainless Steel Model)	4	X
21	SW06	SW, M6	4	191562
	SW06S	SW, M6 (Stainless Steel Model)	4	205539
22	SW08	SW, M8	4	191759
	SW08S	SW, M8 (Stainless Steel Model)	4	X
26	PW06A	PW, M6 (A)	4	191612
	PW06AS	PW, M6 (A) (Stainless Steel Model)	4	X
27	PW08C	PW, M8 (C)	4	191760
	PW08CS	PW, M8 (C) (Stainless Steel Model)	4	X



4-1-1

OUTER FLANGE ASS'Y

M7-4-110021
M7-4-110030



4-1-1

OUTER FLANGE ASS'Y

M7-4-110021

M7-4-110030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-4-110021	Outer Flange Ass'y (For 200mm)	1	203460
	M7-4-110021S	Outer Flange Ass'y (Stainless Steel Model) (For 200mm)	1	X
	M7-4-110030	Outer Flange Ass'y (For 150mm)(Option)	1	X
	M7-4-110030S	Outer Flange Ass'y (Stainless Steel Model) (For 150mm)(Option)	1	X
1	M7-4-111101	Outer Flange (For 200mm)	1	191736
	T7-4-10122	Outer Flange (For 150mm)(Option)	1	X
	T7-4-10122S	Outer Flange (Stainless Steel Model) (For 150mm)(Option)	1	X
2	M7-4-111200	Plate (For 150mm)(Option)	1	191744
	M7-4-111200S	Plate (Stainless Steel Model)(For 150mm) (Option)	1	X
3	M7-4-111310	Spring (For 200mm)	1	191744
	M7-4-111310S	Spring (Stainless Steel Model)(For 200mm)	1	X
	M7-4-111300	Spring (For 150mm)(Option)	1	203679
	M7-4-111300S	Spring (Stainless Steel Model)(For 150mm) (Option)	1	X
6	LA-30200	Label	1	203461
11	HBS0416N	HBS, M4×16 (N)(For 150mm)(Option)	4	X
	HBS0416S	HBS, M4×16 (Stainless Steel Model) (For 150mm)(Option)	4	X
12	HBS0512N	HBS, M5×12 (N)(For 200mm)	4	190848
	HBS0512S	HBS, M5×12 (Stainless Steel Model) (For 200mm)	4	X
	HBS0610N	HBS, M6×10 (N)(For 150mm)(Option)	4	X
	HBS0610S	HBS, M6×10 (Stainless Steel Model) (For 150mm)(Option)	4	X
16	SW04	SW, M4 (For 150mm)(Option)	4	X
	SW04S	SW, M4 (Stainless Steel Model)(For 150mm) (Option)	4	X
17	SW05	SW, M5 (For 200mm)	4	191577
	SW05S	SW, M5 (Stainless Steel Model)(For 200mm)	4	X
	SW06	SW, M6 (For 150mm)(Option)	4	191562
	SW06S	SW, M6 (Stainless Steel Model)(For 150mm) (Option)	4	205539
21	PW04	PW, M4 (For 150mm)(Option)	4	187428
	PW04S	PW, M4 (Stainless Steel Model)(For 150mm) (Option)	4	205543

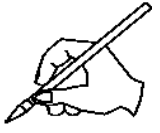
4-1-1

OUTER FLANGE ASS'Y

M7-4-110021

M7-4-110030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
22	T7-2-20380	Washer (cp5×cp14)(For 200mm)	4	191745
	T7-2-20380S	Washer (cp5×cp14)(Stainless Steel Model) (For 200mm)	4	X
	PW06A	PW, M6 (A)(For 150mm)(Option)	4	191612
	PW06AS	PW, M6 (A)(Stainless Steel Model) (For 150mm)(Option)	4	X

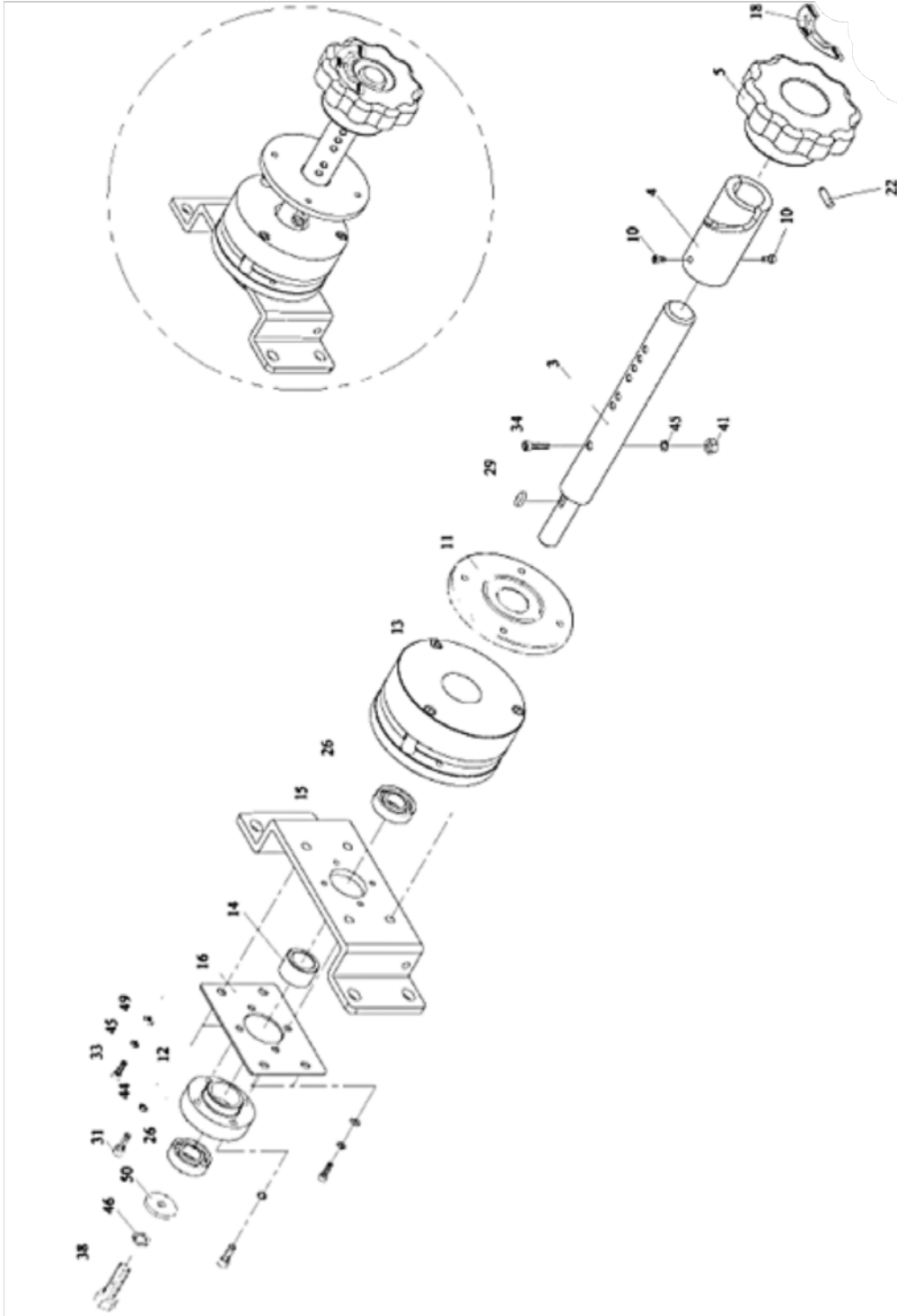


4-1-2

REEL CRANK ASS'Y

M7-4-120021

M7-4-120031



4-1-2

REEL CRANK ASS'Y

M7-4-120021

M7-4-120031

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-4-120021	Reel Crank Ass'y (For 200mm, 650W~1050W)	1	X
	M7-4-120021S	Reel Crank Ass'y (Stainless Steel Model) (For 200mm, 650W~1050W)	1	X
	M7-4-120031	Reel Crank Ass'y (For 150mm, 650W~1050W) (Option)	1	X
	M7-4-120031S	Reel Crank Ass'y (Stainless Steel Model) (For 150mm, 650W~1050W)(Option)	1	X
	M7-4-120040	Reel Crank Ass'y (For 200mm, 550W)	1	X
	M7-4-120040S	Reel Crank Ass'y (Stainless Steel Model) (For 200mm, 550W)	1	X
	M7-4-120050	Reel Crank Ass'y (For 150mm, 550W)(Option)	1	X
	M7-4-120050S	Reel Crank Ass'y (Stainless Steel Model) (For 150mm, 550W)(Option)	1	X
3	M7-4-121321	Shaft (For 200mm)	1	X
	M7-4-121321S	Shaft (Stainless Steel Model)(For 200mm)	1	205609
	M7-4-121331	Shaft (For 150mm)(Option)	1	X
	M7-4-121331S	Shaft (Stainless Steel Model)(For 150mm) (Option)	1	X
4	M7-4-121401	Shaft	1	191793
5	M7-4-121500	Reel Nut Handle	1	191716
10	M7-4-122000	Screw, M6×8	2	X
	M7-4-122000S	Screw, M6×8 (Stainless Steel Model)	2	X
11	M7-4-122100	Plate (For 200mm)	1	191605
	T7-4-10140	Plate (For 150mm)(Option)	1	191605
	T7-4-10140S	Plate (Stainless Steel Model)(For 150mm) (Option)	1	X
12	T7-4-20160	Bearing Support	1	191812
	T7-4-20160S	Bearing Support (Stainless Steel Model)	1	X
13	T7-4-20170	Brake For Reel	1	191555
14	T7-4-20320	Spacer	1	X
15	T7-4-20310	Support (For 650W~1050W)	1	X
	T7-4-20310S	Support (Stainless Steel Model) (For 650W~1050W)	1	X
	T7-4-20311	Support (For 550W)	1	X
	T7-4-20311S	Support (Stainless Steel Model)(For 550W)	1	X
16	T7-4-20250	Washer	1	X
	T7-4-20250S	Washer (Stainless Steel Model)	1	X
18	LA-30230	Label	1	X
22	MSA0620	Lock Pin, x6×20	1	191718

4-1-2

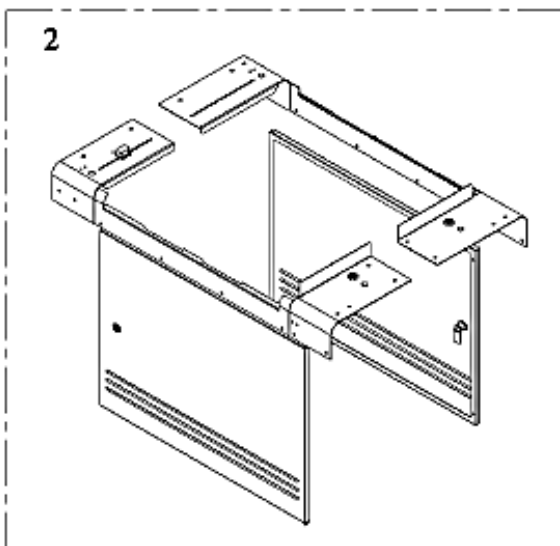
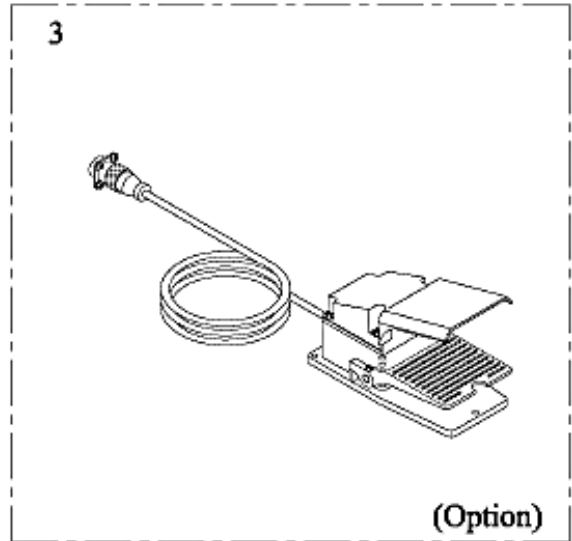
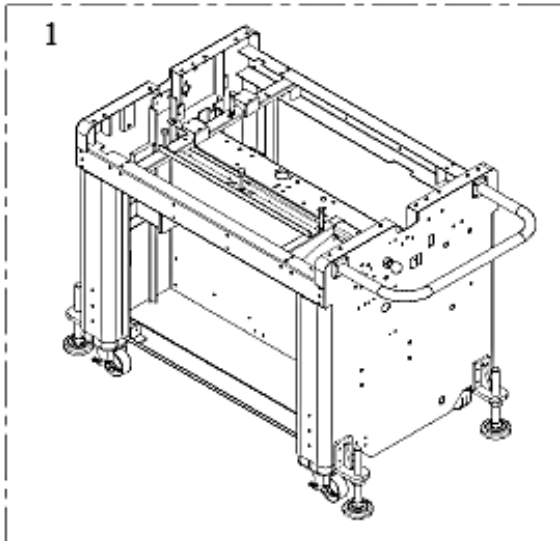
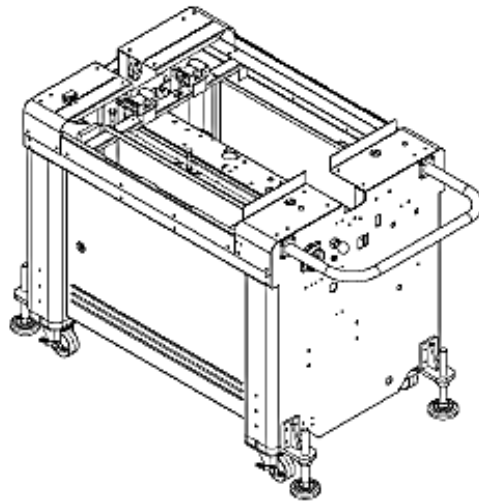
REEL CRANK ASS'Y

M7-4-120021

M7-4-120031

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
26	BR6002ZZ	Bearing, 6002ZZ	2	187782
29	KYA050515	Key, 5×5×15	1	X
31	HBS0516N	HBS, M5×16 (N)	4	191700
	HBS0516S	HBS, M5×16 (Stainless Steel Model)	4	205331
33	HBS0620N	HBS, M6×20 (N)	4	191726
	HBS0620S	HBS, M6×20 (Stainless Steel Model)	4	X
34	HBS0645N	HBS, M6×45 (N)	1	191757
38	HB0820L	HB, M8×20 (LH)	1	191758
41	HN06	HN, M6	1	191611
44	SW05	SW, M5	4	191577
	SW05S	SW, M5 (Stainless Steel Model)	4	X
45	SW06	SW, M6	5	191562
	SW06S	SW, M6 (Stainless Steel Model)	5	205539
46	SW08	SW, M8	1	191759
	SW08S	SW, M8 (Stainless Steel Model)	1	X
49	PW06C	PW, M6 (C)	4	191561
	PW06CS	PW, M6 (C)(Stainless Steel Model)	4	205534
50	PW08C	PW, M8 (C)	1	191760
	PW08CS	PW, M8 (C)(Stainless Steel Model)	1	X





BODY FRAME UNIT**M7-5-902000****M7-5-902010**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-5-902000	Body Frame Unit (For TP-702B, 550W, 1PH)	1	X
	M7-5-902000S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 550W, 1PH)	1	X
	M7-5-902010	Body Frame Unit (For TP-702B, 550W, 3PH)	1	X
	M7-5-902010S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 550W, 3PH)	1	X
	M7-5-902021	Body Frame Unit (For TP-702B, 650W, 1PH)	1	X
	M7-5-902021S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 650W, 1PH)	1	X
	M7-5-902031	Body Frame Unit (For TP-702B, 650W, 3PH)	1	X
	M7-5-902031S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 650W, 3PH)	1	X
	M7-5-902040	Body Frame Unit (For TP-702B, 850W, 1PH)	1	X
	M7-5-902040S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 850W, 1PH)	1	X
	M7-5-902050	Body Frame Unit (For TP-702B, 850W, 3PH)	1	X
	M7-5-902050S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 850W, 3PH)	1	X
	M7-5-902060	Body Frame Unit (For TP-702B, 1050W, 1PH)	1	X
	M7-5-902060S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 1050W, 1PH)	1	X
	M7-5-902070	Body Frame Unit (For TP-702B, 1050W, 3PH)	1	X
	M7-5-902070S	Body Frame Unit (Stainless Steel Model) (For TP-702B, 1050W, 3PH)	1	X
	M7-5-902080	Body Frame Unit (For TP-702BP, 550W, 1PH)	1	X
	M7-5-902080S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 550W, 1PH)	1	X
	M7-5-902090	Body Frame Unit (For TP-702BP, 550W, 3PH)	1	X
	M7-5-902090S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 550W, 3PH)	1	X
	M7-5-902101	Body Frame Unit (For TP-702BP, 650W, 1PH)	1	X
	M7-5-902101S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 650W, 1PH)	1	X
	M7-5-902111	Body Frame Unit (For TP-702BP, 650W, 3PH)	1	X
	M7-5-902111S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 650W, 3PH)	1	X
	M7-5-902120	Body Frame Unit (For TP-702BP, 850W, 1PH)	1	X
	M7-5-902120S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 850W, 1PH)	1	X
	M7-5-902130	Body Frame Unit (For TP-702BP, 850W, 3PH)	1	X
	M7-5-902130S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 850W, 3PH)	1	X

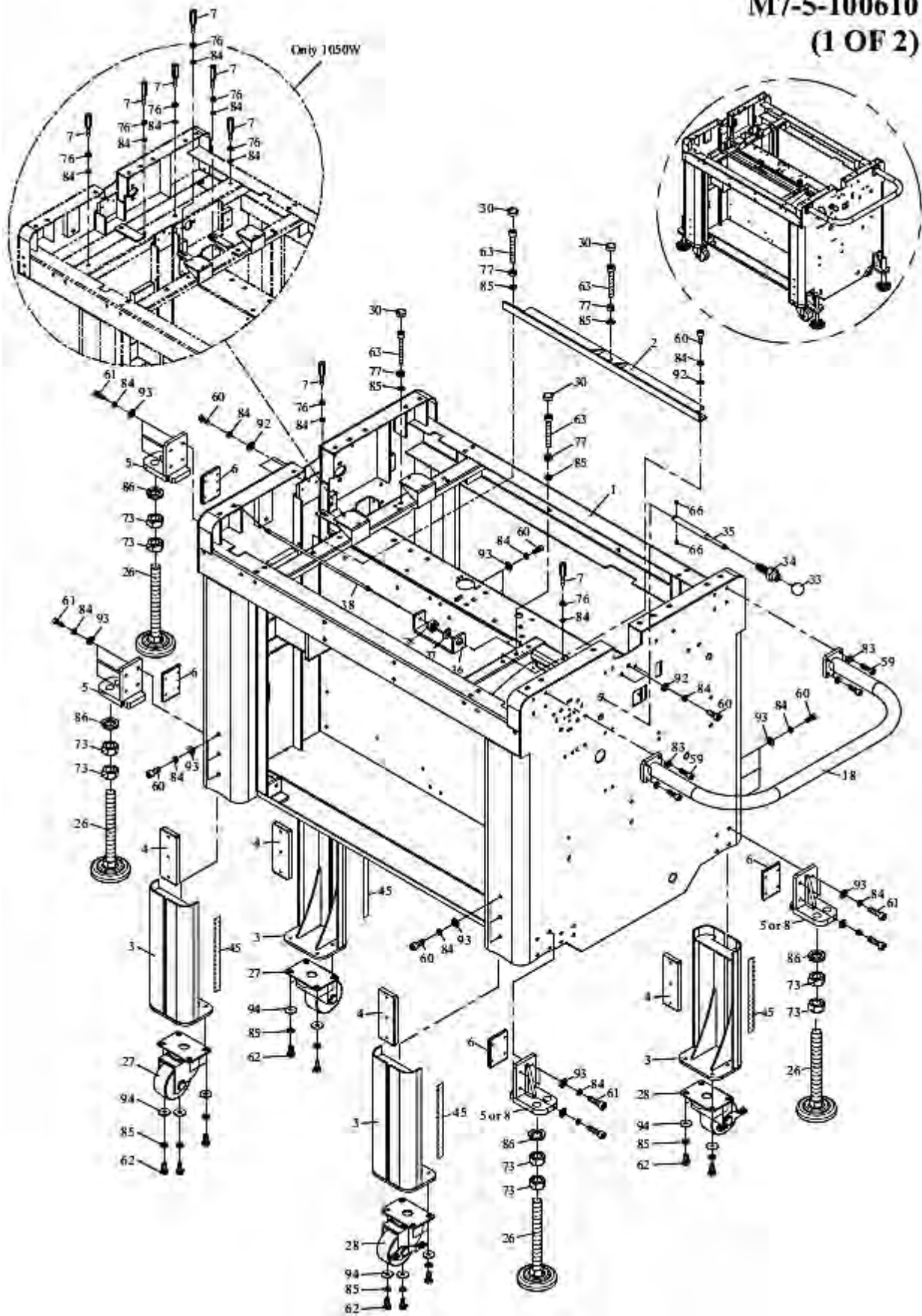
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-5-902140	Body Frame Unit (For TP-702BP, 1050W, 1PH)	1	X
	M7-5-902140S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 1050W, 1PH)	1	X
	M7-5-902150	Body Frame Unit (For TP-702BP, 1050W, 3PH)	1	X
	M7-5-902150S	Body Frame Unit (Stainless Steel Model) (For TP-702BP, 1050W, 3PH)	1	X
1	M7-5-100600	Body Frame Group (For 550W, 1PH)	1	SEE PAGE C115 X
	M7-5-100600S	Body Frame Group (Stainless Steel Model) (For 550W, 1PH)	1	X
	M7-5-100610	Body Frame Group (For 550W, 3PH)	1	X
	M7-5-100610S	Body Frame Group (Stainless Steel Model) (For 550W, 3PH)	1	X
	M7-5-100621	Body Frame Group (For 650W, 1PH)	1	X
	M7-5-100621S	Body Frame Group (Stainless Steel Model) (For 650W, 1PH)	1	X
	M7-5-100631	Body Frame Group (For 650W, 3PH)		X
	M7-5-100631S	Body Frame Group (Stainless Steel Model) (For 650W, 3PH)		X
	M7-5-100640	Body Frame Group (For 850W, 1PH)	1	X
	M7-5-100640S	Body Frame Group (Stainless Steel Model) (For 850W, 1PH)	1	X
	M7-5-100650	Body Frame Group (For 850W, 3PH)	1	X
	M7-5-100650S	Body Frame Group (Stainless Steel Model) (For 850W, 3PH)	1	X
	M7-5-100660	Body Frame Group (For 1050W, 1PH)	1	X
	M7-5-100660S	Body Frame Group (Stainless Steel Model) (For 1050W, 1PH)	1	X
	M7-5-100670	Body Frame Group (For 1050W, 3PH)	1	X
	M7-5-100670S	Body Frame Group (Stainless Steel Model) (For 1050W, 3PH)	1	X
2	M7-5-200500	Cover Group (For TP-702B, 550W)	1	SEE PAGE C123 X
	M7-5-200500S	Cover Group (Stainless Steel Model) (For TP-702B, 550W)	1	X
	M7-5-200510	Cover Group (For TP-702B, 650W)	1	X
	M7-5-200510S	Cover Group (Stainless Steel Model) (For TP-702B, 650W)	1	X
	M7-5-200520	Cover Group (For TP-702B, 850W/1050W)	1	X
	M7-5-200520S	Cover Group (Stainless Steel Model) (For TP-702B, 850W/1050W)	1	X

BODY FRAME UNIT

M7-5-902000

M7-5-902010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-5-200530	Cover Group (For TP-702BP, 550W)	1	X
	M7-5-200530S	Cover Group (Stainless Steel Model) (For TP-702BP, 550W)	1	X
	M7-5-200540	Cover Group (For TP-702BP, 650W)	1	X
	M7-5-200540S	Cover Group (Stainless Steel Model) (For TP-702BP, 650W)	1	X
	M7-5-200550	Cover Group (For TP-702BP, 850W/1050W)	1	X
	M7-5-200550S	Cover Group (Stainless Steel Model) (For TP-702BP, 850W/1050W)	1	X
3	T7-6-40001	Pedal Control Set (Option)	1	(SEE PG.C127) 191529



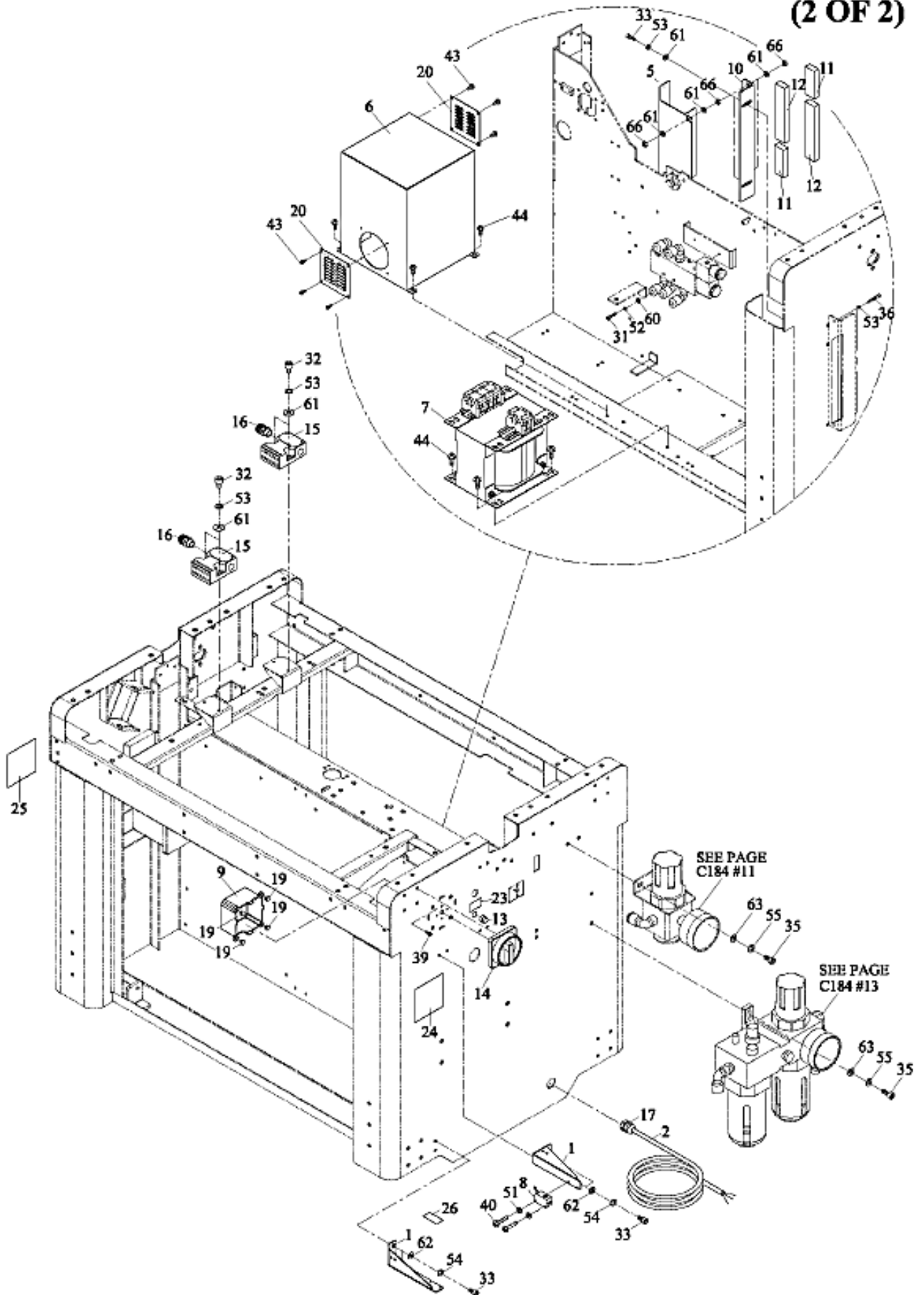
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-5-100600	Body Frame Group (For 550W, 1PH)	1	X
	M7-5-100600S	Body Frame Group (Stainless Steel Model) (For 550W, 1PH)	1	X
	M7-5-100610	Body Frame Group (For 550W, 3PH)	1	X
	M7-5-100610S	Body Frame Group (Stainless Steel Model) (For 550W, 3PH)	1	X
	M7-5-100621	Body Frame Group (For 650W, 1PH)	1	X
	M7-5-100621S	Body Frame Group (Stainless Steel Model) (For 650W, 1PH)	1	X
	M7-5-100631	Body Frame Group (For 650W, 3PH)		X
	M7-5-100631S	Body Frame Group (Stainless Steel Model) (For 650W, 3PH)		X
	M7-5-100640	Body Frame Group (For 850W, 1PH)	1	X
	M7-5-100640S	Body Frame Group (Stainless Steel Model) (For 850W, 1PH)	1	X
	M7-5-100650	Body Frame Group (For 850W, 3PH)	1	X
	M7-5-100650S	Body Frame Group (Stainless Steel Model) (For 850W, 3PH)	1	X
	M7-5-100660	Body Frame Group (For 1050W, 1PH)	1	X
	M7-5-100660S	Body Frame Group (Stainless Steel Model) (For 1050W, 1PH)	1	X
	M7-5-100670	Body Frame Group (For 1050W, 3PH)	1	X
	M7-5-100670S	Body Frame Group (Stainless Steel Model) (For 1050W, 3PH)	1	X
1	M7-5-108100	Body Frame (For 550W)	1	X
	M7-5-108100S	Body Frame (Stainless Steel Model)(For 550W)	1	X
	M7-5-108111	Body Frame (For 650W)	1	X
	M7-5-108111S	Body Frame (Stainless Steel Model)(For 650W)	1	X
	M7-5-108120	Body Frame (For 850W)	1	X
	M7-5-108120S	Body Frame (Stainless Steel Model)(For 850W)	1	X
	M7-5-108130	Body Frame (For 1050W)	1	X
	M7-5-108130S	Body Frame (Stainless Steel Model) (For 1050W)	1	X
2	M7-5-108200	Support (For 650W)	1	X
	M7-5-108200S	Support (Stainless Steel Model)(For 650W)	1	X
	M7-5-108210	Support (For 850W/1050W)	1	X
	M7-5-108210S	Support (Stainless Steel Model)(For 850W/1050W)	1	X
3	M7-5-108300	Adjusment Leg	4	X
	M7-5-108300S	Adjusment Leg (Stainless Steel Model)	4	X
4	M7-5-108400	Fix Plate	4	X
	M7-5-108400S	Fix Plate (Stainless Steel Model)	4	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
5	M7-5-108500	Machine Pad Socket (For 650W~1050W)	4	X
		Machine Pad Socket (For 550W)	2	
		Machine Pad Socket (Option)	2	
	M7-5-108500S	Machine Pad Socket (Stainless Steel Model) (For 650W~1050W)	4	X
		Machine Pad Socket (Stainless Steel Model)(For 550W)	2	
		Machine Pad Socket (Stainless Steel Model)(Option)	2	
6	M7-5-108600	Fix Plate	4	X
		Fix Plate (Option)	2	
	M7-5-108600S	Fix Plate (Stainless Steel Model)	4	X
		Fix Plate (Stainless Steel Model)(Option)	2	
7	M7-5-108700	Pillar (For 550W~850W)	2	X
		Pillar (For 1050W)	8	
8	M7-5-108510	Machine Pad Socket (For 550W)	2	X
	M7-5-108510S	Machine Pad Socket (Stainless Steel Model) (For 550W)	2	X
18	M7-5-102221	Protect Arm (For 550W)	1	X
	M7-5-102201	Protect Arm (For 650W~1050W)	1	X
	M7-5-102221S	Protect Arm (For 550W)(Stainless Steel Model)	1	X
	M7-5-102201S	Protect Arm (For 650W~1050W)(Stainless Steel Model)	1	X
26	TT-1-10400	Machinery Pad	4	X
		Machinery Pad (Option)	2	X
	TT-1-10400S	Machinery Pad (Stainless Steel Model)	4	X
		Machinery Pad (Option)(Stainless Steel Model)	2	X
27	T6-5-10231	Caster (Free)	2	X
	T6-5-10232	Caster (Free)(Stainless Steel Model)	2	X
28	T6-5-10270	Caster (Brake)	2	X
	T6-5-10271	Caster (Brake)(Stainless Steel Model)	2	X
30	T7-1-10330	Bumper (For 550W)	3	191554
		Bumper (For 650W~1050W)	4	
33	T7-5-42930	Pull Knob	1	X
34	T7-5-42941	Tube Support	1	X
	T7-5-42941S	Tube Support (Stainless Steel Model)	1	X
35	T7-5-42951	Pull Rod	1	X
36	T7-5-42971	Wire Rope Fixed Bracket	1	X
37	T7-5-42980	Washer	1	X
38	T7-5-50371	Wire Rope (For 650W~1050W)	1	X
	T7-5-50372	Wire Rope (For 550W)	1	X
45	LA-50094	Label	4	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
59	HBS0516N	HBS, M5×16 (N)	8	191700
	HBS0516S	HBS, M5×16 (Stainless Steel Model)	8	205331
60	HBS0616N	HBS, M6×16 (N)(For 550W)	18	191544
		HBS, M6×16 (N)(For 650W~1050W)	20	
	HBS0616S	HBS, M6×16 (Stainless Steel Model)	18	204086
		(For 550W)		
		HBS, M6×16 (Stainless Steel Model)	20	
		(For 650W~1050W)		
61	HBS0620N	HBS, M6×20 (N)	16	191726
	HBS0620S	HBS, M6×20 (Stainless Steel Model)	16	X
62	HB0816	HB, M8×16	16	X
	HB0816S	HB, M8×16 (Stainless Steel Model)	16	X
63	HBS0865N	HBS, M8×65 (N)(For 550W)	3	X
		HBS, M8×65 (N)(For 650W~1050W)	4	
66	HSS0405GN	HSS, M4×5 (G)(N)	2	X
73	HN3/4	HN, 3/4"	8	X
		HN, 3/4" (Option)	4	
76	HN06	HN, M6 (For 550W~850W)	2	191611
		HN, M6 (For 1050W)	8	
77	HN08	HN, M8 (For 550W)	3	187490
		HN, M8 (For 650W~1050W)	4	
78	HN16	HN, M16	1	X
83	SW05	SW, M5	8	191577
	SW05S	SW, M5 (Stainless Steel Model)	8	X
84	SW06	SW, M6 (For 550W)	36	191562
		SW, M6 (For 650W~850W)	37	
		SW, M6 (For 1050W)	43	
	SW06S	SW, M6 (Stainless Steel Model)(For 550W)	36	205539
		SW, M6 (Stainless Steel Model)	37	
		(For 650W/850W)		
		SW, M6 (Stainless Steel Model)(For 1050W)	43	
85	SW08	SW, M8 (For 550W)	19	191759
		SW, M8 (For 650W~1050W)	20	
	SW08S	SW, M8 (Stainless Steel Model)(For 550W)	19	X
		SW, M8 (Stainless Steel Model)	20	
86	SW20	SW, M20	4	X
		SW, M20 (Option)	2	
	SW20S	SW, M20 (Stainless Steel Model)	4	X
		SW, M20 (Stainless Steel Model)(Option)	2	



(2 OF 2)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-5-108800	Strap Detect Base (Option)	2	X
	M7-5-108800S	Strap Detect Base (Stainless Steel Model) (Option)	2	205784
2	M7-5-108900	Power Cord (Europe Plug)	1	X
	T6-6-10162	Power Cord (America Plug)	1	X
	T6-6-10163	Power Cord (For 3PH)	1	X
5	M7-6-203600	Cover	1	X
6	M7-6-203000	Transformer Cover (For 110V/1PH or 400V/3PH)	1	205991
7	M7-6-203100	Transformer (For 400V/3PH)	1	X
	M7-6-203120	Transformer (For 110V/1PH)	1	X
8	M7-6-301300	Photo Eye (Option)	1	(SEE PG. C139) 205785
9	M7-5-101901	Cover (For 1PH)	1	204275
	M7-5-101910	Cover (For 3PH)	1	X
	M7-5-101910S	Cover (Stainless Steel Model)(For 3PH)	1	X
10	M7-6-202900	Clamp	1	X
	M7-6-202900S	Clamp (Stainless Steel Model)	1	X
11	M7-6-103500	Foam Rubber	2	X
12	M7-6-202300	Foam Rubber	2	205558
13	H45-60160	Jog Switch	1	191514
14	TK-001	Main Power Switch (For 1PH)	1	191854
	T6-6-40011	Main Power Switch (For 3PH)	1	X
15	TK-035	Interlock Safety Switch	2	191675
16	T5-2-10500	Cable Gland (PG 9)	2	X
17	T6-6-10340	Cable Gland (PG13.5)	1	X
19	T7-5-20210	Rubber Plug	4	X
20	T7-6-10931	Fan Cover (For 110V/1PH or 400V/3PH)	2	205990
23	LA-30220	Label	1	X
24	LA-30260	Label	1	X
25	LA-40008	Label (Warning)	1	X
26	LA-50527	Sensor Label (Option)	1	X
31	HBS0435HN	HBS, M4×35 (H)(N)	2	X
32	HBS0516N	HBS, M5×16 (N)	4	191700
33	HBS0512N	HBS, M5×12 (N)	2	190848
		HBS, M5×12 (N)(Option)	6	
35	HBS0616N	HBS, M6×16 (N)	4	191544
	HBS0616S	HBS, M6×16 (Stainless Steel Model)	4	204086

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BODY FRAME GROUP

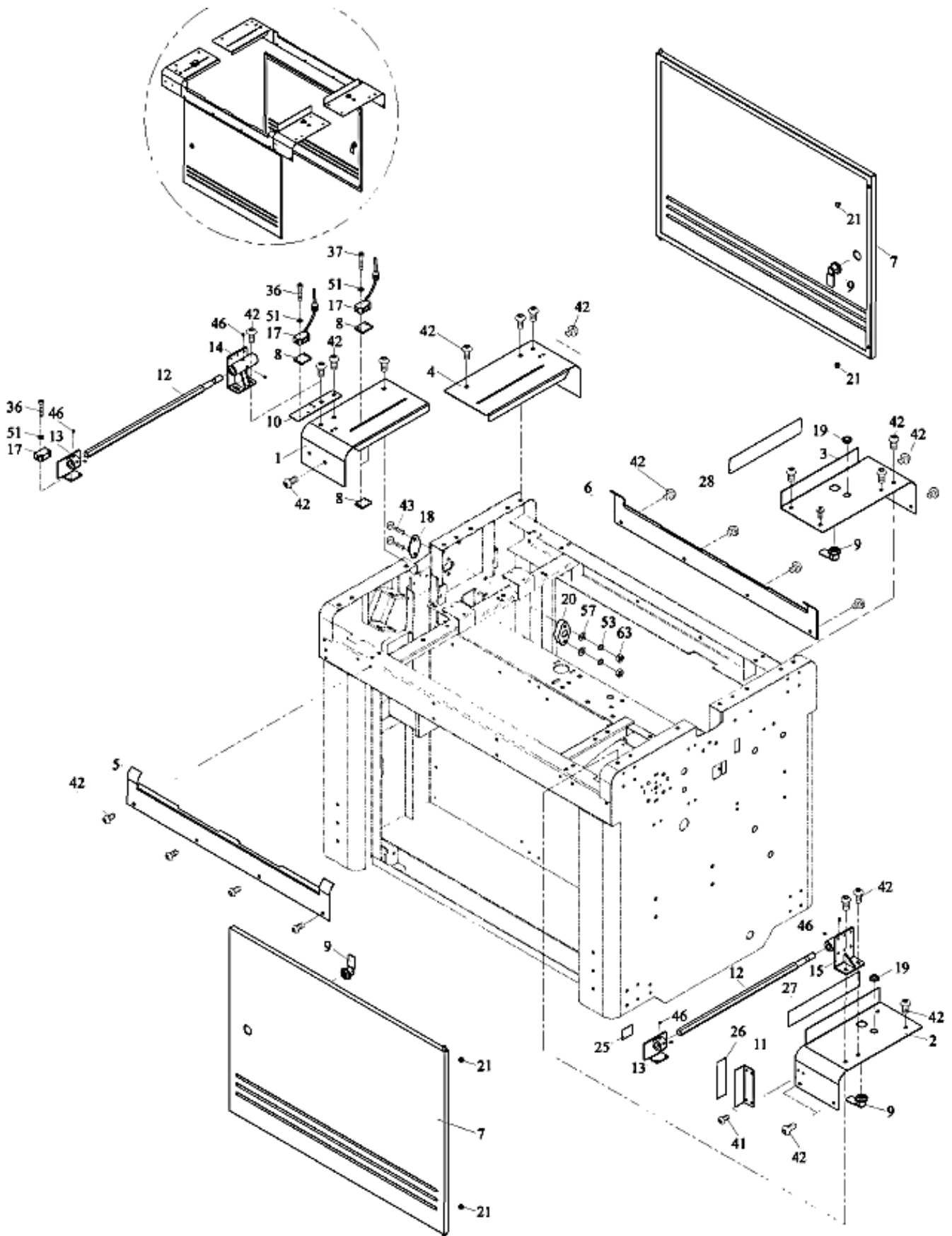
M7-5-100600

M7-5-100610

(2 OF 2)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
36	HBS0540N	HBS, M5×40 (N)	2	X
39	PMS0312	PMS, M3×12 (Only 3PH)	2	X
40	PMS0320	PMS, M3×20 (Option)	2	191663
	PMS0320S	PMS, M3×20 (Stainless Steel Model)(Option)	2	X
43	TMS0412N	TMS, M4×12 (N)(For 110V/1PH or 400V/3PH)	8	205989
44	TMS0508N	TMS, M5×8 (N)(For 110V/1PH or 400V/3PH)	8	191830
51	SW03	SW, M3 (Option)	2	191590
	SW03S	SW, M3 (Stainless Steel Model)(Option)	2	191848
52	SW04	SW, M4	2	X
53	SW05	SW, M5	8	191577
54	SW05	SW, M5 (Option)	4	X
	SW05S	SW, M5 (Stainless Steel Model)(Option)	4	X
55	SW06	SW, M6	4	191562
	SW06S	SW, M6 (Stainless Steel Model)	4	205539
60	PW04	PW, M4	2	187428
61	PW05	PW, M5	12	191578
62	PW05	PW, M5 (Option)	4	191578
	PW05S	PW, M5 (Stainless Steel Model)(Option)	4	X
63	PW06C	PW, M6 (C)	4	191561
	PW06CS	PW, M6 (C)(Stainless Steel Model)	4	205534
66	HN05	HN, M5	4	187478





REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-5-200500	Cover Group (For TP-702B, 550W)	1	X
	M7-5-200500S	Cover Group (Stainless Steel Model) (For TP-702B, 550W)	1	X
	M7-5-200510	Cover Group (For TP-702B, 650W)	1	X
	M7-5-200510S	Cover Group (Stainless Steel Model) (For TP-702B, 650W)	1	X
	M7-5-200520	Cover Group (For TP-702B, 850W/1050W)	1	X
	M7-5-200520S	Cover Group (Stainless Steel Model) (For TP-702B, 850W/1050W)	1	X
	M7-5-200530	Cover Group (For TP-702BP, 550W)	1	X
	M7-5-200530S	Cover Group (Stainless Steel Model) (For TP-702BP, 550W)	1	X
	M7-5-200540	Cover Group (For TP-702BP, 650W)	1	X
	M7-5-200540S	Cover Group (Stainless Steel Model) (For TP-702BP, 650W)	1	X
	M7-5-200550	Cover Group (For TP-702BP, 850W/1050W)	1	X
	M7-5-200550S	Cover Group (Stainless Steel Model) (For TP-702BP, 850W/1050W)	1	X
1	M7-5-206100	Protect Cover (Front Left)	1	X
	M7-5-206100S	Protect Cover (Front Left)(Stainless Steel Model)	1	X
2	M7-5-206200	Protect Cover (Front Right)	1	X
	M7-5-206200S	Protect Cover (Front Right)(Stainless Steel Model)	1	X
3	M7-5-206300	Protect Cover (Rear Right)(For TP-702B)	1	X
	M7-5-206300S	Protect Cover (Rear Right)(Stainless Steel Model)(For TP-702B)	1	X
	M7-5-206310	Protect Cover (Rear Right)(For TP-702BP)	1	X
	M7-5-206310S	Protect Cover (Rear Right)(Stainless Steel Model)(For TP-702BP)	1	X
4	M7-5-206400	Protect Cover (Rear Left)(For TP-702B)	1	X
	M7-5-206400S	Protect Cover (Rear Left)(Stainless Steel Model)(For TP-702B)	1	X
	M7-5-206410	Protect Cover (Rear Left)(For TP-702BP)	1	X
	M7-5-206410S	Protect Cover (Rear Left)(Stainless Steel Model)(For TP-702BP)	1	X
5	M7-5-206500	Cover (Front)(For 550W)	1	X
	M7-5-206500S	Cover (Front)(Stainless Steel Model) (For 550W)	1	X
	M7-5-206510	Cover (Front)(For 650W)	1	X
	M7-5-206510S	Cover (Front)(Stainless Steel Model) (For 650W)	1	X
	M7-5-206520	Cover (Front)(For 850W/1050W)	1	X

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COVER GROUP

M7-5-200500

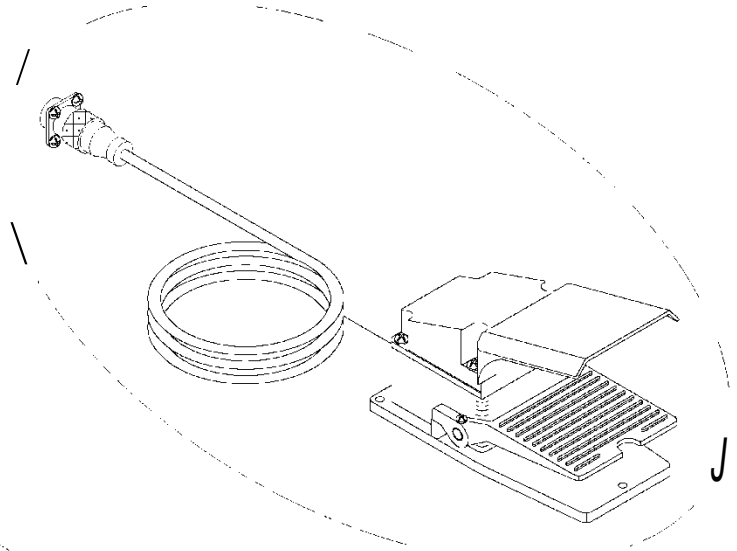
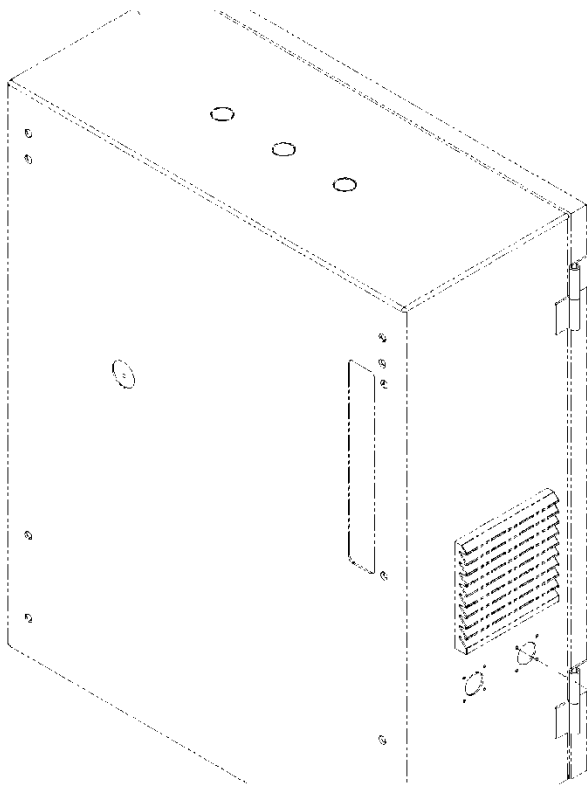
M7-5-200510

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
6	M7-5-206520S	Cover (Front)(Stainless Steel Model) (For 850W/1050W)	1	X
	M7-5-206600	Cover (Rear)(For 550W)	1	X
	M7-5-206600S	Cover (Rear)(Stainless Steel Model) (For 550W)	1	X
	M7-5-206610	Cover (Rear)(For 650W)	1	X
	M7-5-206610S	Cover (Rear)(Stainless Steel Model) (For 650W)	1	X
	M7-5-206620	Cover (Rear)(For 850W/1050W)	1	X
	M7-5-206620S	Cover (Rear)(Stainless Steel Model) (For 850W/1050W)	1	X
7	M7-5-206700	Door (For 550W)	2	X
	M7-5-206700S	Door (Stainless Steel Model)(For 550W)	2	X
	M7-5-206710	Door (For 650W)	2	X
	M7-5-206710S	Door (Stainless Steel Model)(For 650W)	2	X
	M7-5-206720	Door (For 850W/1050W)	2	X
	M7-5-206720S	Door (Stainless Steel Model) (For 850W/1050W)	2	X
	8	M7-5-206800	Sensor Bracket (PH1)	2
		Sensor Bracket (PH1, PH4)(Option)	3	X
M7-5-206800S		Sensor Bracket (Stainless Steel Model)(PH1)	2	X
	Sensor Bracket (Stainless Steel Model)(PH1, PH4)(Option)	3	X	
9	M7-5-206900	Lock	4	X
10	M7-5-207000	Bracket (Option)	1	205689
	M7-5-207000S	Bracket (Stainless Steel Model)(Option)	1	X
11	M7-5-207100	Reflector Base (Option)	1	205690
	M7-5-207100S	Reflector Base (Stainless Steel Model)(Option)	1	X
12	M7-5-207400	Shaft (Option)	2	X
	M7-5-207400S	Shaft (Stainless Steel Model)(Option)	2	X
13	M7-5-207501	Bracket (Option)	2	X
	M7-5-207501S	Bracket (Stainless Steel Model)(Option)	2	X
14	M7-2-502410	Bracket (Option)	1	X
	M7-2-502410S	Bracket (Stainless Steel Model)(Option)	1	X
15	M7-2-502420	Bracket (Option)	1	X
	M7-2-502420S	Bracket (Stainless Steel Model)(Option)	1	X
17	M7-6-301310	Photo Eye (PH1)	1	(SEE PG. C139) 205640
		Photo Eye (PH1, PH4 or PH5)(Option)	2	
		Photo Eye (PH1, PH4, PH5)(Option)	3	
18	M7-5-201600	Cover	1	X
	M7-5-201600S	Cover (Stainless Steel Model)	1	X
19	T5-4-10580	Grommet (Option)	2	191803

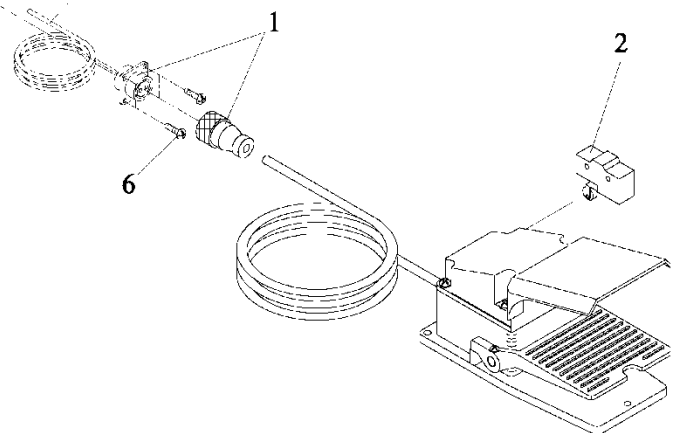
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
20	T7-2-10280	Block	1	X
21	T7-5-20210	Rubber Plug	4	X
25	LA-50519	Sensor Label (Option)	1	205387
26	LA-50528	Sensor Label (Option)	1	205388
27	LA-50513	Sensor Label	1	205389
28	LA-50514	Sensor Label (For TP-702B)	1	X
	LA-50515	Sensor Label (For TP-702BP)	1	205390
36	HBS0330N	HBS, M3×30 (N)(Option)	2	X
		HBS, M3×30 (N)(Option)	4	
	HBS0330S	HBS, M3×30 (Stainless Steel Model)(Option)	2	X
		HBS, M3×30 (Stainless Steel Model)(Option)	4	
37	HBS0335HN	HBS, M3×35 (H)(N)	2	X
	HBS0335HS	HBS, M3×35 (H)(Stainless Steel Model)	2	X
41	THS0510N	THS, M5×10 (N)(Option)	2	191559
	THS0510S	THS, M5×10 (Stainless Steel Model)(Option)	2	203312
42	THS0616N	THS, M6×16 (N)	26	205691
	THS0616S	THS, M6×16 (Stainless Steel Model)	26	205392
43	THS0630N	THS, M6×30 (N)	2	X
	THS0630S	THS, M6×30 (Stainless Steel Model)	2	X
46	HSS0606GN	HSS, M6×6 (G)(N)(Option)	8	187305
51	SW03	SW, M3	2	191590
		SW, M3 (Option)	6	
	SW03S	SW, M3 (Stainless Steel Model)	2	191848
		SW, M3 (Stainless Steel Model)(Option)	6	
53	SW06	SW, M6	2	191562
57	PW06A	PW, M6 (A)	2	191612
60	NTE03	NTE, M3	2	191734
		NTE, M3 (Option)	4	
63	HN06	HN, M6	2	191611

PEDAL CONTROL SET (OPTION)

SEE PAGE C136 #1



SEE PAGE C140 #2

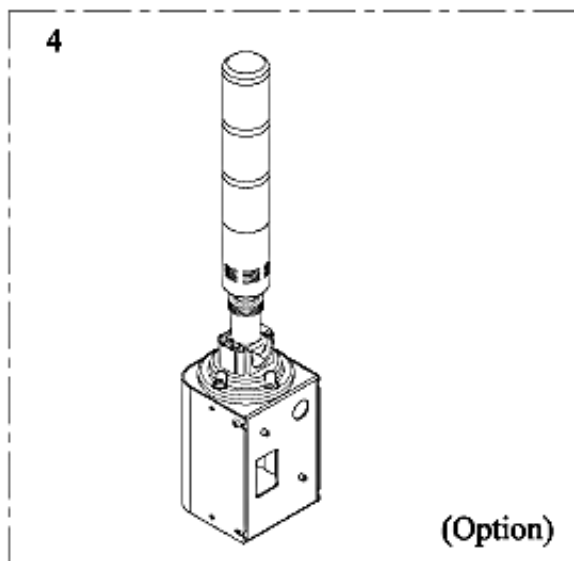
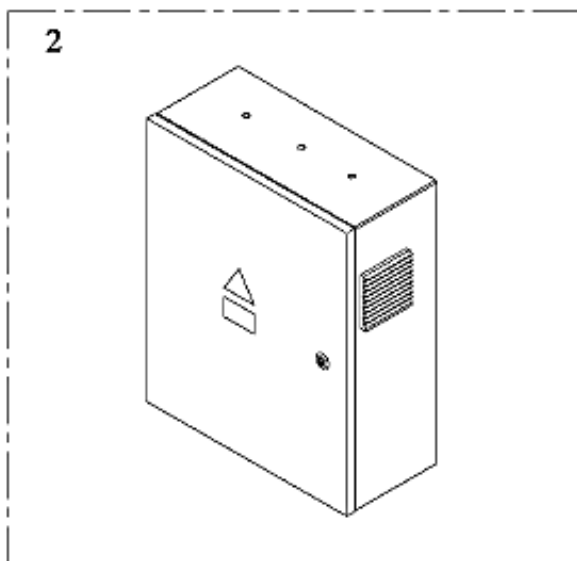
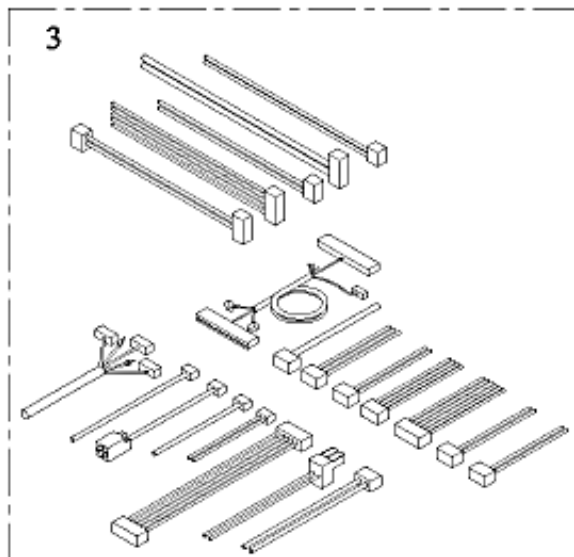
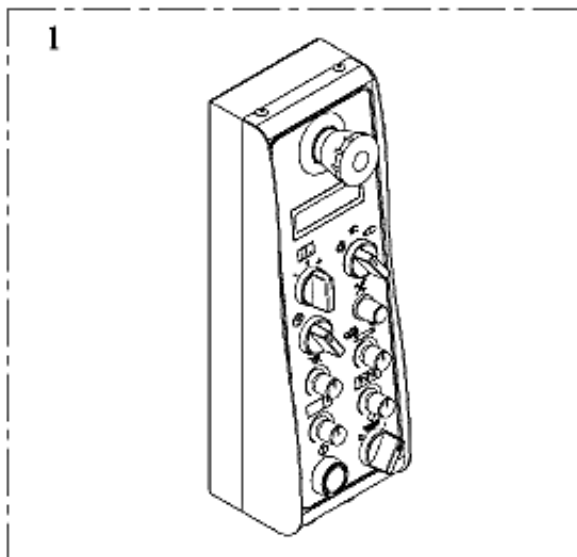
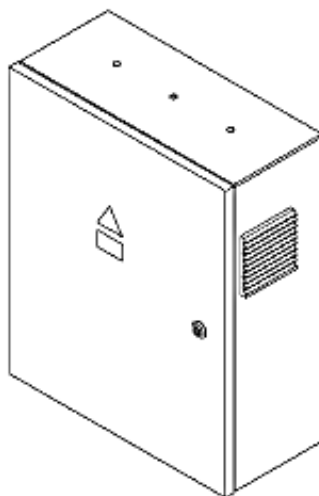
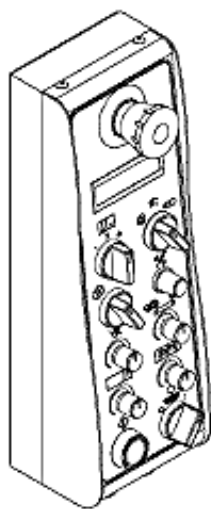


5-3

**PEDAL CONTROL SET
(OPTION)**

T7-6-40001

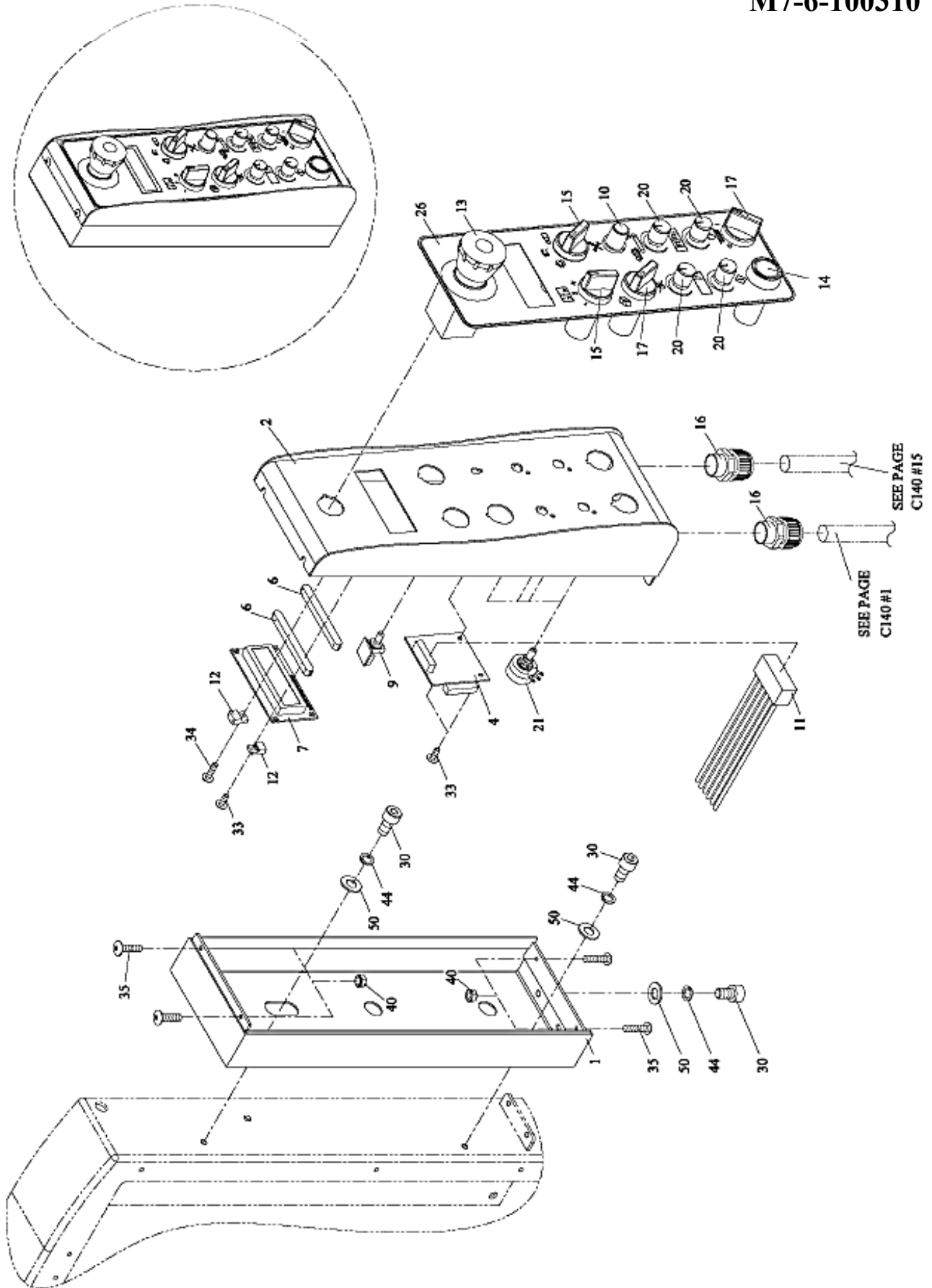
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	T6-6-10350	Connector (Foot Switch)	1	191530
2	T7-5-20130	Micro Switch	1	X
6	TMS0308N	TMS, M3×8 (N)	4	191719
	TMS0308S	TMS, M3×8 (Stainless Steel Model)	4	X



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-6-900700	Electric Control Unit (For TP-702B, 220V~240V, 3PH, 550W/650W)	1	X
	M7-6-900700S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 220V~240V, 3PH, 550W/650W)	1	X
	M7-6-900710	Electric Control Unit (For TP-702B, 220V~240V, 1PH, 550W/650W)	1	X
	M7-6-900710S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 220V~240V, 1PH, 550W/650W)	1	X
	M7-6-900720	Electric Control Unit (For TP-702B, 110V, 1PH, 550W/650W)	1	X
	M7-6-900720S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 110V, 1PH, 550W/650W)	1	X
	M7-6-900730	Electric Control Unit (For TP-702B, 400V, 3PH, 550W/650W)	1	X
	M7-6-900730S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 400V, 3PH, 550W/650W)	1	X
	M7-6-900780	Electric Control Unit (For TP-702B, 220V~240V, 3PH, 850W/1050W)	1	X
	M7-6-900780S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 220V~240V, 3PH, 850W/1050W)	1	X
	M7-6-900790	Electric Control Unit (For TP-702B, 220V~240V, 1PH, 850W/1050W)	1	X
	M7-6-900790S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 220V~240V, 1PH, 850W/1050W)	1	X
	M7-6-900800	Electric Control Unit (For TP-702B, 110V, 1PH, 850W/1050W)	1	X
	M7-6-900800S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 110V, 1PH, 850W/1050W)	1	X
	M7-6-900810	Electric Control Unit (For TP-702B, 400V, 3PH, 850W/1050W)	1	X
	M7-6-900810S	Electric Control Unit (Stainless Steel Model) (For TP-702B, 400V, 3PH, 850W/1050W)	1	X
	M7-6-900820	Electric Control Unit (For TP-702BP, 220V~240V, 3PH, 550W/650W)	1	X
	M7-6-900820S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 220V~240V, 3PH, 550W/650W)	1	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-6-900830	Electric Control Unit (For TP-702BP, 220V~240V, 1PH, 550W/650W)	1	X
	M7-6-900830S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 220V~240V, 1PH, 550W/650W)	1	X
	M7-6-900840	Electric Control Unit (For TP-702BP, 110V, 1PH, 550W/650W)	1	X
	M7-6-900840S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 110V, 1PH, 550W/650W)	1	X
	M7-6-900850	Electric Control Unit (For TP-702BP, 400V, 3PH, 550W/650W)	1	X
	M7-6-900850S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 400V, 3PH, 550W/650W)	1	X
	M7-6-900900	Electric Control Unit (For TP-702BP, 220V~240V, 3PH, 850W/1050W)	1	X
	M7-6-900900S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 220V~240V, 3PH, 850W/1050W)	1	X
	M7-6-900910	Electric Control Unit (For TP-702BP, 220V~240V, 1PH, 850W/1050W)	1	X
	M7-6-900910S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 220V~240V, 1PH, 850W/1050W)	1	X
	M7-6-900920	Electric Control Unit (For TP-702BP, 110V, 1PH, 850W/1050W)	1	X
	M7-6-900920S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 110V, 1PH, 850W/1050W)	1	X
	M7-6-900930	Electric Control Unit (For TP-702BP, 400V, 3PH, 850W/1050W)	1	X
	M7-6-900930S	Electric Control Unit (Stainless Steel Model) (For TP-702BP, 400V, 3PH, 850W/1050W)	1	X
1	M7-6-100300	Control Panel Group (For TP-702B)	1	X SEE PAGE C133
	M7-6-100300S	Control Panel Group (Stainless Steel Model) (For TP-702B)	1	X
	M7-6-100310	Control Panel Group (For TP-702BP)	1	X
	M7-6-100310S	Control Panel Group (Stainless Steel Model) (For TP-702BP)	1	X
2	M7-6-200201	Electric Control Group (For 220V~240V, 3PH)	1	X SEE PAGE C135
	M7-6-200201S	Electric Control Group (Stainless Steel Model) (For 220V~240V, 3PH)	1	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-6-200211	Electric Control Group (For 220V~240V, 1PH)	1	X
	M7-6-200211S	Electric Control Group (Stainless Steel Model) (For 220V~240V, 1PH)	1	X
	M7-6-200221	Electric Control Group (For 110V, 1PH)	1	X
	M7-6-200221S	Electric Control Group (Stainless Steel Model) (For 110V, 1PH)	1	X
	M7-6-200231	Electric Control Group (For 400V, 3PH)	1	X
	M7-6-200231S	Electric Control Group (Stainless Steel Model) (For 400V, 3PH)	1	X
3	M7-6-300400	Wires Group (For TP-702B, 550W/650W)	1	X SEE PAGE C139
	M7-6-300410	Wires Group (For TP-702B, 850W/1050W)	1	X
	M7-6-300420	Wires Group (For TP-702BP, 550W/650W)	1	X
	M7-6-300430	Wires Group (For TP-702BP, 850W/1050W)	1	X
4	M7-6-400300	Light Tree Group (Red/Yellow/Green)(Option)	1	(SEE PG. C143) 205692



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CONTROL PANEL GROUP

M7-6-100300

M7-6-100310

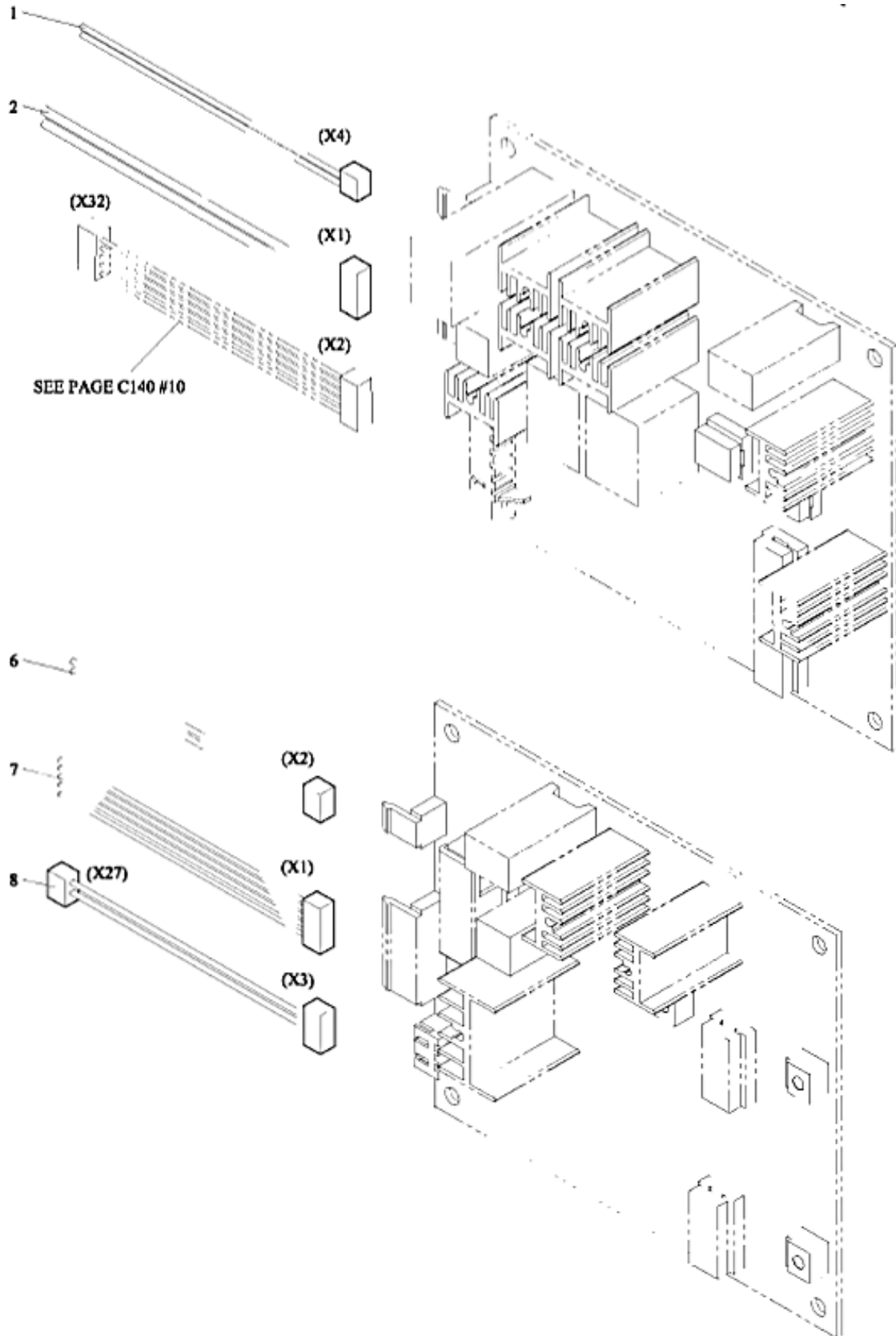
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-6-100300	Control Panel Group (For TP-702B)	1	X
	M7-6-100300S	Control Panel Group (Stainless Steel Model) (For TP-702B)	1	X
	M7-6-100310	Control Panel Group (For TP-702BP)	1	X
	M7-6-100310S	Control Panel Group (Stainless Steel Model) (For TP-702BP)	1	X
1	M7-6-104100	Control Box	1	X
	M7-6-104100S	Control Box (Stainless Steel Model)	1	X
2	M7-6-104200	Control Plate	1	X
	M7-6-104200S	Control Plate (Stainless Steel Model)	1	X
4	M7-6-401210	P.C.B (PLC option without use)	1	X
6	M7-6-101300	Rubber	2	X
7	M7-6-101400	LCD	1	191153
9	M7-6-101601	Encoder	1	191484
10	M7-6-101701	Knob	1	191510
11	EW72B005B030	Wire Ass'y	1	X
12	M7-6-101500	Bracket	2	X
13	T6-6-30009	Stop Switch 1NC	1	X
14	T7-6-20480	Restart Switch (2NO)	1	191494
15	T6-6-10570	3P. Selector Switch	2	205070
16	T6-6-10980	Cable Gland (PG11)	2	X
17	T6-6-40016	2P. Selector Switch (For TP-702B)	1	191520
		2P. Selector Switch (For TP-702BP)	2	
20	T5-4-10222	Knob (Hole cp6.0)	4	191519
21	T5-4-10232	Variable Resistor (5K)(cp6.0)	4	191539
26	LA-10283	Label (For TP-702B)	1	X
	LA-10284	Label (For TP-702BP)	1	X
30	HBS0508N	HBS, M5×8 (N)	4	202943
33	TMS0308N	TMS, M3×8 (N)	3	191719
34	TMS0312	TMS, M3×12	1	X
35	TMS0416	TMS, M4×16	4	X
	TMS0416S	TMS, M4×16 (Stainless Steel Model)	4	X
40	NTE04	NTE, M4	4	X
44	SW05	SW, M5	4	191577
50	PW05	PW, M5	4	191578

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-6-200201	Electric Control Group (For 220V~240V, 3PH)	1	X
	M7-6-200201S	Electric Control Group (Stainless Steel Model) (For 220V~240V, 3PH)	1	X
	M7-6-200211	Electric Control Group (For 220V~240V, 1PH)	1	X
	M7-6-200211S	Electric Control Group (Stainless Steel Model) (For 220V~240V, 1PH)	1	X
	M7-6-200221	Electric Control Group (For 110V, 1PH)	1	X
	M7-6-200221S	Electric Control Group (Stainless Steel Model) (For 110V, 1PH)	1	X
	M7-6-200231	Electric Control Group (For 400V, 3PH)	1	X
	M7-6-200231S	Electric Control Group (Stainless Steel Model) (For 400V, 3PH)	1	X
1	M7-6-204101	Electric Box	1	X
	M7-6-204101S	Electric Box (Stainless Steel Model)	1	X
	M7-6-204111	Electric Box (Option)	1	X
	M7-6-204111S	Electric Box (Stainless Steel Model)(Option)	1	X
2	M7-6-204201	Cover	1	X
	M7-6-204201S	Cover (Stainless Steel Model)	1	X
3	M7-6-204300	Panel	1	X
6	M7-5-206910	Key	1	203761
7	M7-5-206900	Lock	1	X
8	M7-6-201320	Main P.C.B	1	191766
9	M7-6-201400	M4/M5 P.C.B (AP3)	1	191486
10	M7-6-201500	Heater P.C.B (AP2)	1	191487
11	M7-6-201600	Power Supply	1	191653
12	T7-6-10211	Fuse (10A)(For 110V)	4	191767
		Fuse (10A)(For 220V~240V/400V)	2	
13	T7-6-10290	Fuse (3A)(For 110V/220V~240V)	2	191768
		Fuse (3A)(For 400V)	6	
14	T6-6-50280	Fuse (5A)(Only 220V)	4	X
15	TT-5-10150	Fuse (1A, 20mm)	1	191696
16	FU20040	Fuse (4A, 20mm)	4	191695
18	PH-6-101800	Safety Relay	1	X
19	PH-6-102500	Magnetic Switch	1	X
23	T5-1-12370	Fan	1	191765
28	T6-4-41171	Connector	1	205566
29	T6-6-50180	Fuse Holder (For 1PH)	4	X
		Fuse Holder (For 3PH)	5	
31	T6-6-50300	End Stop	1	X
32	T6-6-50330	End Plate (Fuse)	1	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
33	T6-6-60130	Pin	2	191733
	T6-6-60130S	Pin (Stainless Steel Model)	2	X
35	T6-6-80180	Relay	1	X
36	T6-6-80190	Diode	1	X
37	T6-6-80200	Relay Socket	1	X
38	M7-6-207700	VR/PLC Power P.C.B (Only PLC)(Option)	1	X
40	T7-6-10600	PCB Support	2	X
41	T7-6-10630	End Plate	1	X
42	T7-6-10702	Frequency Inverter	1	203640
43	T7-6-10940	Terminal	14	X
45	T7-6-11720	Jumper (Terminal 3S)	2	X
46	M7-6-207600	PLC (A1) CPU (Option)	1	203641
48	T7-6-13010	Filter Set	2	X
50	T7-6-13110	Filter	2	X
53	AR0215	Terminal Rail, 215mm	1	X
54	AR014	Terminal Rail, 140mm (PLC Option)	1	X
57	LA-40001	Label	1	X
58	LA-40003	Label	1	X
60	WD33650210	Wire Duct 33×65×210	1	X
61	WD45650385	Wire Duct 45×65×385	1	X
62	WD25450150	Wire Duct 25×45×150	1	X
65	FR-12045500	Foam Rubber	2	X
66	FR-12053300	Foam Rubber	2	X
70	TMS0308N	TMS, M3×8 (N)	22	191719
72	TMS0406N	TMS, M4×6 (N)	13	X
		TMS, M4×6 (N)(Option)	15	
74	TMS0412N	TMS, M4×12 (N)	10	205989
75	TMS0508N	TMS, M5×8 (N)	4	191830
76	TMS0608N	TMS, M6×8 (N)	4	X
78	FMS0408N	FMS, M4×8 (N)	8	X
82	HBS0610N	HBS, M6×10 (N)	4	X
83	HBS0612N	HBS, M6×12 (N)	4	191563
84	PMS0308	PMS, M3×8 (Option)	2	X
85	PMS0436	PMS, M4×36	4	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
87	PW04	PW, M4	6	187428
90	PW06A	PW, M6 (A)	4	191612
91	PW06D	PW, M6 (D)	4	X
94	SW04	SW, M4	4	X
95	SW06	SW, M6	8	191562

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-6-300400	Wires Group (For TP-702B, 550W/650W)	1	X
	M7-6-300410	Wires Group (For TP-702B, 850W/1050W)	1	X
	M7-6-300420	Wires Group (For TP-702BP, 550W/650W)	1	X
	M7-6-300430	Wires Group (For TP-702BP, 850W/1050W)	1	X
1	EW72B005BX12	Wire Ass'y X12 (Control Panel) (For 550W/650W)	1	X
	EW72B008DX12	Wire Ass'y X12 (Control Panel) (For 850W/1050W)	1	X
2	EW72B005BX22	Wire Ass'y X22 (Foot Switch)(Option)	1	X
8	EW72B005BX25	Wire Ass'y X25 (Reel Release Switch) (For 550W/650W)	1	X
	EW72B008DX25	Wire Ass'y X25 (Reel Release Switch) (For 850W/1050W)	1	X
9	EW720005BX26	Wire Ass'y X26 (Machine Ready)	1	X
10	EW720005BX32	Wire Ass'y X32 (Control Wire for M4/M5)	1	X
11	M7-6-300100	Motor Cable (X37/X41, X38/X42, X39/X43) (M1, M2, M3)	3	191790
12	EW72B005BX40	Wire Ass'y X40 (Power I for Main PCB)	1	X
13	EW72B005BX03	Wire Ass'y X3 (Power II for Main PCB)	1	X
14	EW72B005BX04	Wire Ass'y X4 (Reel)(For 550W/650W)	1	X
	EW72B008DX04	Wire Ass'y X4 (Reel)(For 850W/1050W)	1	X
15	EW72B005BX11	Wire Ass'y X11/X13/X8 (Control Panel) (For 550W/650W)	1	X
	EW72B008DX11	Wire Ass'y X11/X13/X8 (Control Panel) (For 850W/1050W)	1	X
16	EW72B005BX07	Wire Ass'y X7 (Light Tree)(For 550W/650W) (Option)	2	191789
	EW72B008DX07	Wire Ass'y X7 (Light Tree)(For 850W/1050W) (Option)	2	X
18	EW72B005BX29	Wire Ass'y X29 (M6 run/B8/B9)	1	X
19	EW72B005BX05	Wire Ass'y X5	1	X
20	EW72B005BX35	Wire Ass'y X35 (Press Bar)(For TP-702BP, 550W/650W)	1	X
	EW72B008DX35	Wire Ass'y X35 (Press Bar)(For TP-702BP, 850W/1050W)	1	X

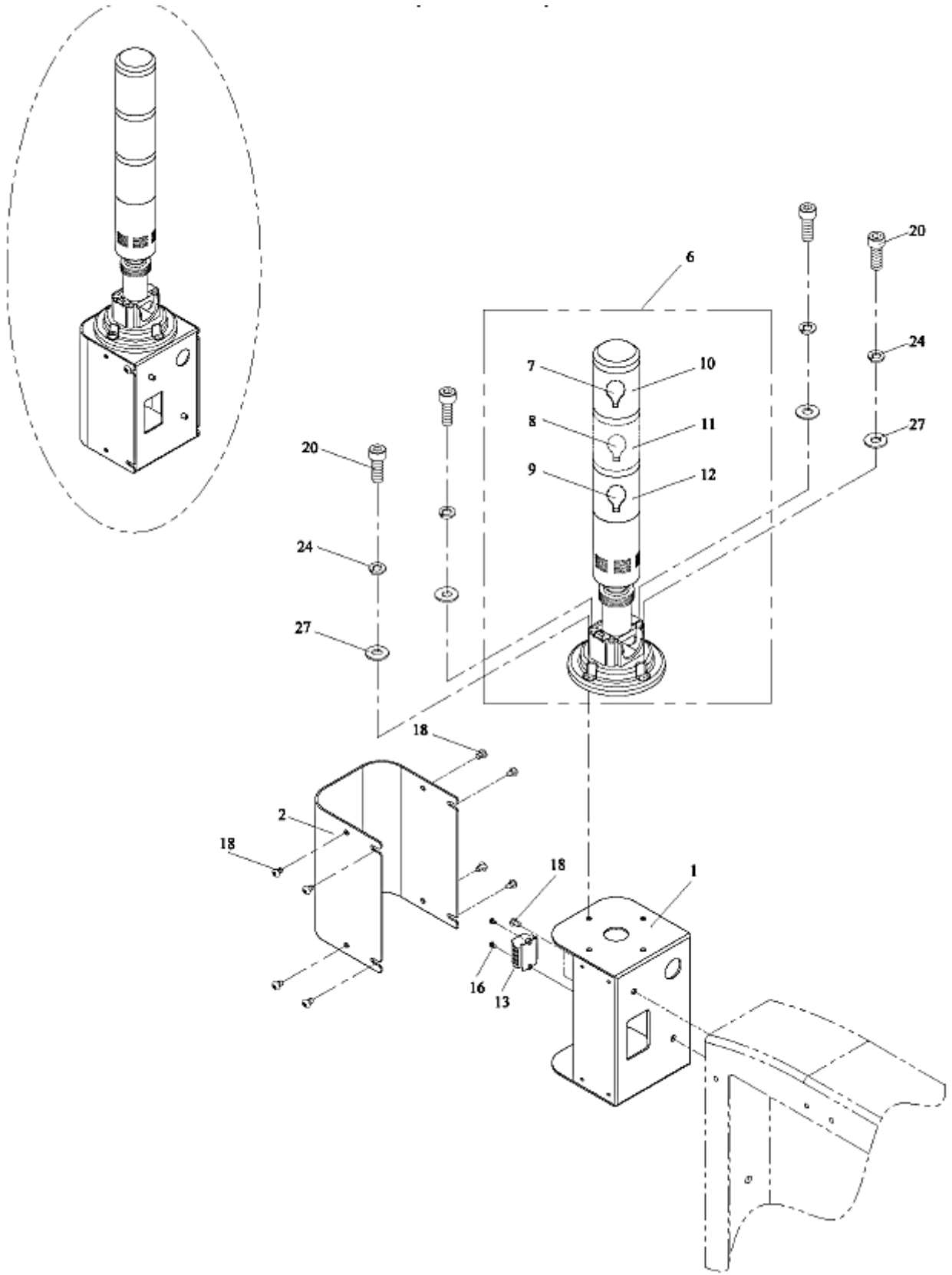


WIRES GROUP

M7-6-300400
M7-6-300410
(2 OF 2)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	EW72B005BM04	Wire Ass'y X4 (Power for M4/M5 PCB)	1	X
2	EW72B005BM01	Wire Ass'y X1 (Power for M4/M5) (For 550W/650W)	1	X
	EW72B008DM01	Wire Ass'y X1 (Power for M4/M5) (For 850W/1050W)	1	X
6	EW72B005BH02	Wire Ass'y X2 (Power for H.T PCB)	1	X
7	EW72B005BH01	Wire Ass'y X1 (H.T/Sensor/Fan) (For 550W/650W)	1	X
	EW72B008DH01	Wire Ass'y X1 (H.T/Sensor/Fan) (For 850W/1050W)	1	X
8	EW72B005BH03	Wire Ass'y X3 (Heater Ready)	1	X

LIGHT TREE GROUP (OPTION)

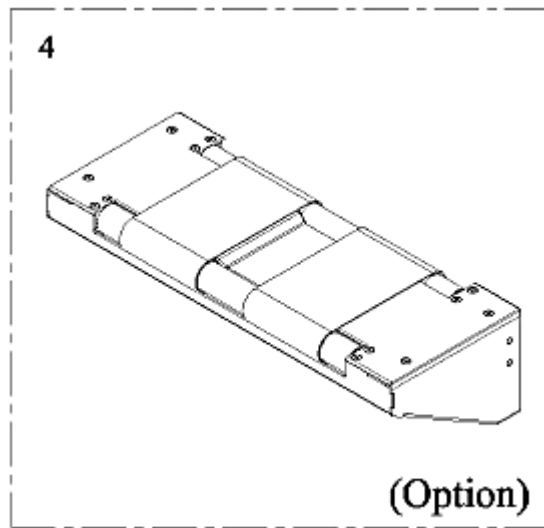
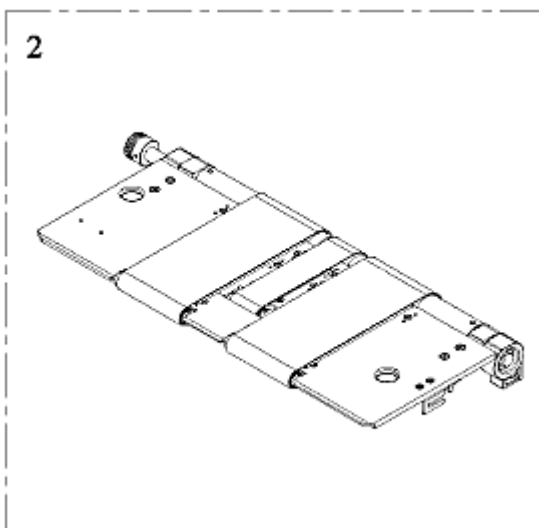
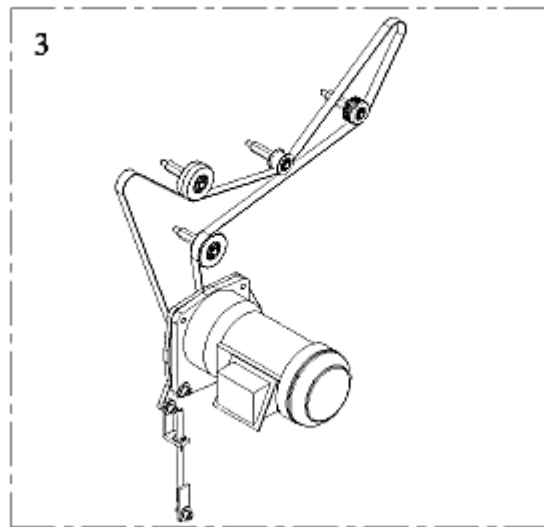
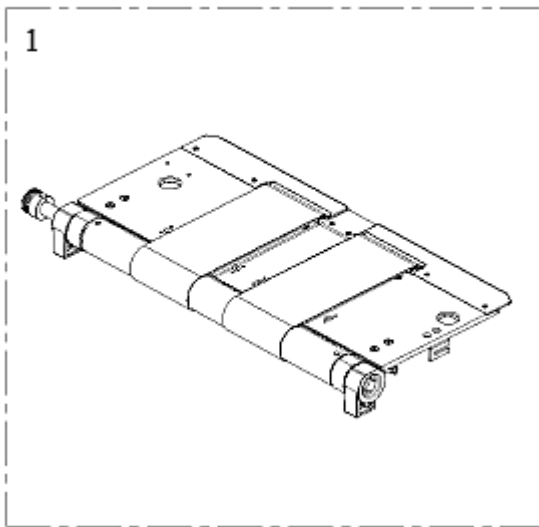
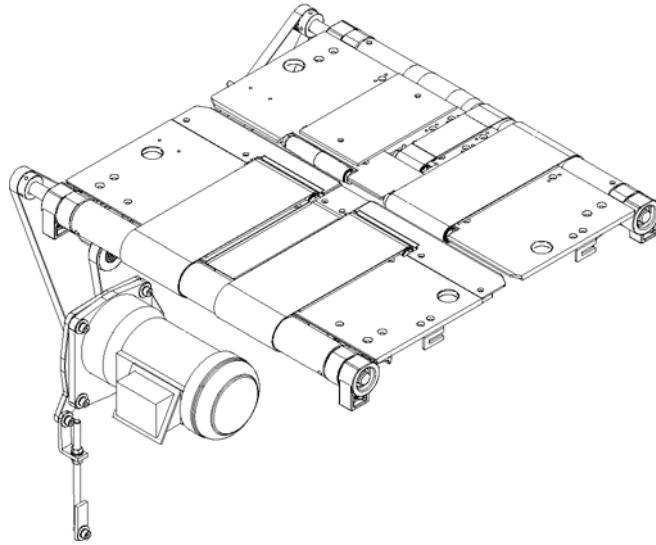


**6-4
(OPTION)**

LIGHT TREE GROUP

M7-6-400300

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-6-403000	Warning Lamp Box	1	X
	M7-6-403000S	Warning Lamp Box (Stainless Steel Model)	1	X
2	M7-6-403100	Warning Lamp Box Cover	1	X
	M7-6-403100S	Warning Lamp Box Cover (Stainless Steel Model)	1	X
6	M7-6-402011	Light Tree Ass'y (Red/Yellow/Green)	1	205370
7	PH-6-103500	LED Lamp (Red)	1	X
8	M7-6-401300	LED Lamp (Yellow)	1	X
9	M7-6-401400	LED Lamp (Green)	1	X
10	M7-6-401500	Red Cover	1	X
11	M7-6-401600	Yellow Cover	1	X
12	M7-6-401700	Green Cover	1	X
13	T5-1-12451	Heater Terminal	1	191732
16	TMS0308N	TMS, M3×8 (N)	2	191719
18	THS0408N	THS, M4×8 (N)	10	X
	THS0408S	THS, M4×8 (Stainless Steel Model)	10	X
20	HBS0516N	HBS, M5×16 (N)	4	191700
	HBS0516S	HBS, M5×16 (Stainless Steel Model)	4	205331
24	SW05	SW, M5	4	191577
	SW05S	SW, M5 (Stainless Steel Model)	4	X
27	PW05	PW, M5	4	191578
	PW05S	PW, M5 (Stainless Steel Model)	4	X



TRANSMISSION UNIT

M7-7-900101

M7-7-900111

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-7-900101	Transmission Unit (For 5-6mm, 550W)	1	X
	M7-7-900101S	Transmission Unit (Stainless Steel Model) (For 5-6mm, 550W)	1	X
	M7-7-900111	Transmission Unit (For 9mm, 550W)	1	X
	M7-7-900111S	Transmission Unit (Stainless Steel Model) (For 9mm, 550W)	1	X
	M7-7-900121	Transmission Unit (For 12mm, 550W)	1	X
	M7-7-900121S	Transmission Unit (Stainless Steel Model) (For 12mm, 550W)	1	X
	M7-7-900132	Transmission Unit (For 5-6mm, 650W)	1	X
	M7-7-900132S	Transmission Unit (Stainless Steel Model) (For 5-6mm, 650W)	1	X
	M7-7-900142	Transmission Unit (For 9mm, 650W)	1	X
	M7-7-900142S	Transmission Unit (Stainless Steel Model) (For 9mm, 650W)	1	X
	M7-7-900152	Transmission Unit (For 12mm, 650W)	1	X
	M7-7-900152S	Transmission Unit (Stainless Steel Model) (For 12mm, 650W)	1	X
	M7-7-900161	Transmission Unit (For 5-6mm, 850W)	1	X
	M7-7-900161S	Transmission Unit (Stainless Steel Model) (For 5-6mm, 850W)	1	X
	M7-7-900171	Transmission Unit (For 9mm, 850W)	1	X
	M7-7-900171S	Transmission Unit (Stainless Steel Model) (For 9mm, 850W)	1	X
	M7-7-900181	Transmission Unit (For 12mm, 850W)	1	X
	M7-7-900181S	Transmission Unit (Stainless Steel Model) (For 12mm, 850W)	1	X
	M7-7-900191	Transmission Unit (For 5-6mm, 1050W)	1	X
	M7-7-900191S	Transmission Unit (Stainless Steel Model) (For 5-6mm, 1050W)	1	X
	M7-7-900201	Transmission Unit (For 9mm, 1050W)	1	X
	M7-7-900201S	Transmission Unit (Stainless Steel Model) (For 9mm, 1050W)	1	X
	M7-7-900211	Transmission Unit (For 12mm, 1050W)	1	X
	M7-7-900211S	Transmission Unit (Stainless Steel Model) (For 12mm, 1050W)	1	X
1	M7-7-100200	Upper Table, Front Group (For 5-6mm, 550W)	1	X SEE PAGE C149
	M7-7-100200S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 550W)	1	X
	M7-7-100210	Upper Table, Front Group (For 9mm, 550W)	1	X
	M7-7-100210S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 550W)	1	X

TRANSMISSION UNIT

M7-7-900101

M7-7-900111

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-7-100220	Upper Table, Front Group (For 12mm, 550W)	1	X
	M7-7-100220S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 550W)	1	X
	M7-7-100230	Upper Table, Front Group (For 5-6mm, 650W)	1	X
	M7-7-100230S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 650W)	1	X
	M7-7-100240	Upper Table, Front Group (For 9mm, 650W)	1	X
	M7-7-100240S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 650W)	1	X
	M7-7-100250	Upper Table, Front Group (For 12mm, 650W)	1	X
	M7-7-100250S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 650W)	1	X
	M7-7-100260	Upper Table, Front Group (For 5-6mm, 850W)	1	X
	M7-7-100260S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 850W)	1	X
	M7-7-100270	Upper Table, Front Group (For 9mm, 850W)	1	X
	M7-7-100270S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 850W)	1	X
	M7-7-100280	Upper Table, Front Group (For 12mm, 850W)	1	X
	M7-7-100280S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 850W)	1	X
	M7-7-100290	Upper Table, Front Group (For 5-6mm, 1050W)	1	X
	M7-7-100290S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 1050W)	1	X
	M7-7-100300	Upper Table, Front Group (For 9mm, 1050W)	1	X
	M7-7-100300S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 1050W)	1	X
	M7-7-100310	Upper Table, Front Group (For 12mm, 1050W)	1	X
	M7-7-100310S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 1050W)	1	X
2	M7-7-200100	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 1050W)	1	X SEE PAGE C157
	M7-7-200100S	Upper Table, Rear Group (For 550W)	1	X
	M7-7-200110	Upper Table, Rear Group (Stainless Steel Model)(For 550W)	1	X
	M7-7-200110S	Upper Table, Rear Group (For 650W)	1	X
	M7-7-200120	Upper Table, Rear Group (Stainless Steel Model)(For 650W)	1	X
	M7-7-200120S	Upper Table, Rear Group (For 850W)	1	X
	M7-7-200130	Upper Table, Rear Group (Stainless Steel Model)(For 850W)	1	X
	M7-7-200130S	Upper Table, Rear Group (For 1050W)	1	X
3	M7-7-300102	Upper Table, Rear Group (Stainless Steel Model)(For 1050W) Transmission Group	1	X SEE PAGE C163

TRANSMISSION UNIT

M7-7-900101

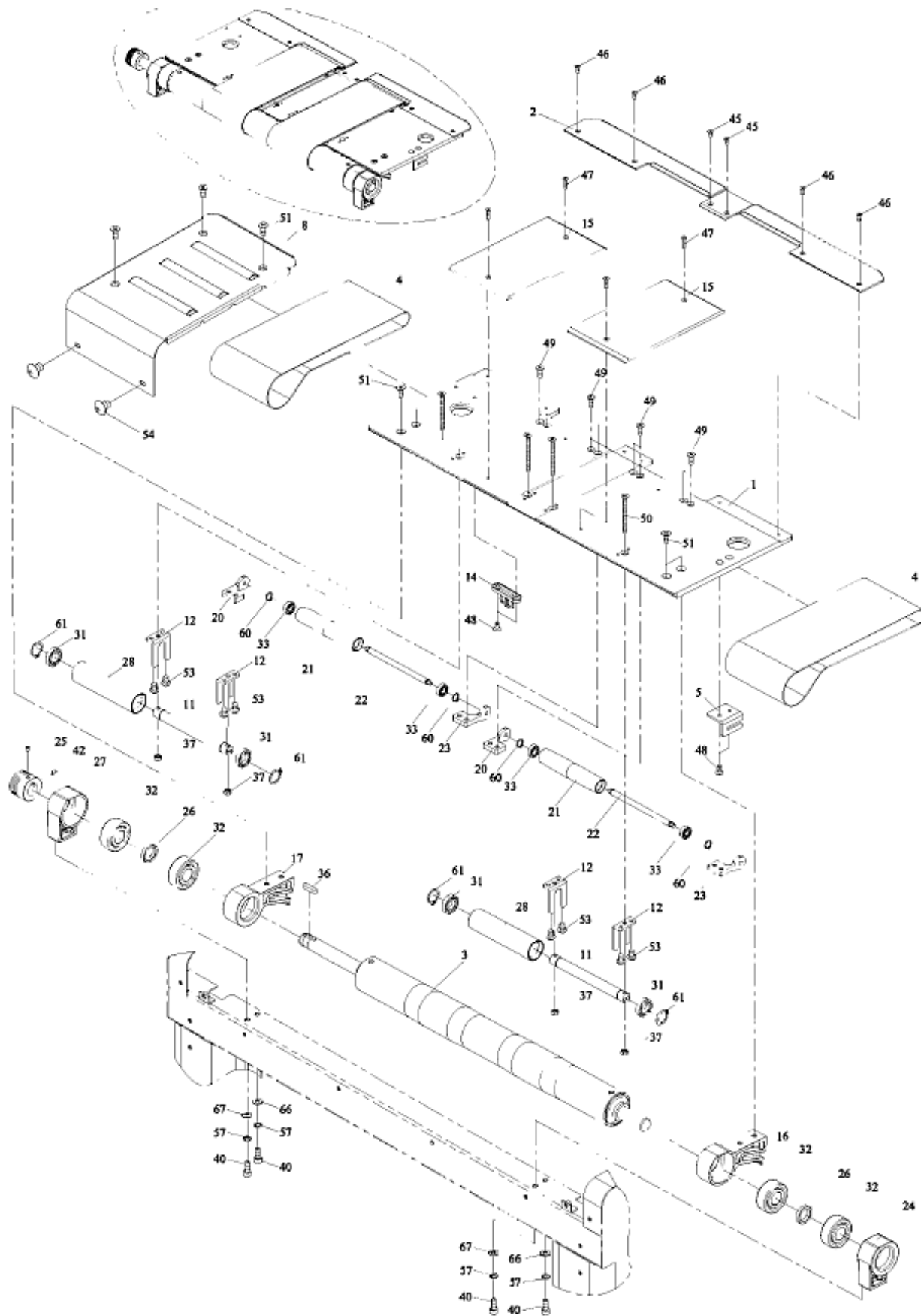
M7-7-900111

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
4	M7-7-400000	Extension Table Group (For 550W)(Option)	1	X SEE PAGE C167
	M7-7-400000S	Extension Table Group (Stainless Steel Model) (For 550W)(Option)	1	X
	M7-7-400010	Extension Table Group (For 650W)(Option)	1	X
	M7-7-400010S	Extension Table Group (Stainless Steel Model) (For 650W)(Option)	1	205139
	M7-7-400020	Extension Table Group (For 850W)(Option)	1	X
	M7-7-400020S	Extension Table Group (Stainless Steel Model) (For 850W)(Option)	1	X
	M7-7-400030	Extension Table Group (For 1050W)(Option)	1	X
	M7-7-400030S	Extension Table Group (Stainless Steel Model) (For 1050W)(Option)	1	X

7-1

UPPER TABLE, FRONT GROUP

M7-7-100200
M7-7-100210



REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-7-100200	Upper Table, Front Group (For 5-6mm, 550W)	1	X
	M7-7-100200S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 550W)	1	X
	M7-7-100210	Upper Table, Front Group (For 9mm, 550W)	1	X
	M7-7-100210S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 550W)	1	X
	M7-7-100220	Upper Table, Front Group (For 12mm, 550W)	1	X
	M7-7-100220S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 550W)	1	X
	M7-7-100230	Upper Table, Front Group (For 5-6mm, 650W)	1	X
	M7-7-100230S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 650W)	1	X
	M7-7-100240	Upper Table, Front Group (For 9mm, 650W)	1	X
	M7-7-100240S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 650W)	1	X
	M7-7-100250	Upper Table, Front Group (For 12mm, 650W)	1	X
	M7-7-100250S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 650W)	1	X
	M7-7-100260	Upper Table, Front Group (For 5-6mm, 850W)	1	X
	M7-7-100260S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 850W)	1	X
	M7-7-100270	Upper Table, Front Group (For 9mm, 850W)	1	X
	M7-7-100270S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 850W)	1	X
	M7-7-100280	Upper Table, Front Group (For 12mm, 850W)	1	X
	M7-7-100280S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 850W)	1	X
	M7-7-100290	Upper Table, Front Group (For 5-6mm,	1	X
	M7-7-100290S	Upper Table, Front Group (Stainless Steel Model)(For 5-6mm, 1050W)	1	X
	M7-7-100300	Upper Table, Front Group (For 9mm, 1050W)	1	X
	M7-7-100300S	Upper Table, Front Group (Stainless Steel Model)(For 9mm, 1050W)	1	X
	M7-7-100310	Upper Table, Front Group (For 12mm, 1050W)	1	X
	M7-7-100310S	Upper Table, Front Group (Stainless Steel Model)(For 12mm, 1050W)	1	X
1	M7-7-101110	Upper Table Front (For 550W)	1	X
	M7-7-101110HA	Upper Table Front (Stainless Steel Model) (For 550W)	1	X
	M7-7-101120	Upper Table Front (For 650W)	1	X
	M7-7-101120HA	Upper Table Front (Stainless Steel Model) (For 650W)	1	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #	
2	M7-7-101130	Upper Table Front (For 850W/1050W)	1	X	
	M7-7-101130HA	Upper Table Front (Stainless Steel Model) (For 850W/1050W)	1	X	
	M7-7-101200	Guide Plate (For 5-6mm, 550W)	1	X	
	M7-7-101200S	Guide Plate (Stainless Steel Model) (For 5-6mm, 550W)	1	X	
	M7-7-101210	Guide Plate (For 9mm, 550W)	1	X	
	M7-7-101210S	Guide Plate (Stainless Steel Model) (For 9mm, 550W)	1	X	
	M7-7-101220	Guide Plate (For 12mm, 550W)	1	X	
	M7-7-101220S	Guide Plate (Stainless Steel Model) (For 12mm, 550W)	1	X	
	M7-7-104100	Guide Plate (For 5-6mm, 650W)	1	X	
	M7-7-104100S	Guide Plate (Stainless Steel Model) (For 5-6mm, 650W)	1	X	
	M7-7-104110	Guide Plate (For 9mm, 650W)	1	X	
	M7-7-104110S	Guide Plate (Stainless Steel Model) (For 9mm, 650W)	1	X	
	M7-7-104120	Guide Plate (For 12mm, 650W)	1	X	
	M7-7-104120S	Guide Plate (Stainless Steel Model) (For 12mm, 650W)	1	X	
	M7-7-104130	Guide Plate (For 5-6mm, 850W)	1	X	
	M7-7-104130S	Guide Plate (Stainless Steel Model) (For 5-6mm, 850W)	1	X	
	M7-7-104140	Guide Plate (For 9mm, 850W)	1	X	
	M7-7-104140S	Guide Plate (Stainless Steel Model) (For 9mm, 850W)	1	X	
	3	M7-7-104150	Guide Plate (For 12mm, 850W)	1	X
		M7-7-104150S	Guide Plate (Stainless Steel Model) (For 12mm, 850W)	1	X
M7-7-104160		Guide Plate (For 5-6mm, 1050W)	1	X	
M7-7-104160S		Guide Plate (Stainless Steel Model) (For 5-6mm, 1050W)	1	X	
M7-7-104170		Guide Plate (For 9mm, 1050W)	1	X	
M7-7-104170S		Guide Plate (Stainless Steel Model) (For 9mm, 1050W)	1	X	
M7-7-104180		Guide Plate (For 12mm, 1050W)	1	X	
M7-7-104180S		Guide Plate (Stainless Steel Model) (For 12mm, 1050W)	1	X	
M7-7-101300		Shaft (For 550W)	1	X	
M7-7-101300S		Shaft (Stainless Steel Model)(For 550W)	1	205496	
	M7-7-101310	Shaft (For 650W)	1	X	
	M7-7-101310S	Shaft (Stainless Steel Model)(For 650W)	1	X	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-7-101320	Shaft (For 850W/1050W)	1	X
	M7-7-101320S	Shaft (Stainless Steel Model) (For 850W/1050W)	1	X
4	M7-7-104200	Conveyor Belt (For 550W/650W)	2	191770
		Conveyor Belt (For 850W/1050W)	3	
5	M7-7-104300	Lock Slot	1	X
8	M7-7-120000	Upper Left Table, Front Ass'y (For 5-6mm, 1050W)	1	X SEE PAGE C155
	M7-7-120000S	Upper Left Table, Front Ass'y (Stainless Steel Model)(For 5-6mm, 1050W)	1	X
	M7-7-120010	Upper Left Table, Front Ass'y (For 9mm, 1050W)	1	X
	M7-7-120010S	Upper Left Table, Front Ass'y (Stainless Steel Model)(For 9mm, 1050W)	1	X
	M7-7-120020	Upper Left Table, Front Ass'y (For 12mm, 1050W)	1	X
	M7-7-120020S	Upper Left Table, Front Ass'y (Stainless Steel Model)(For 12mm, 1050W)	1	X
11	M7-7-201600	Shaft (For 550W/650W)	2	X
		Shaft (For 850W/1050W)	3	
12	M7-7-201700	Idler Pulley Base (For 550W/650W)	4	X
		Idler Pulley Base (For 850W/1050W)	6	
14	T7-5-10210	Switch Actuator	1	191502
15	T7-7-10361	Partition (For 550W/650W)	2	205396
		Partition (For 850W/1050W)	3	
16	T7-7-10391	Bracket	1	X
17	T7-7-10401	Bracket	1	X
20	T6-7-50421	Bracket (For 550W/650W)	2	205369
		Bracket (For 850W/1050W)	3	
21	T6-7-50430	Roller (For 550W/650W)	2	X
		Roller (For 850W/1050W)	3	
	T6-7-50430S	Roller (Stainless Steel Model) (For 550W/650W)	2	205183
		Roller (Stainless Steel Model) (For 850W/1050W)	3	
22	T6-7-50440	Shaft (For 550W/650W)	2	X
		Shaft (For 850W/1050W)	3	
	T6-7-50440S	Shaft (Stainless Steel Model)(For 550W/650W)	2	205184
		Shaft (Stainless Steel Model) (For 850W/1050W)	3	

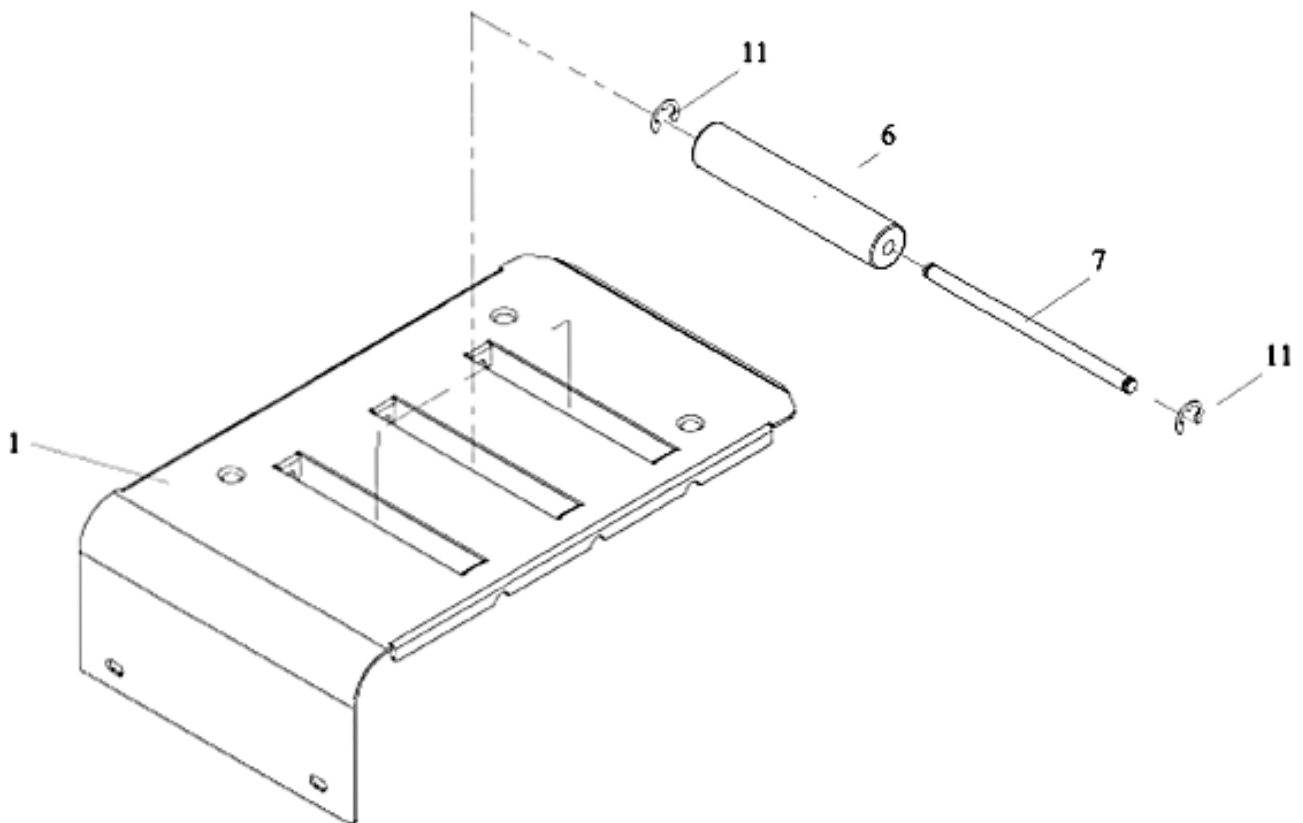
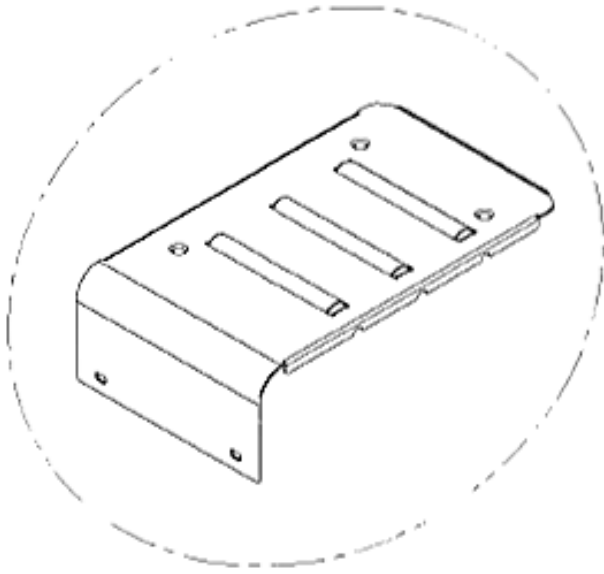
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
23	T6-7-50451	Bracket (For 550W/650W)	2	X
		Bracket (For 850W/1050W)	3	
24	T6-7-50462	Bracket	1	X
25	T6-7-50530	Pulley	1	205667
26	T6-7-50541	Spacer	2	X
	T6-7-50541S	Spacer (Stainless Steel Model)	2	205617
27	T6-7-50552	Bracket	1	X
28	T6-7-50560	Roller (For 550W/650W)	2	205618
		Roller (For 850W/1050W)	3	
31	BR6902-2RS	Bearing, 6902 2RS (For 550W/650W)	4	205380
		Bearing, 6902 2RS (For 850W/1050W)	6	
32	BR2204-2RS	Bearing, 2204 2RS	4	205497
33	BR698-2RS	Bearing, 698 2RS (For 550W/650W)	4	187030
		Bearing, 698 2RS (For 850W/1050W)	6	
36	KYA060625	Key, 6×6×25	1	X
37	NTE05	NTE, M5 (For 550W/650W)	4	191076
		NTE, M5 (For 850W/1050W)	6	
40	HBS0616N	HBS, M6×16 (N)	4	191544
42	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
45	FMS0408S	FMS, M4×8 (SUS)	2	X
46	FMS0410S	FMS, M4×10 (SUS)(For 550W/650W)	4	X
		FMS, M4×10 (SUS)(For 850W/1050W)	6	
47	FMS0416S	FMS, M4×16 (SUS)(For 550W/650W)	4	X
		FMS, M4×16 (SUS)(For 850W/1050W)	6	
48	FMS0512N	FMS, M5×12 (N)	4	205391
49	FMS0516S	FMS, M5×16 (SUS)(For 550W~850W)	8	205608
		FMS, M5×16 (SUS)(For 1050W)	12	
50	FMS0560S	FMS, M5×60 (SUS)(For 550W/650W)	4	X
		FMS, M5×60 (SUS)(For 850W/1050W)	6	
51	FMS0616S	FMS, M6×16 (SUS)(For 550W~850W)	4	X
		FMS, M6×16 (SUS)(For 1050W)	7	
53	TMS0512N	TMS, M5×12 (N)(For 550W/650W)	8	X
		TMS, M5×12 (N)(For 850W/1050W)	12	
54	THS0608S	THS, M6×8 (SUS)(Only 1050W)	2	X
57	SW06	SW, M6	4	191562

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
60	SR08	Stop Ring, S-8 (For 550W/650W)	4	X
		Stop Ring, S-8 (For 850W/1050W)	6	
	SR08S	Stop Ring, S-8 (Stainless Steel Model) (For 550W/650W)	4	205185
		Stop Ring, S-8 (Stainless Steel Model) (For 850W/1050W)	6	
61	SR15	Stop Ring, S-15 (For 550W/650W)	4	191804
		Stop Ring, S-15 (For 850W/1050W)	6	
66	PW06C	PW, M6 (C)	2	191561
67	PW06D	PW, M6 (D)	2	X

7-1-1

UPPER LEFT TABLEFRONT ASS'Y M7-7-120000
(For1050W)

M7-7-120010



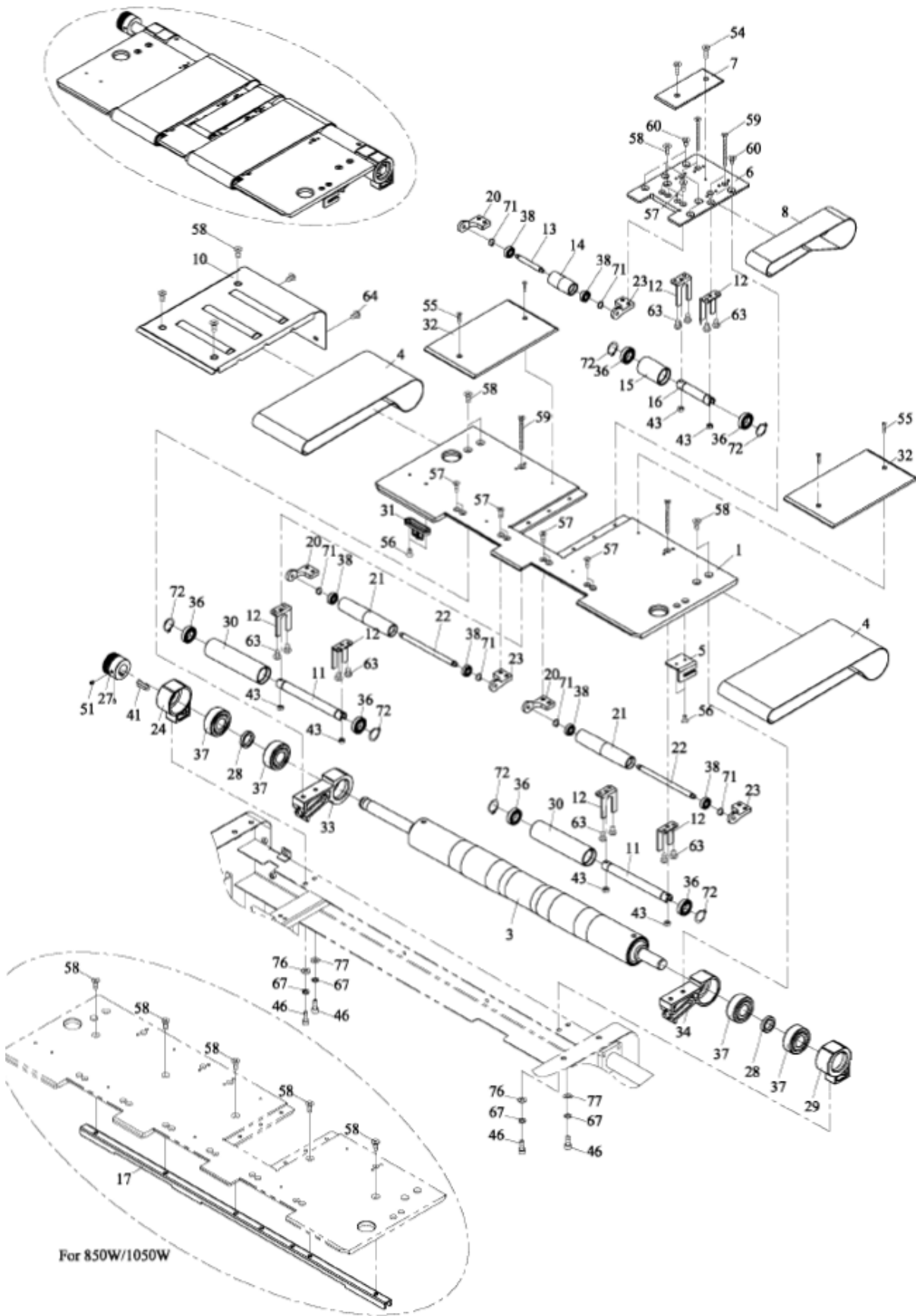
7-1-1

**UPPER LEFT TABLE, FRONT ASS'Y
(For 1050W)**

M7-7-120000

M7-7-120010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-7-120000	Upper Left Table, Front Ass'y (For 5-6mm, 1050W)	1	X
	M7-7-120000S	Upper Left Table, Front Ass'y (Stainless Steel Model)(For 5-6mm, 1050W)	1	X
	M7-7-120010	Upper Left Table, Front Ass'y (For 9mm, 1050W)	1	X
	M7-7-120010S	Upper Left Table, Front Ass'y (Stainless Steel Model)(For 9mm, 1050W)	1	X
	M7-7-120020	Upper Left Table, Front Ass'y (For 12mm, 1050W)	1	X
	M7-7-120020S	Upper Left Table, Front Ass'y (Stainless Steel Model)(For 12mm, 1050W)	1	X
1	M7-7-121100	Upper Left Table, Front (For 5-6mm)	1	X
	M7-7-121100S	Upper Left Table, Front (Stainless Steel Model)(For 5-6mm)	1	X
	M7-7-121110	Upper Left Table, Front (For 9mm)	1	X
	M7-7-121110S	Upper Left Table, Front (Stainless Steel Model)(For 9mm)	1	X
	M7-7-121120	Upper Left Table, Front (For 12mm)	1	X
	M7-7-121120S	Upper Left Table, Front (Stainless Steel Model)(For 12mm)	1	X
6	T7-5-40410	Table Roller (130mm)	3	191751
	T7-5-40411	Table Roller (130mm)(Stainless Steel Model)	3	X
7	T7-5-40420	Table Roller Shaft	3	191752
	T7-5-40420S	Table Roller Shaft (Stainless Steel Model)	3	X
11	ER07	Snap Ring, E-7	6	191649
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	6	203502



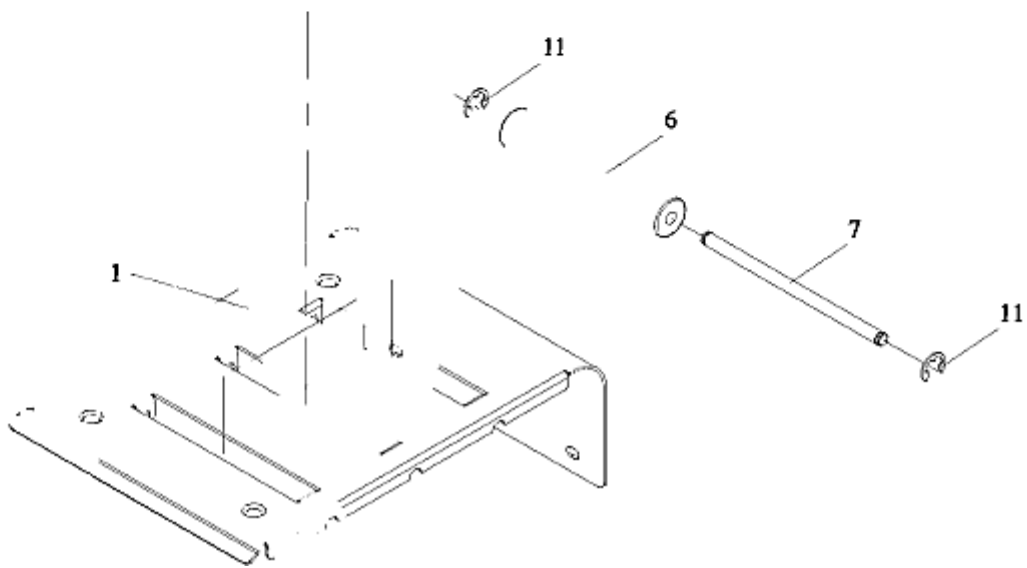
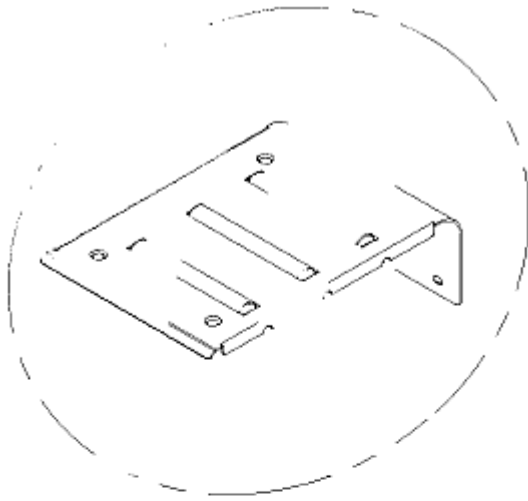
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
12	M7-7-201700	Idler Pulley Base (For 550W/650W)	6	X
		Idler Pulley Base (For 850W/1050W)	8	
13	M7-7-201800	Shaft	1	X
	M7-7-201800S	Shaft (Stainless Steel Model)	1	205394
14	M7-7-201900	Roller	1	X
	M7-7-201900S	Roller (Stainless Steel Model)	1	205395
15	M7-7-202200	Roller	1	X
16	M7-7-202300	Shaft	1	X
17	M7-7-202501	Bar (For 850W/1050W)	1	X
	M7-7-202501S	Bar (Stainless Steel Model)(For 850W/1050W)	1	X
	M7-7-202510	Bar (For 650W)	1	X
	M7-7-202510S	Bar (Stainless Steel Model)(For 650W)	1	X
20	T6-7-50421	Bracket (For 550W/650W)	3	205369
		Bracket (For 850W/1050W)	4	
21	T6-7-50430	Roller (For 550W/650W)	2	X
		Roller (For 850W/1050W)	3	
	T6-7-50430S	Roller (Stainless Steel Model)	2	205183
		(For 550W/650W)		
		Roller (Stainless Steel Model)	3	
		(For 850W/1050W)		
22	T6-7-50440	Shaft (For 550W/650W)	2	X
		Shaft (For 850W/1050W)	3	
	T6-7-50440S	Shaft (Stainless Steel Model)	2	205184
		(For 550W/650W)		
		Shaft (Stainless Steel Model)	3	
		(For 850W/1050W)		
23	T6-7-50451	Bracket (For 550W/650W)	3	X
		Bracket (For 850W/1050W)	4	
24	T6-7-50462	Bracket	1	X
27	T6-7-50530	Pulley	1	205667
28	T6-7-50541	Spacer	2	X
	T6-7-50541S	Spacer (Stainless Steel Model)	2	205617
29	T6-7-50552	Bracket	1	X
30	T6-7-50560	Roller (For 550W/650W)	2	205618
		Roller (For 850W/1050W)	3	
31	T7-5-10210	Switch Actuator	1	191502
32	T7-7-10361	Partition (For 550W/650W)	2	205396
		Partition (For 850W/1050W)	3	
33	T7-7-10391	Bracket	1	X
34	T7-7-10401	Bracket	1	X
36	BR6902-2RS	Bearing, 6902 2RS (For 550W/650W)	6	205380
		Bearing, 6902 2RS (For 850W/1050W)	8	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
37	BR2204-2RS	Bearing, 2204 2RS	4	205497
38	BR698-2RS	Bearing, 698 2RS (For 550W/650W)	6	187030
		Bearing, 698 2RS (For 850W/1050W)	8	
41	KYA060625	Key, 6×6×25	1	X
43	NTE05	NTE, M5 (For 550W/650W)	6	191076
		NTE, M5 (For 850W/1050W)	8	X
46	HBS0616N	HBS, M6×16 (N)	4	191544
51	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
54	FMS0408S	FMS, M4×8 (SUS)	2	X
55	FMS0416S	FMS, M4×16 (SUS)(For 550W/650W)	4	X
		FMS, M4×16 (SUS)(For 850W/1050W)	6	
56	FMS0512N	FMS, M5×12 (N)	4	205391
57	FMS0516S	FMS, M5×16 (SUS)(For 550W~850W)	8	205608
		FMS, M5×16 (SUS)(For 1050W)	12	
58	FMS0616S	FMS, M6×16 (SUS)(For 550W)	4	X
		FMS, M6×16 (SUS)(For 650W)	10	
		FMS, M6×16 (SUS)(For 850W)	11	
		FMS, M6×16 (SUS)(For 1050W)	14	
59	FMS0560S	FMS, M5×60 (SUS)(For 550W/650W)	6	X
		FMS, M5×60 (SUS)(For 850W/1050W)	8	X
60	FMS0608S	FMS, M6×8 (SUS)	6	X
63	TMS0512N	TMS, M5×12 (N)(For 550W/650W)	12	X
		TMS, M5×12 (N)(For 850W/1050W)	16	
64	THS0608S	THS, M6×8 (SUS)(Only 1050W)	2	X
67	SW06	SW, M6	4	191562
71	SR08	Stop Ring, S-8 (For 550W/650W)	6	X
		Stop Ring, S-8 (For 850W/1050W)	8	
	SR08S	Stop Ring, S-8 (Stainless Steel Model) (For 550W/650W)	6	205185
		Stop Ring, S-8 (Stainless Steel Model) (For 850W/1050W)	8	
72	SR15	Stop Ring, S-15 (For 550W/650W)	6	191804
		Stop Ring, S-15 (For 850W/1050W)	8	
76	PW06C	PW, M6 (C)	2	191561
77	PW06D	PW, M6 (D)	2	X

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
37	BR2204-2RS	Bearing, 2204 2RS	4	205497
38	BR698ZZ	Bearing, 698ZZ (For 550W/650W)	6	X
		Bearing, 698ZZ (For 850W/1050W)	8	
41	KYA060625	Key, 6×6×25	1	X
43	NTE05	NTE, M5 (For 550W/650W)	6	191076
		NTE, M5 (For 850W/1050W)	8	
46	HBS0616N	HBS, M6×16 (N)	4	191544
51	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
54	FMS0408S	FMS, M4×8 (SUS)	2	X
55	FMS0416S	FMS, M4×16 (SUS)(For 550W/650W)	4	X
		FMS, M4×16 (SUS)(For 850W/1050W)	6	
56	FMS0512N	FMS, M5×12 (N)	4	205391
57	FMS0516S	FMS, M5×16 (SUS)(For 550W~850W)	8	205608
		FMS, M5×16 (SUS)(For 1050W)	12	
58	FMS0616S	FMS, M6×16 (SUS)(For 550W/650W)	4	X
		FMS, M6×16 (SUS)(For 850W)	11	
		FMS, M6×16 (SUS)(For 1050W)	14	
59	FMS0560S	FMS, M5×60 (SUS)(For 550W/650W)	6	X
		FMS, M5×60 (SUS)(For 850W/1050W)	8	
60	FMS0608S	FMS, M6×8 (SUS)	6	X
63	TMS0512N	TMS, M5×12 (N)(For 550W/650W)	12	X
		TMS, M5×12 (N)(For 850W/1050W)	16	
64	THS0608S	THS, M6×8 (SUS)(Only 1050W)	2	X
67	SW06	SW, M6	4	191562
71	SR08	Stop Ring, S-8 (For 550W/650W)	6	191759
		Stop Ring, S-8 (For 850W/1050W)	8	
	SR08S	Stop Ring, S-8 (Stainless Steel Model) (For 550W/650W)	6	X
		Stop Ring, S-8 (Stainless Steel Model) (For 850W/1050W)	8	
72	SR15	Stop Ring, S-15 (For 550W/650W)	6	191804
		Stop Ring, S-15 (For 850W/1050W)	8	
76	PW06C	PW, M6 (C)	2	191561
77	PW06D	PW, M6 (D)	2	X

7-2-1

**UPPER LEFT TABLE, REAR ASS'Y M7-7-210000
(Only 1050W)**

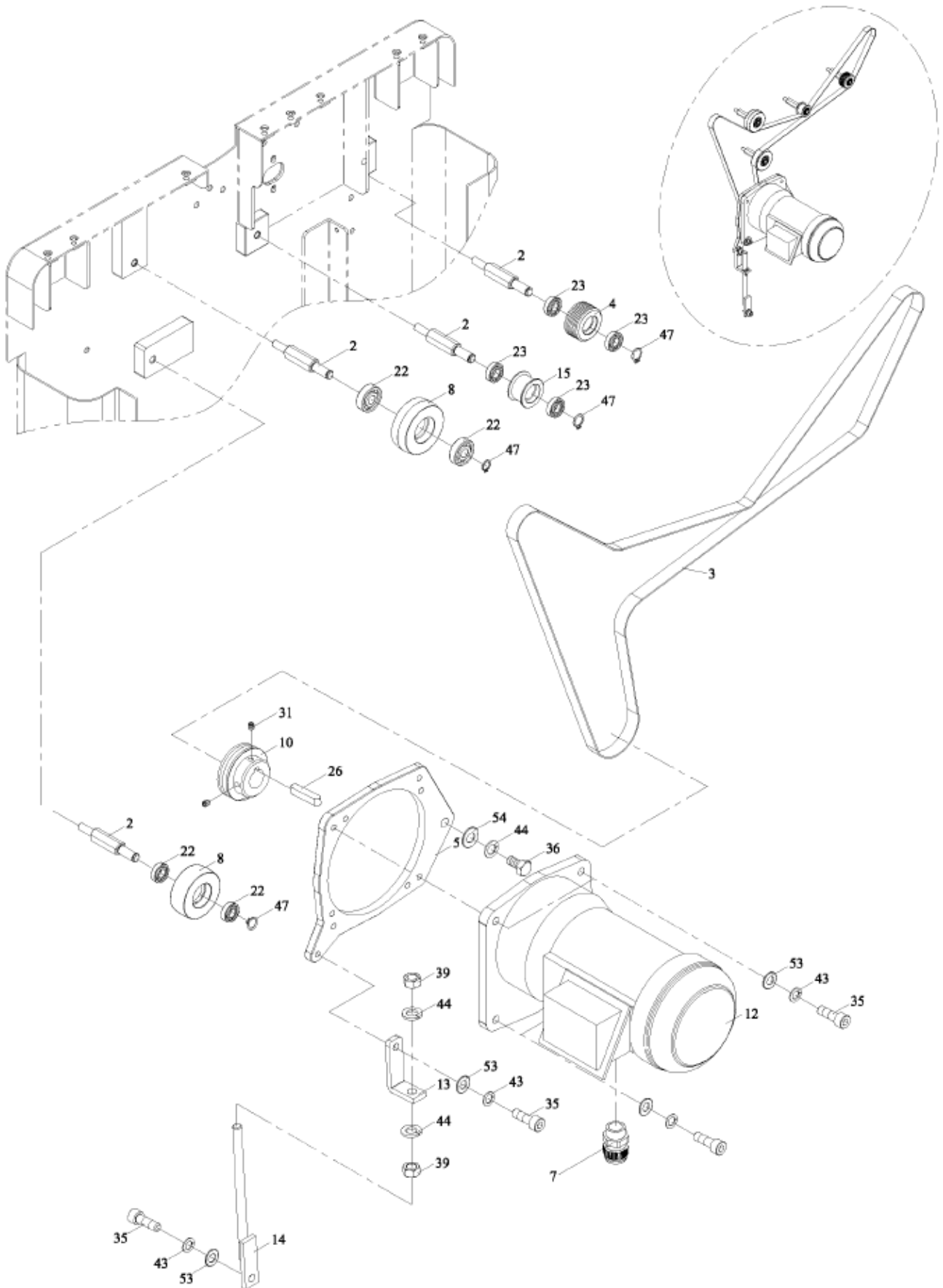


7-2-1

**UPPER LEFT TABLE, REAR ASS'Y
(Only 1050W)**

M7-7-210000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-7-210000	Upper Left Table, Rear Ass'y (Only 1050W)	1	X
	M7-7-21000S	Upper Left Table, Rear Ass'y (Stainless Steel Model)(Only 1050W)	1	X
	M7-7-211100	Upper Rear Table, Rear	1	X
	M7-7-211100S	Upper Rear Table, Rear (Stainless Steel Model)	1	X
6	T7-5-40410	Table Roller (130mm)	3	191751
	T7-5-40411	Table Roller (130mm)(Stainless Steel Model)	3	X
7	T7-5-40420	Table Roller Shaft	3	191752
	T7-5-40420S	Table Roller Shaft (Stainless Steel Model)	3	X
11	ER07	Snap Ring, E-7	6	191649
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	6	203502



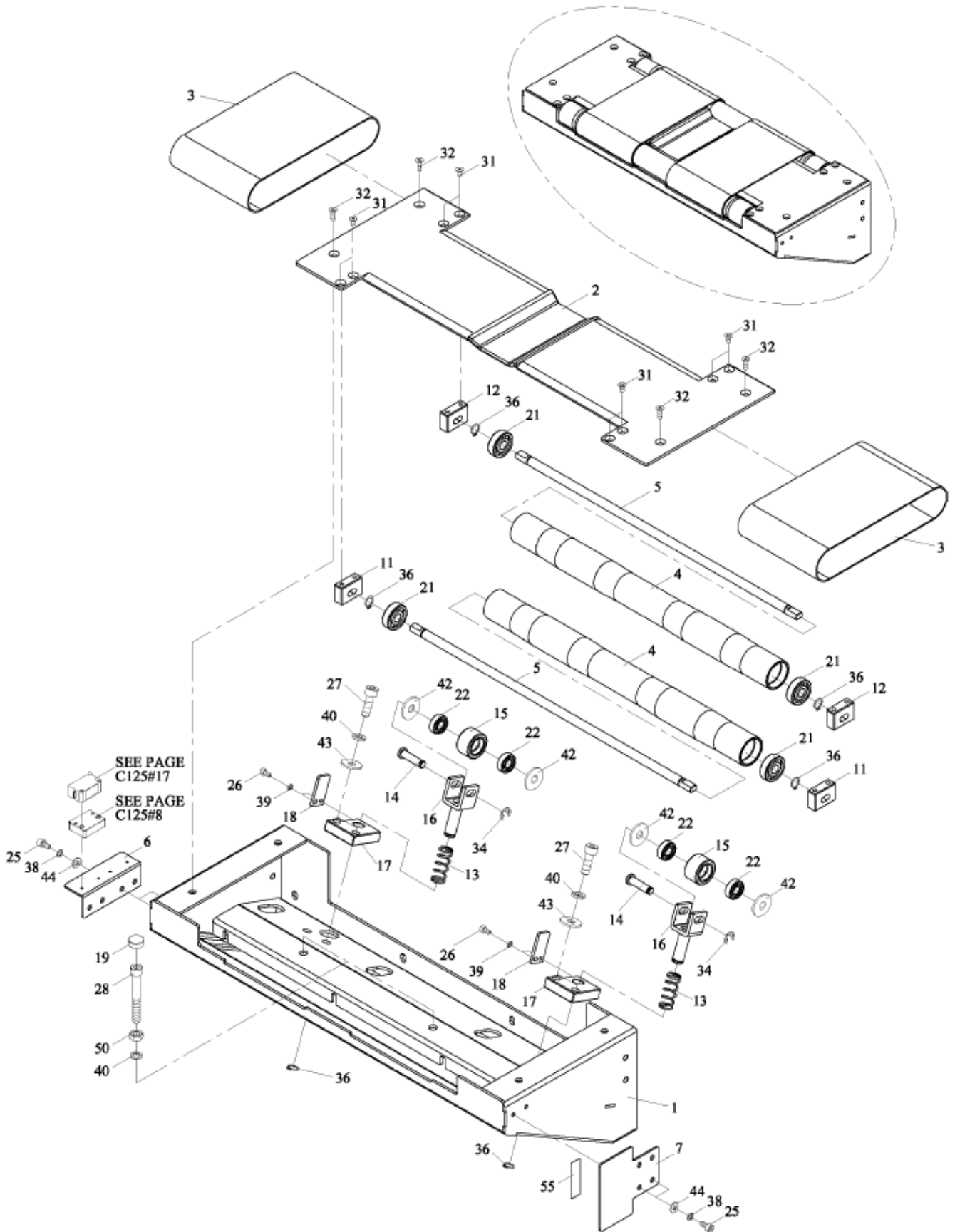
7-3

TRANSMISSION GROUP

M7-7-300102

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
2	M7-7-302200	Shaft	4	X
3	M7-7-302300	Belt	1	191772
4	M7-7-302400	Tension Pulley	1	X
5	M7-7-302500	M6 Motor Bracket	1	X
7	T6-6-10340	Cable Gland (PG13.5)	1	X
8	T6-7-60212	Tension Pulley	2	X
10	T7-7-30120	Pulley	1	X
12	T7-7-30180	Motor (M6)	1	X
13	T7-7-30290	Link	1	X
14	T7-7-30301	Adjust Bolt	1	X
15	T7-7-30320	Pulley	1	X
22	BR6200ZZ	Bearing, 6200ZZ	4	X
23	BR6900ZZ	Bearing, 6900ZZ	4	187996
26	KYA070735	Key, 7×7×35	1	X
31	HSS0506GN	HSS, M5×6 (G)(N)	2	191584
35	HBS0825N	HBS, M8×25 (N)	6	X
36	HB1035	HB, M10×35	1	X
39	HN10	HN, M10	2	X
43	SW08	SW, M8	6	191759
44	SW10	SW, M10	3	X
47	SR10	Stop Ring, S-10	4	X
53	PW08C	PW, M8 (C)	6	191760
54	PW10	PW, M10	1	X

EXTENSION TABLE GROUP (OPTION)



7-4

**EXTENSION TABLE GROUP
(OPTION)**

**M7-7-400000
M7-7-400010**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-7-400000	Extension Table Group (For 550W)(Option)	1	X
	M7-7-400000S	Extension Table Group (Stainless Steel Model) (For 550W)(Option)	1	X
	M7-7-400010	Extension Table Group (For 650W)(Option)	1	X
	M7-7-400010S	Extension Table Group (Stainless Steel Model) (For 650W)(Option)	1	205139
	M7-7-400020	Extension Table Group (For 850W)(Option)	1	X
	M7-7-400020S	Extension Table Group (Stainless Steel Model) (For 850W)(Option)	1	X
	M7-7-400030	Extension Table Group (For 1050W)(Option)	1	X
	M7-7-400030S	Extension Table Group (Stainless Steel Model) (For 1050W)(Option)	1	X
1	M7-7-401100	Extension Frame (For 550W)	1	X
	M7-7-401100S	Extension Frame (Stainless Steel Model) (For 550W)	1	X
	M7-7-401110	Extension Frame (For 650W)	1	X
	M7-7-401110S	Extension Frame (Stainless Steel Model) (For 650W)	1	X
	M7-7-401121	Extension Frame (For 850W)	1	X
	M7-7-401121S	Extension Frame (Stainless Steel Model) (For 850W)	1	X
	M7-7-401130	Extension Frame (For 1050W)	1	X
	M7-7-401130S	Extension Frame (Stainless Steel Model) (For 1050W)	1	X
2	M7-7-401200	Plate (For 550W)	1	X
	M7-7-401200S	Plate (Stainless Steel Model)(For 550W)	1	X
	M7-7-401210	Plate (For 650W)	1	X
	M7-7-401210S	Plate (Stainless Steel Model)(For 650W)	1	X
	M7-7-401220	Plate (For 850W)	1	X
	M7-7-401220S	Plate (Stainless Steel Model)(For 850W)	1	X
	M7-7-401230	Plate (For 1050W)	1	X
	M7-7-401230S	Plate (Stainless Steel Model)(For 1050W)	1	X
3	M7-7-401300	Belt (For 550W/650W)	2	205641
		Belt (For 850W/1050W)	3	
4	M7-7-401400	Roller (For 550W)	2	X
	M7-7-401400S	Roller (Stainless Steel Model)(For 550W)	2	X
	M7-7-401410	Roller (For 650W)	2	X
	M7-7-401410S	Roller (Stainless Steel Model)(For 650W)	2	X
	M7-7-401420	Roller (For 850W)	2	X
	M7-7-401420S	Roller (Stainless Steel Model)(For 850W)	2	X
	M7-7-401430	Roller (For 1050W)	2	X
	M7-7-401430S	Roller (Stainless Steel Model)(For 1050W)	2	X

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EXTENSION TABLE GROUP
(OPTION)M7-7-400000
M7-7-400010

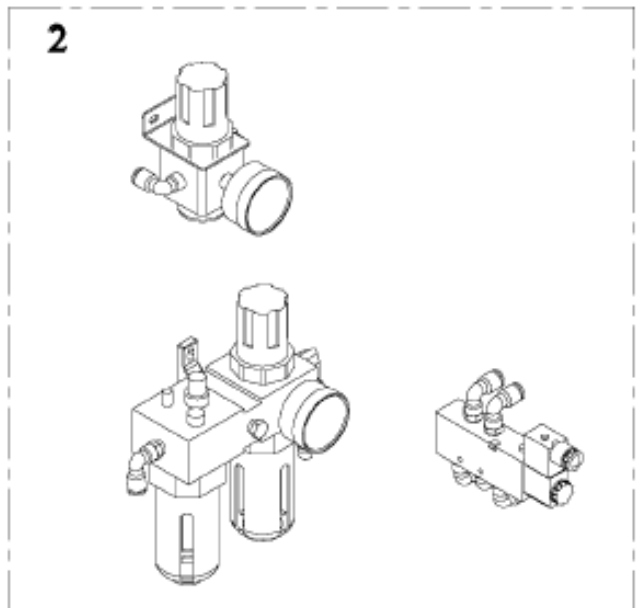
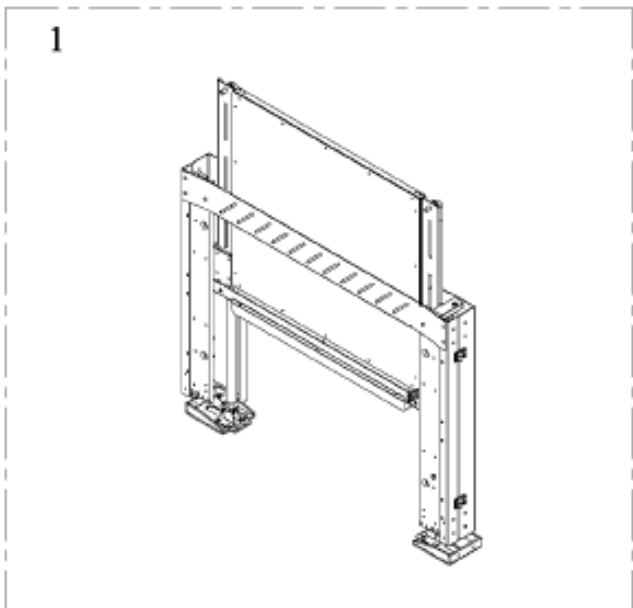
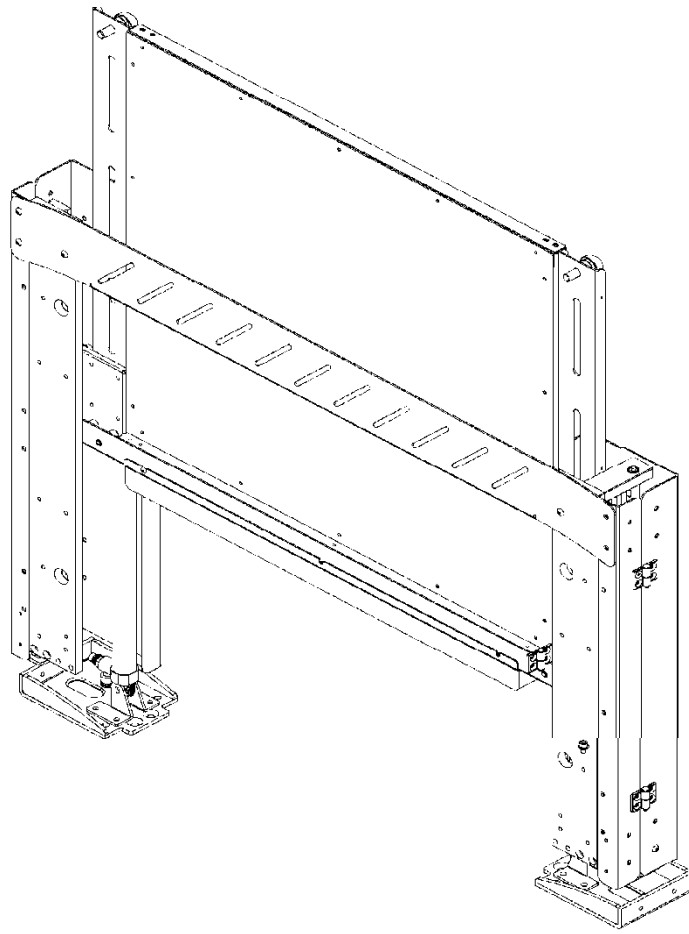
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
5	M7-7-401500	Shaft (For 550W)	2	X
	M7-7-401500S	Shaft (Stainless Steel Model)(For 550W)	2	X
	M7-7-401510	Shaft (For 650W)	2	X
	M7-7-401510S	Shaft (Stainless Steel Model)(For 650W)	2	X
	M7-7-401520	Shaft (For 850W)	2	X
	M7-7-401520S	Shaft (Stainless Steel Model)(For 850W)	2	X
	M7-7-401530	Shaft (For 1050W)	2	X
	M7-7-401530S	Shaft (Stainless Steel Model)(For 1050W)	2	X
6	M7-5-207010	Bracket (Option)	1	X
	M7-5-207010S	Bracket (Stainless Steel Model)(Option)	1	X
7	M7-5-207110	Reflector Base (Option)	1	X
	M7-5-207110S	Reflector Base (Stainless Steel Model)(Option)	1	X
11	AD-2-10141	Roller Base	2	X
12	AD-3-20111	Roller Base	2	X
13	T6-7-70210	Spring	2	X
14	T7-5-50260	Shaft	2	X
15	T7-5-50270	Roller	2	X
16	T7-5-50285	Plunger	2	X
17	T7-5-50330	Bracket	2	X
18	T7-5-50480	Plate (2)	2	X
19	T7-1-10330	Bumper (For 850W)	2	191554
		Bumper (For 1050W)	3	
21	BR6200-2RS	Bearing, 6200 2RS	4	X
22	BR698-2RS	Bearing, 698 2RS	4	187030
25	HBS0510N	HBS, M5×10 (N)(Option)	4	X
	HBS0510S	HBS, M5×10 (Stainless Steel Model)(Option)	4	X
26	HBS0408N	HBS, M4×8 (N)	4	191787
27	HBS0825N	HBS, M8×25 (N)	4	X
28	HBS0865N	HBS, M8×65 (N)(For 850W)	2	X
		HBS, M8×65 (N)(For 1050W)	3	
31	FMS0510S	FMS, M5×10 (SUS)	8	203832
32	FMS0516S	FMS, M5×16 (SUS)	4	205608
34	ER07S	Snap Ring, E-7 (SUS)	2	203502
36	SR10	Stop Ring, S-10	6	X
38	SW05	SW, M5 (Option)	4	191577
	SW05S	SW, M5 (Stainless Steel Model)(Option)	4	X

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**EXTENSION TABLE GROUP
(OPTION)**

**M7-7-400000
M7-7-400010**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
39	SW04	SW, M4	4	X
40	SW08	SW, M8	4	191759
		SW, M8 (For 850W)	6	
		SW, M8 (For 1050W)	7	
42	PW08A	PW, M8 (A)	4	X
43	PW08C	PW, M8 (C)	4	191760
44	PW05	PW, M5 (Option)	4	191578
	PW05S	PW, M5 (Stainless Steel Model)(Option)	4	X
50	HN08	HN, M8 (For 850W)	2	187490
		HN, M8 (For 1050W)	3	
55	LA-50528	Sensor Label (Option)	1	205388



**PNEUMATIC UNIT
(For TP-702BP)**

**M7-8-900200
M7-8-900210**

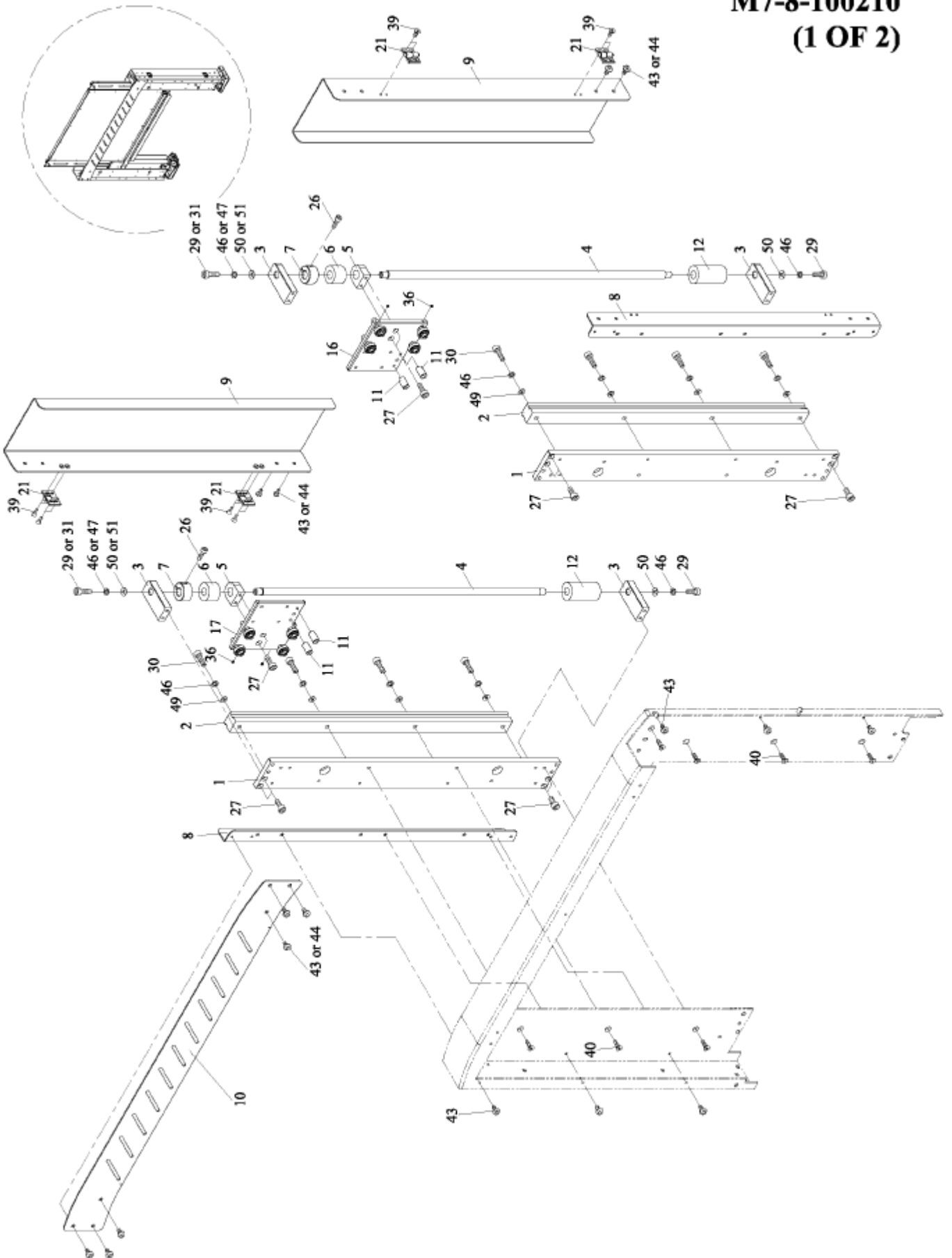
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-8-900200	Pneumatic Unit (For 550W×500H)	1	X
	M7-8-900200S	Pneumatic Unit (Stainless Steel Model) (For 550W×500H)	1	X
	M7-8-900210	Pneumatic Unit (For 650W×500H)	1	X
	M7-8-900210S	Pneumatic Unit (Stainless Steel Model) (For 650W×500H)	1	X
	M7-8-900220	Pneumatic Unit (For 850W×600H)	1	X
	M7-8-900220S	Pneumatic Unit (Stainless Steel Model) (For 850W×600H)	1	X
	M7-8-900230	Pneumatic Unit (For 1050W×800H)	1	X
	M7-8-900230S	Pneumatic Unit (Stainless Steel Model) (For 1050W×800H)	1	X
	M7-8-900240	Pneumatic Unit (For 850W×800H)	1	X
	M7-8-900240S	Pneumatic Unit (Stainless Steel Model) (For 850W×800H)	1	X
1	M7-8-100200	Press Bar Group (For 550W×500H)	1	X SEE PAGE C171
	M7-8-100200S	Press Bar Group (Stainless Steel Model) (For 550W×500H)	1	X
	M7-8-100210	Press Bar Group (For 650W×500H)	1	X
	M7-8-100210S	Press Bar Group (Stainless Steel Model) (For 650W×500H)	1	X
	M7-8-100220	Press Bar Group (For 850W×600H)	1	X
	M7-8-100220S	Press Bar Group (Stainless Steel Model) (For 850W×600H)	1	X
	M7-8-100230	Press Bar Group (For 1050W×800H)	1	X
	M7-8-100230S	Press Bar Group (Stainless Steel Model) (For 1050W×800H)	1	X
	M7-8-100240	Press Bar Group (For 850W×800H)	1	X
	M7-8-100240S	Press Bar Group (Stainless Steel Model) (For 850W×800H)	1	X
2	M7-8-200060	Pneumatic Parts Group (For 550W×500H)	1	X SEE PAGE C183
	M7-8-200070	Pneumatic Parts Group (For 650W×500H)	1	X
	M7-8-200080	Pneumatic Parts Group (For 850W×600H)	1	X
	M7-8-200090	Pneumatic Parts Group (For 1050W×800H)	1	X
	M7-8-200130	Pneumatic Parts Group (For 850W×800H)	1	X

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PRESS BAR GROUP

M7-8-100200

M7-8-100210
(1 OF 2)



**PRESS BAR GROUP
(For TP-702BP)**

**M7-8-100200
M7-8-100210
(1 OF 2)**

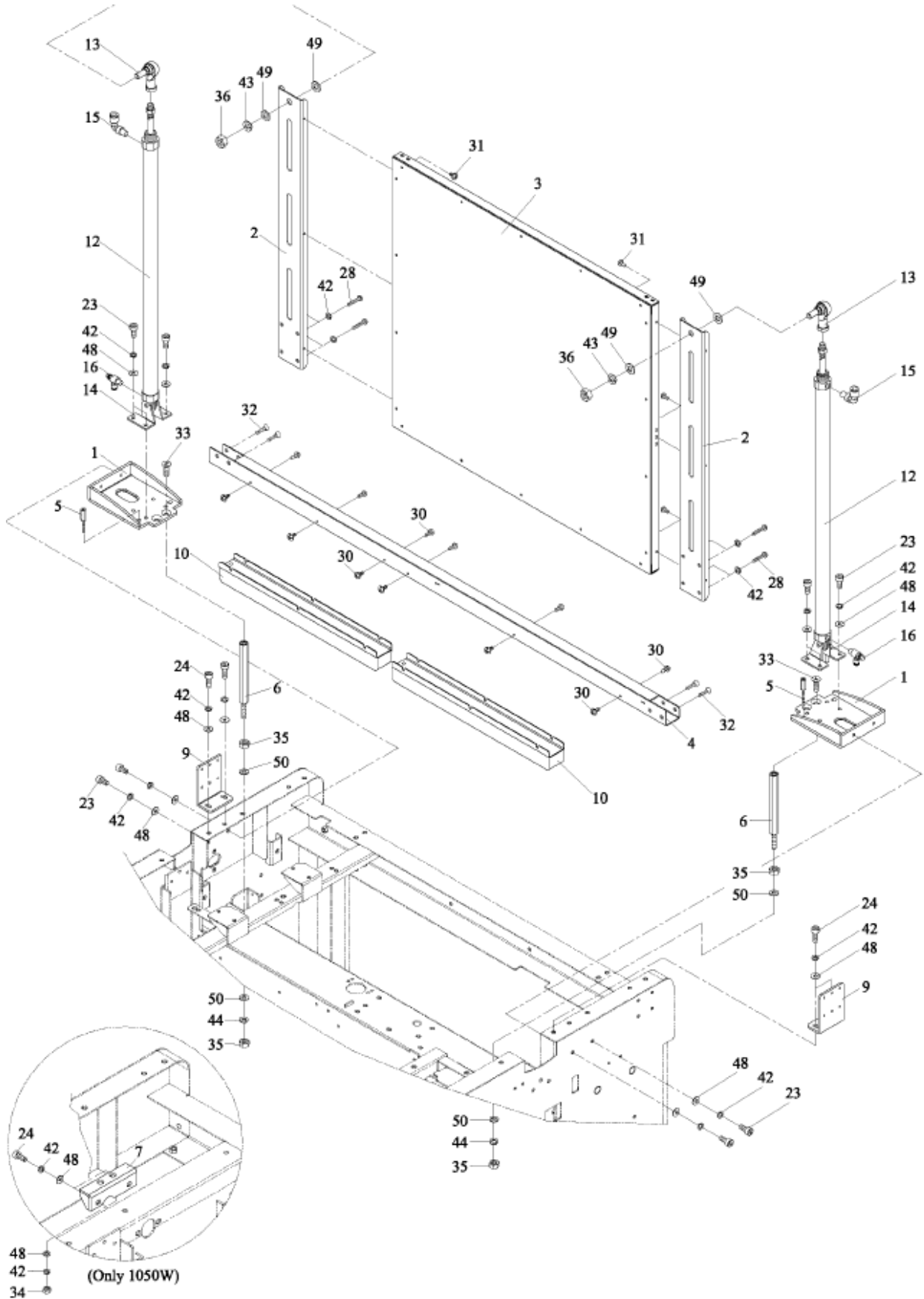
REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-8-100200	Press Bar Group (For 550W×500H)	1	X
	M7-8-100200S	Press Bar Group (Stainless Steel Model) (For 550W×500H)	1	X
	M7-8-100210	Press Bar Group (For 650W×500H)	1	X
	M7-8-100210S	Press Bar Group (Stainless Steel Model) (For 650W×500H)	1	X
	M7-8-100220	Press Bar Group (For 850W×600H)	1	X
	M7-8-100220S	Press Bar Group (Stainless Steel Model) (For 850W×600H)	1	X
	M7-8-100230	Press Bar Group (For 1050W×800H)	1	X
	M7-8-100230S	Press Bar Group (Stainless Steel Model) (For 1050W×800H)	1	X
	M7-8-100240	Press Bar Group (For 850W×800H)	1	X
	M7-8-100240S	Press Bar Group (Stainless Steel Model) (For 850W×800H)	1	X
1	M7-8-103100	Plate (Left)(For 500H)	1	X
	M7-8-103110	Plate (Left)(For 600H)	1	X
	M7-8-103120	Plate (Left)(For 800H)	1	X
2	M7-8-103200	Guide Rail (For 500H)	2	X
	M7-8-103210	Guide Rail (For 600H)	2	X
	M7-8-103220	Guide Rail (For 800H)	2	X
3	M7-8-103300	Shaft Bracket	4	X
4	M7-8-103400	Shaft (For 500H)	2	X
	M7-8-103410	Shaft (For 600H)	2	X
	M7-8-103420	Shaft (For 800H)	2	X
5	M7-8-103500	Block	2	X
6	M7-8-103600	Absorber	2	X
7	M7-8-103700	Press Bar Up Limiter	2	203636
8	M7-8-103800	Fixing Plate (For 500H)	2	X
	M7-8-103800S	Fixing Plate (Stainless Steel Model)(For 500H)	2	X
	M7-8-103810	Fixing Plate (For 600H)	2	X
	M7-8-103810S	Fixing Plate (Stainless Steel Model)(For 600H)	2	X
	M7-8-103820	Fixing Plate (For 800H)	2	X
	M7-8-103820S	Fixing Plate (Stainless Steel Model)(For 800H)	2	X
9	M7-8-103900	Cylinder Protective Cover (For 500H)	2	X
	M7-8-103900S	Cylinder Protective Cover (Stainless Steel Model)(For 500H)	2	X
	M7-8-103910	Cylinder Protective Cover(600H)	2	X
	M7-8-103910S	Cylinder Protective Cover (Stainless Steel Model)(For 600H)	2	X

**PRESS BAR GROUP
(For TP-702BP)**

**M7-8-100200
M7-8-100210
(1 OF 2)**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-8-103920	Cylinder Protective Cover(For 800H)	2	X
	M7-8-103920S	Cylinder Protective Cover (Stainless Steel Model)(For 800H)	2	X
10	M7-8-104000	Plate (For 550W)	1	X
	M7-8-104000S	Plate (Stainless Steel Model)(For 550W)	1	X
	M7-8-104010	Plate (For 650W)	1	X
	M7-8-104010S	Plate (Stainless Steel Model)(For 650W)	1	X
	M7-8-104020	Plate (For 850W)	1	X
	M7-8-104020S	Plate (Stainless Steel Model)(For 850W)	1	X
	M7-8-104030	Plate (For 1050W)	1	X
	M7-8-104030S	Plate (Stainless Steel Model)(For 1050W)	1	X
11	M7-8-104100	Sliding Block Supporter	4	X
12	M7-8-104200	Absorber	2	203637
13	M7-8-103000	Plate (Right)(For 500H)	1	X
	M7-8-103010	Plate (Right)(For 600H)	1	X
	M7-8-103020	Plate (Right)(For 800H)	1	X
16	M7-8-130000	Sliding Block Ass'y (Right)	1	X SEE PAGE C179
17	M7-8-130010	Sliding Block Ass'y (Left)	1	X SEE PAGE C181
21	M7-6-102200	Hinges	4	191572
26	HBS0525N	HBS, M5×25 (N)	2	X
27	HBS0612N	HBS, M6×12 (N)	12	191563
29	HBS0620N	HBS, M6×20 (N)	4	191726
30	HBS0625N	HBS, M6×25 (N)	8	X
31	HBS0620S	HBS, M6×20 (Stainless Steel Model)	2	X
36	HSS0410GN	HSS, M4×10 (G)(N)	4	X
39	FMS0510N	FMS, M5×10 (N)	8	191553
	FMS0510S	FMS, M5×10 (Stainless Steel Model)	8	203832
40	FMS0612N	FMS, M6×12 (N)	8	X
43	THS0508N	THS, M5×8 (N)	16	191579
44	THS0508S	THS, M5×8 (Stainless Steel Model)	10	205600
46	SW06	SW, M6	12	191562
47	SW06S	SW, M6 (Stainless Steel Model)	2	205539
49	PW06A	PW, M6 (A)	8	191612
50	PW06C	PW, M6 (C)	4	191561
51	PW06CS	PW, M6 (C)(Stainless Steel Model)	2	205534





**PRESS BAR GROUP
(For TP-702BP)**

**M7-8-100200
M7-8-100210
(2 OF 2)**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-8-104300	Cylinder Bracket	2	X
2	M7-8-104400	Press Bar Connecting Plate (For 500H)	2	X
	M7-8-104400S	Press Bar Connecting Plate (Stainless Steel Model)(For 500H)	2	X
	M7-8-104410	Press Bar Connecting Plate (For 600H)	2	X
	M7-8-104410S	Press Bar Connecting Plate (Stainless Steel Model)(For 600H)	2	X
	M7-8-104420	Press Bar Connecting Plate (For 800H)	2	X
	M7-8-104420S	Press Bar Connecting Plate (Stainless Steel Model)(For 800H)	2	X
3	M7-8-104500	Protective Cover (For 550W×500H)	1	X
	M7-8-104500S	Protective Cover (Stainless Steel Model) (For 550W×500H)	1	X
	M7-8-104510	Protective Cover (For 650W×500H)	1	X
	M7-8-104510S	Protective Cover (Stainless Steel Model) (For 650W×500H)	1	X
	M7-8-104520	Protective Cover (For 850W×600H)	1	X
	M7-8-104520S	Protective Cover (Stainless Steel Model) (For 850W×600H)	1	X
	M7-8-104530	Protective Cover (For 1050W×800H)	1	X
	M7-8-104530S	Protective Cover (Stainless Steel Model) (For 1050W×800H)	1	X
	M7-8-104540	Protective Cover (For 850W×800H)	1	X
	M7-8-104540S	Protective Cover (Stainless Steel Model) (For 850W×800H)	1	X
4	M7-8-104600	Press Bar (For 550W)	1	X
	M7-8-104600S	Press Bar (Stainless Steel Model)(For 550W)	1	X
	M7-8-104610	Press Bar (For 650W)	1	X
	M7-8-104610S	Press Bar (Stainless Steel Model)(For 650W)	1	X
	M7-8-104620	Press Bar (For 850W)	1	X
	M7-8-104620S	Press Bar (Stainless Steel Model)(For 850W)	1	X
	M7-8-104630	Press Bar (For 1050W)	1	X
	M7-8-104630S	Press Bar (Stainless Steel Model)(For 1050W)	1	X
5	M7-8-104700	Pillar	2	X
6	M7-8-104800	Pillar (For 550W~850W)	2	X
		Pillar (For 1050W)	1	X
7	M7-8-104900	Bracket (Only 1050W)	1	X
9	M7-2-502400	Bracket	2	X
	M7-2-502400S	Bracket (Stainless Steel Model)	2	X
10	M7-8-121422	Press Bar Absorber (500L)(For 550W)	1	203777
		Press Bar Absorber (500L)(For 1050W)	2	

**PRESS BAR GROUP
(For TP-702BP)**

**M7-8-100200
M7-8-100210
(2 OF 2)**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-8-121412	Press Bar Absorber (600L)(For 650W)	1	203639
	M7-8-121402	Press Bar Absorber (400L)(For 850W)	2	X
12	T7-8-10111	Cylinder (For 500H)	2	203638
	T7-8-10112	Cylinder (For 600H)	2	X
	T7-8-10113	Cylinder (For 800H)	2	X
13	T7-8-10130	Swivel Joint	2	X
14	T7-8-10290	Supporting Bracket	2	X
15	T7-8-30250	Tube Fitting-Elbow, 08-1/8"	2	X
16	T7-8-30360	Flow Control (L Type), 08-1/8"	2	X
23	HBS0612N	HBS, M6×12 (N)	12	191563
	HBS0612S	HBS, M6×12 (Stainless Steel Model)	12	205542
24	HBS0616N	HBS, M6×16 (N)(For 550W~850W)	4	191544
		HBS, M6×16 (N)(For 1050W)	6	
	HBS0616S	HBS, M6×16 (Stainless Steel Model) (For 550W~850W)	4	204086
		HBS, M6×16 (Stainless Steel Model) (For 1050W)	6	
28	THS0640N	THS, M6×40 (N)	8	X
	THS0640S	THS, M6×40 (Stainless Steel Model)	8	X
30	TMS0412N	TMS, M4×12 (N)(For 550W/650W)	6	205989
		TMS, M4×12 (N)(For 850W/1050W)	12	
	TMS0412S	TMS, M4×12 (Stainless Steel Model) (For 550W/650W)	6	X
		TMS, M4×12 (Stainless Steel Model) (For 850W/1050W)	12	
31	TMS0408N	TMS, M4×8 (N)	6	191648
	TMS0408S	TMS, M4×8 (Stainless Steel Model)	6	205999
32	FMS0640N	FMS, M6×40 (N)	4	X
	FMS0640S	FMS, M6×40 (Stainless Steel Model)	4	X
33	FMS0616N	FMS, M6×16 (N)	2	X
34	HN06	HN, M6 (Only 1050W)	1	191611
35	HN08	HN, M8 (For 550W~850W)	4	187490
		HN, M8 (For 1050W)	2	
36	HN10	HN, M10	2	X
	HN10S	HN, M10 (Stainless Steel Model)	2	X

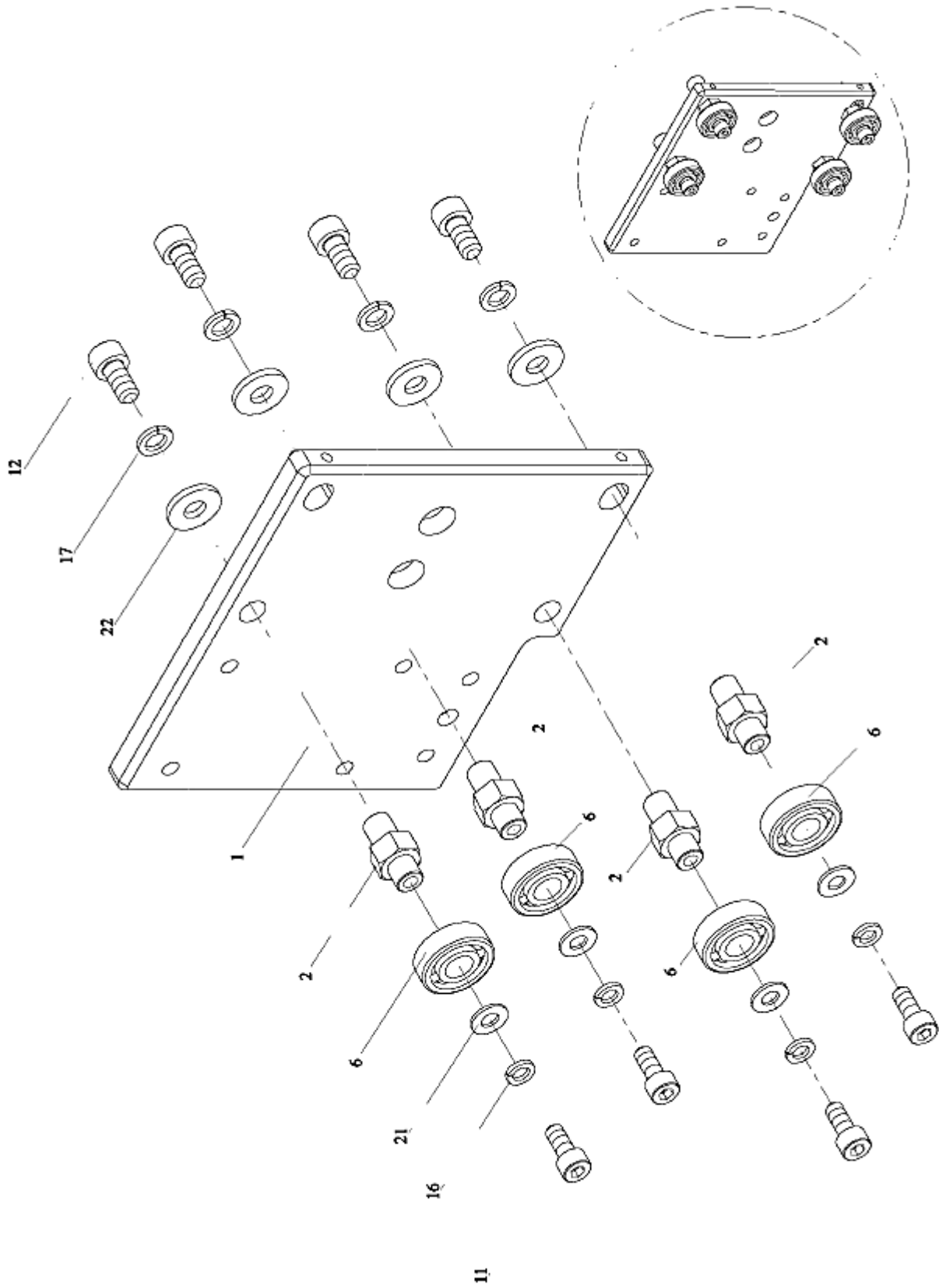
**PRESS BAR GROUP
(For TP-702BP)**

**M7-8-100200
M7-8-100210
(2 OF 2)**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
42	SW06	SW, M6 (For 550W~850W)	24	191562
		SW, M6 (For 1050W)	27	
	SW06S	SW, M6 (Stainless Steel Model) (For 550W~850W)	24	205539
		SW, M6 (Stainless Steel Model)(For 1050W)	27	
43	SW10	SW, M10	2	X
	SW10S	SW, M10 (Stainless Steel Model)	2	X
44	SW08	SW, M8 (For 550W~850W)	2	191759
		SW, M8 (For 1050W)	1	
48	PW06C	PW, M6 (C)(For 550W~850W)	16	191561
		PW, M6 (C)(For 1050W)	19	
	PW06CS	PW, M6 (C)(Stainless Steel Model) (For 550W~850W)	16	205534
		PW, M6 (C)(Stainless Steel Model) (For 1050W)	19	
49	PW10	PW, M10	4	X
	PW10S	PW, M10 (Stainless Steel Model)	4	X
50	PW08C	PW, M8 (C)(For 550W~850W)	4	191760
		PW, M8 (C)(For 1050W)	2	

8-1-1

SLIDING BLOCK ASS'Y (RIGHT) M7-8-130000

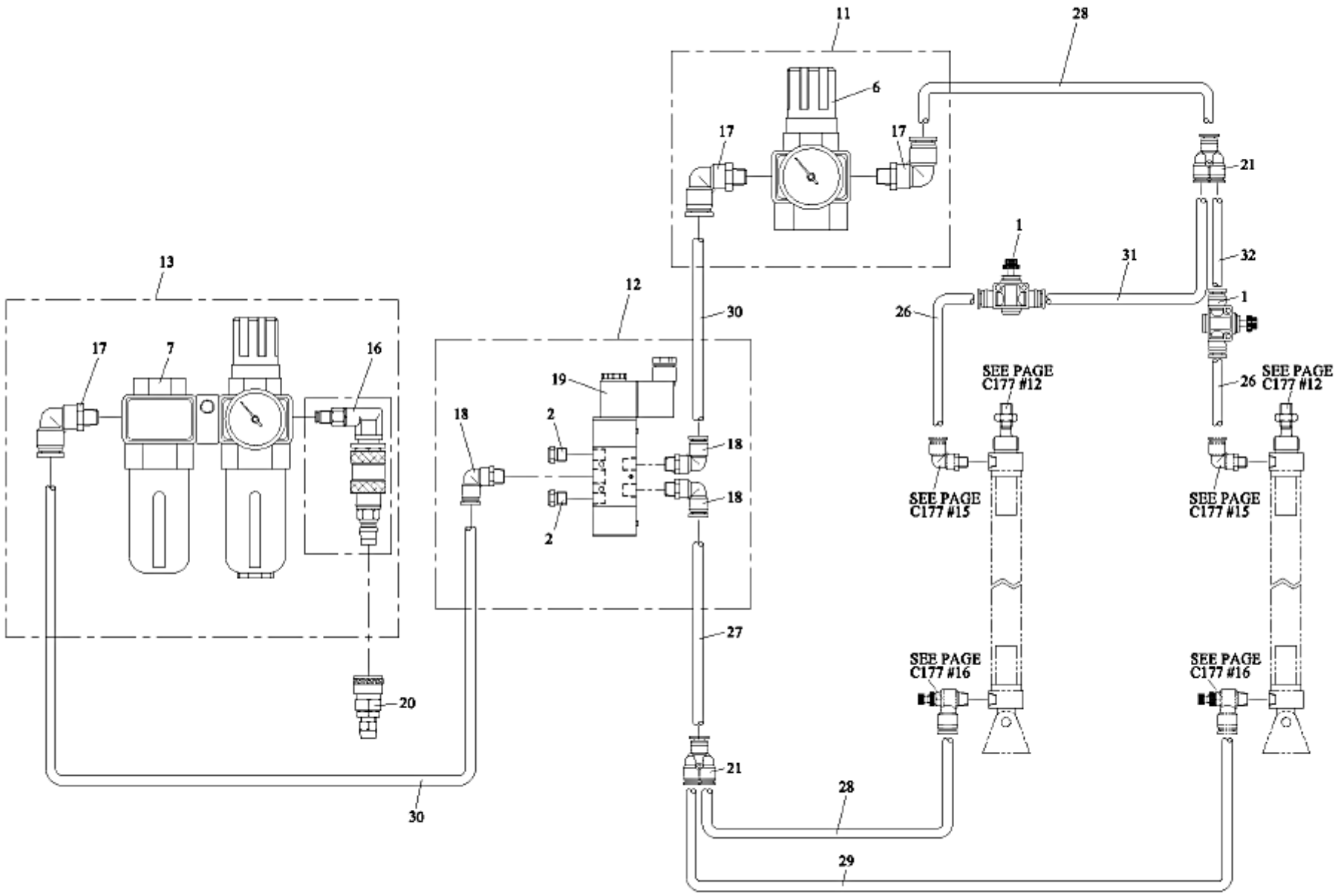


8-1-1**SLIDING BLOCK ASS'Y (RIGHT)****M7-8-130000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-8-131100	Sliding Block (Right)	1	X
2	M7-8-131200	Shaft	4	X
6	BR608ZZ	Bearing, 608ZZ	4	187783
11	HBS0512N	HBS, M5×12 (N)	4	190848
12	HBS0612N	HBS, M6×12 (N)	4	191563
16	SW05	SW, M5	4	191577
17	SW06	SW, M6	4	191562
21	PW05	PW, M5	4	191578
22	PW06A	PW, M6 (A)	4	191612

8-1-2**SLIDING BLOCK ASS'Y (LEFT)****M7-8-130010**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
1	M7-8-131110	Sliding Block (Left)	1	X
2	M7-8-131200	Shaft	4	X
6	BR608ZZ	Bearing, 608ZZ	4	187783
11	HBS0512N	HBS, M5×12 (N)	4	190848
12	HBS0612N	HBS, M6×12 (N)	4	191563
16	SW05	SW, M5	4	191577
17	SW06	SW, M6	4	191562
21	PW05	PW, M5	4	191578
22	PW06A	PW, M6 (A)	4	191612



**PNEUMATIC PARTS GROUP
(For TP-702BP)**

**M7-8-200060
M7-8-200070**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	GREENBRIDGE PART #
	M7-8-200060	Pneumatic Parts Group (For 550W×500H)	1	X
	M7-8-200070	Pneumatic Parts Group (For 650W×500H)	1	X
	M7-8-200080	Pneumatic Parts Group (For 850W×600H)	1	X
	M7-8-200090	Pneumatic Parts Group (For 1050W×800H)	1	X
	M7-8-200130	Pneumatic Parts Group (For 850W×800H)	1	X
1	M7-8-206100	Flow Control (PSU-8)	2	X
2	T7-8-30240	Brass Silencer, 1/4"	2	X
6	M7-8-201300	Regulator, 3/8"	1	191680
7	M7-8-201710	Air F.R.L. (Filter/Regulator/Lubricator)	1	204110
11	M7-8-200200	Regulator Combination	1	203763
12	M7-8-200310	Solenoid Valve Ass'y	1	X
13	M7-8-200410	Air F.R.L. Combination (Filter/Regulator/Lubricator)	1	191641
16	T6-9-60040	Quick Coupler (Male), 1/4" Ass'y	1	205371
17	T7-8-30160	Tube Fitting-Elbow, °8-3/8"	3	X
18	T7-8-30190	Tube Fitting-Elbow, °8-1/4"	3	X
19	T7-8-30260	Solenoid Valve	1	X
20	T7-8-30370	Quick Coupler (Female), 6.5×10	1	205372
21	T7-8-30530	Tube Fitting-Branch Y, °8	2	X
26	PU080060	PU Tubing, °8×60	2	X
27	PU080100	PU Tubing, °8×100	1	X
28	PU080500	PU Tubing, °8×500	2	X
29	PU080500	PU Tubing, °8×500 (For 550W)	1	X
	PU080600	PU Tubing, °8×600 (For 650W)	1	X
	PU080800	PU Tubing, °8×800 (For 850W)	1	X
	PU081000	PU Tubing, °8×1000 (For 1050W)	1	X
30	PU080600	PU Tubing, °8×600 (For 550W)	2	X
	PU080650	PU Tubing, °8×650 (For 650W~1050W)	2	X
31	PU080800	PU Tubing, °8×800 (For 500H)	1	X
	PU080900	PU Tubing, °8×900 (For 600H)	1	X
	PU081100	PU Tubing, °8×1100 (For 800H)	1	X
32	PU080800	PU Tubing, °8×800 (For 550W×500H)	1	X
	PU080900	PU Tubing, °8×900 (For 650W×500H)	1	X
	PU081200	PU Tubing, °8×1200 (For 850W×600H)	1	X
	PU081600	PU Tubing, °8×1600 (For 1050W×800H)	1	X
	PU081410	PU Tubing, °8×1410 (For 850W×800H)	1	X